



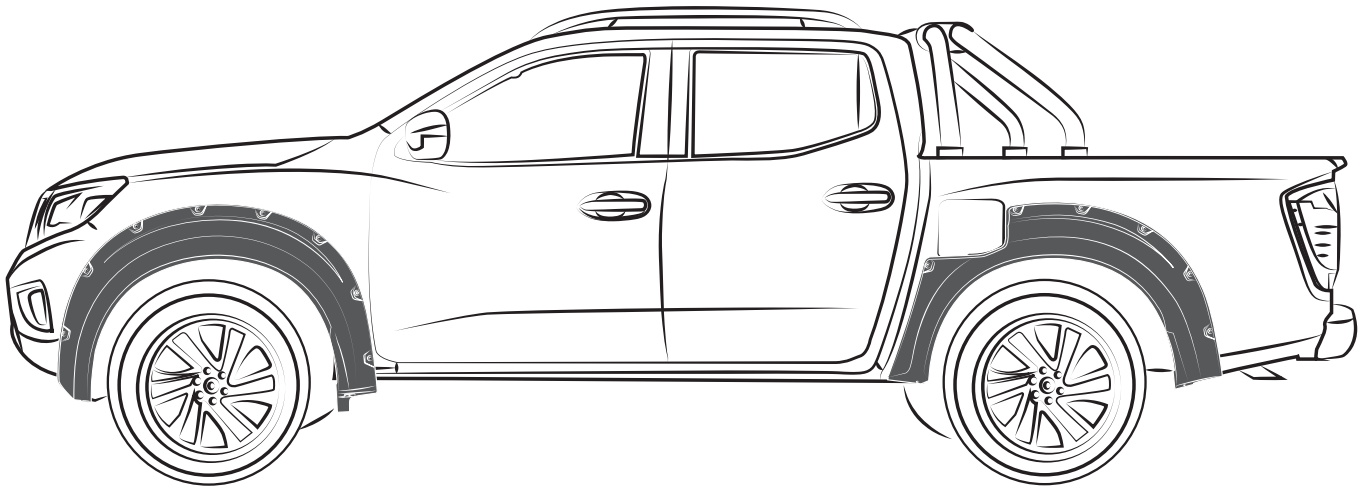
NISSAN - NAVARRA 2014

INSTALLATION MANUAL



**READ CAREFULLY BEFORE
INSTALLATION**

4X FENDER FLARE SET 2014 NISSAN NAVARRA PART # : 103423

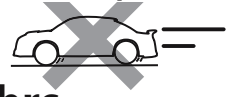


AFTER INSTALLING

**DO NOT
WASH CAR**



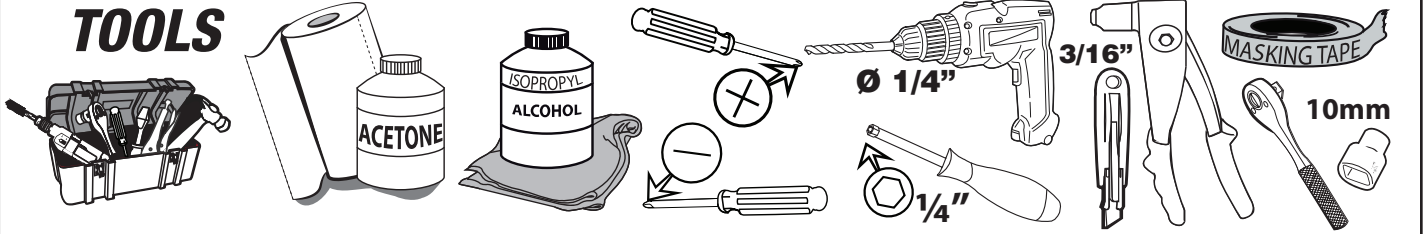
**DRIVE SLOWLY
25 mph max**



24 hrs



TOOLS



CHECK LIST

*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	U-CLIPS H60		8 PCS
B	S-CLIP H60		4 PCS
C	GREASE PENCIL		1 PC
D	*SUPER BOLTS RUBBER STUD		28 PCS
E	*STAINLESS SUPER BOLT M6 X 14		28 PCS
F	BONE FOLDER		1 PC
G	PUSH PIN WÜRTH #50 111 146		6 PCS
H	TRI-FOLD BLACK RIVET LARGE FLANGE 4.8 X 20.5 mm		12 PCS
I	NICKEL-PLATED PLAIN WASHER 3/16"		12 PCS
J	NICKEL-PLATED PLAIN WASHER 1/4"		4 PCS
K	HEX. NICKEL-PLATED SCREW M6 x 20 mm		4 PCS
L	ADHESION PROMOTER		1 PC
M	APPLICATION SPONGE		1 PC
N	AUTOMOTIVE ADHESION PROMOTER TESA # 60153		1 PC
O	THREADLOCKER #3222		1 PC
P	BRACKET Z"27"		2 PCS

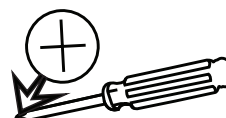
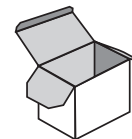
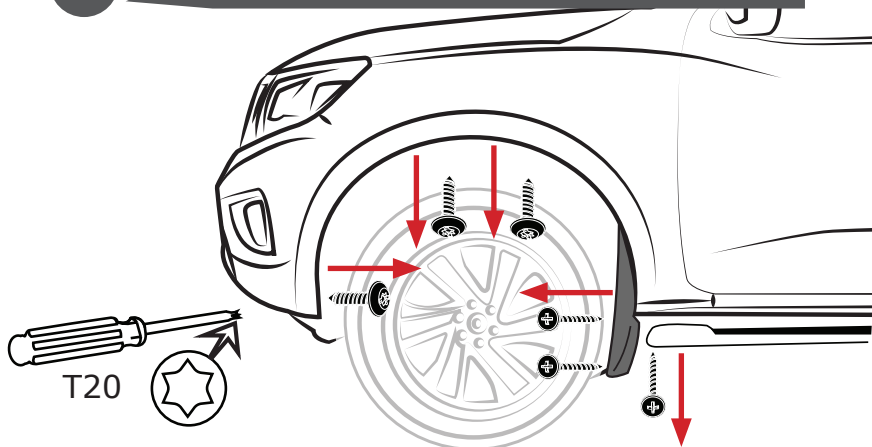


! Vehicle and part must be at 16°C or 60°F or more before installation.

Keep the vehicle and parts in an environment that is within the recommended installation temperature range for 4 hours.

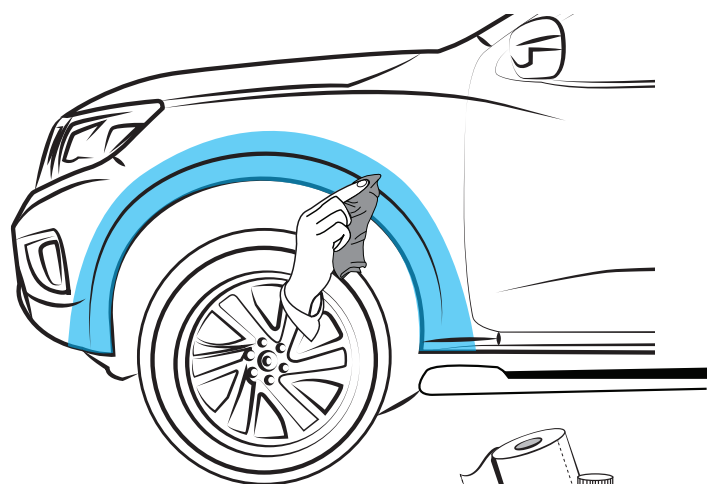
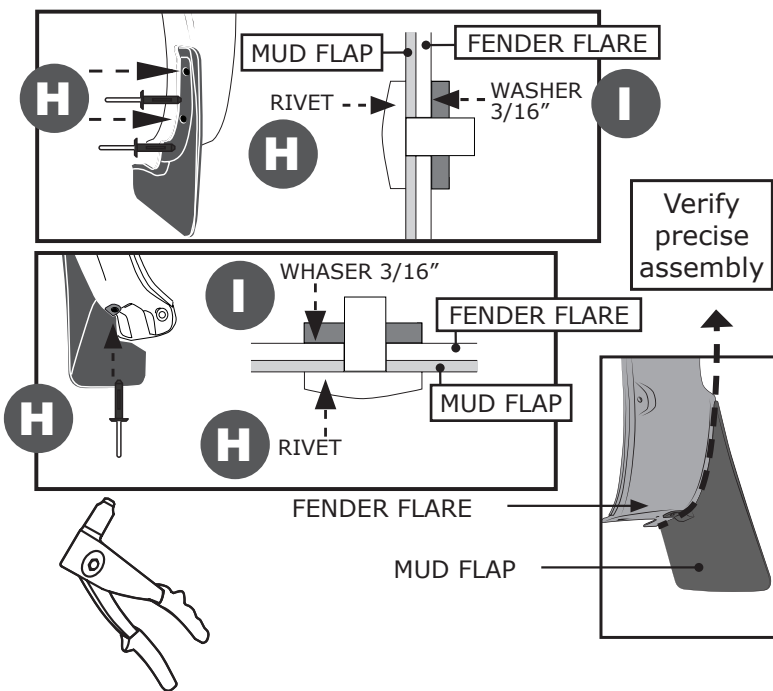
FRONT FENDER FLARE

1 REMOVE FACTORY FASTENERS & MUD GUARD



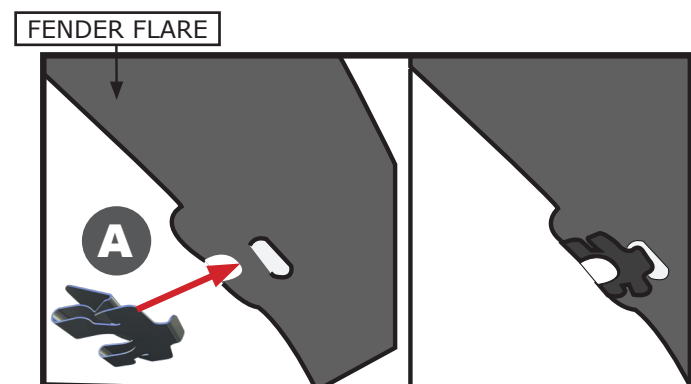
2 RIVETER THE MUD FLAP

3 CLEAN

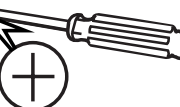
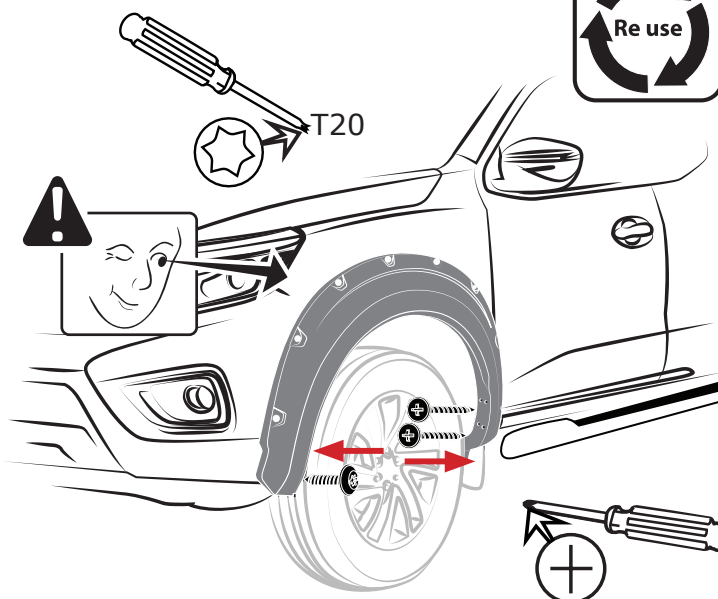
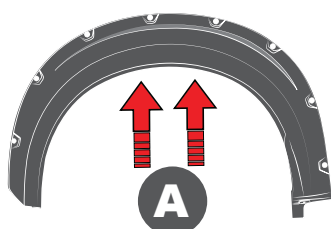


