



P/N 725153
GM Truck/SUV 99-07 Classic
4.8,5.3,6.0L Light Duty Only
Pontiac GTO 2004 5.7L

1. Disconnect the negative battery cable. Remove the factory engine cover.
2. Remove the air intake duct. If you are using the factory intake you must remove the radiator hose clip.
3. Remove the three 10mm bolts holding the throttle body in place.
4. Remove the three 4mm studs from the manifold, Leave the throttle body hanging in place.
- 5. The following steps are for cable driven throttle body's only.**
 - a. Remove the three 5/16 bolts holding the bracket in place.
 - b. Using the provided [throttle body spacer](#) plates and the hardware provided tighten the spacers down facing the throttle body.
 - c. Tighten the factory cable plate to the spacers using the factory hardware.
6. Press the Vortice spacer into the intake manifold and place the gasket between the spacer and throttle body
7. Tighten the throttle body down using the hardware provided.
8. Reinstall the air intake ducting, engine cover and battery cable.

