

WeatherTech® AlloyCover™



INSTALLATION INSTRUCTIONS

Thank you for purchasing the AlloyCover™ from WeatherTech®. Manufactured with pride using superior quality materials and workmanship. With proper care, your cover will provide years of service and enjoyment.

NOTICE TO INSTALLER: It is recommended instructions are read before installation, even if familiar with cover. Improvements may be made without prior notice. Always handle cover and components with care. If you have any problems or questions, have serial number ready and call customer service. When done, this owner's manual must be given to the consumer.

NOTICE TO CONSUMER: Before using cover, read operating, maintenance, and safety sections and save owner's manual for future reference.

PREPARATION

Unpack cover components and clean truck box if dirty.

COMPONENTS:

- (1) Driver side rail
- (1) Passenger side rail
- (8) Clamps
- (1) Pre-folded cover assembly

TOOLS NEEDED:

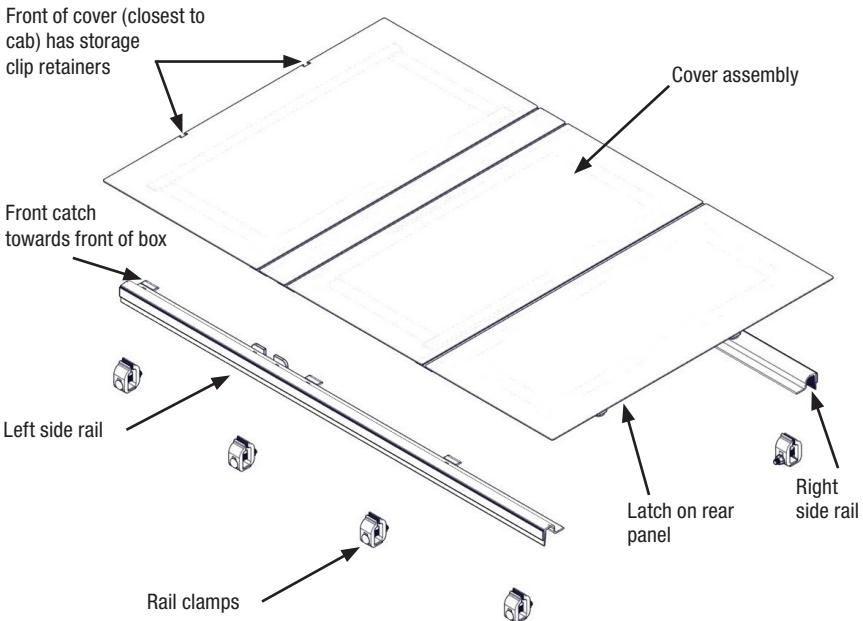
- 1/2" wrench
- Torque wrench with 1/2" socket
- Spring clamp - optional
- Tape measure or ruler
- Protective eyewear
- Marking pen

NOTE ON BED LINERS: With an under-the-rail drop-in bed liner, installation is possible with minimal trim/cutting of bed liner at front corner of box and back by tailgate to allow side rail to install properly. Considerable trim/cutting is required with an over-the-rail drop-in bed liner.

NOTE: For additional protection against the elements, locate and seal miscellaneous factory holes, crevices, stake pockets, etc. that may be on box (sealant not included).

NOTE: Rails may be contoured to follow the shape of the box.

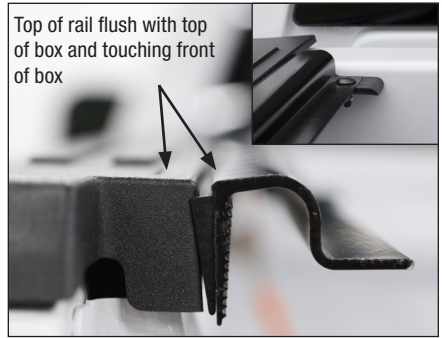
PARTS DIAGRAM



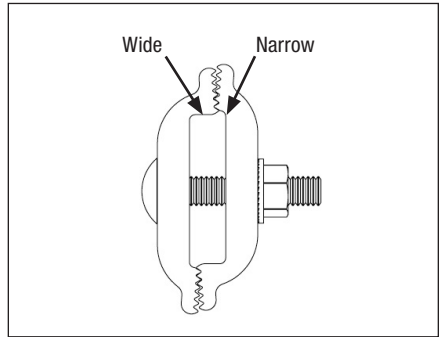
STEP 1: INSTALLING COVER SIDE RAILS

NOTE: Some installs require special instructions. Follow the special instructions for rail attachment along with these standard instructions.

