

RETURN TO ZERO



2014 WORLD TOUR

Premium [Scope Mount](#) Catalog

WARNE
SCOPE MOUNTS
SET YOUR SIGHTS ON WARNE



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OUR COMPANY

was founded 24 years ago by gun industry pioneer John L. (Jack) Warne. His vision was to design and build the best scope mounts in the business for the greatest value. Over the years, the Warne Scope Mounts product line has earned a great reputation for high quality, superb functional performance and good looks. In 2001, Jack sold the company to Charlie Lake and in 2013 the company was aquired by Daniel Goetz who has continued to take Jack's vision to the next level. Dan has incorporated Lean Manufacturing and invested in CNC technology and tooling to achieve increased quality, productivity and consistency. Each year we strive to give our customers faster availability, increased quality and continued value in their purchases. Our customers come from all over the world and know our reputation is worth it's weight in gold. We look forward to this new year and hope you continue to "Set Your Sights on Warne".

WARNE SCOPE MOUNTS

strives to provide the best service possible. In doing so, we encourage you to call us with any questions you may have regarding our products or if you need assistance in selecting the right scope mount components.



OUR QUALITY GUARANTEE

assures you that our products will perform flawlessly or we will gladly replace them. WARNE's quality and reliability are the very best in the industry. We want you to be satisfied and confident that we stand behind our products every time. We also guarantee where every mount is manufactured - from the original source of the raw material all the way down to the packaging - we take pride in claiming these four words...

MADE IN THE USA



The history of Warne Manufacturing Company

goes back to January of 1947 and to Adelaide, South Australia. On that date John Llewellyn Warne, (known to his friends as Jack), with the help of a partner founded a little company named Sporting Arms Limited. It's goal was to manufacture rifle barrels.

Australian soldiers who had returned from World War II wanted to convert their Lee Enfield military rifles to sporters. This conversion required a .22 or .25 caliber barrel. The 303 British round was just too heavy for Australian game. From experience gained during the war, Jack Warne designed and built the machines and tools required to make these barrels. Sporting Arms Limited boomed and its product line over time became a full line of sporting rifles and shotguns.

By 1957 the business was well established and Jack was looking for some way to diversify away from sporting guns. The conventional wisdom at that time said that sporting firearms would be legislated out of business within 10 years.

Jack decided that industrial guns (guns that shoot fasteners into concrete), may be the opportunity that Sporting Arms was looking for. At least the technology and manufacturing methods for this product matched the core strengths of the company. And it served the then booming construction market.

This decision led to a manufacturing license with Omark Industries of Portland Oregon and eventually to a long term contract for Sporting Arms Limited to make all of Omark's fastening gun requirements for their world wide market. As a result of this move, Sporting Arms became solidly established making both its sporting firearm line and making over 30,000 fastening guns per year for Omark. At the end of 1966 Omark acquired ownership of Sporting Arms Limited in a friendly buy out arrangement.

In April of 1968 Jack Warne was invited to move to Portland Oregon to accept the position on General Manager of Omark's Construction Fastener Division. Warne moved to Portland in June of 1968 on the understanding it would be a two year adventure. One year later he was promoted to Group Vice President and given charge of 4 of Omark's 8 business divisions. In 1971 he was again promoted to Executive Vice President/Chief Operating Officer of the parent Omark Industries. Jack Warne retired from Omark Industries in 1985 when it was acquired by Blount Inc. At that time he held the position of President/Chief Operating Officer.

One of Jack Warne's major achievements during his tenure with Omark in Portland was to lead Omark into the sporting ammunition business. Omark's fastening guns required lots of special ammunition and needed an independent source of it. Warne's sporting firearms background was instrumental in leading the company into that field. He provided the leadership that resulted in Omark acquiring CCI, Speer, RCBS, Outers and Weaver. During Warne's tenure as Chief Operating Officer Omark's Sporting Equipment Division grew from zero in 1968 to over one hundred million in sale when he retired in 1985.

One of Jack Warne's main hobbies is designing firearms and accessories for them. At Sporting Arms he designed a complete line of firearms which captured 30% of the total Australian market at that time. He designed an excellent bolt action .22 rifle sold as the Sportco Model 62. It was very successful in Australia. He later licensed the design to Winchester who sold it as their model 320. Sporting Arms made 25,000 of these for Winchester in the 60's. In the late 70's Jack designed the Kimber Models 82 and 84 which his son Greg manufactured in the family company, Kimber of Oregon Inc. He also designed the Kimber .22 target rifle for the US Army. Just over 25,000 of these were made by Kimber for the US Army.

During his lifetime connection with the design and manufacture of sporting firearms an ammunition, Jack had experience with scope mounts on three separate occasions. Back in 1955 he designed a range of stamped steel mounts for Sporting Arms Limited. These proved highly successful in the Australian market. Then in 1975 the opportunity to acquire the Weaver line of scope mounts came to his desk at Omark. He led the acquisition of Weaver which proved in time to be one of Omark's most profitable acquisitions. Later he acquired for Kimber of Oregon the design of a superb quick detachable scope mounting system from the late Lenard Brownell who was one of this country's most famous and talented custom rifle builders. The Brownell line of mounts was very successfully made and marketed by Kimber of Oregon.

While the Brownell designed Quick Detachable scope mounts were exceptionally good looking and were functionally rugged and reliable they were difficult to manufacture and even more difficult to install. The Brownell mounts were made from investment cast steel which was machined and hand polished. The double lever quick detach able system was also quite difficult to make. After watching Kimber struggle with the manufacturing of these, Jack developed a revolutionary approach to the manufacturing and designed a new adjustable double lever quick detachable system. The Warne family sold Kimber of Oregon Inc before these ideas were implemented.

After having developed and run a large manufacturing business in Australia for 20 years and after running a much larger one here in the US for another 18 years it is perhaps understandable that Jack Warne found that slowing down to the pace of retirement was extremely difficult. In early 1991 his entrepreneurial spirit led him to make a decision. He would make a small manufacturing business for the fun and challenge of it.

He wanted the new business to provide him with an office and a small business infrastructure. He wanted a small factory where he could perfect some of the manufacturing systems he had studied during his numerous visits to Japan. He also wanted a small factory where he could enjoy his designing hobby. He wanted to experience the thrill again of taking one of his ideas, developing it into a product line, developing the manufacturing system to make it and then finding a way to successfully establish a market for it.

He founded Warne Manufacturing Company in February of 1991 with the objective of designing, manufacturing and marketing world wide a quick detachable scope mounting system. He would focus on satisfying the needs of the informed shooting enthusiasts who make shooting sports one of their major hobbies.

Empty factory space was rented in Clackamas Oregon. Machine tools and other necessary equipment were purchased and a few key people were hired. Five major tasks were tackled simultaneously. They were to develop a basic business infrastructure, develop a product line, develop a market and distribution system and develop a team of competent people who could accomplish the company's goals.

Since starting Warne Manufacturing Company Jack Warne has been asked many times... why scope mounts? His primary reason was his lifelong experience in the sporting firearms industry designing, manufacturing and marketing. He is very well known in the industry world wide and really enjoys his involvement in it. Scope mounts appealed to him because they provided an entry into the firearms industry without having all the regulatory restrictions that plague manufactures of rifles and guns. Scope mounts are classified as accessories and are therefore not subject to any of the industry's rules and regulations. They can be shipped anywhere in the world without restrictions of any kind. Other considerations included – scope mounts are neat thing to make. They are small, highly precise pieces that must be superbly finished. A set of scope mounts weighs just a few ounces and they fit in a very small package. These attributes make world wide distribution an easy proposition. Another important feature is their complete freedom from product liability exposure.

In January of 2001 Charlie Lake acquired Warne Manufacturing from Jack Warne. Charlie's career includes over twenty years of manufacturing experience, as well as ten years of senior executive experience responsible for multiple international manufacturing facilities. With over 20 years of manufacturing experience, Charlie moved the business to a larger facility in Tualatin Oregon. He also completely revamped the entire production operation with Lean principles, including purging old inventory, rearranging the factory layout for cellular manufacturing, adding the latest in CNC technology and tooling for quick-cycle production. The results have been astonishing leaps in quality, productivity and consistency.

