



TUBE BUMPERS - REAR INSTALLATION INSTRUCTIONS

1. Remove stock Bumper or “Bumperettes” depending on your vehicle. Retain bolts, washers, and nuts for installing your new Bumper.
2. Install Bumper using bolts removed in #1 above. Tighten bolts to 50 ft. lbs. torque. Be sure there is a washer under the bolt head and between the nut and the frame. (Re-use washers removed in #1)
3. ENJOY YOUR NEW BUMPER!

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“Your Knight in Shining Armor!”