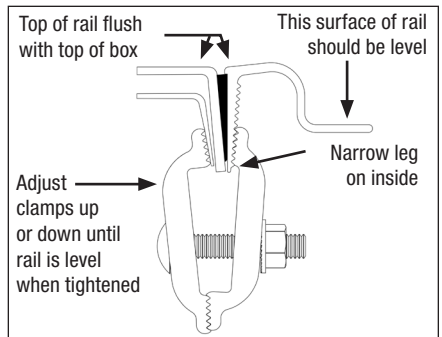
A. Position side rail with weather strip against inside lip of box and front catch towards front of box. Push rail forward until it touches front of box.



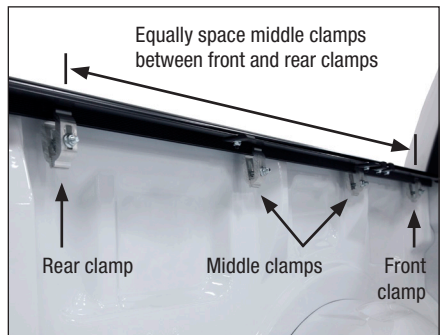
B. Ensure each half clamp has a wide and narrow offset positioned at top and bottom. Adjust top of rail flush with top of box, hold with assistance of another person or spring clamp. Install first clamp as close to front as possible and use 1/2" wrench to tighten. **IMPORTANT:** To keep rail secured on truck, ensure clamp teeth engage grooves on rail, turn nut finger tight, use wrench to finish tightening.



C. Check if the rail is level. If rail tilts up, loosen clamp; lower it; engage teeth; and retighten. If rail tilts down, loosen clamp; raise it; engage teeth; and retighten. For further leveling capabilities, clamp assembly may be rotated 180°.

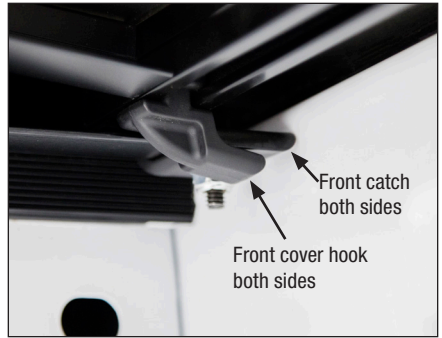


D. With rail flush with top of box, install two middle clamps equally spaced from front to rear. At rear of box, place rear clamp as close to tailgate as possible, always make sure teeth engage grooves on rail. Repeat Step 1 to install rail on opposite side. **When done, make sure all clamps are torqued to 20 ft-lbs.**



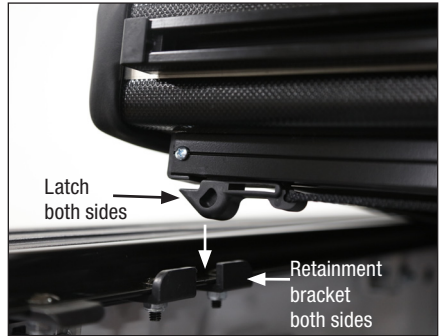
STEP 2: INSTALLING COVER

- A. Lift folded cover above rails and place leading edge of front panel on rails at front of box. Hold rear edge of folded cover 1" above rails and slide cover hooks underneath front catch on each side.



- B. With cover hooks engaged underneath front catches, lower cover and engage latch in retainment bracket on each side.

NOTE: Retainment brackets may be loosened, adjusted and retightened with a 7/16" wrench as needed.



- C. Unhook storage clips at front of cover and unfold middle panel towards tailgate. Hooks on middle panel will automatically engage middle catch on each side.



- D. Unfold rear panel towards tailgate. Hooks on rear panel will automatically engage rear catch on each side rail. Latches will automatically engage each side rail at rear of box.

NOTE: Make sure all latches fully engage the side rails when closing cover.



TROUBLESHOOTING

PROBLEM

Top of tailgate hits cover when attempting to close

Gap between cover and tailgate

Seal on edge of cover is not sealing tight against top of box

Latch doesn't engage

Cover is not parallel with rails

SOLUTION

Rails set too low at rear of cover, raise rails at rear of box until cover no longer interferes with tailgate operation (Refer to Step 1C)

Rails set too high (Refer to Step 1C)

Rail set too high (Refer to Step 1C)

Check side rails for height and level. (Refer to Step 1) Inspect latches for jammed or broken parts

With cover installed on box, loosen hardware on both retainment brackets (DO NOT REMOVE HARDWARE). Unfold cover to closed position and square up with box. Carefully fold cover back to open position and retighten retainment bracket hardware.

CLOSING TRI-FOLD COVER

IMPORTANT: To avoid any damage or misalignment of hinge points, close cover in a smooth, fluid manner.

- A. Unhook storage clips on both sides.



- B. Unfold middle panel towards tailgate.



- C. Unfold rear panel towards tailgate.
Make sure all latches engage side rails when closing cover then close tailgate.