In January of 2013 Charlie sold the company to Daniel Goetz of Orange, CA. Dan brings over 30 years of lean manufacturing experience and demonstrated leadership to profitably build organizations. Dan says "I am very excited about the opportunity to lead Warne through the next phase of growth in this rapidly expanding company by focusing on enhanced customer service, internal process improvement and innovative rapid product development."

After over 20 years of development and growth, Warne Manufacturing Company is now a soundly established small business. It has an excellent product line and has earned a great reputation for high quality, superb functional performance and good looks. It has developed a list of solid customers around the world. Its manufacturing facilities are well equipped and very efficient for its size. It has a competent and loyal workforce and a good management team.

WARNE will continue to enhance its position in the marketplace through innovating consumer desired products, fast response to customer needs, and stronger marketing efforts. The company has now reached a point of maturity where management's emphasis can be switched from manufacturing development to a more aggressive development of the market.



WARNE Premier QD Rings & Bases - Original packaging from 1992



An updated logo was incorporated in 2003 and our current Maxima Ring and Base line replaced the original Premier Series in the early 2000's.

New products for 2014 Each year Warne Scope Mounts strives to create new and improved mounting systems that meet our customer’s growing needs. This year our selection includes five new bases that will accomodate several firearms including Tikka, Savage, CVA and Ruger models. Check out our Scope Ring and Base Chart (center pull out insert) for details on all new part numbers.

» **Maxima & Tactical 1 Piece Bases -- Tikka T3**



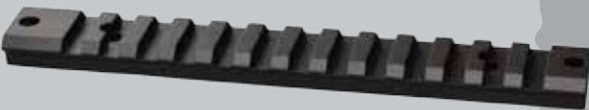
Designed to fit Tikka T3 firearms that have been drilled and tapped, this new steel Weaver style base includes 5 slots and is compatible with any of our standard Maxima Rings to provide a variety of options for height and ring style. Available in matte black and silver finishes.

- › M9T3M - Matte Black
- › M9T3S - Silver



Also, new for Tikka T3 firearms is a steel one piece Picatinny style rail. Available in flat and 20MOA configurations and matte black only.

- TACTICAL RAIL**
- › M69T3M - Matte Black, 0MOA
 - › M69T3-20MOA - Matte Black, 20MOA



» **Maxima 1 Piece Base -- Savage Axis/Edge**

Designed specifically for the Savage Axis (and Edge), this one piece steel base is CNC machined from solid steel and is held to very tight tolerances. The M999M also offers 3 full width recoil slots in the front and 2 slots in the rear, allowing you to mount most popular optics in the ideal scope position for optimal eye relief. The full width recoil slots allow the recoil control keys of Warne Rings to attain maximum bearing surface. This base is available in matte black only.

- › M999M - Matte Black



» **Maxima Extension Base -- CVA-V2 Series**

Warne Extension Bases are available for a wide variety of firearms to help achieve correct eye relief and to offer additional mounting solutions for scopes with a shorter tube. Our newest addition is an extension base for the CVA-V2 Series Round Barrel Models. The new base will provide an extra inch in length and features the same low profile as the standard base. Compatible with our standard 2 piece base set for the CVA Round Barrel Models.

- › M980/982M - Matte Black
- › M980/982S - Silver

NEW M982 CVA Extension Base



M980 CVA Standard Base

» **Maxima 1 Piece Base -- Ruger 10/22**

This new aluminum one piece Weaver style base for the Ruger 10/22 features four slots in the front and two slots in the rear as well as 10MOA built in to provide maximum adjustment for your optic needs. Available part numbers:

- › A1022M - Matte Black
- › A1022S - Silver



Featured Product » 34mm Mounts

As the popularity of the larger 34mm scopes has continued to grow, we have developed new Maxima Rings and AR style mounts to satisfy the mounting needs for larger scope tube diameters.

» **Maxima 34mm Rings**

Our 34mm Maxima Rings are precision CNC machined from sintered steel, a process that allows intricate steel parts to be formed and then fired - retaining the strength properties of steel while adding the necessary ductility that scope mounts require for perfect contact around the circumference of the scope. The Maxima 34mm Rings are finished with either a durable DuPont powder coat in matte black, gloss black, or electroless nickel for a silver look and then assembled with 4 quality Torx style T-15 socket cap screws. These rings are available in the permanent fixed style or our popular quick detach style which still retains our return to zero guarantee.

34mm RING FEATURES

› Fixed Rings stay permanently attached to any Weaver or Picatinny style base.

› QD Rings quickly detach and reattach with no loss of zero.

› QD Rings feature an indexable lever which allows placement of the levers in any position desired.

› Square recoil control key in both Fixed and QD styles provide positive engagement of ring to base.

› Rings securely mount around scope using 4 Torx style T-15 socket cap screws, 25 in/lb. of torque recommended.

› Available in matte black, gloss black or silver finish.

34mm RING MODELS

	Part Number	Ring Height (RH)		Available Finish Gloss, Matte, Silver		Ring Style Quick Detach or Fixed	Tube Size
	220	Low	.250"	G, M, S	FIXED		34mm
	221	Med	.375"	G, M, S	FIXED		34mm
	222	High	.525"	G, M, S	FIXED		34mm
	220L	Low	.250"	G, M, S	QD		34mm
	221L	Med	.375"	G, M, S	QD		34mm
	222L	High	.525"	G, M, S	QD		34mm



» **34mm AR Style Mounts**

We now have two different AR style mount options for those using 34mm scopes for competition shooting or tactical scenarios. The cantilever style R.A.M.P. Mount is a great option for those wanting to mount an additional sight for close quarter or target ID. The R.A.M.P. Mount features two 45° side rails located on the back of the mount so a shooter can transition from scope to dot or dot to scope in less than a second by rotating the firearm 45 degrees left or right. By placing the sight under the ocular of the scope, we have provided a wider field of view through the red dot which makes acquiring the dot in the sight faster than you can imagine and also enables the shooter to maintain proper cheek weld while switching from sight to sight.

The SKEL mount is also cantilever style but has been slightly modified with skeletonized cut out sections to offer a lightweight solution for your AR setup. The 45° rails that are featured on the R.A.M.P. Mount have been removed to accomodate setups that only require a scope and also to help with the overall reduction of weight by 30%.

Both the R.A.M.P. and SKEL Mounts are CNC machined from 6061 aluminum, have #8 Torx style fasteners with steel threaded inserts to prevent stripping and two ½" tactical nut attachments for strength and durability.

34mm AR STYLE MODELS

	Part Number	Available Finish Black, Red, Blue, Dark Earth	Mount Style	Tube Size
	RAMP34TW	Black	R.A.M.P.	34mm
	RAMP34R	Red	R.A.M.P.	34mm
	RAMP34BU	Blue	R.A.M.P.	34mm
	RAMP34DE	Dark Earth	R.A.M.P.	34mm
	SKEL30TW	Black	SKEL	34mm
	SKEL30R	Red	SKEL	34mm
	SKEL30BU	Blue	SKEL	34mm
	SKEL30DE	Dark Earth	SKEL	34mm





“Simple to setup and easy to operate with a dependable return to zero, Warne QD rings are the Sportsmans first choice when it comes to mounting all high end optics. Add Warne’s undeniable value for money and you have a set of rings that cannot be beaten.”

Sportsman Gun Centre
Exeter, England

Maxima Quick Detach Rings are the most durable and versatile quick detachable mounting systems available. Each ring is precision CNC machined from sintered steel, a process that allows intricate steel parts to be formed and then fired - retaining the strength properties of steel while adding the necessary ductility that scope mounts require for perfect contact around the circumference of the scope.

The Maxima QD Rings sport the unique Warne indexable lever system which allows the user to remove the optics from the rifle then reattach it without the loss of zero, as well as allowing the location of the lever to be indexed once the rings are affixed to the bases. After the levers are tightened, simply pull out on the lever, turn it to the desired location then let it snap into place. When used on the all steel Warne Maxima Bases, we guarantee return to zero accuracy when removing and reattaching the optic. Also unique to the industry, the Maxima QD Rings have a square stainless steel recoil control key. This ensures a positive recoil engagement surface across the full width and depth of the recoil slot in the base. The recoil control key guarantees that the rings will not shift or move under fierce recoil and also protects against peening or swaging when mounted on aluminum bases.

