



## **BUMPER WITH HITCH** **INSTALLATION INSTRUCTIONS** **WAR 510**

1. Remove stock “Bumperettes”. Retain bolts, washers, and nuts for installing your new Bumper.
2. Install Bumper using bolts removed in #1 above. Tighten to manufacturer’s suggested torque. Be sure there is a washer under the bolt head and between the nut and the frame. (Washers are not provided)
3. Some Wranglers have a hole on the bottom of the frame with a nut already welded in place. Your bumper does not have a hole for this additional bolt because the factory moves the welded nut around so there is no way to utilize a consistent measurement. However; we do provide the bolts if you wish to utilize this hole as an additional attachment point. Mount the bumper, mark and drill holes, and install using the bolts provided. The oblong hole in your new bumper may or may not be needed. Tighten bolts to 50 ft. lbs. torque.
4. ENJOY YOUR NEW BUMPER!

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*“Your Knight in Shining Armor!”*