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**SUBJECT:** P/N 1518 – [Tube Door Mirror Bracket](#) Installation Instructions

**NOTE:** These mirror brackets will fit all JK Wrangler Front Tube Doors as well as Front Tube Doors for all Cherokee XJ Models. This kit also requires the purchase of any 97-02 Early Model TJ Mirror Set.

**Installation:**

1. These brackets mount to the outside of the triangular gusset located on the top hinge pin of your tube doors. They should be located so that the tube on the mirror bracket sits outside of the door when installed on the vehicle.
2. Start by aligning the brackets on the gusset of the tube door and marking the locations to be drilled. A silver or white colored pencil draws very well on the black powder coat. You should be marking 3 holes on each side for a total of 6 holes.
3. Drill the marked holes with a 9/32" drill bit. To do this it is recommended that you first center punch the marked holes so that the drill bit does not wander. You can choose to use some flat black paint to retouch the drilled holes. Allow to dry completely before continuing.
4. Using the six bolts and nylock nuts included in your kit, bolt the brackets onto the tube door gusset.
5. The 97-02 Wrangler mirrors you have purchased to do this installation should have a stud on the bottom with an included nut. Remove the nut and slide the mirror into the tubular opening on the bracket, allowing the threaded portion of the stud to slide into the hole in the bracket. Re-install the nut included with your mirror and tighten to a snug fit.
6. Sitting in your driver seat with the tube door closed; set the mirror's angle to the desired position and lock it into place by tightening the mirror to the bracket securely. Do not over tighten as you may damage the mirrors.
7. Finish the installation by hand adjusting the mirror lens to your preferred position.