Finally, the Maxima QD Rings are finished with either a durable DuPont powder coat in matte black, gloss black, or electroless nickel for a silver look and then assembled with 4 quality Torx style T-15 socket cap screws.

QD RING FEATURES

- › Quickly detach and reattach the Maxima QD rings with no loss of zero.
- › Square recoil control key for positive engagement of ring to base.
- › Indexable lever allows placement of the levers in any position desired.
- › Rings securely mount around scope using 4 Torx style T-15 socket cap screws, 25 in/lb. of torque recommended.



QD RING MODELS	Part Number		Ring Height (RH)		Available Finish Gloss, Matte, Silver		Tube Size
	200L	Low	.250"	G, M, S	1"		
	201L	Med	.375"	G, M, S	1"		
	202L	High	.525"	G, M, S	1"		
	203L	Extra High	.650"	G, M, S	1"		
	204L	Ultra High	.935"	G, M, S	1"		
	213L	Low	.250"	G, M, S	30mm		
	214L	Med	.375"	G, M, S	30mm		
	215L	High	.525"	G, M, S	30mm		
	216L	Extra High	.650"	G, M, S	30mm		
	217L	Ultra High	.850"	G, M, S	30mm		
	220L	Low	.250"	G, M, S	34mm		
	221L	Med	.375"	G, M, S	34mm		
	222L	High	.525"	G, M, S	34mm		



Ring Height (RH) is calculated from the top of the base (or integral dovetail) to the bottom of the scope tube.

Square Recoil Keys

Warne Maxima Quick Detach Rings have square stainless steel recoil control keys. These keys ensure maximum bearing surface to the receiving bases. This protects against swaging from heavy recoil and also provides a solid positive surface for repeatability of zero.

Warne Tip: When installing Warne Rings slide both rings forward in the base slot so the recoil key is contacting the front of the cross slot, then tighten the screws to the proper torque spec.



WARNE TOOLS

» TW1 Torque Wrench

Built for Warne by California Torque Products, this tool allows the shooter to precisely tighten the Torx style screws to Warne’s recommended torque setting of 25 in/lb. The simple break away design lets the operator know when the proper torque has been reached. Designed for both bases and rings, this unit is a must have when installing or re-installing Warne mounting systems.



» ST1 Shooting Tool

The Warne Shooting Tool is designed to be a shooter’s one and only tool when going to the range. This piece has five hex drivers, three Torx style drivers and one 5mm flat blade.



Removing the Quick Detach Rings



While firmly holding your firearm in an upright position, turn the levers counter clockwise 2 full turns. This action releases the clamping mechanism from the base. It is recommended that the firearm is unloaded and the safety is engaged.



Once the levers have been turned and the clamp is released, the scope and detachable rings may be lifted from the mounting bases. Store your scope with attached rings in a safe, padded dry place between uses.



To reattach, simply place the square recoil keys into the base slots and push the rings and the scope forward to seat the keys against the base slot. Turn levers clockwise until tight, then pull out on the lever to index as desired.



Maxima Fixed Rings are designed to be the strongest, most durable fixed mounting system available. Typical steel scope mounts in this class use only 2 screws per ring, have a narrower clamping band and in most cases only absorb recoil in the front ring. Maxima Fixed Rings utilize 4 T-15 Torx style socket cap screws for secure optics mounting. The Maxima Fixed Ring Series fit Weaver style cross slot bases and incorporate a Warne square stainless steel recoil control key in both the front and rear rings. This ensures a “no slip” positive recoil surface across the entire slot of the base and is capable of withstanding the heaviest of recoil. The Maxima square recoil key also protects against swaging or peening of the bases when used on softer or less durable materials. The Maxima Fixed Ring band is also substantially wider for additional clamping surface around the scope to hold the optic firmly in place. The Maxima Fixed Rings are available in a durable DuPont powder coat finish in either matte or gloss black and also an electroless nickel finish. Warne Maxima Scope Rings are designed to fit Warne bases as well as all Weaver cross slot and Mil-Spec Picatinny style bases and rails.

FIXED RING FEATURES

- › Permanently attaches to base.
- › Square recoil control key for positive engagement of ring to base.
- › Rings securely mount around scope using 4 Torx style T-15 socket cap screws, 25 in/lb. of torque recommended.
- › Available in matte black, gloss black or silver finishes.



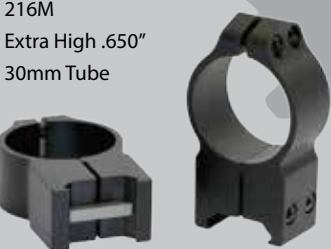
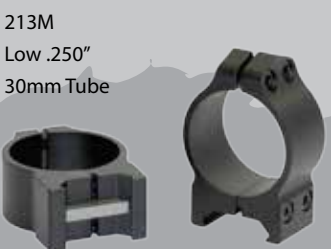
Square Recoil Keys

Warne Maxima Fixed Rings have square stainless steel recoil control keys. These keys ensure maximum bearing surface to the receiving bases. This protects against swaging from heavy recoil and also provides a solid positive surface for repeatability of zero.

Warne Tip: When installing Warne Rings slide both rings forward in the base slot so the recoil key is contacting the front of the cross slot, then tighten the screws to the proper torque spec.



FIXED RING MODELS	Part Number	Ring Height (RH)		Available Finish Gloss, Matte, Silver	Tube Size
	200	Low	.250"	G, M, S	1"
	201	Med	.375"	G, M, S	1"
	202	High	.525"	G, M, S	1"
	203	Extra High	.650"	G, M, S	1"
	213	Low	.250"	G, M, S	30mm
	214	Med	.375"	G, M, S	30mm
	215	High	.525"	G, M, S	30mm
	216	Extra High	.650"	G, M, S	30mm
	220	Low	.250"	G, M, S	34mm
	221	Med	.375"	G, M, S	34mm
	222	High	.525"	G, M, S	34mm



“As Canada’s premier firearms retailer Grouse River has chosen to provide Warne products to meet our customers’ demand for high quality rings and bases. In addition to a finely built product Warne provides a wide selection of products and the service expertise to back them up, allowing Grouse River to find the perfect mounting solution for just about any application.”

Grouse River Outfitters
Kelowna, BC Canada

The **Maxima Grooved Receiver Line** is designed to fill the need of mounting scopes to rifles with an integrated receiver mounting rail such as Ruger, Tikka and CZ brands. Since each firearm manufacturer has their own proprietary mounting rail design, each ring model must be machined to exacting tolerances for proper fit and function. These Warne Grooved Receiver Rings fit right onto the receiver's dovetail with no need for a mounting base.

GROOVED RECEIVER LINE FEATURES

The precision CNC machined Warne Rings provide unsurpassed strength, durability and quality for a variety of rifle models:

- › Ruger #1, Blackhawk & Mini 14
- › CZ527 (16mm dovetail)
- › Ruger M77, Hawkeye & Super Redhawk
- › Tikka
- › CZ550 (19mm dovetail)
- › Rifles with a 3⁄8" or 11mm dovetail



Ring Height (RH) is calculated from the top of the base (or integral dovetail) to the bottom of the scope tube.

