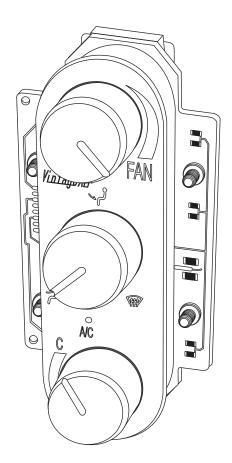
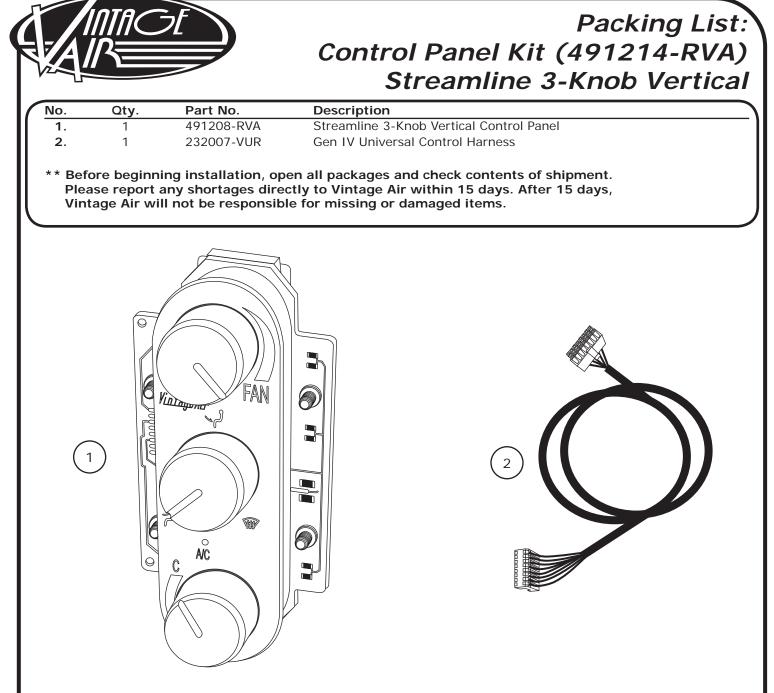


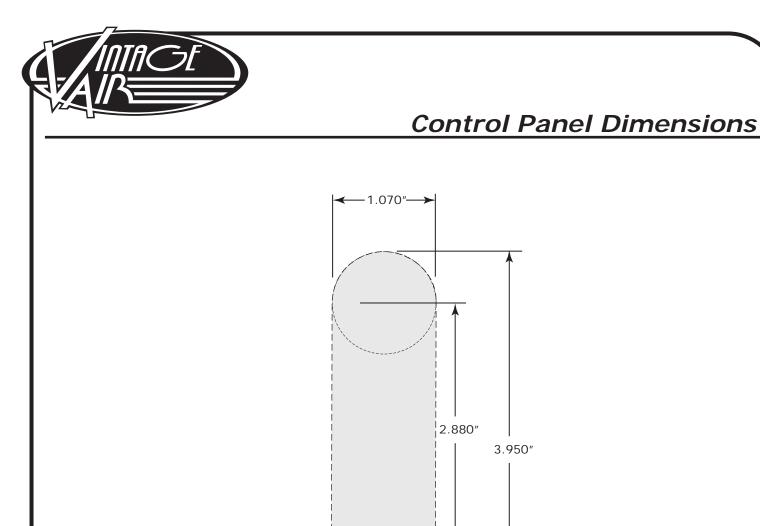
Streamline 3-Knob Vertical Panel

491214-RVA





NOTE: Images may not depict actual parts and quantities. Refer to packing list for actual parts and quantities.

