



Protecting Your Adventure Lifestyle

Tailgate Table Storage System

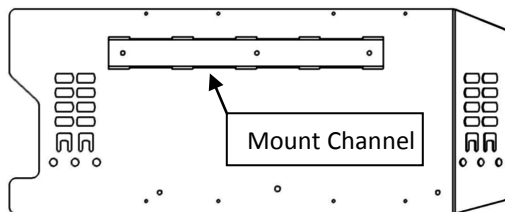
P/N 6230

Kit Contents:

<u>Item</u>	<u>Qty</u>	<u>Item</u>	<u>Qty</u>
Tailgate Table Storage System	1	Plastic Tri-Lobe Knob	4
P.A.L.S insert panel – Half pattern	1	5/16" - 18 x 3/4" Button Head Socket Cap Screw	4
P.A.L.S insert panel – Full pattern	1	5/16" SAE washer	8
JL tailgate Mount Plate	1	5/16" – 18 Nyloc Nut	4
M6 x 40 Stainless Steel Button Head Screw	2	4' Universal Tie-Strap	2
M6 x 20 Stainless Steel Button Head Screw	3	Rubber Edge Trim	8.5 ft.
M8 x 20 Stainless Steel Button Head Screw	1	#10-32 Keps Nut	8
M6 Stainless Steel washer	5	#10 washer	8
M8 Stainless Steel washer	1		

Installation Procedure:

- Remove the factory plastic panel from your tailgate. Start at one corner and pry it away from the tailgate to release the spring clips. You may also have to remove additional options such as the Trail Rail system if equipped.
- Prepare JL tailgate Mount Plate by installing the rubber edge trim around the perimeter. Start at the center of the bottom edge and work the rubber edge trim into place around the outer edge of the mount plate.
 - To determine Mount Plate orientation refer to the mount channel. The Mount Channel is located toward the top of the Mount Plate.
 - You may find it useful to cut pie wedge shapes out of the trim at some of the sharp corners so that it will bend easier.



- Locate the Hardware Bag with the Stainless Steel Button Head Cap Screws and Washers. Use this hardware to attach the Mount Plate to the Jeep tailgate. Loosely start all 6 fasteners before tightening.
 - Use the short M6 Button Head Screws with washers along the top holes in the Mount Channel.
 - The larger M8 Button Head Screw will be used in the bottom center hole, and the long M6 Button Head Screws will be used in the outer mounting holes of the bottom row.
 - When all six Button Head Screws have been started you may proceed with tightening them. While tightening the hardware pay attention to the rubber edge trim, you may want to hold it in place until the Mounting Plate is tight enough to pinch the trim against the tailgate.
 - Once all fasteners are loosely installed tighten to snug, but do not overtighten to avoid stripping the threaded bosses in the tailgate.
- Next prepare to attach that Tailgate Table Storage System to the Mount Plate.
- Open your Tailgate Table by turning each of the two butterfly latch levers (one on each side of the cargo table) 180 degrees, and releasing the latch hook from the hasp. Fold the table down. There may be some slight resistance (you can adjust this resistance by slightly tightening, or loosening the Nyloc Nuts on all 6 hinge bolts).
- Locate the two P.A.L.S insert panels and set aside while installing the Tailgate Table Storage System to the vehicle.
- Position the table on your mount plate over the eight studs. Loosely start a #10 washer and a #10 Keps nut on each of the studs. Finalize the position of the Tailgate Table and tighten the Keps nuts until snug. (Note: The top flange of the Tailgate Table will sit against the rubber edge trim of the Mount Plate, this is normal.)

8. Choose which P.A.L.S insert panel you would like to position in the fold out table frame. With the table in the open position, place the P.A.L.S insert panel on the top side of the table frame and align the holes at all four corners. Use the supplied 5/16" Button Head screws, washers, and Nyloc nuts to attach the panel. It is your choice whether to place the Button Head on the table side of the panel for less interference on the table surface, or on the outside of the table frame for a cleaner appearance and snag-free placement while closed. **(NOTE: DUE TO THE MANUFACTURING PROCESS, YOU MAY FIND THAT YOUR P.A.L.S INSERT PANEL IS NOT COMPLETELY FLAT. IF THIS IS THE CASE, POSITION THE PANEL SO THAT IT CONTACTS THE TAILGATE TABLE IN THE CENTER FIRST, THEN YOU CAN PULL THE CORNERS DOWN TIGHT WITH THE HARWARE. YOU CAN ALSO FLATTEN THE PANEL BY GENTLY BENDING IT OVER YOUR KNEE.)**
9. Attach your remaining P.A.L.S insert panel to the rear mounting frame by aligning the four holes and tightening the 4 Tri-Lobed Knobs. If you have MOLLE type equipment to attach you may want to do so before attaching the PALS insert panel to the mounting frame.
10. Your Tailgate Table Storage System comes complete with two Universal tie straps to help you secure your gear to the PALS insert panels. To thread the straps through the buckle, refer to the images below.



1: Insert Strap from bottom of buckle through the back slot (away from tab)

2: Pull Strap back through buckle at front slot (closest to tab)

3: Pull Tight



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