GRL RING MODELS

RUGER #1, BLACKHAWK & MINI 14

Part Number		Ring Height (RH)	Available Finish Gloss, Matte, Silver	Ring Style	Tube Size
1R	Med	.460"	G, M, S	FIXED	1"
2R	High	.585"	G, M, S	FIXED	1"
14R	Med	.460"	G, M, S	FIXED	30mm
15R	High	.585"	G, M, S	FIXED	30mm
1RL	Med	.460"	G, M, S	QD	1"
2RL	High	.585"	G, M, S	QD	1"
14RL	Med	.460"	G, M, S	QD	30mm
15RL	High	.585"	G, M, S	QD	30mm

RUGER M77 & HAWKEYE

1R7	Med	.460"	G, M, S	FIXED	1"
2R7	High	.585"	G, M, S	FIXED	1"
14R7	Med	.460"	G, M, S	FIXED	30mm
15R7	High	.585"	G, M, S	FIXED	30mm
1R7L	Med	.460"	G, M, S	QD	1"
2R7L	High	.585"	G, M, S	QD	1"
14R7L	Med	.460"	G, M, S	QD	30mm
15R7L	High	.585"	G, M, S	QD	30mm

TIKKA

1T	Med	.460"	G, M, S	FIXED	1"
2T	High	.570"	G, M, S	FIXED	1"
14T	Med	.460"	G, M, S	FIXED	30mm
15T	High	.570"	G, M, S	FIXED	30mm
1TL	Med	.460"	G, M, S	QD	1"
2TL	High	.570"	G, M, S	QD	1"
14TL	Med	.460"	G, M, S	QD	30mm
15TL	High	.570"	G, M, S	QD	30mm

CZ 527

1B1	Med	.425"	G, M	FIXED	1"
2B1	High	.535"	G, M	FIXED	1"
14B1	Med	.425"	G, M	FIXED	30mm
15B1	High	.535"	G, M	FIXED	30mm
1B1L	Med	.425"	G, M	QD	1"
2B1L	High	.535"	G, M	QD	1"
14B1L	Med	.425"	G, M	QD	30mm
15B1L	High	.535"	G, M	QD	30mm

CZ 550

1B	Med	.425"	G, M	FIXED	1"
2B	High	.535"	G, M	FIXED	1"
14B	Med	.425"	G, M	FIXED	30mm
15B	High	.535"	G, M	FIXED	30mm
1BL	Med	.425"	G, M	QD	1"
2BL	High	.535"	G, M	QD	1"
14BL	Med	.425"	G, M	QD	30mm
15BL	High	.535"	G, M	QD	30mm

A971 Picatinny Rail Adapter

Fits Ruger Mini 14, 30, 77/22, 77/44, PC-9 and PC-40

Designed to attach to the Ruger integral dovetail to convert the mount style to a Mil-Spec 1913 Picatinny rail design. With 1913 rail Mil-Spec, multiple-sight systems such as; red dot, holographic, reflex, and standard magnified optical sighting is available to the shooter. Constructed of aluminum and available in matte black, gloss black and silver finishes. Compatible with Warne Maxima Rings.



WARNE TOOLS

» TW1 Torque Wrench

Built for Warne by California Torque Products, this tool allows the shooter to precisely tighten the Torx style screws to Warne's recommended torque setting of 25 in/lb. The simple break away design lets the operator know when the proper torque has been reached. Designed for both bases and rings, this unit is a must have when installing or re-installing Warne mounting systems.



7.3/22 Rings

The 7.3/22 rings are the strongest small bore rings available. They are designed to fit a very wide selection of rifles with either a 3⁄8" or 11mm dovetail. This is made possible by using a solid asymmetrical reversible clamp that be flipped 180° and used on wider or narrower dovetails for the best fit.

The 7.3/22 rings are vastly different in design from our Maxima line of mounts. These rings weigh less due to their 70/30 horizontal construction and are only 1⁄2" wide. Attachment is made to the dovetail using a single T-15 Torx style fastener and have two of the same fasteners for the ring top strap holding the entire package securely together.

7.3/22 MODELS

	Part Number	Ring Height (RH)	Available Finish Gloss, Matte, Silver	Ring Style	Tube Size
	721	Med .400"	G, M, S	FIXED	1"
	722	High .525"	G, M, S	FIXED	1"
	721L	Med .400"	G, M, S	QD	1"
	722L	High .525"	G, M, S	QD	1"
	731	Med .400"	G, M, S	FIXED	30mm
	732	High .525"	G, M, S	FIXED	30mm



Warne Tip: When installing the 7.3/22 rings be sure to notice which direction the small dot on the side clamp is facing. If it is in the 'up' position the rings will fit a 3⁄8" dovetail and if the dot is facing 'down' it will fit an 11mm dovetail.

The **Maxima Multi-Sight System** has a proven track record for success. Hugely popular with the Smith & Wesson K, L, N and X frame revolvers, the Maxima line also includes the Dan Wesson large frame 445 Supermag.

Warne’s unique Maxima Multi-Sight Systems allow for a variety of sighting combinations. The user may choose between optics, iron sights and quick acquisition sights without the loss of zero. The Maxima MSS also permits the optical sights to be quickly removed, allowing use of the integrated factory iron sights. A shooter may have several sighting systems, ammunition types and multiple sighted-in distances for each - ready to go.

Whether you’re hunting, at target practice, using separate loads or protecting yourself, your hunting handgun’s sight limitations are eliminated with the use of the Maxima Multi-Sight System.

MULTI-SIGHT SYSTEM FEATURES

- › Allows scope attachment to integrated rail.
- › Securely mounts to gun with Torx style T-15 socket cap screws, 25 in/lb. of torque recommended.
- › Compatible with the Maxima Quick Detach Rings for multiple sighting options.
- › Available in matte black, gloss black or silver finishes.

MSS MODELS

	Part Number	Manufacturer & Model	Available Finish Gloss, Matte, Silver
	M630	Dan Wesson 445 Supermag VH	G, M, S
	M629	S&W K, L and N Frame Revolver	G, M, S
	M500	S&W X Frame Revolver	G, M, S



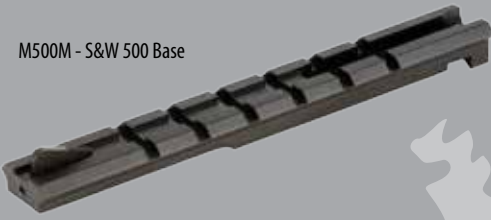
» SMITH & WESSON - X FRAME

An addition to the Maxima Multi-Sight System Line is the M500 base. This updated Maxima X Frame Multi-Sight base has proven itself worthy even when the most powerful loads are used. Because of the substantial recoil of the Smith & Wesson X Frame revolvers; we have developed a new multi-sight base specifically for the X frame. While some customers have used our original M629 base for the X frame, it was designed specifically for the K, L and N frames and the weight and strength of the base was a concern. To solve this issue the updated X frame mount has additional material added to the front underside of the base as well as longer screws to reach more of the mammoth handgun’s top strap. A special heat treat process has also been applied to provide maximum rigidity.

602M - Tactical Rings



M500M - S&W 500 Base

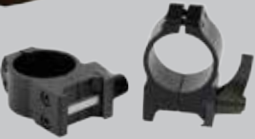


» Dan Wesson

The M630 base fits the Dan Wesson 445 Supermag and works in conjunction with the Maxima Quick Detach rings.



202LM - QD Rings



M630M - Dan Wesson Base



“South Africa’s wild game assortment has a number of large and dangerous animals which, when hunted, require large calibre rifles. Many of these hunters in life-threatening situations prefer quick change mounts in order to remove the riflescope and use open sights. Warne’s quick change “Return to Zero with Zero Tolerance” mounts are ideal and are their preferred choice.”
Lynx Optics (Pty) Ltd.
South Africa

Maxima Steel Bases are precision CNC machined from solid steel and are held to very tight tolerances. The Maxima Steel Bases are modeled around the popular Weaver design, which is one of the strongest and most versatile mounting systems available today. The low profile of the Maxima Steel Bases give your firearm a sleek look. When used in conjunction with Warne Maxima QD Rings, the shooter is able to utilize the open sights by looking over the top of the bases without sacrificing the normal shooting position behind the firearm.

Maxima Bases also offer a full width recoil slot in each base. This feature allows the recoil control keys of Warne Rings to attain maximum bearing surface.

Refer to the Base Chart insert for available part numbers for two piece steel bases and for a small selection of one piece aluminum bases.

MAXIMA STEEL BASE FEATURES

- › Low profile design allows use of iron sights when optics are removed.
- › Full width and depth recoil slots provide maximum bearing surface for recoil key engagement.
- › Bases securely mount to your firearm with Torx-style T-15 socket cap screws, 25 in/lb. of torque is recommended.



The Maxima 2 piece steel bases are available for a large variety of firearm models. Shown here is the M902/876M base set that fits a Remington 700 and the Weatherby Vanguard models. These style of bases are available in matte black, gloss black and silver finishes. Refer to our base chart (pull out insert) for all applications and models.