4 PLACE S-CLIP H60

5 PRE-INSTALL & SCREW

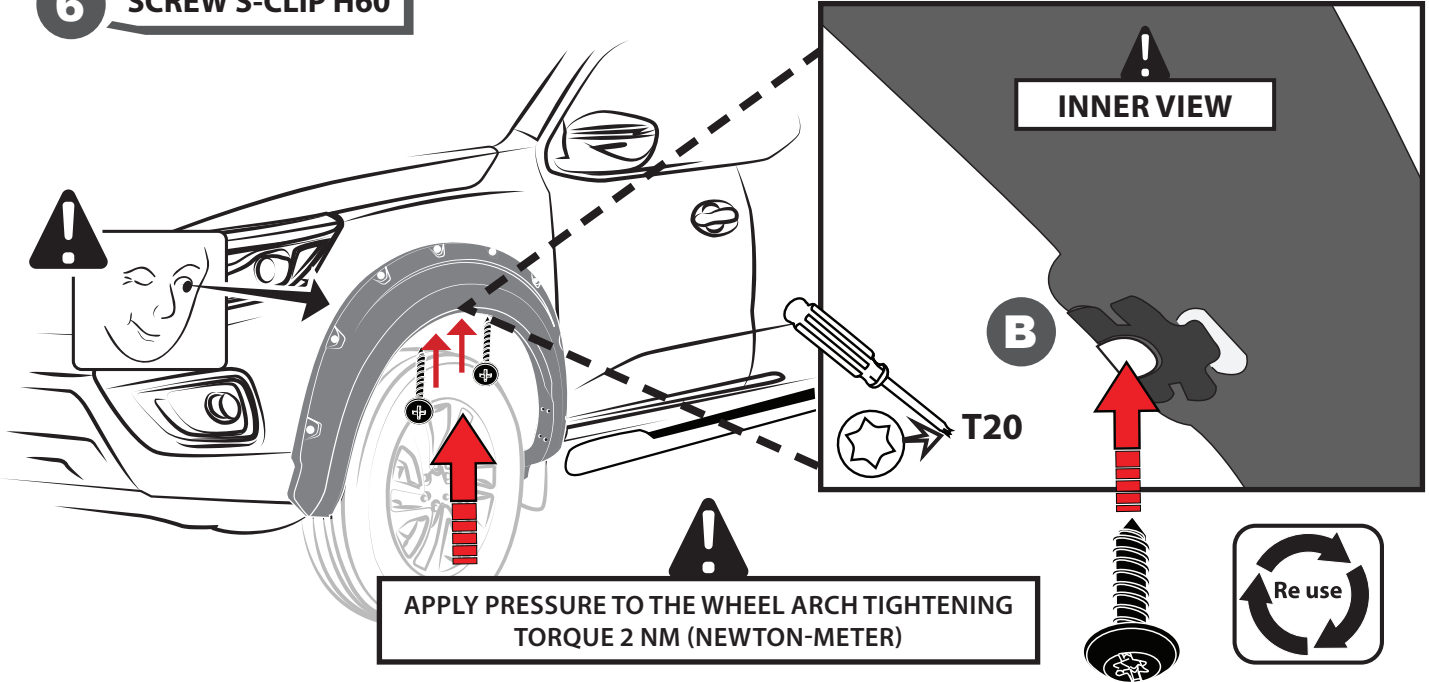


!
INNER VIEW



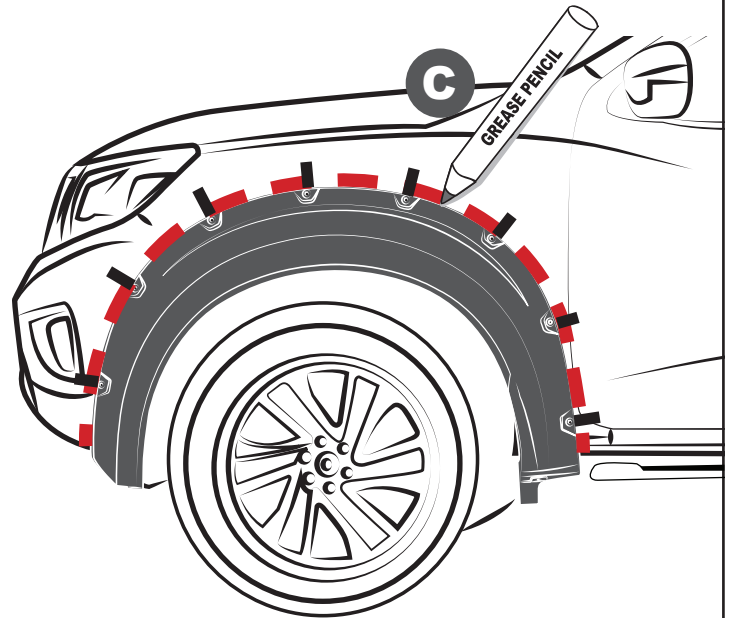


6 SCREW S-CLIP H60

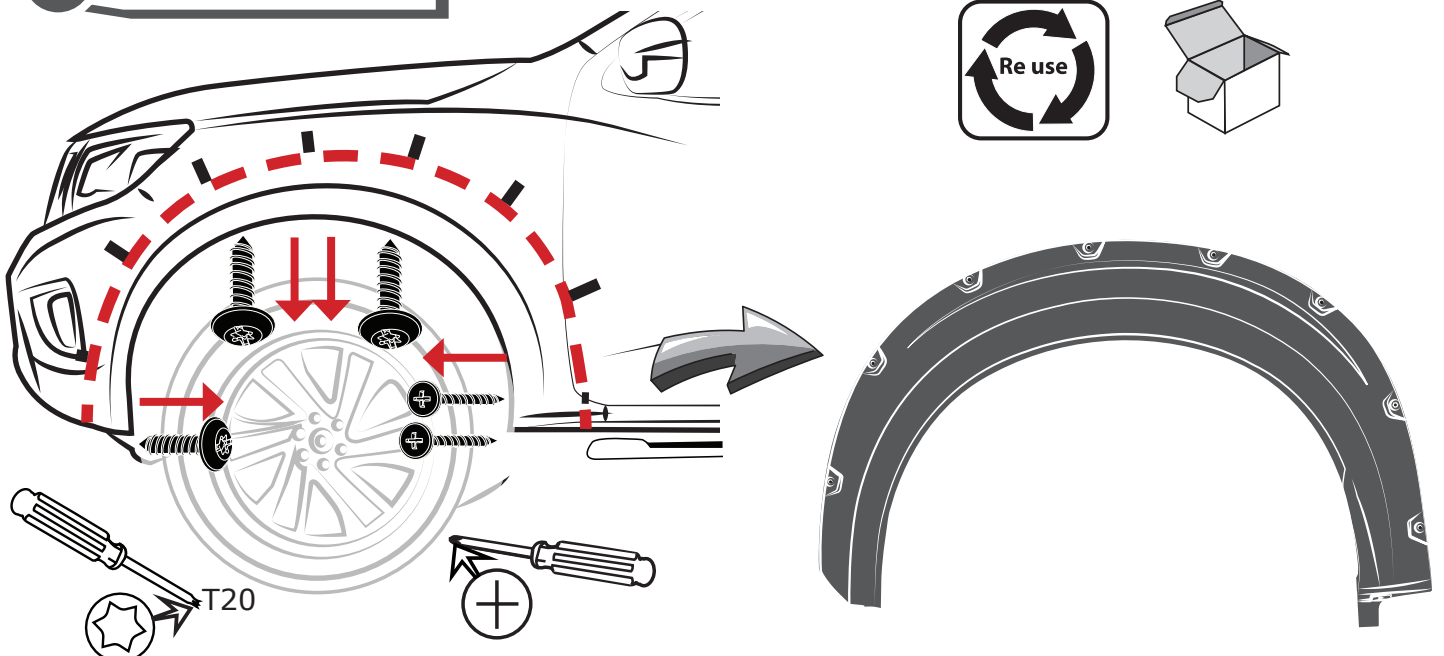


7 MARK

DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE FENDER FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.



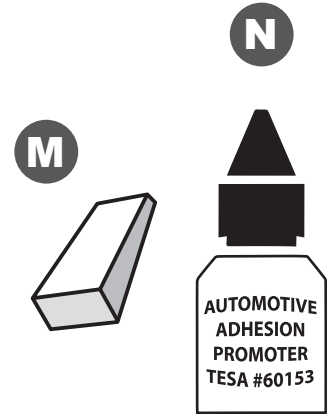
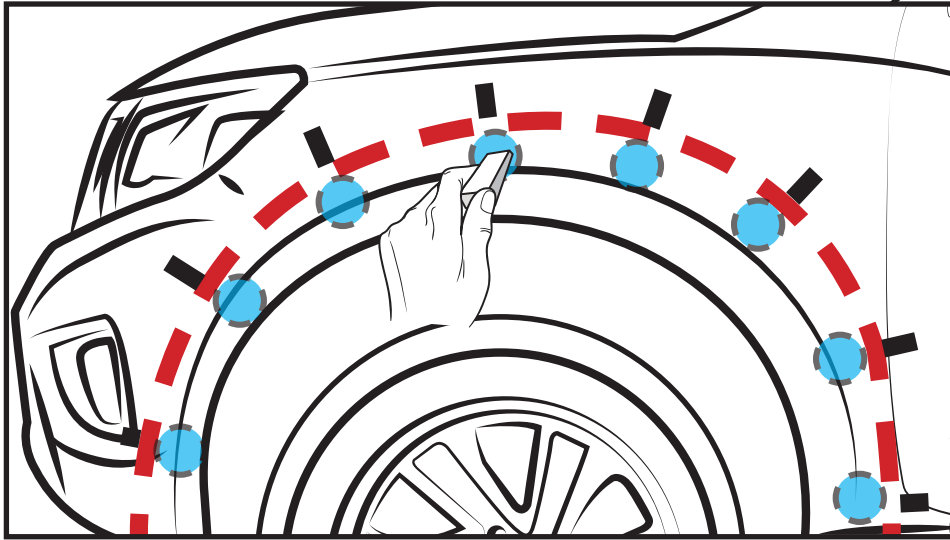
8 UNSCREW & REMOVE



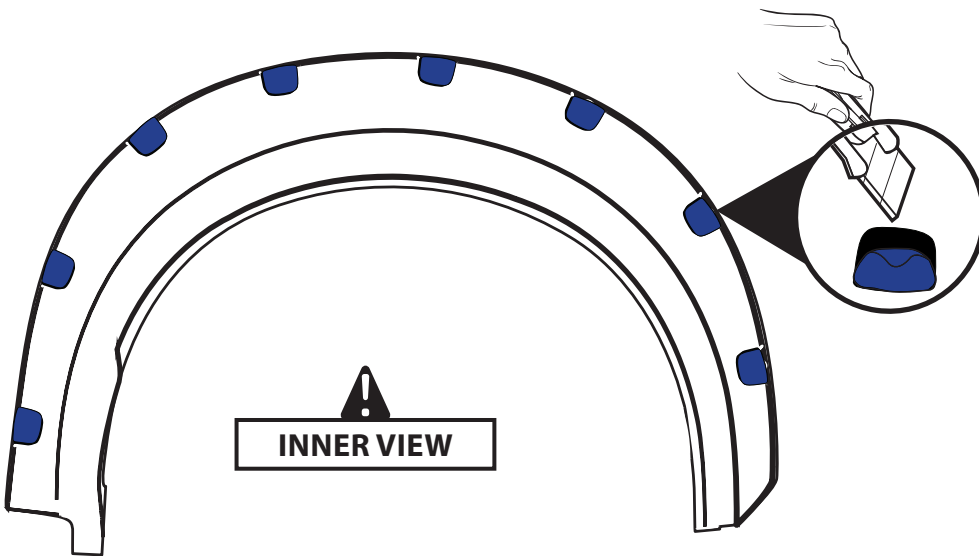


9 ADHESION PROMOTER

APPLICATION AREA



10 REMOVE LINER

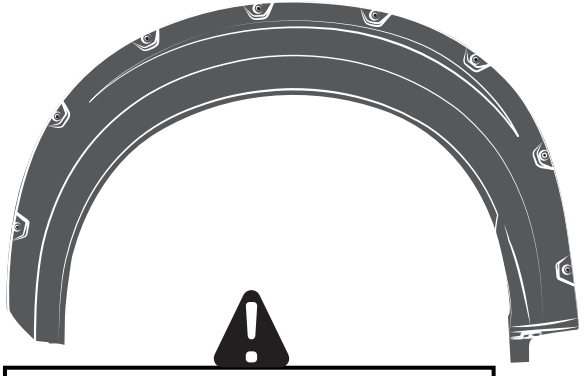
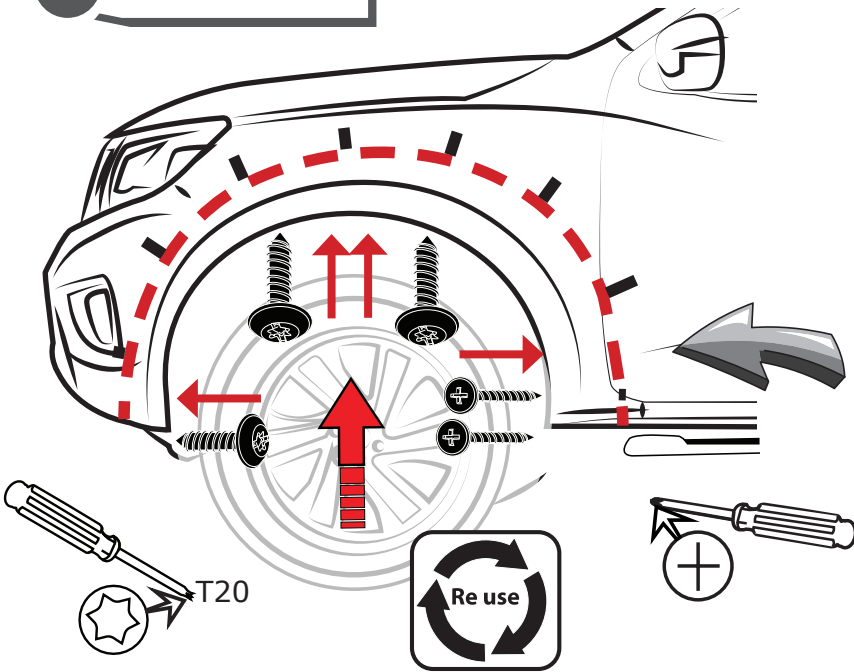


INNER VIEW

! WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.