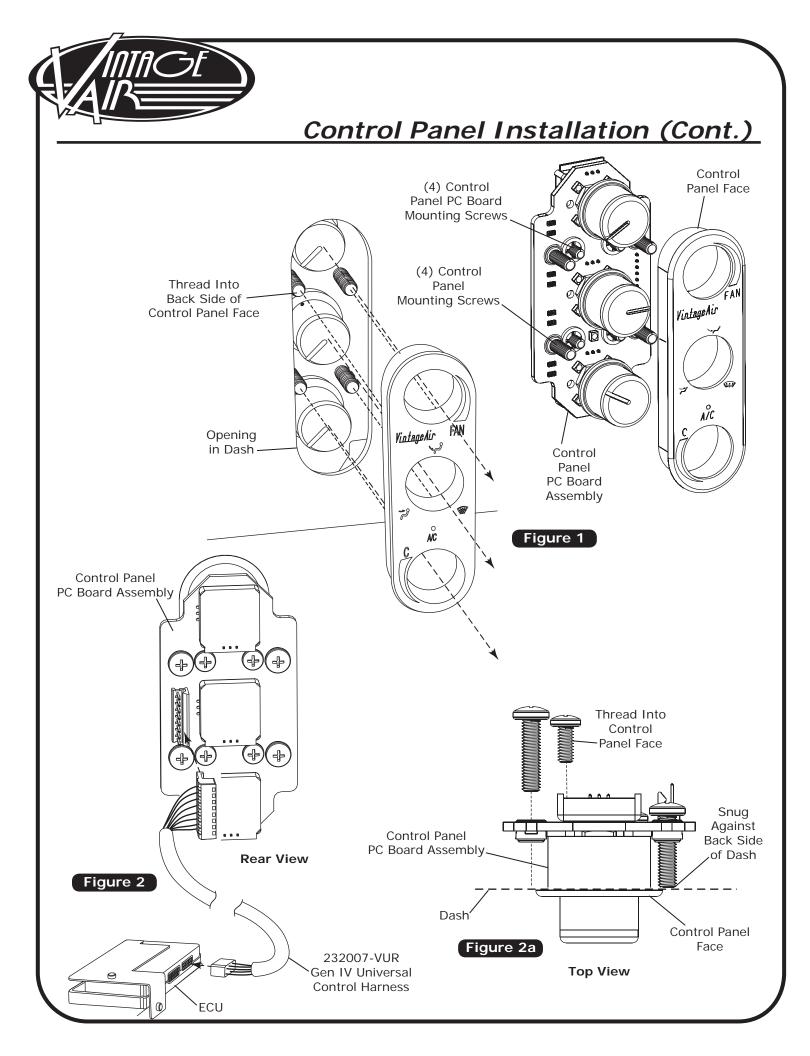


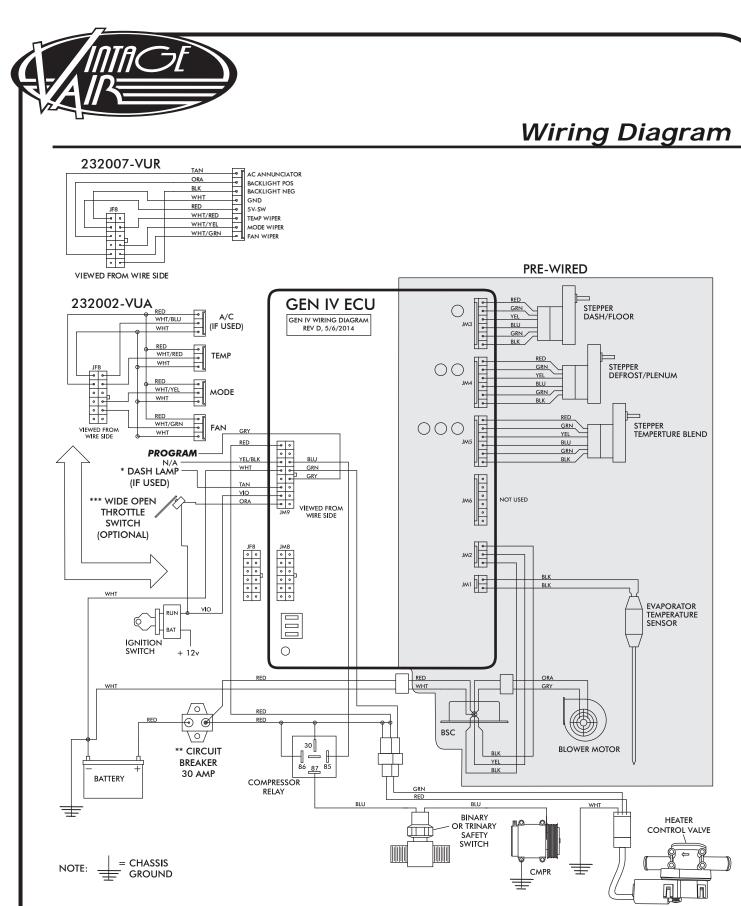
Control Panel Installation

1. Select a suitable location for the control panel, considering heater control valve location, wiring harness length and operator convenience.