The Maxima 1 piece Weaver style bases are available for a small selection of firearm models. Shown here is the M987M base that fits a Thompson Center Encore, Omega and Triumph Bone Collector models. This style of base is available in matte black, gloss black and silver finishes. Refer to our base chart (pull out insert) for all applications and models.



This Maxima 1 piece base is a sporterized version featuring a cut out section and Weaver style cross slots. Shown here is the M968M base that fits a Weatherby Vanguard short action model. Similar bases are also available for the Weatherby Mark V models. Available in matte black, gloss black and silver finishes. Refer to our base chart (pull out insert) for all applications and models.

EXTENSION BASES

The Warne Extension Bases are available for a wide variety of firearms to help achieve correct eye relief and to give mounting solutions for scopes with a short tube. These bases can be installed in either direction; with the cross slot towards the rear or to the front of the firearm. This will give the shooter the option to bring the scope closer or further away to attain the ideal shooting position desired. See the Base Chart (pull out insert) for available part numbers and applications.

Pictured here is a standard M902 base in comparison to the M904 and M905 Extension Bases. The M904 base provides .554" more in length and the M905M base provides .854" more in length.

M902



M904



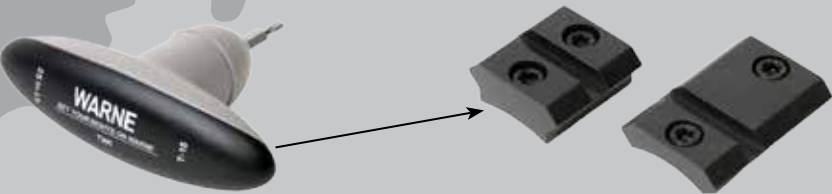
M905



The **Maxima Steel Bases** mount with a low profile. Once you have removed your scope with the Maxima Quick Detach Rings, the view of your iron sights is not obstructed.

WARNE TOOLS

We recommend that our scope mounting bases are secured to the firearm with a blue (non-permanent) thread-locking compound and then the screws can be torqued to 25 in/lbs.



» **TW1 Torque Wrench**
Preset to 25in/lbs.



Maxima AR-15 Flat Top Rings are precision CNC machined from either sintered steel or aircraft grade aluminum for reduced weight. Both models incorporate the Warne stainless steel recoil control keys for superior absorption and a positive lock for guaranteed return to zero.

The Maxima AR-15 Flat Top Rings also feature the Warne Quick Detach double lever system for fast removal and installation. This feature allows the use of multiple optics without the loss of zero. The rings are designed to locate the reticle of the optic to be precisely the same height as factory iron sights; giving the operator the same positioning behind the weapon regardless of which sight system is being deployed. Maxima AR-15 Flat Top Rings are ideal for operators who may require different types of sighting systems depending on the situation.

MAXIMA AR-15 FLAT TOP RING FEATURES

- › Quickly detach and reattach the Maxima QD Rings with no loss of zero.
- › Allows for rapid use of multiple types of sighting systems.
- › Square stainless steel recoil control key for positive engagement of ring to base and superior recoil absorption.
- › Rings securely mount around scope using Torx style T-15 socket cap screws, 25 in/lb. of torque recommended.

FLAT TOP RING MODELS		Part Number	Ring Height (RH)	Available Finish Gloss, Matte, Silver	Ring Style Quick Detach or Fixed	Tube Size
ALUMINUM						
	A204L	Ultra High	.935"	G, M, S	QD	1"
	A217L	Ultra High	.850"	G, M, S	QD	30mm
	A604	Ultra High	.935"	M	FIXED	1"
	A617	Ultra High	.850"	M	FIXED	30mm
STEEL						
	204L	Ultra High	.935"	G, M, S	QD	1"
	217L	Ultra High	.850"	G, M, S	QD	30mm
	604	Ultra High	.935"	M	FIXED	1"
	617	Ultra High	.850"	M	FIXED	30mm
ALUMINUM - AIMPOINT						
 (sold singly, not as a set)	A618	Ultra High	.850"	M	FIXED	30mm
	A218L	Ultra High	.850"	M	QD	30mm

* All rings compatible with Picatinny or Weaver style bases

WARNE TOOLS

» TW1 Torque Wrench

Built for Warne by California Torque Products, this tool allows the shooter to precisely tighten the Torx style screws to Warne's recommended torque setting of 25 in/lb. The simple break away design lets the operator know when the proper torque has been reached. Designed for both bases and rings, this unit is a must have when installing or re-installing Warne mounting systems.



» TW65 TORQUE WRENCH

Also, built for Warne by California Torque Products, this tool allows the shooter to precisely tighten the 1/2" hex nut to the proper torque setting of 65 in/lb. This unit is a must have when installing Warne's Tactical and AR-15 Flat Top Rings.



» The Maxima AR-15 Flat Top Rings are the *IDEAL HEIGHT* for AR platforms

When installing scope rings on a bolt action style firearm the general rule is to place the optic as low as possible to the bore. However, this concept does not hold true when dealing with AR style Platforms because of the difference in the physical styling of the stock and the way the buffer tube sticks out from the barrel. To compensate for the different height requirements the Maxima AR-15 Flat Top Rings were designed in an Ultra High size to place the optic at the same height as if you were using the factory iron sights on your AR -- this ensures proper positioning when shouldering the firearm.

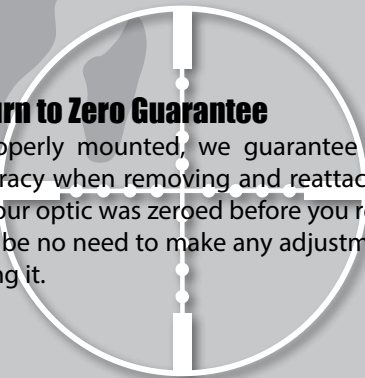


The Maxima AR-15 Flat Top Rings are designed to locate the reticle of the optic to be precisely the same height as factory iron sights; giving the operator the same positioning behind the weapon regardless of which sight system is being deployed.



Our Return to Zero Guarantee

When properly mounted, we guarantee return to zero accuracy when removing and reattaching your optic. If your optic was zeroed before you removed it there will be no need to make any adjustments after reattaching it.



Warne Tactical Rings and Bases are engineered to withstand the most demanding conditions and situations of tactical shooting applications. Precision CNC machined steel provides strength, ductility and the durability you have come to expect from Warne Scope Mounts. The Maxima Tactical Rings have three primary differences from the rest of the Warne line of rings; a 22% wider body for additional clamping around the scope tube and the mounting base, a 1/2" hex nut for clamping the ring to the base that easily accepts the Mil-Spec 65 in/lb. of torque; and lastly, the addition of up to eight T-15 Torx style body screws, depending on the ring model for superior holding power.

TACTICAL RING FEATURES

- › 22% wider ring body provides extra grip around the scope tube.
- › Rings have up to eight T-15 Torx style screws for superior holding, 25 in/lb. of torque recommended.
- › 1/2" hex nut for clamping the rings to the base, 65 in/lb. of torque recommended.
- › Stainless steel recoil control key for superior recoil absorption.

TACTICAL RING MODELS	Part Number	Ring Height (RH)	Available Finish		Ring Style	Tube Size
			Gloss, Matte, Silver	Quick Detach or Fixed		
	601	Med .440"	M	FIXED	1"	
	602	High .525"	M	FIXED	1"	
	603	Extra High .650"	M	FIXED	1"	
	604	Ultra High .935"	M	FIXED	1"	
	614	Med .440"	M	FIXED	30mm	
	615	High .525"	M	FIXED	30mm	
	616	Extra High .650"	M	FIXED	30mm	
	617	Ultra High .850"	M	FIXED	30mm	



Warne Tactical rings have up to eight T-15 Torx style screws per ring for superior holding and strength.

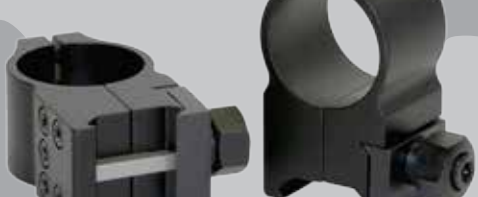
601M
Med .440"
1" Tube



602M
High .525"
1" Tube



603M
Extra High .650"
1" Tube



604M
Ultra High .935"
1" Tube



Warne Tactical Bases are designed around the Mil-Spec 1913 Picatinny rail system. Machined from solid steel in both standard and 20 MOA configurations, Warne Tactical Bases provide a strong and true platform for optics mounting and offer one of the most comprehensive selection of these types of bases.