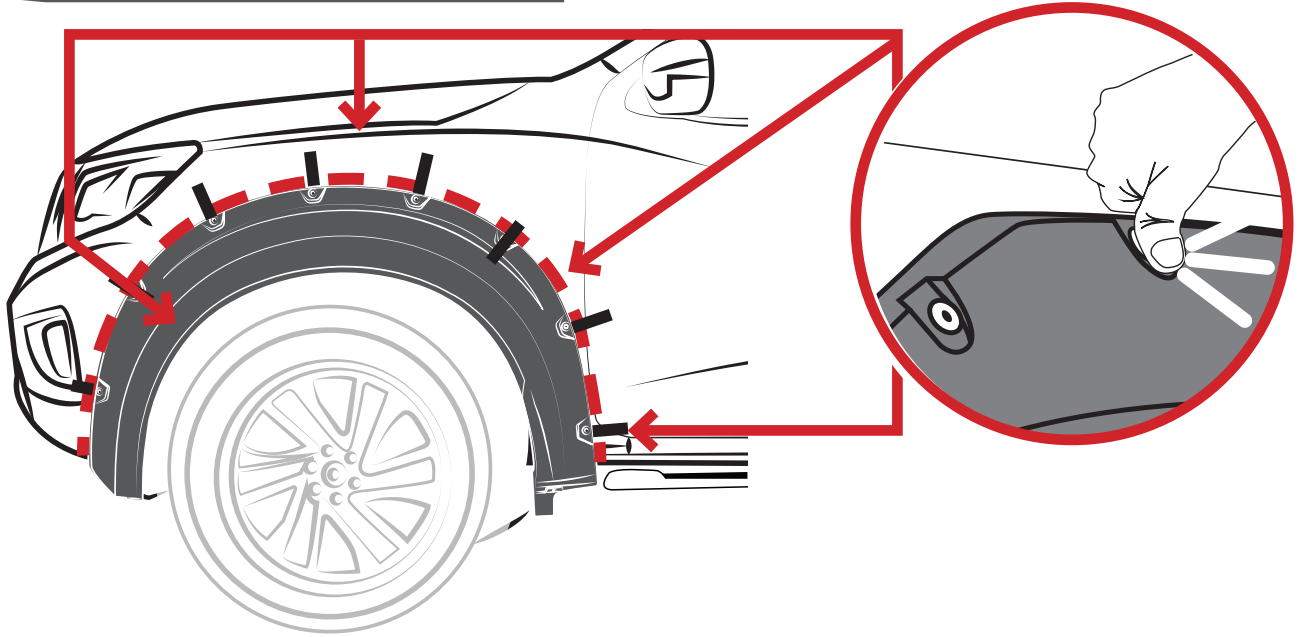
11 PLACE & SCREW

! APPLY PRESSURE TO THE WHEEL ARCH TIGHTENING TORQUE 2 NM (NEWTON-METER)

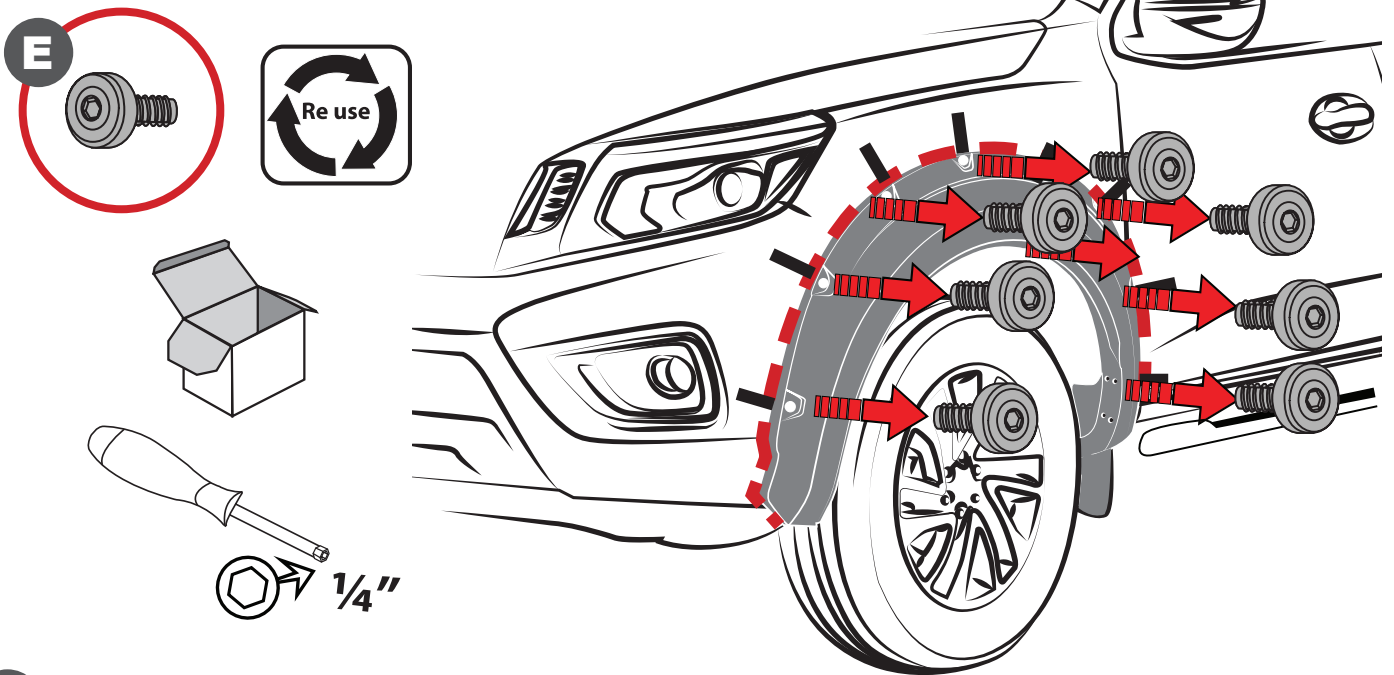


! ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.

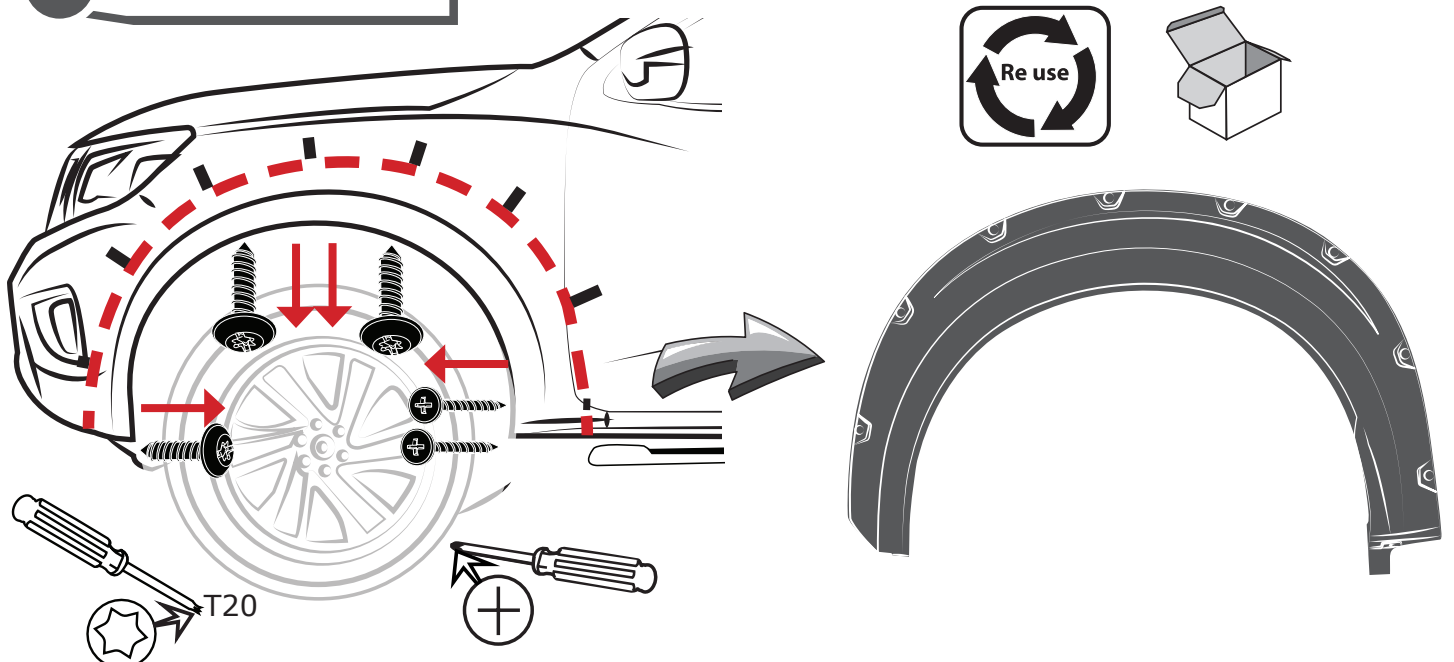
12 APPLY PRESSURE ON EACH SUPER BOLT



13 REMOVE THE SUPER BOLTS SCREWS



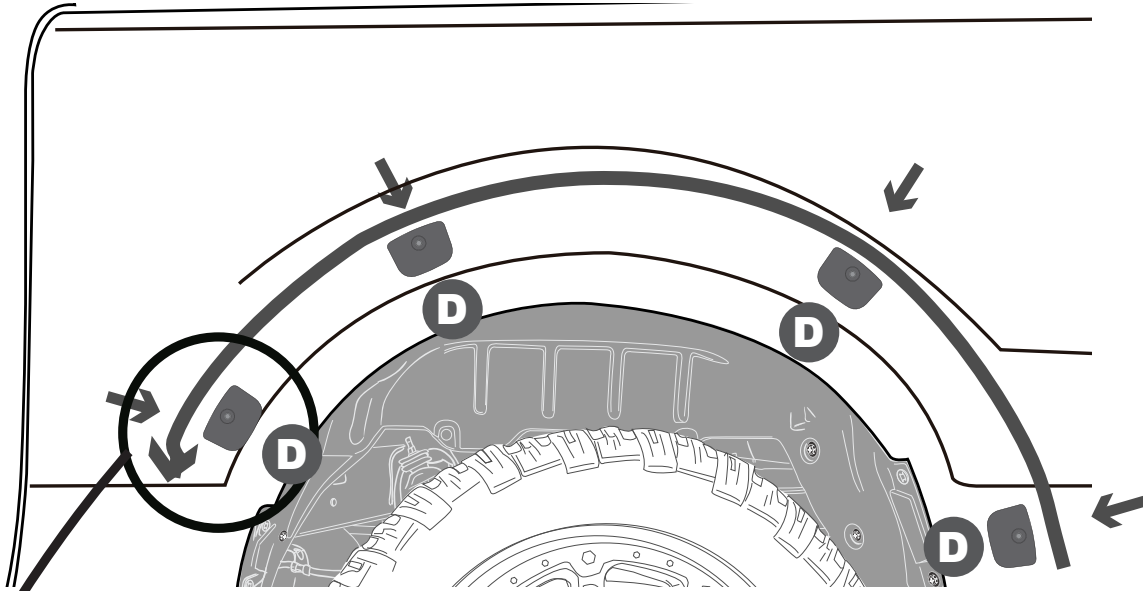
14 UNSCREW & REMOVE





INSTALLATION SUPER BOLT

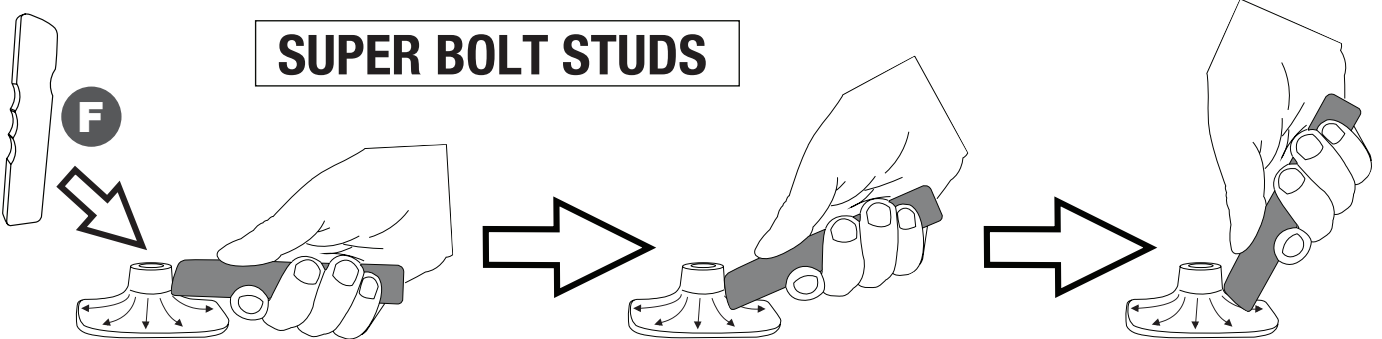
15 PRESS SUPER BOLTS STUDS



ATTENTION

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.

SUPER BOLT STUDS

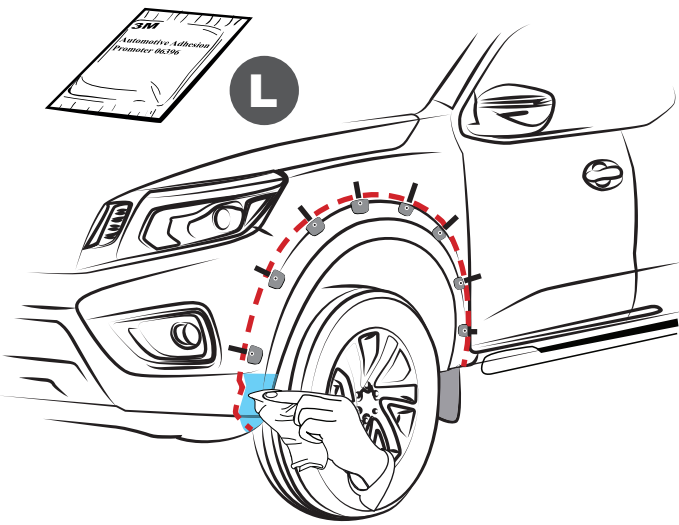


PRESS

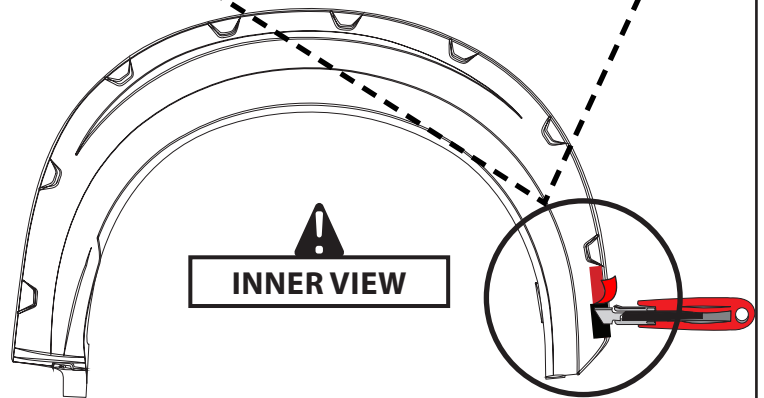
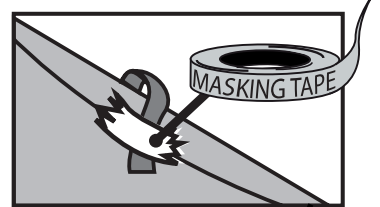
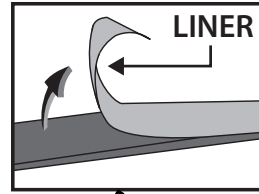


