



## STEERING BOX BRACE

### INSTALLATION INSTRUCTIONS

#### **WAR 894, 896 and 898**

Your new steering brace bolts between steering box neck, next to the Pitman Arm and the opposite side frame rail.

1. Bolt the cross bar steering brace and clamp to the steering box loosely so you can mark the frame for drilling the four (4) holes.
2. The self tapping 3/8" screws require a drill of at least 9/32". Drill all four holes after you are sure of proper alignment. On the #894 the two (2) self tapping screws go into the box frame and the two (2) 5/16" bolts and nuts are mounted to the pinch weld. Drill these two holes 1 1/32"
3. Install complete unit using the four (4) bolts to the frame and install "C" brackets around bottom of steering bracket using bolts provided with lock nut provided, make sure Pitman Arm has clearance to turn without interference of bracket.
4. Tighten all bolts. Caution: do not over tighten self tapping screws.
5. After a test drive, verify that all bolts are tight.

*"Your Knight in Shining Armor!"* . . . . .