OPENING TRI-FOLD COVER

IMPORTANT: To avoid any damage or misalignment of hinge points, open cover in a smooth, fluid manner.

- A. Open tailgate, lightly pull synthetic cord to release latch. Fold rear panel on top of middle panel.



- B. Fold middle panel on top of front panel.



- C. Securely fasten storage clips on both sides to store the cover.



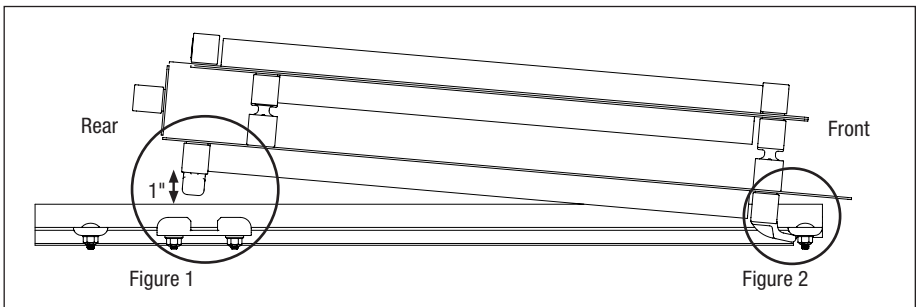
REMOVAL AND REINSTALL OF COVER

REMOVE COVER

- A. With cover completely open and storage clips secured, pull synthetic cord on front panel and lift rear of cover up 1" above rails (Figure 1).
- B. Slide cover back to disengage hooks then lift to remove (Figure 2).

REINSTALL COVER

- A. Place leading edge of front panel on rails at front of box. Hold rear edge of folded cover 1" above rails (Figure 1) and slide cover hooks underneath front catch on each side (Figure 2).
- B. Lower cover and engage latch in retainment bracket on each side (Figure 1). Ensure hooks are engaged by gently lifting corners of cover.



TIPS FOR A LONGER LASTING COVER

- Keep cover closed when not in use, avoid storing cover in its folded position for long periods of time.
- Make sure cover is properly latched while traveling and before entering automatic drive-through car washes.
- When cleaning, for best results use mild liquid soap and water. Never clean with petroleum or citrus based products.
- Avoid allowing cargo to rub against cover while transporting, whether in open or closed position.

INSPECTION AND MAINTENANCE

- Inspection and much of the maintenance can be done by the operator. It may be necessary to review the installation and operating instructions.
- Periodically check and/or retighten clamps as needed.
- Periodically check synthetic cord to ensure latches fully engage side rails.
- Periodically inspect the cover assembly and the condition of all parts. Check for loose bolts and parts, tighten if needed. Test the operation to ensure that the parts are functioning properly and that the cover is in top operational condition.
- If latch has been damaged, replace with new one.

NOTE: Inspection and/or maintenance should also be performed anytime a malfunction is observed or suspected. If you need assistance inspecting and/or servicing your cover, or if you want to order a replacement part, call the customer service number on the back page. Always use original equipment replacement parts for your cover.

SAFETY INFORMATION

- Do not tow vehicle backwards with cover on your truck.
- Do not cover cargo that is higher than the cover.
- Do not place object(s) on or against the cover or its framework at any time.
- Always secure cargo so it cannot shift and damage the cover or its parts.
- Remove any snow or debris from top of cover before folding cover.
- Do not use the cover's framework to tie down cargo.
- Never stand, sit or ride on the cover or allow others to do so.
- The cover does not eliminate moisture and dust from entering the truck box. Special wrappings or packaging of the cargo may be necessary.
- Due to poor ventilation, if you allow a pet/animal in the box, leave cover open. Do not allow people or animals to occupy box with the cover closed.
- Use caution when operating cover in windy conditions.
- Always make sure all latches fully engage side rails prior to driving with cover in closed position.
- Keep cover completely closed or completely open & secured with storage clips when traveling. Do not attempt to drive with the rear panel in the partially open position.
- Keep cover closed when going through automatic car washes.
- Keep hands and fingers away from all pinch points.
- Never use latch rope to lift or fold cover.

3 YEAR WARRANTY

WeatherTech® extends the following 3 year warranty to the original retail purchaser of this AlloyCover™:

WeatherTech® warrants its covers to be free from defects in material and workmanship, as long as the original purchaser owns the truck on which the cover was originally installed and as long as the cover remains properly installed on said truck.

WeatherTech®'s sole obligation under this warranty is limited to the repair or replacement, at its option, of defective parts only. No labor or service allowance is given or implied. **IN NO EVENT SHALL WEATHERTECH® BE LIABLE FOR INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES. WEATHERTECH® EXPRESSLY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES OF MERCHANTABILITY, AND THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE 3 YEAR WARRANTY DESCRIPTION CONTAINED HEREIN.**