

Instruction Sheet #31400

For Model No. 31400 Full Size Wheel Well Storage Unit

PARTS LIST

1	Lid Assembly	13001	1
2	Lock and Key Assembly	13002	1
3	Hinges	13003	2
4	Hinge Screws	13004	8
5	Drain Plug	13005	1
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Mounting Kit (#13010) Includes:

6a	Mounting Bracket	30101	2
6b	1/4" Sheet Metal Screws	30102	2
6c	Carriage Bolts	30103	2
6d	Flat Rubber Washer	30104	2
6e	Hex Nut	30105	2

Installation

- 1 Drill two 3/16" holes thru the side of the box on the flat areas provided. (See Fig. 1)
- 2 Install the carriage bolts (P/N 30103) through the slotted holes in the brackets into the box where you drilled the 3/16" holes.
- 3 Install the Flat rubber washers (P/N 30104) and the Hex Nuts (P/N 30105) on the inside and hand tighten. (See Fig. 2)
Note: Do NOT Tighten at this time. Wait until it is mounted to the pickup bed then adjust the height and then tighten.
- 4A For #31300 Storage Unit - Position the box in the desired location along the pickup rail, either in front of or behind the wheel well. **
- 4B For #31100 Party Pack - Position the box in the desired location along the pickup rail, behind the wheel well. **
- Note:** For maximum stability allow storage unit to sit on truck bed
- 5 Drill two 5/32 dia. Holes (to accept 1/4" sheet metal screws) Hole are to be drilled 31.25" center to center once desired location is determined (See Fig. 3)
- 6 Attach the brackets (P/N 30101) to the outside of the rail using the sheet metal screws (P/N 30102 See Fig.3)
- 7 Tighten all Fasteners - Including the two 1/4" sheet metal screws to the bed rail and the carriage bolts holding the box that were hand tightened earlier.

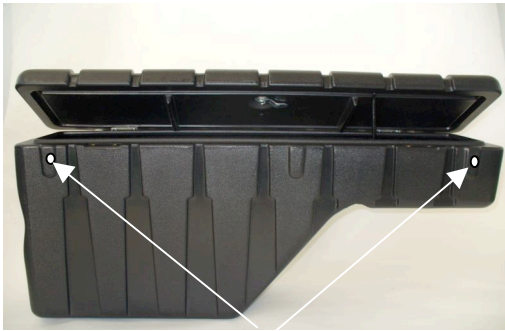


Fig. 1 Drill 3/16" Holes Here



Fig. 2 Install Brackets to Box

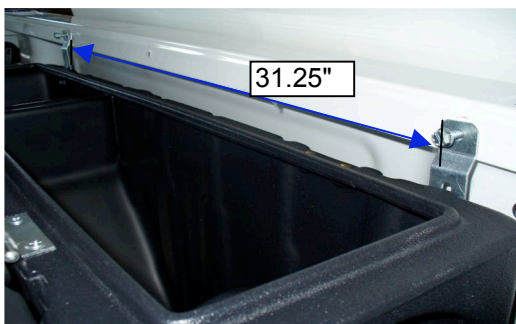


Fig.3 Mount to Bed Rail

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