A full surface contact between tape and substrate is important for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

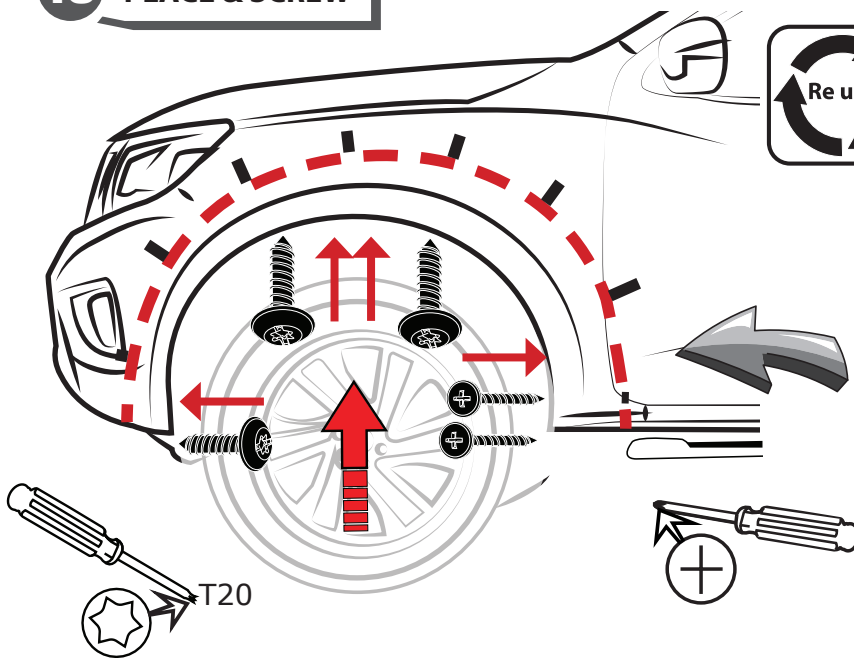
16 APPLY ADHESION PROMOTER



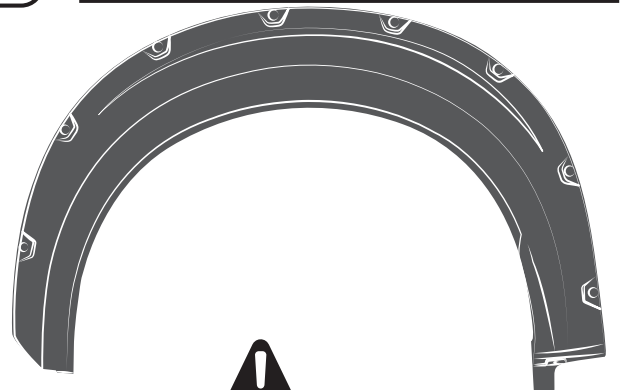
17 PEEL



18 PLACE & SCREW



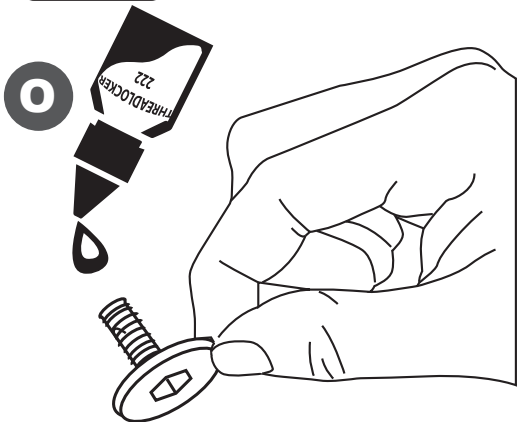
APPLY PRESSURE TO THE WHEEL ARCH TIGHTENING TORQUE 2 NM (NEWTON-METER)



ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.

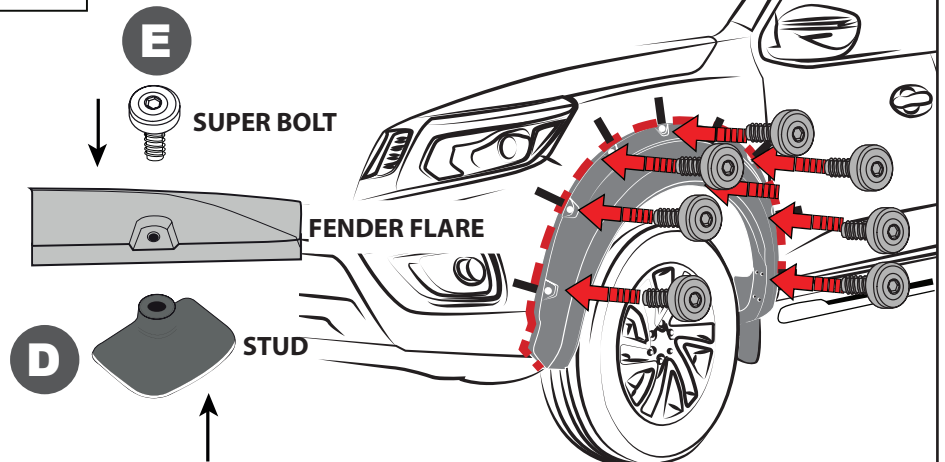
19 APPLY LOCTITE THREADLOCKER TO SUPER BOLT'S THREAD

ATTENTION

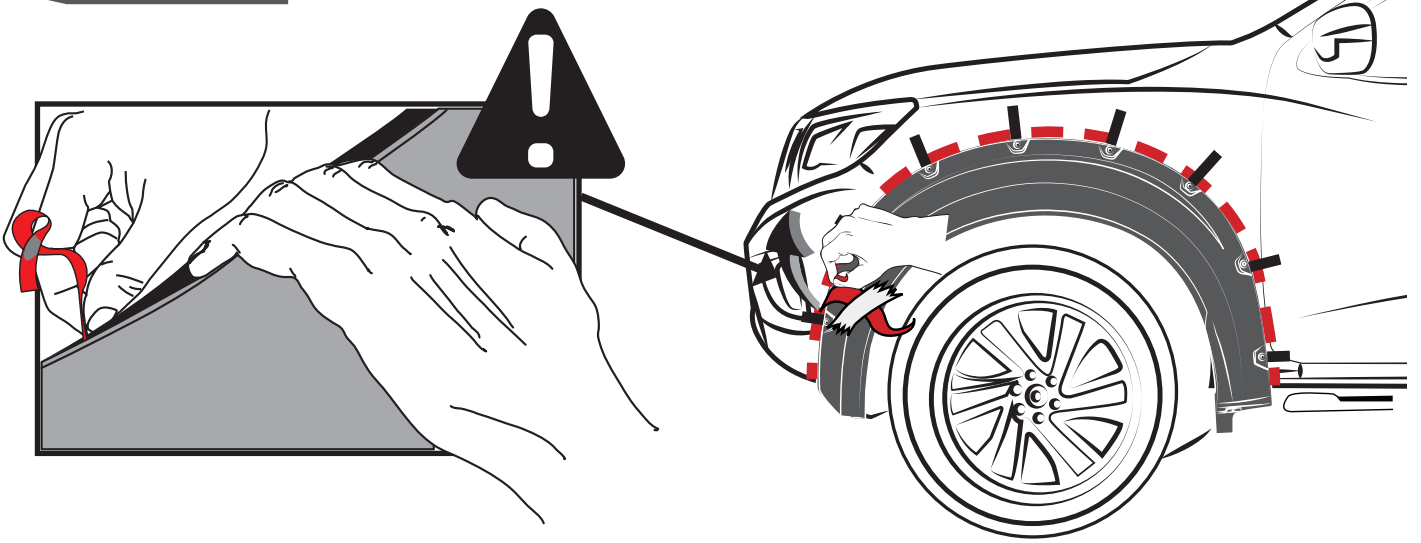


20 PLACE SUPER BOLTS

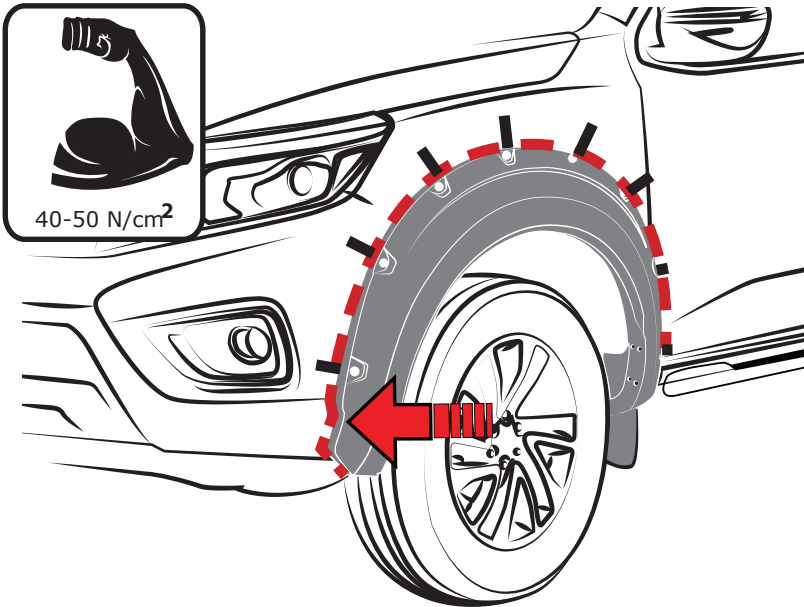
HAND TIGHT



21 REMOVE LINER



22 PRESS

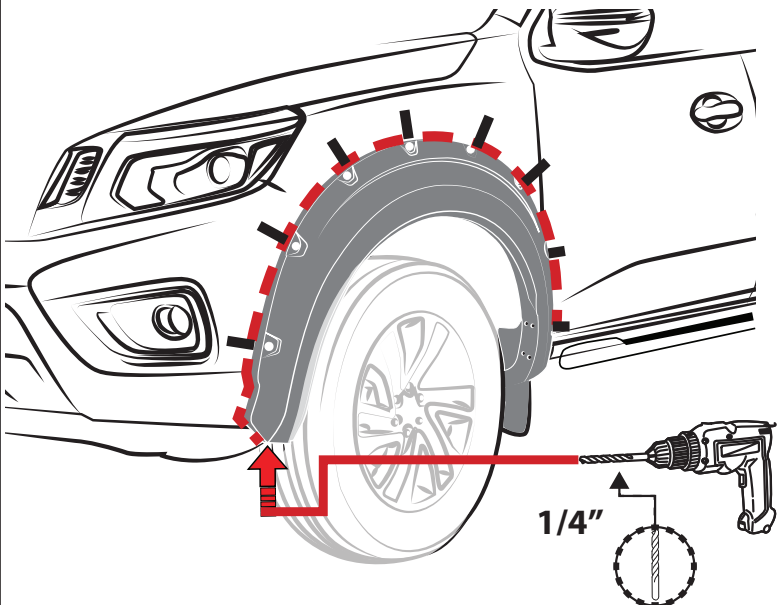


A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS DECISIVE FOR GOOD ADHESION PERFORMANCE.

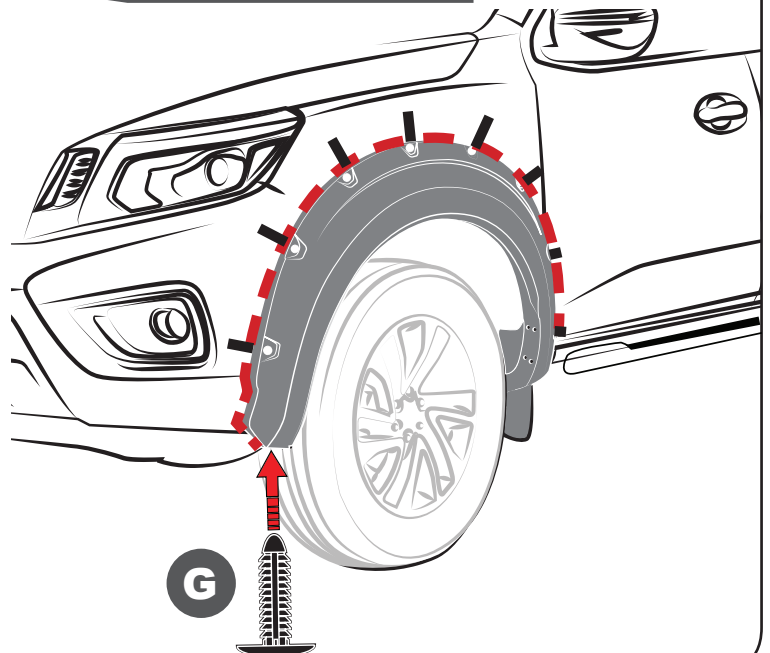
CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE A PRESSURE BETWEEN 40 AND 50 N/CM² IS USUALLY NEEDED AND AN APPLICATION TEMPERATURE BETWEEN 25 AND 45 °C OR 77 AND 113 °F IS ALSO NECESSARY.

DURING APPLICATION, ADD-ON PARTS AND TAPES MUST HAVE THE SIMILAR TEMPERATURE.

