



Protecting Your Adventure Lifestyle

JK FRONT WINCH BUMPER

INSTALLATION INSTRUCTIONS

WAR 595/596/59055/59056

This series of bumper was designed to fit the Milemarker SI9500 winch. Warn 9.5ti and 9.5xp are not compatible as the motor end is too long and interferes with the mounting locations on the passenger side. It should other similar winches in the 8000-9500lb pull rating. You may have issues trying to fit a larger bodied 10,000lb or larger winch. It is not compatible with the Warn Powerplant.

1. Begin the installation by removing your lower air shield under the bumper. It is attached with plastic screws, so be gentle in removing them
2. Unplug the fog lights if your JK is equipped.
3. Remove the 8 nuts holding the bumper onto the frame and remove the bumper
4. Remove the two plastic screws holding the upper frame cover in place and remove the cover.
5. You will need to re-use the outer bolt/nut mounting hardware. Unbolt the inner metal liner from the plastic bumper shell. Remove the two outer bolt strips.
6. Bolt your hawse or fairlead onto the new bumper. Your winch should be packaged with its own mounting hardware.
7. Feed your winch cable into the hawse or fairlead and bolt the winch into place, again with the winch supplied hardware.
8. Make sure your mounting holes on the Jeep are at least $\frac{1}{8}$ " by running a drill bit through them to ensure the welded in studs will fit through.
9. Slide the bumper into place. If the studs don't quite line up to the holes in the frame, you may need to open them up slightly larger with a drill and bit.
10. Once you've got the studs to fit and the bumper slid into place, use the included $\frac{1}{8}$ " flat washers and $\frac{1}{8}$ " locking nuts to secure the bumper into place. Use the OEM bumpers bolt strips that you removed in step 5 to bolt the bumper to the outer 4 holes on the frame.
11. You should now have the winch and fairlead bolted to the bumper, and the bumper securely installed on the vehicle. Double check that all bolts are properly tightened.
12. Complete the installation by running your power and ground cables through the grille and into the engine bay and connect them to the positive and negative terminals on your battery. Install your D-Ring Shackles (if applicable) and Winch Hook.

THANK YOU FOR PURCHASING WARRIOR PRODUCTS