TACTICAL BASE FEATURES

- › Warne Tactical Bases allow the use of Picatinny or standard Weaver style rings.
- › Constructed of solid steel and machined in both standard and 20MOA configurations, matte black only.
- › Cross slots feature the 1913 Mil-Spec design.
- › Bases securely mount to your gun with T-15 Torx style screws, 25 in/lb. of torque recommended.



The Tactical Bases are available for several popular firearm models including Remington, Savage, Tikka, Winchester and Weatherby. See the Base Chart (pull out insert) for all available part numbers.



WARNE TOOLS

Our Warne tools allow the shooter to precisely tighten the Torx style screws and the 1/2" hex nut to our recommended torque settings.



» **TW1 Torque Wrench**
Preset to 65in/lbs.



» **TW65 TORQUE WRENCH**
Preset to 25in/lbs.



The WARNE **Rapid Acquisition Multi-Sight Platform**, or R.A.M.P, is a cantilever style scope mounting platform that allows proper scope installation on the popular AR-15 rifle. By design, the AR platform was intended for fixed iron sights and did not offer an acceptable mounting surface for optics. As the weapon system evolved from the military designate M16A1 to the M16A3 and M4, Picatinny mounting systems became standard equipment. However, the rail system found on the A3 and the M4 weapons still did not allow a variable power optic to be mounted far enough forward with conventional scope mounts. The Warne R.A.M.P modular mounting system positions the front ring forward of the upper receiver by 1¾". This allows the optics to be mounted farther forward enabling the shooter to have proper head orientation whether upright or prone without sacrificing or compromising due to improper positioning.

The Warne R.A.M.P also offers unique 45° mounting rails on both sides of the optic. As you know, variable power optics are great for distance but not CQB scenarios. Additionally, CQB sights are great for close quarters and entry scenarios but not for distance shots or target ID. So, which one do you choose? Why not have both? The R.A.M.P provides exactly that.

The primary sight can be as small as a 1-4 or as large as an 8.5-25 or a larger variable power optic. With a mini red dot on one or both sides of the ocular, a shooter can transition from scope to dot or dot to scope in less than a second by rotating the weapon 45 degrees left or right. While the technique is not new, the position of the red dot is. By placing the sight under the ocular of the scope, we have provided a wider field of view through the mini red dot which makes acquiring the dot in the sight faster than you can imagine. And once again, you won't have to sacrifice your shooting position when transitioning from sight to sight.



R.A.M.P. MOUNT FEATURES

- › 6000 Series Aluminum.
- › #8 Torx style fasteners with steel threaded inserts.
- › Cantilever design for proper optics mounting.
- › Places your optic at the Ideal Height for AR and similar platforms.
- › Up to 2 integrated mounting rails (with the option to remove one or both) for optimal sighting or light systems.
- › ½" tactical nut attachment, 65 in/lb. of torque is recommended.
- › Available in 1", 30mm and 34mm tube sizes and black matte, red, blue, dark earth and zombie green finishes.



The R.A.M.P Mount features two 45° mounting rails with the ability to remove one or both rails depending on your personal preference.

R.A.M.P. MODELS

	Part Number	Available Finish <i>Black, Red, Blue, Dark Earth, Zombie Green</i>	Mount Style <i>Quick Detach or Fixed</i>	Tube Size
	RAMP1	Black	Fixed	1"
	RAMP1R	Red	Fixed	1"
	RAMP1BU	Blue	Fixed	1"
	RAMP1DE	Dark Earth	Fixed	1"
	RAMP30	Black	Fixed	30mm
	RAMP30R	Red	Fixed	30mm
	RAMP30BU	Blue	Fixed	30mm
	RAMP30DE	Dark Earth	Fixed	30mm
	RAMP30Z	Zombie Green	Fixed	30mm
	RAMP34	Black	Fixed	34mm
	RAMP34R	Red	Fixed	34mm
	RAMP34BU	Blue	Fixed	34mm
	RAMP34DE	Dark Earth	Fixed	34mm



"I love the Warne Products. Both the R.A.M.P. Mount and the new Lightweight SKEL mount. The RAMP is an excellent product for those wanting to mount a secondary sight, either and Mini RDS or a set of BUIS on the 45° angle. The SKEL offers a significant weight savings by eliminating the extra mounting points and shaving unnecessary material from the mount. Both mounts are built with a level of quality and attention to detail that is second to none. Not only do they offer a great scope mount that is an ideal height for the AR platform but the mounts are also well priced. From personal experience I have found them to return to zero when mounted and unmounted, and I even have had experience changing a scope between mounts and having zero maintained. This speaks volumes about Warne's quality control from unit to unit."

Craig Outzen - Team Warne Pro Shooter
Murray, UT USA



Zombie Green R.A.M.P. Mount » 30mm size only



Our Return to Zero Guarantee

When properly mounted, we guarantee return to zero accuracy when removing and reattaching your optic. If your optic was zeroed before you removed it there will be no need to make any adjustments after reattaching it.

Warne Scope Mounts also provides additional mounting systems for your scope and **AR Accessories**. Whether your AR setup is for competition, hunting, Law Enforcement or other tactical purposes, these specialty mounts will hold true in any situation and will eliminate adjustments forever.

» **Skeleton Mount**

The SKEL Mount is our next generation of AR scope mounts... based on our innovative R.A.M.P. Mount platform, this new addition has all the features you’ve been looking for. The SKEL Mount offers a lightweight scope mounting solution for your AR style firearm with the same durable, return to zero reputation that you’ve come to expect from Warne. CNC precision machined from 6061 aluminum and utilizing steel fasteners in all the right places, we’ve been able to reduce the weight by over 30%, compared to our R.A.M.P. mount. Anodized in 5 popular colors, it’s time to “Set Your Sights on Warne”.

SKEL MOUNT FEATURES

- › Lightweight, Skeletonized 6061 aluminum body and caps to reduce overall weight without sacrificing reliability.
- › #8 Torx style fasteners with steel threaded inserts to prevent stripping.
- › Cantilever forward design to provide additional eye relief.
- › Places your optic at the Ideal Height for AR and similar platforms.
- › 1/2” tactical nut attachment, 65 in/lb. of torque is recommended.
- › Available in 1”, 30mm & 34mm tube sizes and matte black, dark earth, blue and red finishes.



SKEL MODELS	Part Number	Available Finish Black, Red, Blue, Dark Earth	Mount Style Quick Detach or Fixed	Tube Size
	SKEL1TW	Black	Fixed	1"
	SKEL1R	Red	Fixed	1"
	SKEL1BU	Blue	Fixed	1"
	SKEL1DE	Dark Earth	Fixed	1"
	SKEL30TW	Black	Fixed	30mm
	SKEL30R	Red	Fixed	30mm
	SKEL30BU	Blue	Fixed	30mm
	SKEL30DE	Dark Earth	Fixed	30mm
	SKEL34TW	Black	Fixed	34mm
	SKEL34R	Red	Fixed	34mm
	SKEL34BU	Blue	Fixed	34mm
	SKEL34DE	Dark Earth	Fixed	34mm



Our Return to Zero Guarantee

When properly mounted, we guarantee return to zero accuracy when removing and reattaching your optic. If your optic was zeroed before you removed it there will be no need to make any adjustments after reattaching it.

» **A645 45° Picatinny Side Mount**

This mount is designed for Flat Top AR-15's and other tactical style firearms. It provides a 45° accessory platform that attaches to a Picatinny rail. The A645 mount can also be mounted to the rail on your hand guard to allow your back-up sight to be in perfect alignment with the sight on your R.A.M.P. mount. This is a simple installation and requires no modification to your firearm. Available in Matte Black, Red, Blue, Dark Earth and Zombie Green finishes with 'Team Warne' lasered on the top of the mount.

