

JEEP TJ WARRIOR HALF DOOR SOFT UPPER BRACKET KIT

P/N: 1520

INSTALLATION INSTRUCTIONS

KIT CONTENTS:

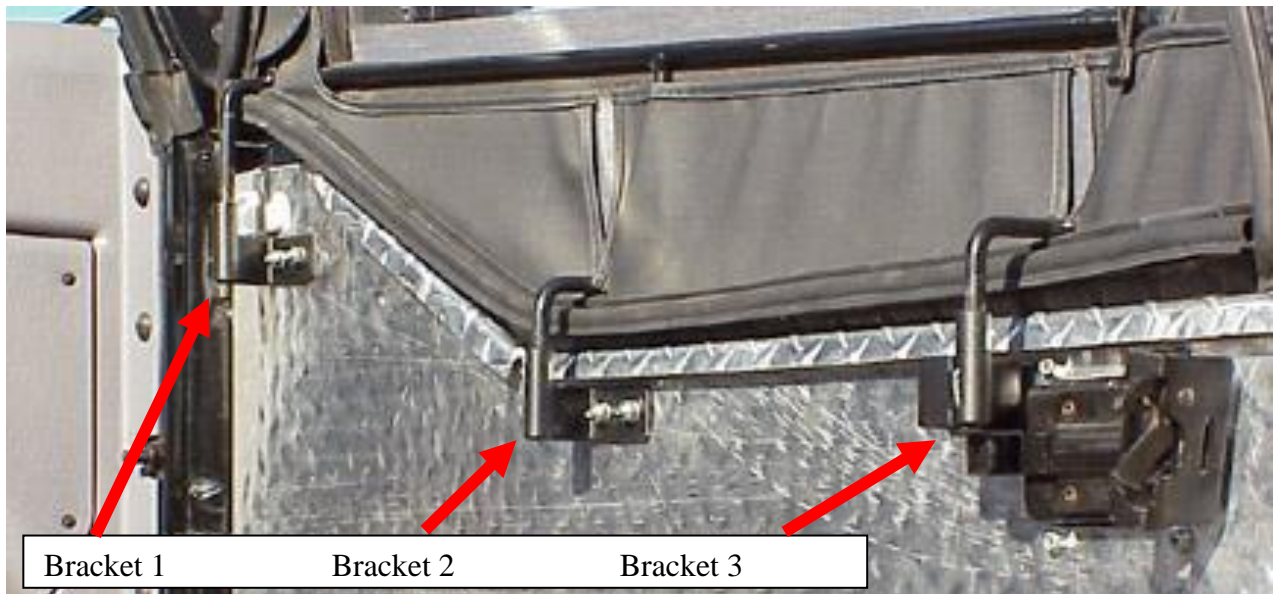
Item Description	Qty	Item Description	Qty
Bracket 1 (Short) - PAIR	1	1/4" x 3/4" Hex Bolt	12
Bracket 2 (Short) - PAIR	1	1/4" USS Flatwasher	24
Bracket 3 - PAIR	1	1/4" Hex Nut	12

NOTE:

Your diamond plate half doors must be mounted onto your Jeep in order to install the brackets properly. The top window portion of your soft top door must be positioned as you want it to fit above your aluminum half door.

INSTALLATION INSTRUCTIONS:

1. Begin by identifying the 3 different pairs of brackets. There are 2 pairs of shorter brackets that look very similar. To identify which is the front bracket, set all four of the shorter bracket on a flat surface, with the part of the bracket with the mounting holes flat on the surface. You will notice 2 or the 4 brackets are slightly shorter than the other 2. These are the front brackets, which we will call bracket 1. The other short brackets will be mounted in the center and they are called bracket 2. The remaining bracket will go toward the rear of the door and are bracket 3.





2. With the window in the proper position, slide shorter mounting bracket (bracket 1) onto the forward window mounting post. The other short bracket (bracket 2) is the middle bracket. Slide this bracket onto the middle post. With the bracket flanges pointing towards the rear of the vehicle, mark through the bolt holes onto the half door for drilling.
3. Follow the same procedure for the rear bracket that fits adjacent to the door handle, only with the bracket flange pointing towards the front of the vehicle.
4. Drill six $\frac{1}{4}$ " holes where you have made your marks and install the brackets using the $\frac{1}{4}$ " x $\frac{3}{4}$ " bolts provided. The bolts should be installed with the bolt heads on the outside of the door. Be sure the bolts are tightened securely.
5. Slide your soft top window mounting posts into the brackets and test for proper fit.