23 DRILL

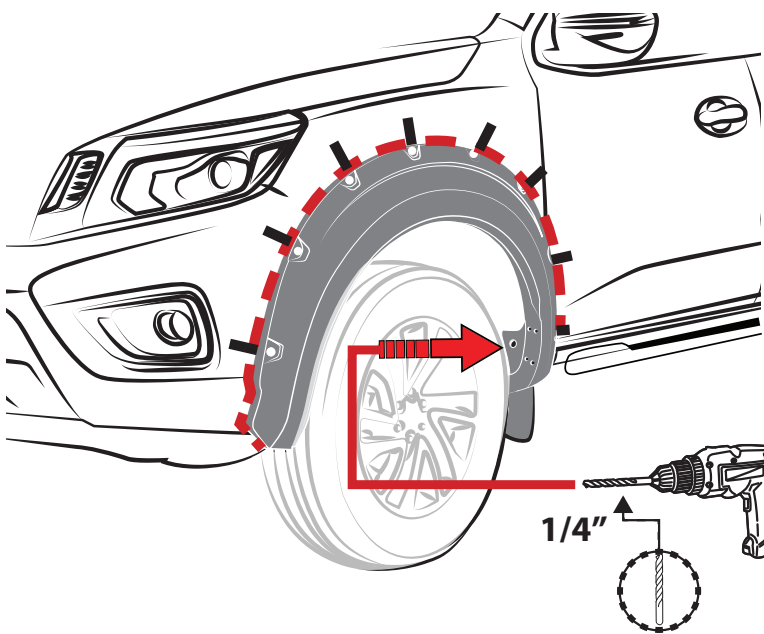


24 PLACE PUSH PIN WÜRTH

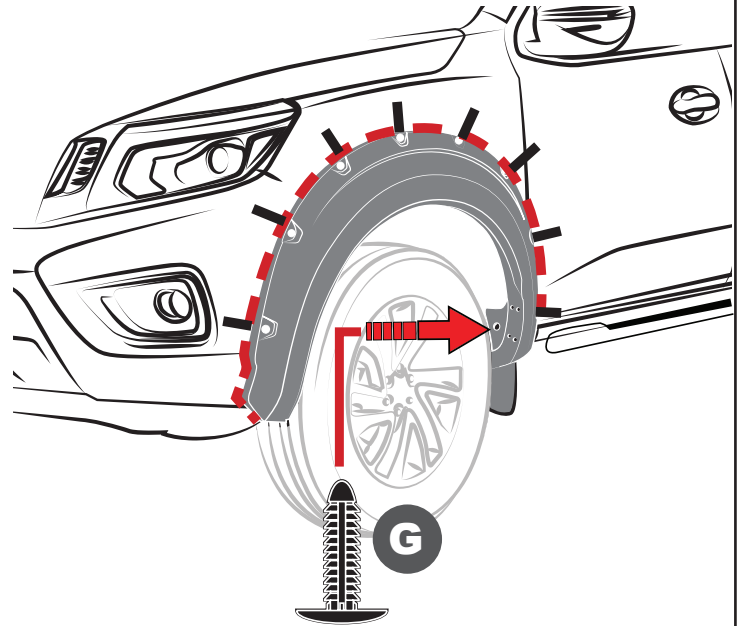




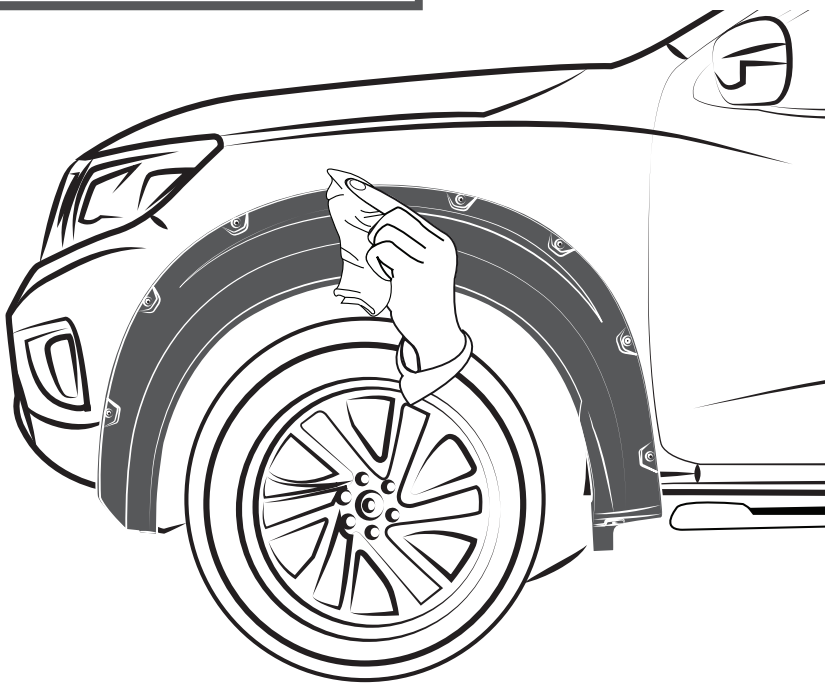
25 DRILL



26 PLACE PUSH PIN WÜRTH

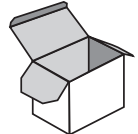
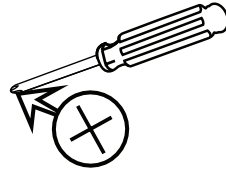
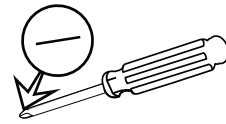
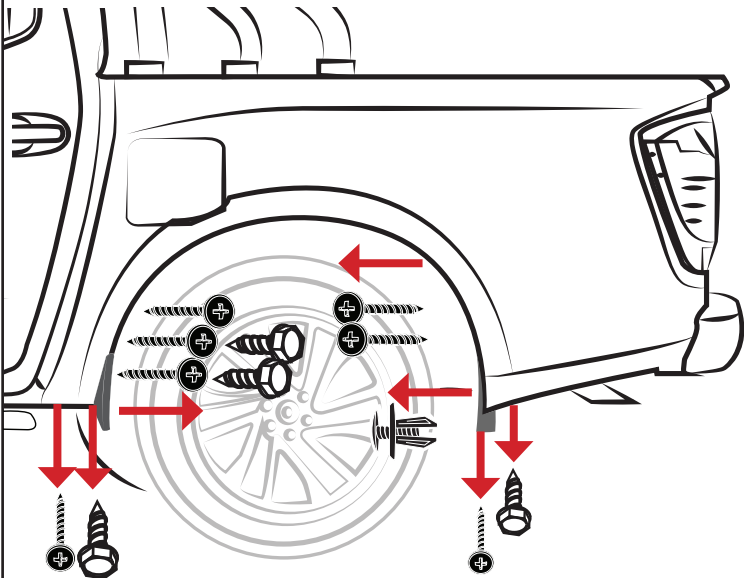


27 CLEAN OFF GREASE PENCIL MARK

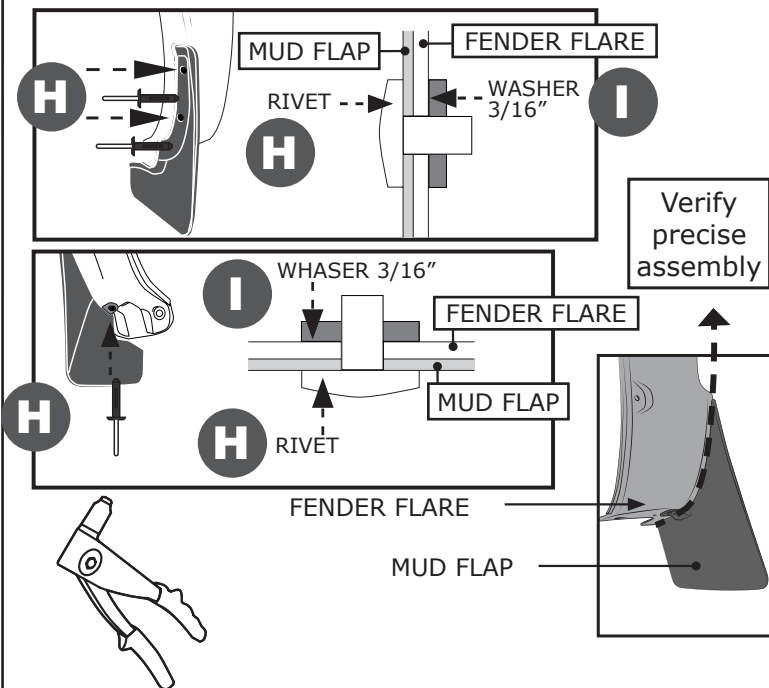


REAR FENDER FLARE

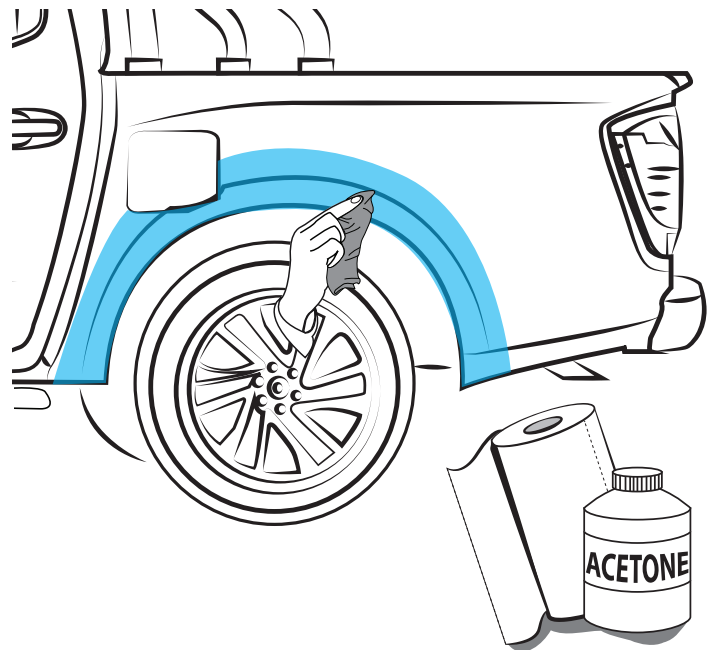
28 REMOVE FACTORY FASTENERS & MUD GUARD



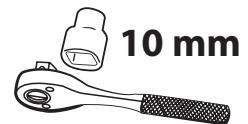
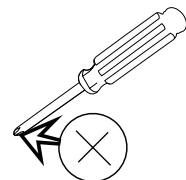
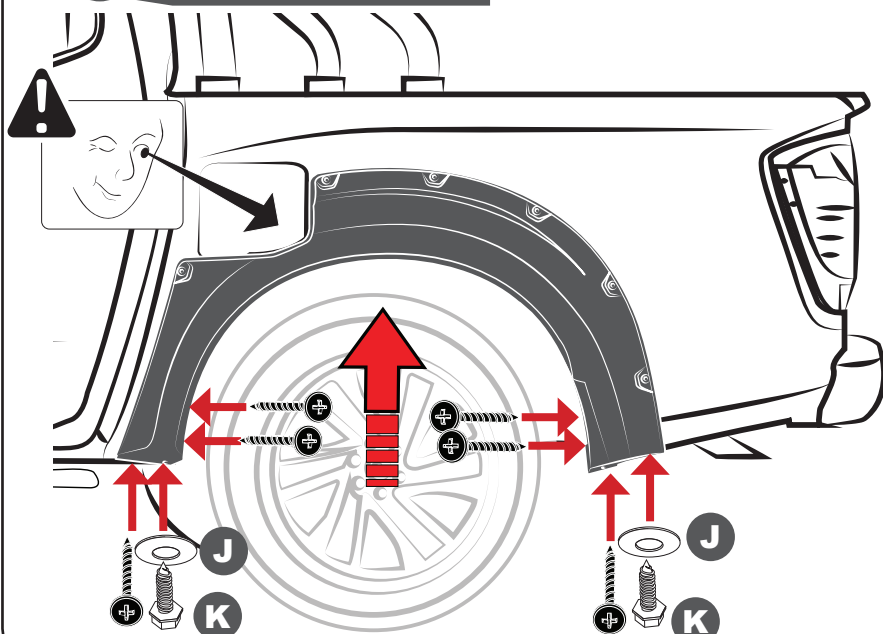
29 RIVETER THE MUD FLAP



30 CLEAN



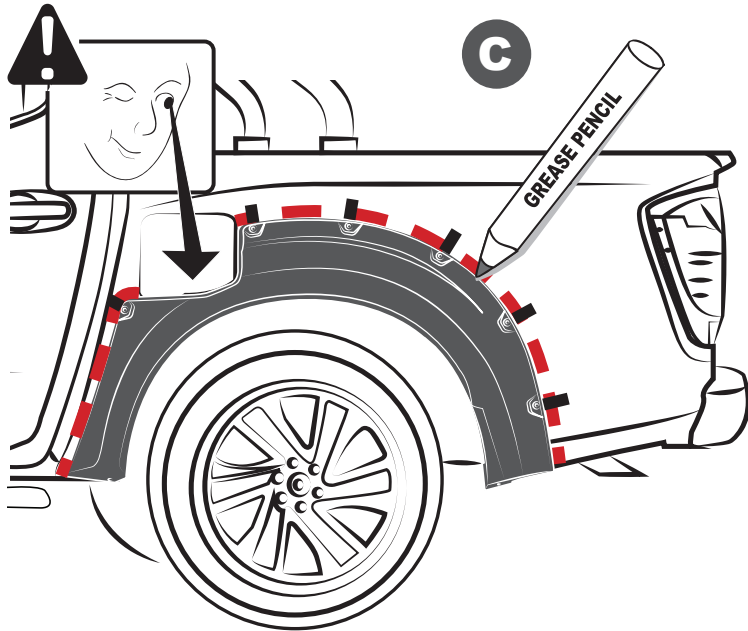
31 PRE-INSTALL & SCREW



APPLY PRESSURE TO THE WHEEL ARCH TIGHTENING TORQUE 2 NM (NEWTON-METER)

