

RESERVOIR INSTALLATION GUIDE

NOTE: STEERING RESERVOIRS ARE GUARANTEED TO THE SPECIFIC VEHICLE APPLICATIONS FOR WHICH THEY ARE LISTED. THE FOLLOWING PROCEDURES MUST BE PERFORMED TO ENSURE PROPER INSTALLATION AND TO PROTECT WARRANTY.

1. Disconnect and remove existing reservoir.
2. Install new reservoir. Connect supply and return lines.
3. Verify that hoses are routed properly. Contact with the frame or engine may cause system noises.
4. Verify all hose connections are tight.
5. Remove the pump reservoir cap.
6. Fill the reservoir to the FULL COLD level.
7. Tightly insert rubber vacuum plug onto the pump reservoir.
8. Attach the vacuum pump to the rubber vacuum plug.
9. Apply a vacuum of 60-68kPa (18-20 in Hg) maximum for a minimum of 3 minutes.
10. Slowly release the vacuum.
11. Remove the vacuum pump and rubber plug.
12. Repeat steps #4 through #9 until fluid no longer drops.
13. Fill the reservoir to the FULL COLD level. Reinstall the pump reservoir cap. Start the engine. Allow engine to idle.
14. Turn off engine. Verify the fluid level.
15. Start the engine. Allow the engine to idle.

CAUTION: DO NOT HOLD STEERING WHEEL AT THE LOCK TO LOCK POSITIONS.

16. Turn the wheel, lock to lock, three times.
17. Switch engine off. Verify fluid level. Check for any signs of air in the system. If air is present repeat the procedure as necessary.

