

REAR BUMPER INSTALLATION INSTRUCTIONS WAR 495, 500, 500C, 50010, 50010C

Bumpers are designed to fit over existing rear cross member support.

- 1. Remove old bumper from vehicle.
- 2. Be sure that area where bumper will be mounted is flat and free of any damage.
- Some TJ's only have two (2) holes on each side drilled, if you are installing a bumper with a hitch you may need to drill two (2) additional holes on each side.
 Measure from existing holes; mark with a center punch, and drill with a 7/16"

drill.

Be very careful not to drill into anything that may be behind cross member support. I.e. gas tank cover, wiring. Wear safety glasses.

- **4.** Install new bumper with enclosed hardware. Tighten 7/16" nuts to 50 ft/lbs. Re-torque after your initial test drive.
- 5. If you have a hitch bumper, check the bumper bolts for tightness prior to and after each use.