



Protecting Your Adventure Lifestyle

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## **CJ & YJ FRONT BUMPER** **WITHOUT HITCH** INSTALLATION INSTRUCTIONS

WAR 485, 485C, 530, 530C, 540, 540C  
48510, 48510C, 53010, 53010C

Bumpers are designed to fit over factory front frame horns and use existing factory mounting holes.

1. Remove old bumper from vehicle. Save all bolts, you will need them in step three (3). If you have lights on your stock bumper and wish to put them on your new bumper, mark bumper for drilling and mount before installing.
2. Be sure that area where bumper will be mounted is flat and free of any damage.
3. Install new bumper with factory hardware removed in step one. Tighten bolts to factory specifications. Re-torque after your initial test drive.
4. Install license plate on right front using factory bolts.