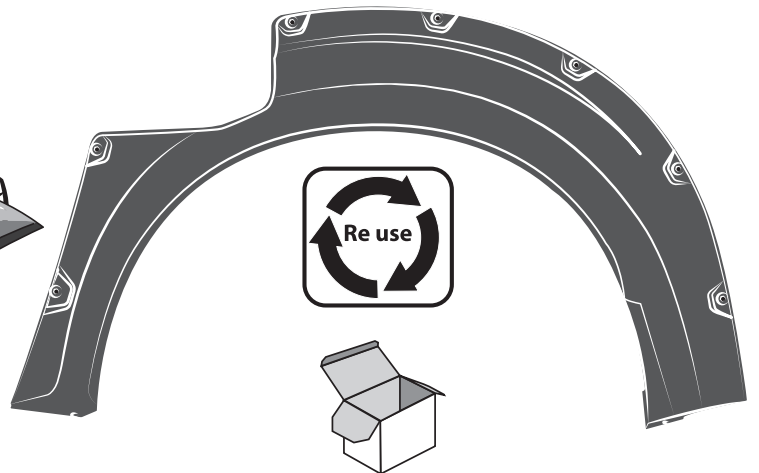
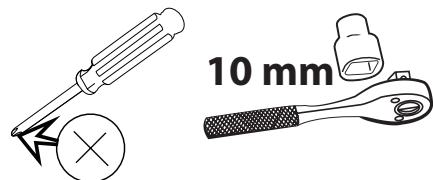
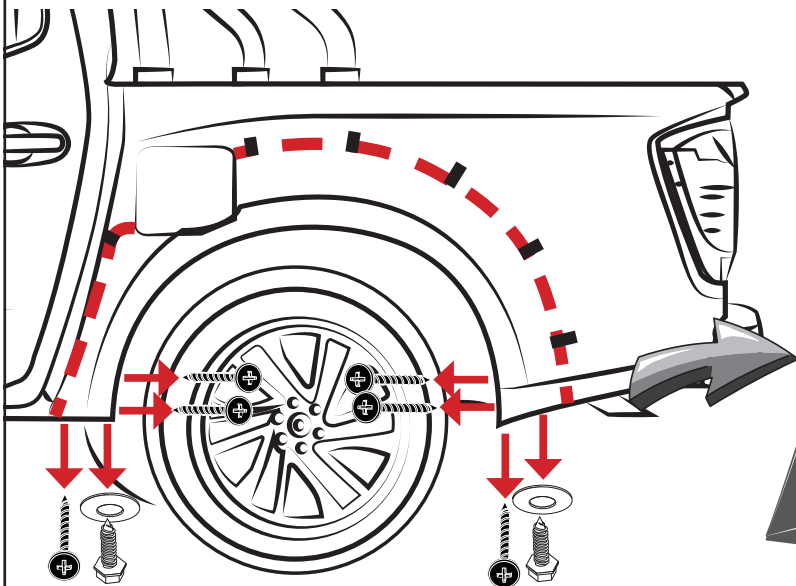


32 MARK



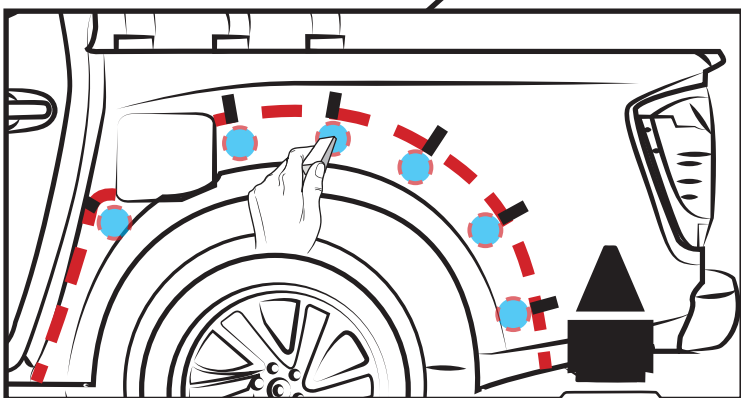
DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE FENDER FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

33 UNSCREW & REMOVE



34 ADHESION PROMOTER

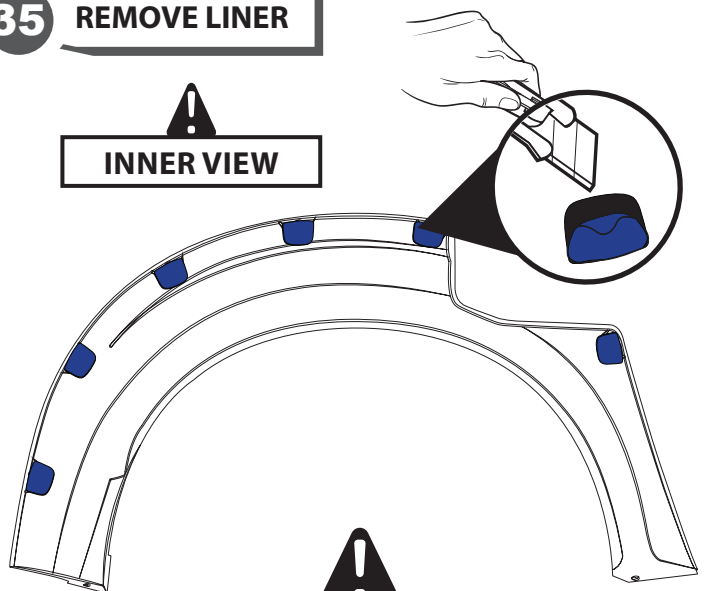
APPLICATION AREA



AUTOMOTIVE ADHESION PROMOTER TESA #60153

35 REMOVE LINER

INNER VIEW

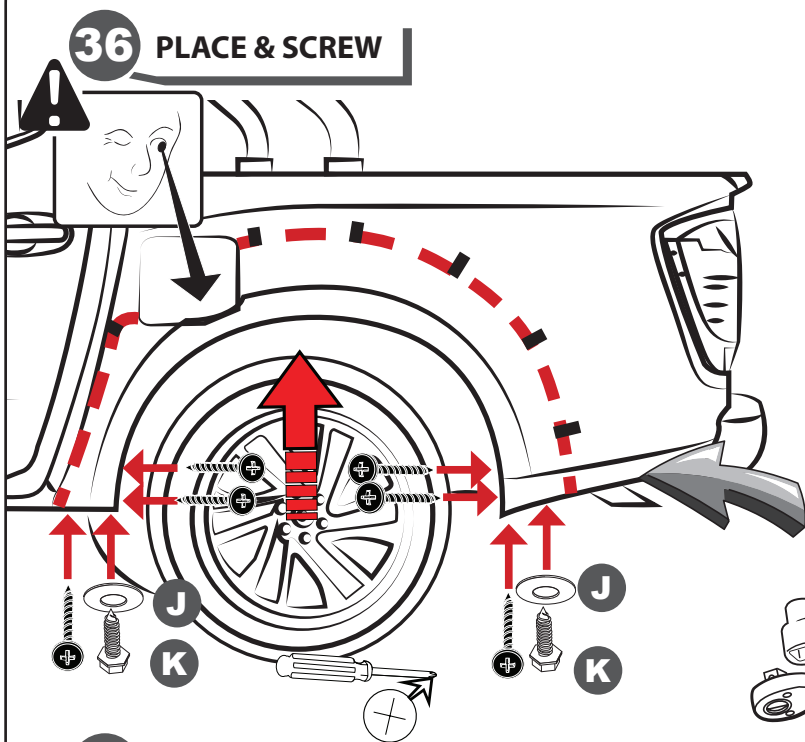


WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.

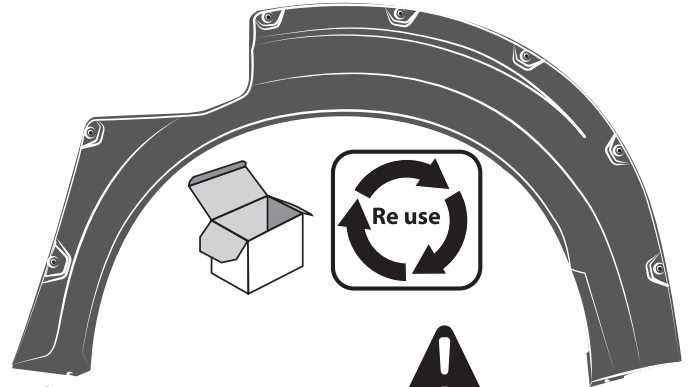


INSTALLATION MANUAL

36 PLACE & SCREW

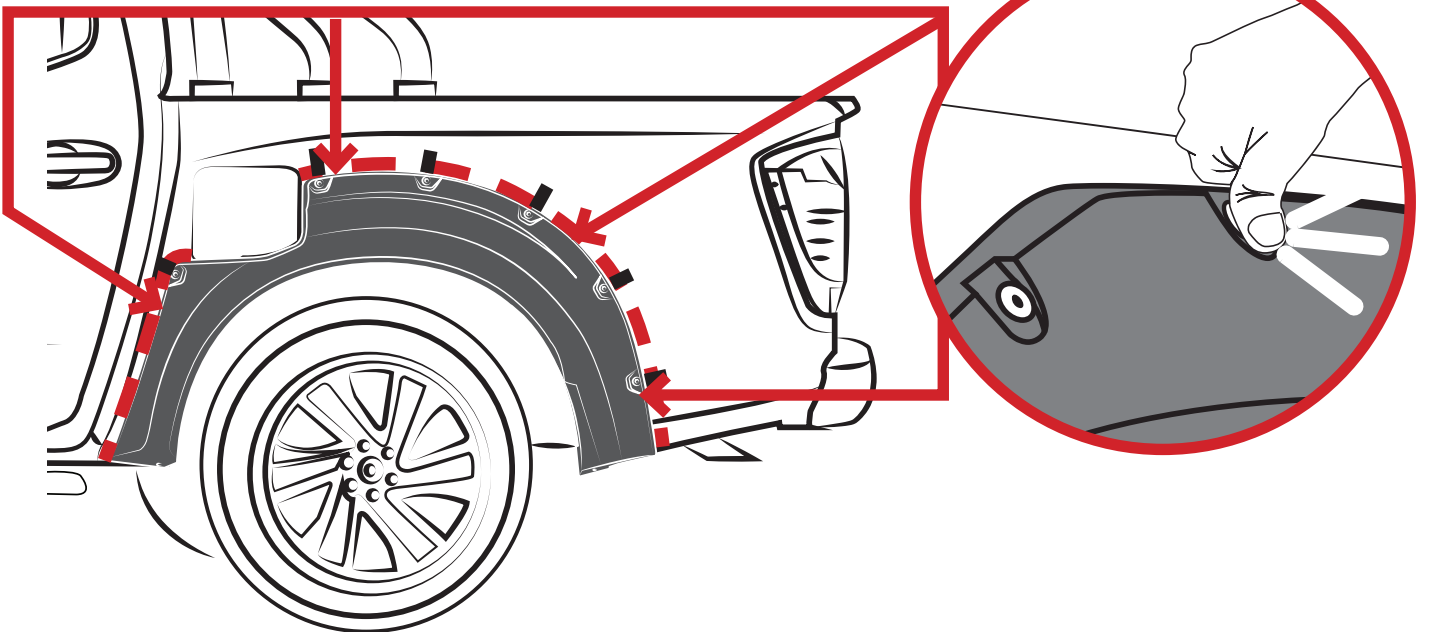


APPLY PRESSURE TO THE WHEEL ARCH TIGHTENING TORQUE 2 NM (NEWTON-METER)

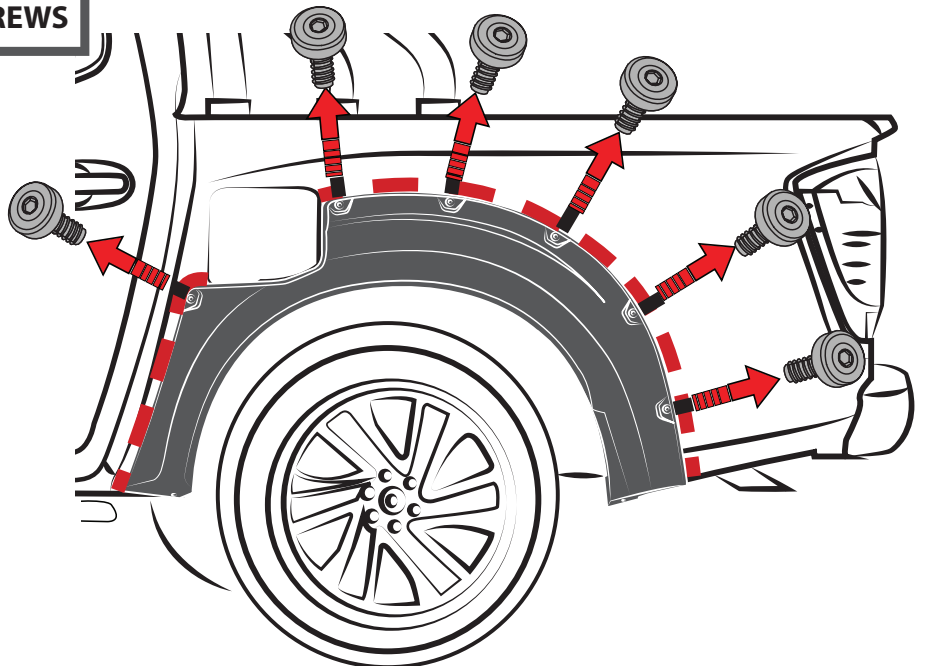
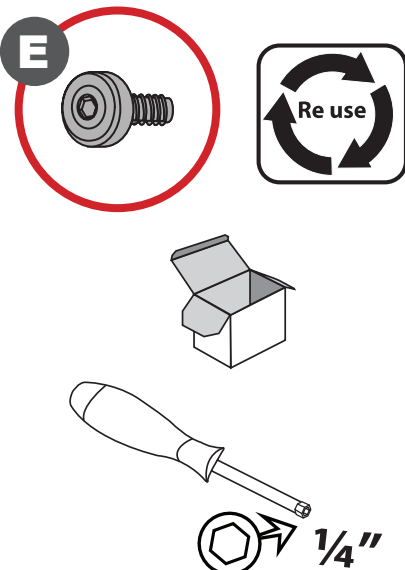


ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.