A645 MOUNT FEATURES

- › Machined 6061 aluminum with a durable anodized finish - Available in matte black, red, blue, dark earth and zombie green.
- › Designed to co-witness with the side rails of the R.A.M.P. Mount to allow the use of pop-up or fixed type combat/open sights.
- › 45° offset offers a mounting position for flashlights, lasers, slings or open sights without obstructing your sight line .



PART NUMBER	FINISH COLOR
A645TW	Black
A645R	Red
A645BU	Blue
A645DE	Dark Earth
A645Z	Zombie Green



Troy Micro BattleSights
(not included with the R.A.M.P. Mount or A645 Mount)



The A645 Mount aligns perfectly with the side rail on the R.A.M.P. Mount

WARNE TOOLS

» **TW1 Torque Wrench**

Built for Warne by California Torque Products, this tool allows the shooter to precisely tighten the Torx style screws to Warne's recommended torque setting of 25 in/lb. The simple break away design lets the operator know when the proper torque has been reached. Designed for both bases and rings, this unit is a must have when installing or re-installing Warne mounting systems.



» **A600 90° Picatinny Side Mount**

For use with Flat Top AR-15's and other tactical firearms. Provides a 90° accessory mount without having to modify the firearm. Fits Mil-Spec 1913 mounting rails and is made from aluminum. Matte black only.



A600 mount disassembled- Securely fits on to Picatinny rail with arm clamp and screw.



Mounts to any Picatinny style rail

Team WARNE PRO STAFF

Warne Scope Mounts has been supporting the shooting sports for over 20 years. We are proud to sponsor these top notch competitors that represent our company and products so well. This year Team Warne includes 14 pro shooters and we hope to set new records again this year!



"My gear takes a beating flying across the country to shoot matches. The R.A.M.P. from Warne Scope Mounts has never let me down. Even when other parts of my gear have been broken, bent, dented and scratched; my scope has never lost zero!"
-Keith Garcia

"Over the last couple of years, Warne has become THE leader in scope mounts. Their support of the shooting sports and 3 gun in particular has been huge! As far as I'm concerned, there isn't a better mount on the market, or a better company to shoot for. Thanks for all the support Warne!!!"
-Travis Gibson



Hometown: San Ramon, CA
Most Recent Accomplishments:
3 Gun Nation Professional Series Match #1, 2 & 3 - 2nd Place
3 Gun Nation Professional Series Match #4 - 1st Place
3 Gun Nation Pro Series Shoot-Off - Champion

Shooting Competitively Since: 2002

USPSA Multigun Nationals - 1st Place Heavy Metal
California Action Shotgun Challenge - Limited Champion



"I've been using Warne scope mounts for over a decade. They have never let me down. The products are rock solid, well thought out and just plain work. Using Warne on my rifles gives me the confidence I need to compete against the best shooters in the world."
-Chuck Anderson

"I think that Warne Scope Mounts are awesome! You couldn't ask for a better scope mount. I'm glad that they support the shooting sports. Thanks Warne for everything you do."
-Wyatt Gibson



Hometown: Newberg, OR
Most Recent Accomplishments:
USPSA Area 1 Pistol - 3rd Place Production
MGM Ironman - 8th Place Tactical Optics
Northwest Multigun - 3rd Place Tactical Optics

Shooting Competitively Since: 2001

USPSA Multigun Nationals - 9th Tactical Optics
Superstition Mountain Mystery 3 Gun - 12th Place Tactical Optics
Crimson Trace Midnight 3 Gun Invitational - 10th Place overall

Hometown: Caldwell, ID
Most Recent Accomplishments:
Rocky Mountain 3 Gun - 2nd Junior Tactical Optics
Crimson Trace Midnight 3 Gun Invitational - High Junior

Shooting Competitively Since: 2005

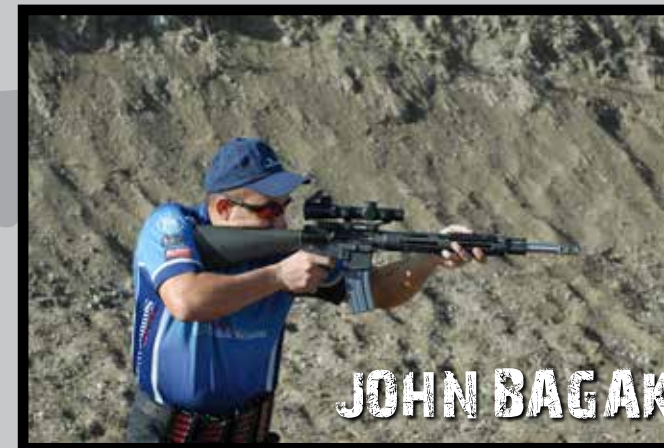
3 Gun Nation Junior Division - 4th Place Tactical Optics
MGM Ironman - High Junior/18th overall Tactical Optics



Hometown: Mesa, AZ
Most Recent Accomplishments:
Blue Ridge Mountain 3 Gun - 2nd Place Tactical Optics
Rocky Mountain 3 Gun - 2nd Place Open
Spartan Tactical Fallen Brethren 3 Gun - 5th Place Tactical Optics
Superstition Mountain Mystery 3 Gun Championships - 7th Place Tactical Optics
Arizona Police Games 3 Gun Match - 1st Place Overall

Shooting Competitively Since: 2001

"The most important accessory a rifle shooter can have is a good zero, whether in a shooting competition or the hunting fields. With Warne Scope Mounts and rings, I don't have to worry about losing zero even after backpacking a rifle around for days on end on a Coues Whitetail hunt or after banging my AR around during a 3 gun match."
-Kelly Neal



"I have been using Warne products for most of my shooting career. Warne products are very durable and well made! The RAMP mount has been on my 3 gun rifle since it came out and it is rock solid! Warne has been a supporter of the shooting sports for some time. This is a great company that I enjoy representing."
-John Bagakis

Hometown: Livermore, CA
Most Recent Accomplishments:
ICORE International Revolver Championship - 1st Place Limited
ICORE Southwest Regional Revolver Championship - 1st Place Limited
ICORE Midwest Regional Revolver Championship - 1st Place Limited
USPSA Revolver Nationals - 9th Place Overall
Noveske Area 2 Multigun Championship - 2nd Place Limited
Crimson Trace Midnight 3 Gun Invitational - 12th Place Overall

Shooting Competitively Since: 2000



Hometown: Inman, SC
Most Recent Accomplishments:
3 Gun Nation Pro Series - 6th Place Open
Tarheel 3 Gun Championship - 1st Place Open
Colt 3 Man 3 Gun Championship - 2nd Place Overall

Shooting Competitively Since: 2005

"Warne Scope Mounts are rock solid!! I have used them to win numerous events over the last two seasons and I continue to be impressed by the durability of their mounts. They hold zero better than any mount I have used and I've yet to have a screw come loose or change of zero that I hear people using other mounts complain about. Thanks Warne!!"
-Clint Upchurch



"I competed in 15 events during the 2013 3 Gun Season, flying to 8 of those events. Not once during the year did I experience any zero shift in my Warne mounted optics. Considering the scars covering my gun case it is evident the baggage handlers were not very 'delicate'! Warne mounts give me the confidence that my firearms will maintain their zero in spite of the abuse they may experience. Thanks Warne!"
-Craig Outzen

Hometown: Murray, UT
Most Recent Accomplishments:
3 Gun Nation Divisional Series - 6th Place Open
Pan American Shotgun Championships - Gold Medal Open Team USA
Spartan Tactical Fallen Brethren 3 Gun Championship - 3rd Place Open & High LEO
Superstition Mountain Mystery 3 Gun Championship - 6th Place Open & High LEO

Shooting Competitively Since: 2006

Team WARNE PRO STAFF



TAHNEE TORRES

Hometown: Henderson, NV
Shooting Competitively Since: 2009
Most Recent Accomplishments:
 MGM Ironman - 2nd Lady Tactical Optics
 USPSA Multigun Nationals - 4nd Lady Tactical Optics
 Utah State Multigun Championship - High Lady Tactical Optics, 11th overall
 USPSA Area 1 Championships - High Lady Limited
 USPSA Handgun National - 6th Lady Limited

"I'm really loving my Warne Skeletonized Scope Mount on my AR-15! It's a little more lightweight but with the same reliability and security I expect from Warne Scope Mounts."
 -Tahnee Torres

