



2005 – 2015 Toyota Tacoma Sideplates – Double Cab

P/N 4900 / 4900PC / S4900

Kit Contents:

<u>Item</u>	<u>Qty</u>	<u>Item</u>	<u>Qty</u>
Rivets	32	Sideplates – FRONT	2
Sideplates – MID	2	Quarter Panel – REAR	2

Installation Instructions:

1. Locate and separate the plates, 3 plates per side. The front plates for the driver's and passenger's side will be the longest at 38 7/8" long with a curved edge facing the front of the vehicle. The mid plates will be the next longest at 36" long.
2. Separate each set into driver side and passenger side.
3. Starting with the driver's side front sideplate, visually align the plate allowing a 1/8" gap on all sides.
4. Use a piece of masking tape to tape off the top edge across both doors front-to-rear, to ensure that the sideplates will be installed straight. Use this piece of tape as your guideline.
5. Pushing the sideplate firmly against the vehicle, mark the 3 top holes with a Sharpie.
6. Remove sideplate and drill 3 holes using a 3/16" drill bit.
7. Install the top 3 rivets on the front driver's side sideplate.
8. With the top edge secured by rivets, push the sideplate firmly against the vehicle again. Drill and rivet the remaining 3 bottom holes through the sideplate.
9. Next, pick up your driver's side mid sideplate and visually align the plate allowing a 1/8" gap on all sides. Use your tape guideline to align the top of the plate.
10. Pushing the sideplate firmly against the vehicle, mark the 3 top holes with a Sharpie.
11. Remove sideplate and drill 3 holes using a 3/16" drill bit.
12. Install the top 3 rivets for the mid driver's side sideplate.
13. With the top edge secured by rivets, push the sideplate firmly against the vehicle again. Drill and rivet the remaining 3 bottom holes through the sideplate.
14. Pick up your driver's side rear quarter panel and visually align the plate, allowing a 1/8" gap on all sides.
15. Pushing the rear quarter panel firmly against the vehicle, mark the top 2 holes with a sharpie.
16. Remove rear quarter panel and drill 2 holes using a 3/16" drill bit (one in each top corner).
17. Use a clamp to secure the bottom edge of the rear quarter panel against the vehicle.
18. Drill the bottom corner holes using a 3/16" drill bit through the remaining rear quarter panel holes.
19. Install the bottom 2 rivets before removing clamp.
20. Repeat steps 3-15 for passenger's side.
21. Installation Complete.