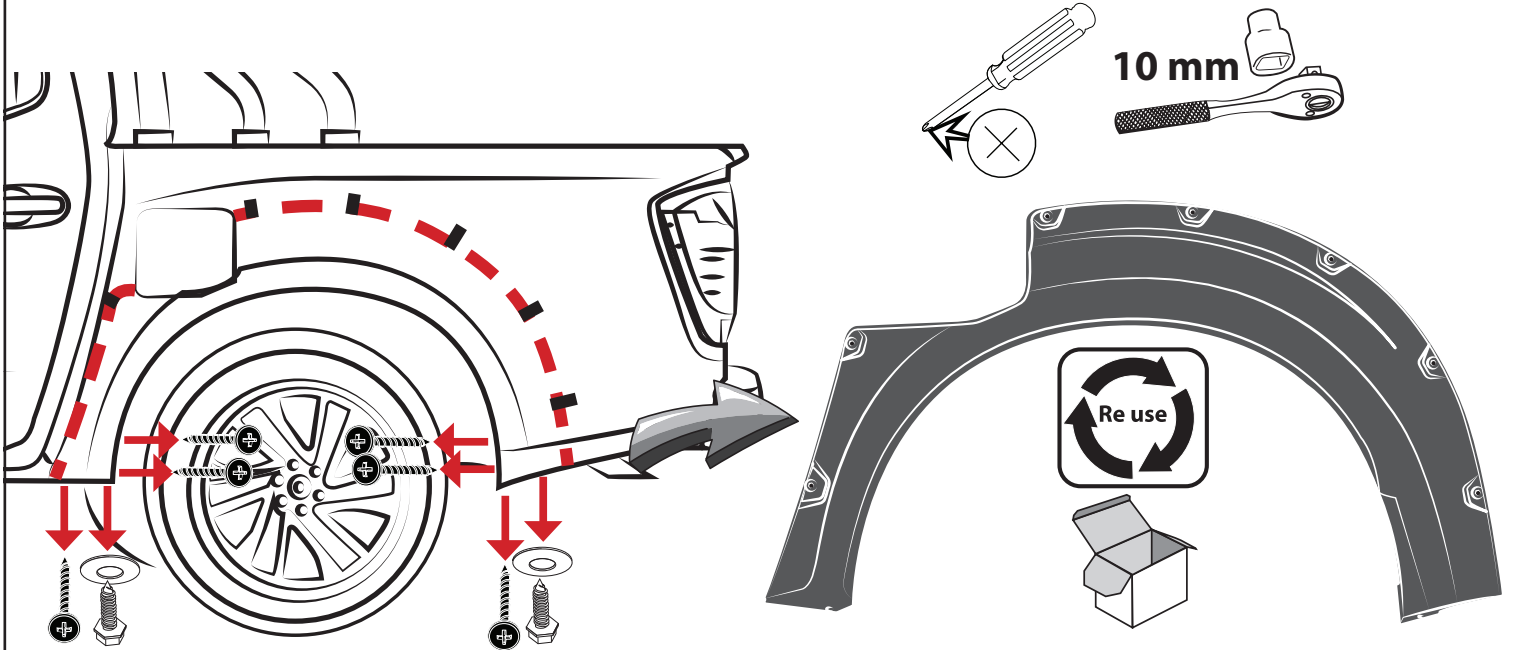
37 APPLY PRESSURE ON EACH SUPER BOLT



38 REMOVE THE SUPER BOLTS SCREWS

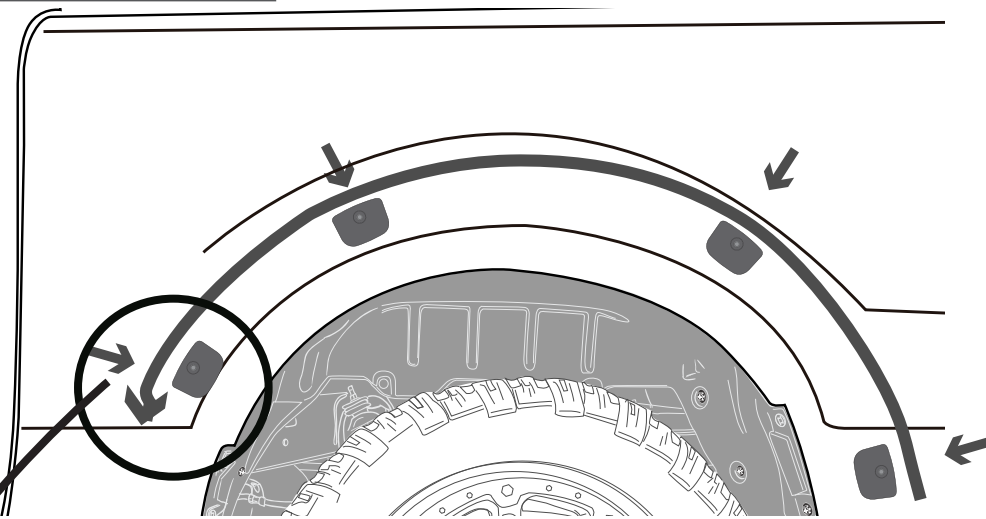


39 PRE-INSTALL & SCREW



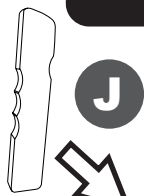
INSTALLATION SUPER BOLT

40 PRESS SUPER BOLTS STUDS



ATTENTION

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.



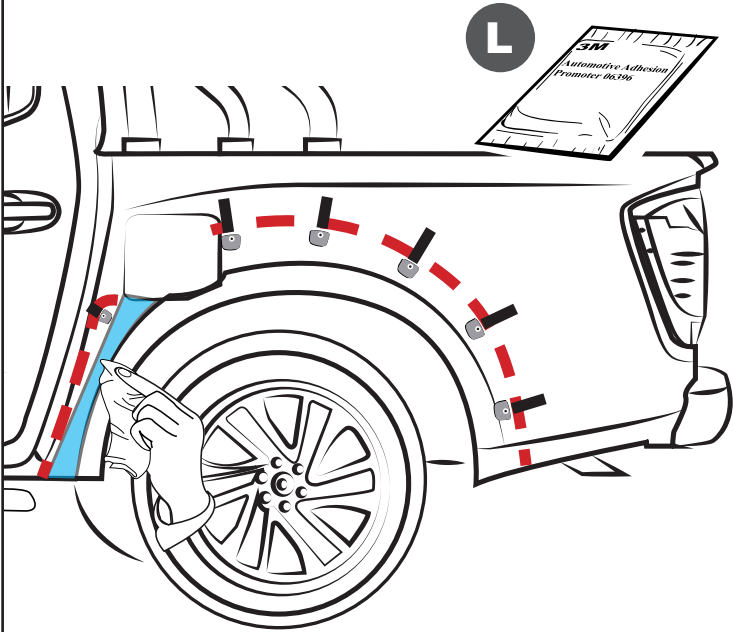
PRESS

SUPER BOLT STUDS

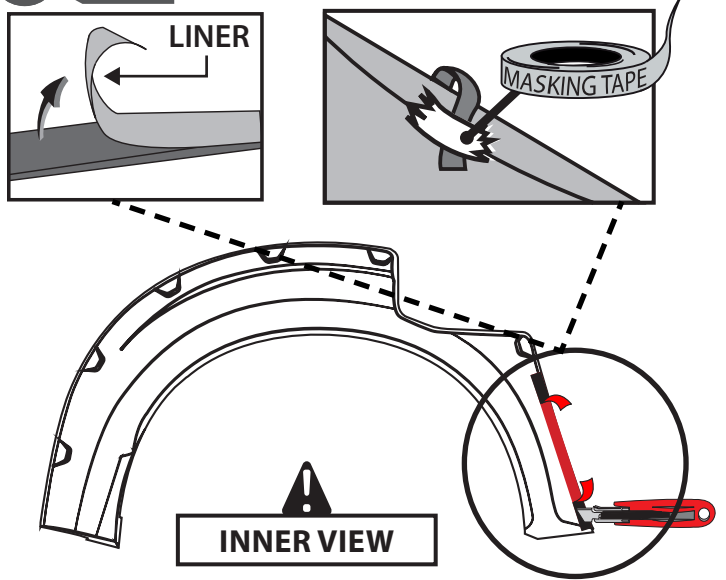
A full surface contact between tape and substrate is important for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.



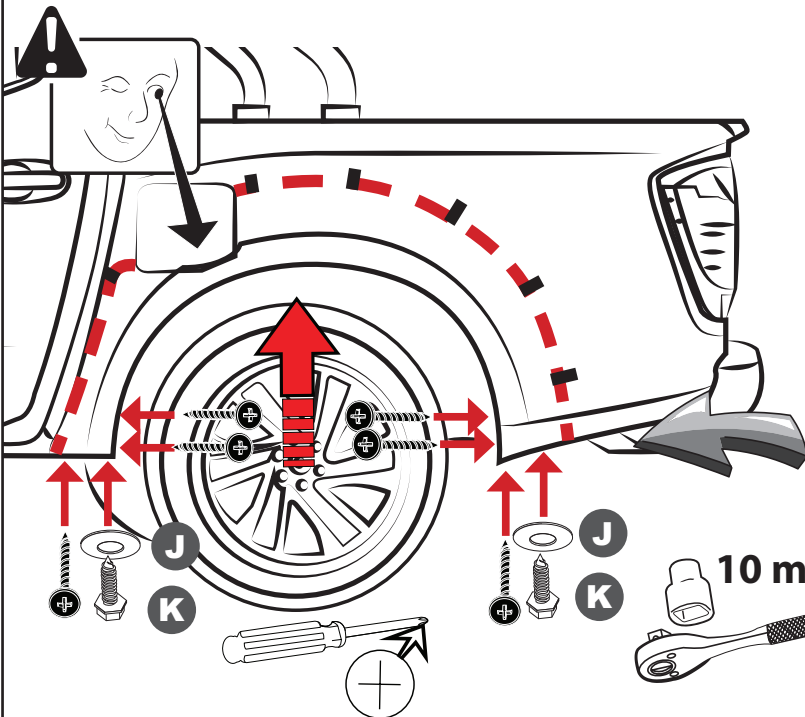
41 APPLY ADHESION PROMOTER



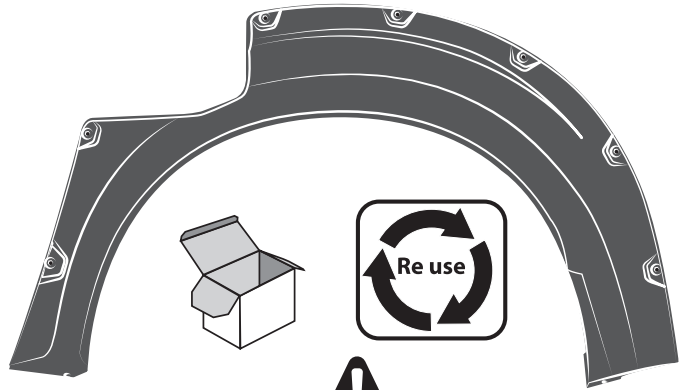
42 PEEL



43 PRE-INSTALL & SCREW

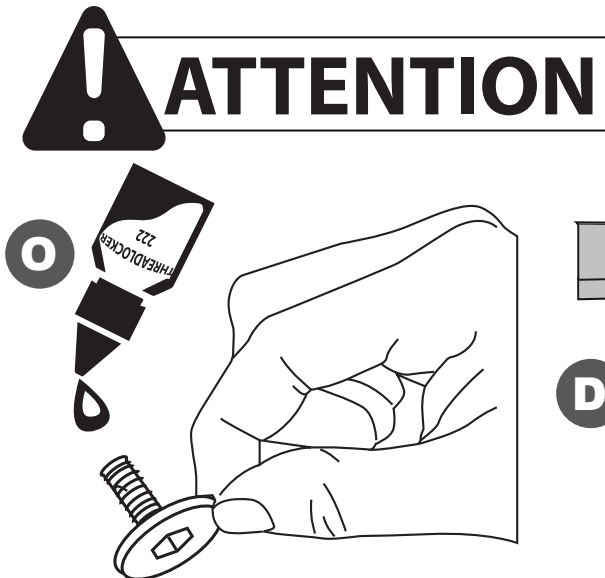


APPLY PRESSURE TO THE WHEEL ARCH TIGHTENING TORQUE 2 NM (NEWTON-METER)



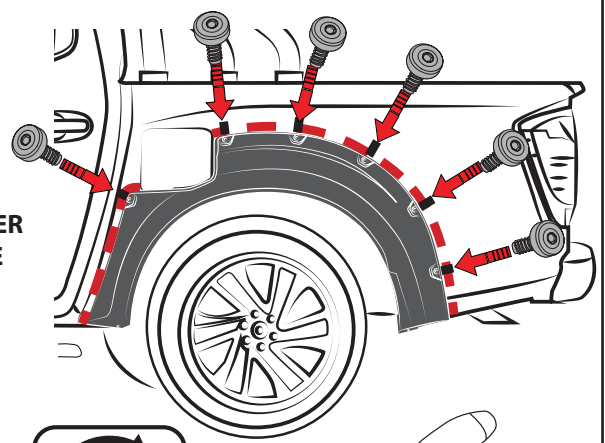
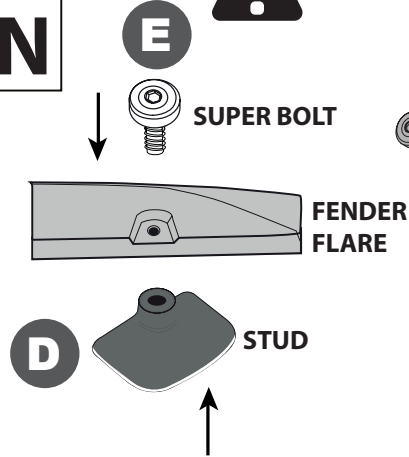
ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.