"In the 3-Gun Nation Pro Series, it's difficult enough to beat the other competitors, let alone overcome equipment issues. With the new Warne SKEL Mount, I never have to worry about my rifle losing its zero, regardless of how much abuse I put it through! Thanks for making such great products and for all the support you provide our sport!!"
 -Rick Birdsall



RICK BIRDSALL

Hometown: Royal Oak, MI
Shooting Competitively Since: 2009
Most Recent Accomplishments:
 3GN Pro Series Matches - 44th Overall in Tactical Optics Division
 Indiana Multigun Points Series - 4th Place Tactical Optics
 FNH USA 3 Gun Championship - 30th Place Tactical Optics
 LGC Michigan Multigun Championship - 2nd Place Tactical Optics
 Superstition Mystery Mountain 3 Gun Championship - 22nd Place Tactical Optics

"I have never been more impressed with the versatility of a scope mount. Warne mounts have been extremely rugged and reliable. They have always maintained zero no matter how bad I treat them."
 -Todd Henderson



TODD HENDERSON

Hometown: Redding, CA
Shooting Competitively Since: 2009
Most Recent Accomplishments:
 Northwest Multigun - 5th Place Open
 USPSA Multigun Nationals - 11th Place Open
 MGM Ironman - 6th Place Open

"If you worry about how hard you speared your rifle into that last dump barrel, you should buy a Warne mount. I prefer the SKEL Mount in tactical red."

Thank you Warne, for all you do for the shooting sports and making your excellent products in America."
 -Jason Chipley



JASON CHIPLEY

Hometown: Anderson, CA
Shooting Competitively Since: 2012
Most Recent Accomplishments:
 USPSA Multigun Nationals - 9th Place Limited
 MGM Ironman - 6th Place Limited
 Northwest Multigun Challenge - 5th place Limited

WARNE SCOPE MOUNTS is also proud to sponsor
TEAM FNH USA



WARNE SCOPE MOUNTS proudly sponsors many events including matches, championships, competitive and law enforcement training, junior shooters camps, community events and various other organizations throughout the year.

TOP MATCHES WE SPONSOR:

- Blue Ridge Mountain 3-Gun Championships
- MGM Ironman
- NRA Bianchi Cup
- Texas Multi-Gun Championship
- Northwest Multi-Gun Challenge
- Rocky Mountain 3-Gun
- Superstition Mountain Mystery 3-Gun
- USPSA Area 1 Championships
- MGM Targets Junior Shooters Camps
- Tarheel 3-Gun Series
- US National Steel Championship
- ICORE Southwest Regional Revolver Championship
- FNH USA 3-Gun Championship
- Task Force Dagger 3-Gun Championship
- USPSA Multi-Gun Nationals
- Crimson Trace Midnight 3-Gun Invitational
- Smith & Wesson International Revolver Championships
- Shooting Industry Masters
- MGM Targets Man on Man Grand Nationals
- NRA National Matches
- All Because of Children Shooter's Match
- Fallen Brethren 3-Gun Challenge
- USCA National Championship



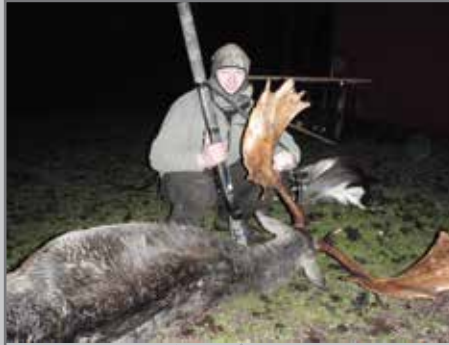
TATE MOOTS

"Warne R.A.M.P. mounts and rings are tough, I have dropped and thrown my rifles with no shift of zero."
 -Charles "Tate" Moots



Hometown: Albuquerque, NM
Shooting Competitively Since: 2001
Most Recent Accomplishments:
 Rocky Mountain 3 Gun - 1st Place L/E Division
 Superstition Mountain Mystery 3 Gun - 5th Place Heavy Metal Scope
 Fallen Brethren 3 Gun - 2nd Place Heavy Tactical Optics
 He-Man Nationals 3 Gun Championship - 1st Place L/E Division

Our scope mounts Return to Zero all across the globe. When used on the all steel Warne Maxima Bases, we guarantee return to zero accuracy when removing and reattaching the optic. We think it's about time to "Set Your Sights on Warne" and put our guarantee to test. You'll be set for life.



"As a dedicated hunter I have a need to customize my rifle for every single hunt, during daytime I may hunt moose or wild boar at a driven hunt with a low power scope, in the evening I am stalking deer in low light and I need my 56mm scope. Back in 2001 I found Warne QD and that has been my "Go-to" mount ever since as it allows you to switch from a driven hunt-scope to your high magnification scope in a few seconds. When traveling with the scopes separated from my rifle I can always rely on the POI to be consistent when I remount one of the scopes. This Fallow deer was taken in south of Sweden after 1300 kilometers in a car and on my arrival the test shots were all dead on center. Warne did it again!

We at Lightforce Sweden AB have been distributing Warne Scope Mounts since 2006 and I have used them myself for almost 13 years and it feels safe to recommend Warne to our dealers. The great variety of Warne steel bases helps us in the European part of the business as Warne produces high quality steel bases for many older European made rifles and not only for modern rifles."

Lightforce Sweden AB
Sweden



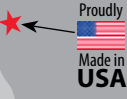
Square Recoil Keys

Warne Maxima Quick Detach Rings have square stainless steel recoil control keys. These keys ensure maximum bearing surface to the receiving bases. This protects against swaging from heavy recoil and also provides a solid positive surface for repeatability of zero.

Warne Tip: When installing Warne Rings slide both rings forward in the base slot so the recoil key is contacting the front of the cross slot, then tighten the screws to the proper torque spec.

QD RING FEATURES

- › Precision CNC machined from sintered steel provides perfect contact around the circumference of the scope.
- › Warne Maxima and Tactical Rings are compatible with Weaver and Picatinny style bases.
- › Rings securely mount around scope using 4 Torx style T-15 socket cap screws, 25 in/lb. of torque recommended.
- › Indexable lever allows placement of the levers in any position desired.
- › Quickly detach and reattach the Maxima QD rings with no loss of zero.
- › Square recoil control key for positive engagement of ring to base.



Warne Scope Mounts can be found at retailers all across the world. We are currently distributing our products in 25 countries outside of the USA and are continuing to expand our product line to new locations every year.

"We have used Warne QD rings on several occasions and they have never failed to deliver spot on accuracy when remounted in Warne all steel or similar quality bases! I have personally used them in hunting situations with both revolver and large bore rifles in Africa and Europe, they have never missed a beat!"

Mercia Outdoor Aps
Denmark

Our **Return to Zero** accuracy has been proven on our one piece AR Mounts as well as our Maxima QD Rings. Whether you're removing your scope to change sights, for storage, cleaning or even if your firearm has been thrown and tossed around in dump barrels at a competition - when it comes time to pull the trigger again, you'll be on target every time.



"At Doubletap we use only Warne mounts and rings because of the quality and consistency that we get every time. I specifically love the Quick Detach Rings paired with their rail. We are constantly switching out the scopes on test guns. You can count on the scope still being zeroed when you put the scope back on the rifle. Every time. It saves us a lot of time and money to use their Quick Detach Rings and Rails. Warne has built a customer for life."

Doubletap Ammunition
Cedar City, UT USA



We have been selling Warne's products for several years. The Quick Detach Ring's ability to Return to Zero saves a huge amount of time. We participate in a large number of industry shows. At each show there are many demos required, the fact that we can adapt to the situation at our will with Optic changes makes our life much easier. We appreciate dealing with Warne. It's an all-around "trouble free" product line to sell.

Gravel Agency
Quebec, QC Canada



"We have been testing and I am very impressed with the return to zero with the WARNE Maxima mounts. Take it off, put it back, BANG, back to zero. Also to setup it was very easy compared with so many top style clamp mounts when you have to align the mounts and use things like laps. With the MAXIMA you don't need to do that. WARNE is truly a superior product all around."

Shooting Sports Hawaii TV
Aiea, HI USA

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Uruguay
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Zambia
United Arab Emirates
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