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## <u>800080</u>

# FJ Cruiser Rear Bump Stop Spacer Kit

### Installation Instructions

**IMPORTANT:** Warrior recommends that this kit be installed by a certified technician. While these instructions are complete, a thorough professional knowledge of disassembly and reassembly procedures, as well as post-installation checks is important. Installing this system without this knowledge and expertise may compromise the operating safety of the vehicle.

Before beginning this installation, take a look at the end of the install instructions. You will find a torque specification chart. Reference this chart when tightening any bolts. This chart is located toward the end of the step-by-step instructions and before any illustrations.

### Disassembly

1. Unbolt the 2 Bolts on each side that are holding the bump stops to the frame.

#### Assembly

- 1. Slide new longer bolts with a flat washer and lock washer through your factory bump stop.
- 2. Slide bump stop spacer over the bolts next.
- 3. Attach bump stop with spacer back into the factory location.
- 4. Tighten to 18lb/ft 20lb/ft. We also recommend using a thread locker to ensure that your bump stops do not loosen over time.

STANDARD BOLT TORQUE SPECIFICATIONS						
INCH SYSTEM			METRIC SYSTEM			
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9	Class 12.9
5/16	15 Ft – Lbs	20 Ft – Lbs	M 6	5 Ft – Lbs	9 Ft – Lbs	12 Ft – Lbs
3/8	30 Ft – Lbs	35 Ft – Lbs	M 8	18 Ft – Lbs	23 Ft – Lbs	27 Ft – Lbs
7/16	45 Ft – Lbs	60 Ft – Lbs	M10	32 Ft – Lbs	45 Ft – Lbs	50 Ft – Lbs
_	65 Ft – Lbs	90 Ft – Lbs	M12	55 Ft – Lbs	75 Ft – Lbs	90 Ft – Lbs
9/16	95 Ft – Lbs	130 Ft – Lbs	M14	85 Ft – Lbs	120 Ft – Lbs	145 Ft – Lbs
5/8	135 Ft – Lbs	175 Ft – Lbs	M16	130 Ft – Lbs	165 Ft – Lbs	210 Ft – Lbs
_	185 Ft – Lbs	280 Ft – Lbs	M18	170 Ft – Lbs	240 Ft – Lbs	290 Ft – Lbs

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