44 APPLY LOCTITE THREADLOCKER TO SUPER BOLT'S THREAD

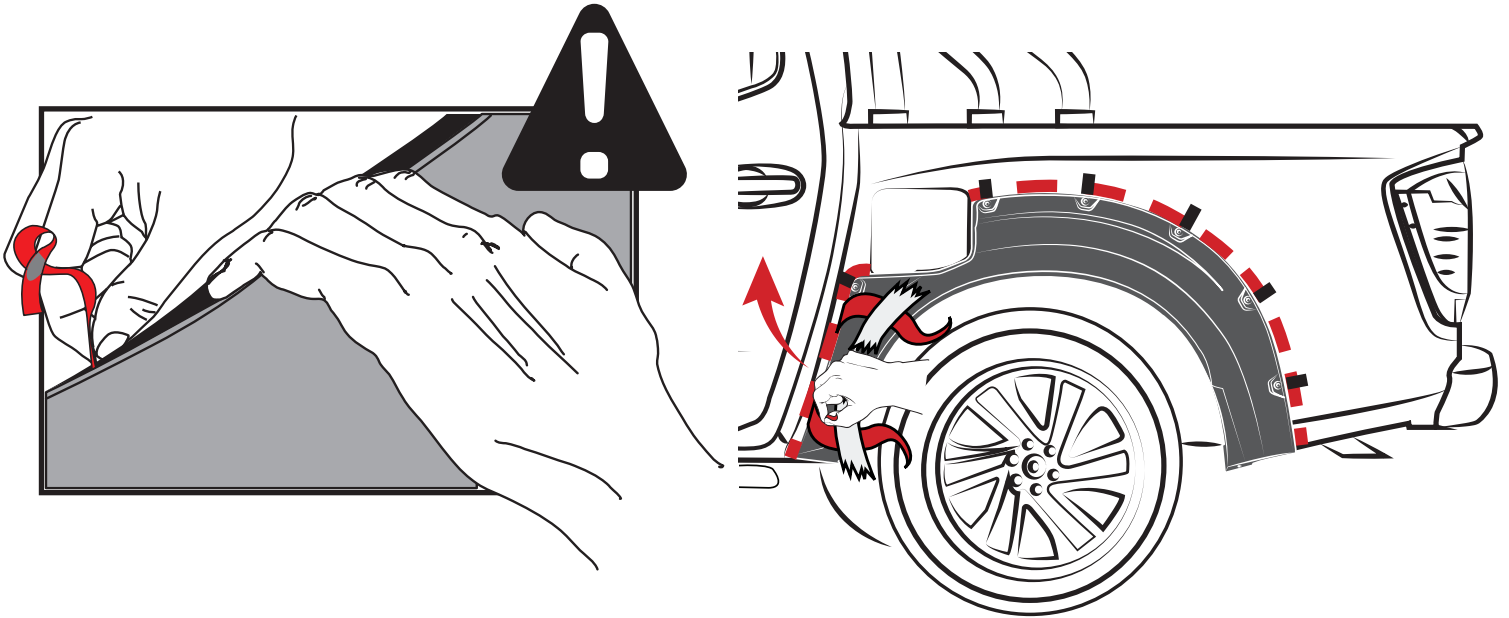


45 PLACE SUPER BOLTS

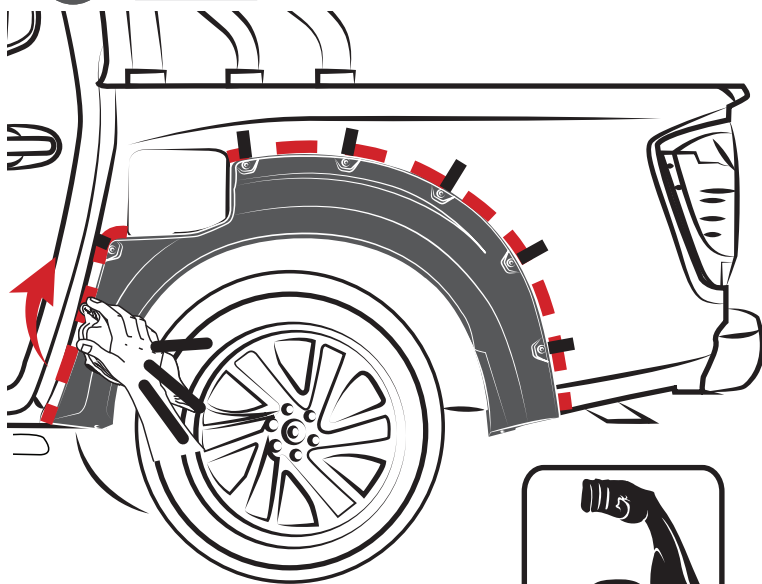
HAND TIGHT



46 REMOVE LINER



47 PRESS

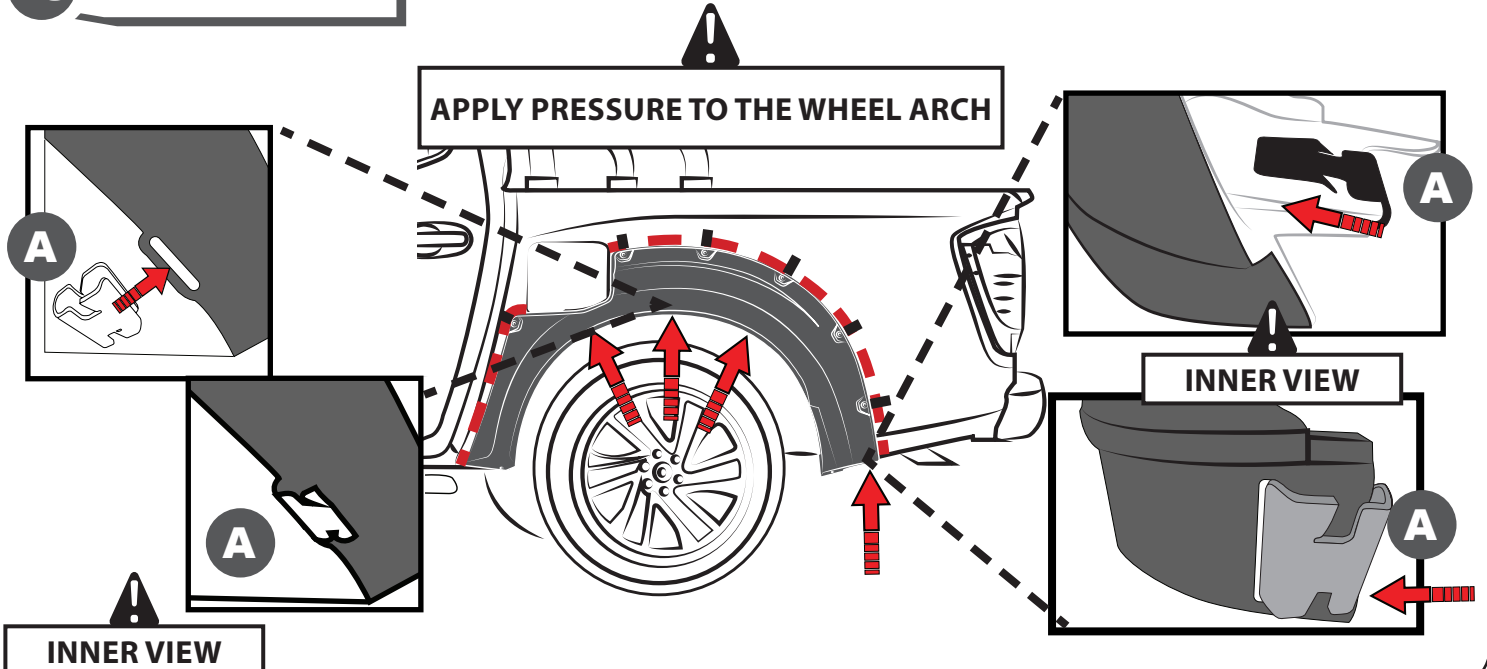


A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS DECISIVE FOR GOOD ADHESION PERFORMANCE.

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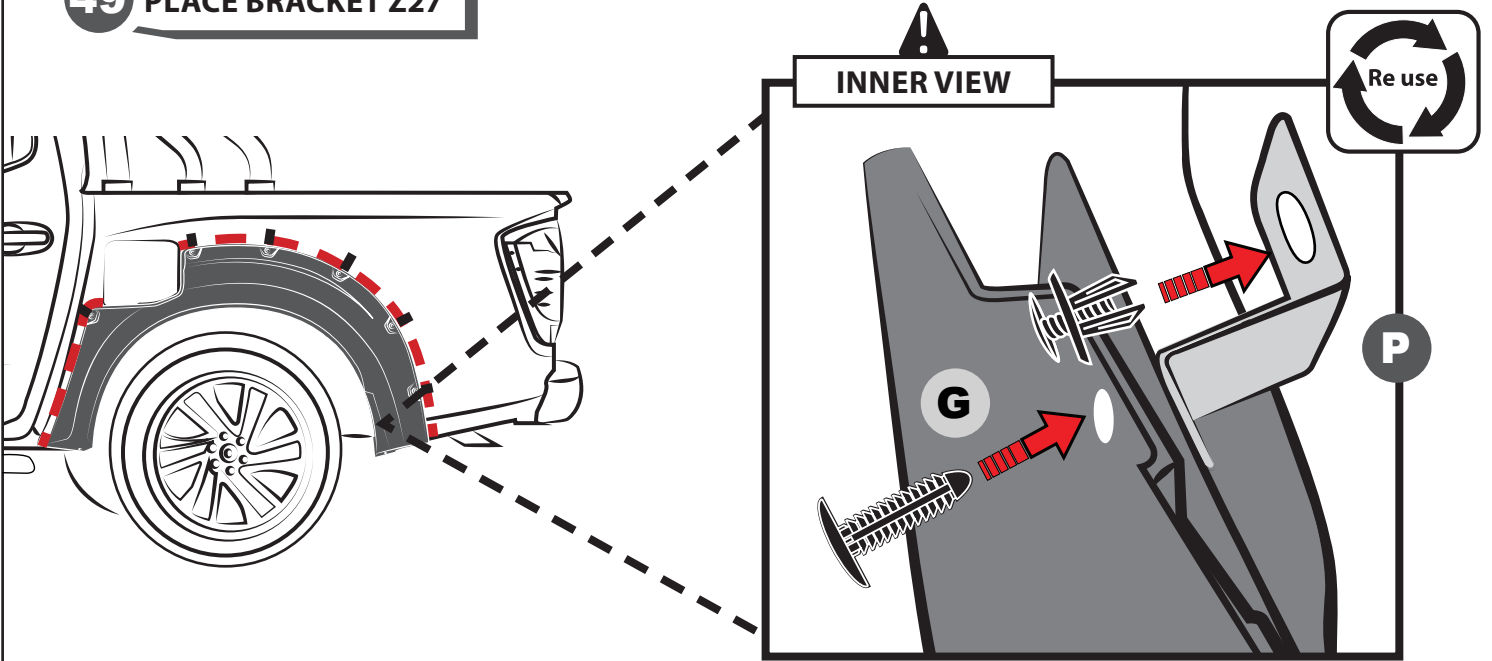
DURING APPLICATION, ADD-ON PARTS AND TAPES MUST HAVE THE SIMILAR TEMPERATURE.

48 PLACE U-CLIPS H60

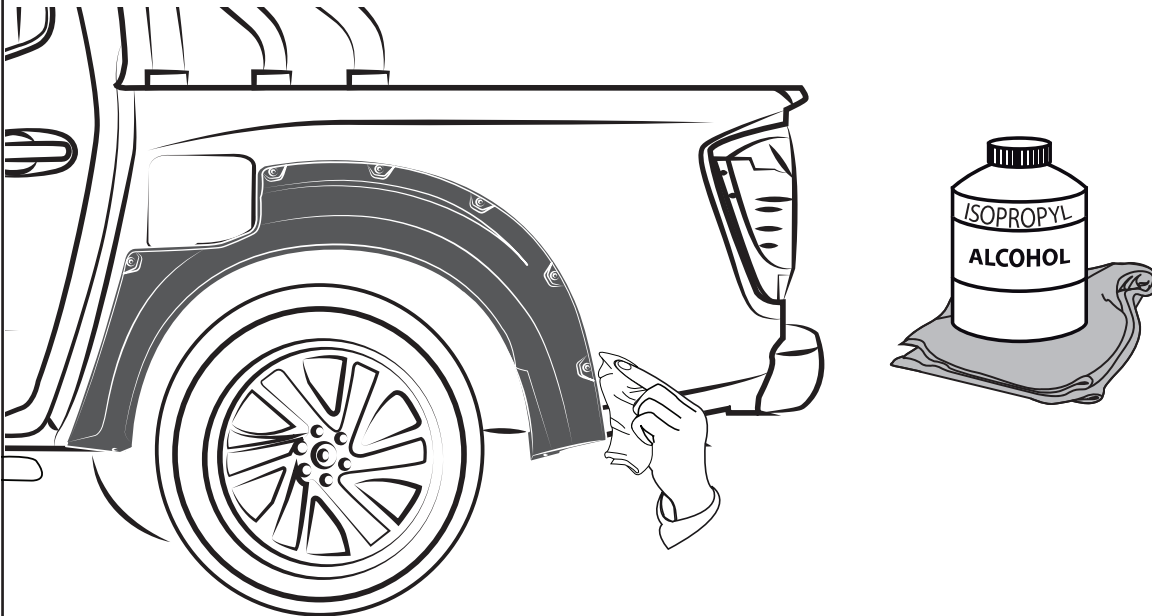




49 PLACE BRACKET Z27



50 CLEAN OFF GREASE PENCIL MARK



REPEAT ALL STEPS FOR RH SIDE

