



## INSTALLATION INSTRUCTIONS

Tube Kit 61855 for  
Jeep Wrangler TJ

Must be used with [Winch Mount 37170](#)  
and WARN front bumper only.

1. Install the four carriage bolts through the front of the winch plate. Do not tighten the nuts.
2. Install the grill guard to the carriage bolts. Insert the bolt head through the brackets on the tube and rotate the carriage bolts until they lock into the square holes.
3. Tighten the carriage bolts to 42-47 ft/lbs.

