



Protecting Your Adventure Lifestyle

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## **FULL WRAP CORNERS DIAMOND PLATE/STEEL INSTALLATION INSTRUCTIONS WAR 902**

**All “CORNERS” are designed to be placed over the existing factory metal body. During shipping and handling your aluminum corners may be slightly altered but diamond plate aluminum is easy to work with.**

**All body tubs are not built the same, so some small modifications to the Full Wrap Corners may be required for a proper fit. Make any slight modification needed to enhance their fit.**

**You may use “Pop” rivets for mounting your corners to the body tub. If you prefer you can use self-tapping bolts. Be careful not to locate mounting holes where there may be body damage or rust. You may want to spray any exposed metal with primer before installing your Corners.**

**You do not need to seal behind the Full Wrap Corners as the Aluminum will not corrode and the steel versions are powder coated to protect against rust.**

1. Remove all tail lights, side markers, the gas tank rubber filler housing, and any other item that may be in the way of your installation process. As your Corners do not have precut holes, you will need to decide what items you will want to reinstall on your vehicle and then cut openings as needed.

2. Hold your Corners in place and mark where you may want to add a hole or cut away material. Note: A hacksaw or saber saw with a “metal” blade works well for this process. Complete all prep work, if any is necessary, before installing your Corners.

3. If using 3/16” “pop” rivets to attach your Corners, you will need to secure a drill, a 3/16” drill bit, and a “pop” rivet tool. Drill your mounting holes using the 3/16” drill bit. If using self tapping bolts you will also want to drill pilot holes. Be sure to wear safety goggles to protect your eyes

4. Lift your Corners into place. Drill your “pop” rivet or pilot holes starting near the middle of the “tailgate” area, working around towards the front of the vehicle on each side. The holes should be about 12” apart. Be careful not to drill into wires or lines that may be behind the area you are drilling through.

5. Install the Full Wrap Corners using “pop” rivets or self-tapping bolts. Be sure to press the part into place as you work around from the rear towards the front for best fit.

6. Repeat the process described above for the other side.

CONGRATULATIONS! You have finished your installation

**THANK YOU FOR PURCHASING WARRIOR PRODUCTS**