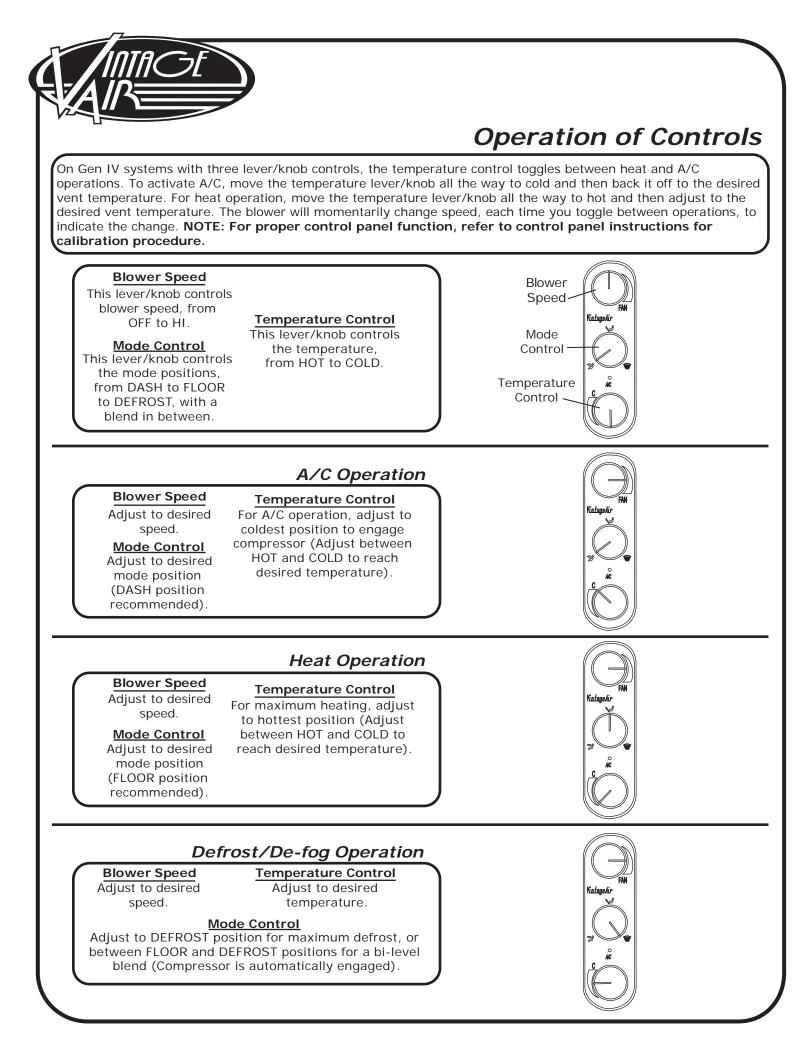
Level This Line

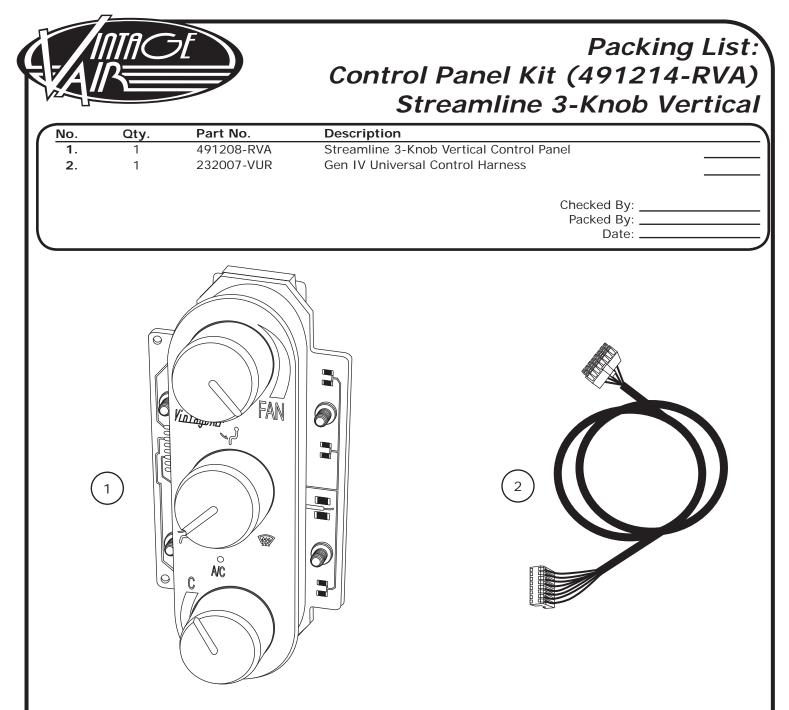
- 2. After selecting a location for the control panel, mask the area 4 $\frac{1}{2}$ " (tall) x 1 $\frac{1}{2}$ " (wide).
- 3. Using the dimensions provided above, mark or scribe the control panel opening location onto the dash. When you are certain that your dimensions and markings are correct, cut the dash to make the control panel opening. NOTE: Measure twice. Cut once. This opening MUST be a precise fit. Cut the opening undersize, and then file to fit. The mounting screws only hold the panel against the dash. They do not locate the panel laterally. If the opening is oversized, the panel may shift during use.
- 4. Install the control panel face through the opening in the dash. Place the control panel PC board assembly behind the dash, and secure it to the control panel face using the (4) 8-32 x 3/8" screws (See Figure 1 and 2a, Page 5). NOTE: When tightening the control panel mounting screws, hand tighten until the screw contacts the back side of the dash. Then, using a screwdriver, tighten an additional 1/2 turn. Do not over tighten, as this may cause damage to the PC board or the dash.
- Plug the control panel wiring harness into the control panel and the ECU on the evaporator (See Figure 2, Page 5).
- 6. Wire according to the wiring diagram.





- Dash Lamp Is Used Only With Type 232007-VUR Harness.
- Warning: Always Mount Circuit Breaker As Close to the Battery As Possible. (NOTE: Wire Between Battery and Circuit Breaker Is Unprotected and Should Be Carefully Routed to Avoid a Short Circuit).
- Wide Open Throttle Switch Contacts Close Only at Full Throttle, Which Disables A/C Compressor.





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