



INSTALLATION MANUAL

LOW PROFILE TRUCK SIDE TOOL BOX

Level of Difficulty

Easy

Parts List*

1	Truck side tool box
2	Leg
2	Key

* Hardware not included. You must purchase your own hardware to install this tool box.

Tools Required

Ratchet	Socket set
Wrench set	Screwdriver
Drill	Drill bit set
Pliers	Tape measure
Square	Marker
Level	--

Torque Specifications*

Metric	M6 bolt	3 ft-lbs.
	M8 bolt	7 ft-lbs.
	M10 bolt	16 ft-lbs.
	M12 bolt	28 ft-lbs.
SAE	1/4" bolt	3 ft-lbs.
	5/16" bolt	7 ft-lbs.
	3/8" bolt	16 ft-lbs.
	7/16" bolt	20 ft-lbs.
	1/2" bolt	28 ft-lbs.

* Above specifications are general guidelines. If purchasing hardware use the torque specifications provided with that hardware.

Maintenance

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

⚠ DANGER

Danger of explosion. Do not use this product for storing or transporting flammables, explosives, hazardous materials or hazardous waste, such as containers of gasoline, solvents, gun powder, dynamite, propane tanks, acetylene tanks and cutting torches.

⚠ WARNING

Never exceed the vehicle manufacturer's recommended capacity.

This product can reduce the driver's ability to clearly see roadways, vehicular or pedestrian traffic and other objects through the rear and side windows of the vehicle, which may cause an accident. Extra precaution should be taken when driving a vehicle with this product.

Do not interfere with factory-installed safety equipment.

Representative Product Photos (your specific box may vary in style, size or finish)



NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the torque specifications when securing hardware during the installation process.

Do not use this product for purposes other than those for which they were designed. Never modify this product.

Consult your dealer if you have any questions regarding the installation, operation, use and limits of this product.

Treat or seal all fasteners and exposed metal in any holes drilled in vehicle to prevent corrosion.

Step 1

Place the tool box on the bed rails and determine the best location.

⚠ WARNING

Before drilling into your truck bed, check under your vehicle to ensure the drill location does not puncture, cut or obstruct any brake or fuel fluid lines, electrical wires, fuel tanks, etc. Precaution must be taken that all fasteners near the fuel tank do not create the possibility of fuel tank puncture or other damage during a collision.



Step 2

Drill a minimum of two holes through the tool box and bed rail.

Place a flat washer and bolt through each drill hole. Secure using a washer and lock nut under the bed rail. Fully tighten the hardware.



Step 3

Place the supplied legs on the corners of the tool box that are fully inside the truck bed. Use a square to ensure the legs are vertical and at the appropriate height so they rest on the truck bed.

⚠ WARNING

Before drilling into your truck bed, check under your vehicle to ensure the drill location does not puncture, cut or obstruct any brake or fuel fluid lines, electrical wires, fuel tanks, etc. Precaution must be taken that all fasteners near the fuel tank do not create the possibility of fuel tank puncture or other damage during a collision.

⚠ WARNING

Locate the gas spring prior to drilling into the tool box. Do not drill in the gas spring mount location.



Step 4

Drill a minimum of two holes per leg. A minimum of one bolt should be used on each side of the legs.

Secure the legs to the tool box using one bolt, two washers and one lock nut in each drill location.

Note: For added security, the legs may be bolted to the truck bed.



Step 5

If desired, the lock can be moved to the opposite end of the tool box. If you are not moving the lock continue to step 11.

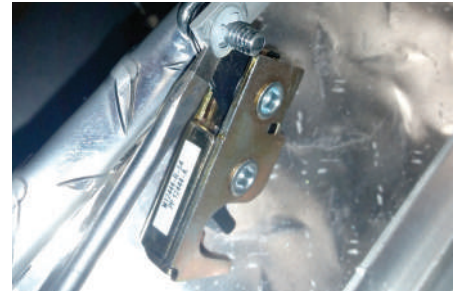
Drill out and remove the rivets securing the lock bar guard in place and remove the guard.



Step 6

Remove the two screws securing the rotary latch in place. Slide the rotary latch and lock bar out of the lock bar support.

Remove the push nut and screw securing the lock bar to the rotary latch. If the push nut is not reusable a lock nut can be used instead.



Step 7

Remove the hole plug in the side of the tool box. Using pliers or a similar tool, loosen the nut securing the lock in place.

Remove the lock.



Step 8

Adjust the position on the lock cam so it will not make contact with the lock bar in the locked position, and it will make contact with the lock bar in the unlocked position.

Reinstall the lock on the opposite end of the tool box. Reinstall the lock plug.

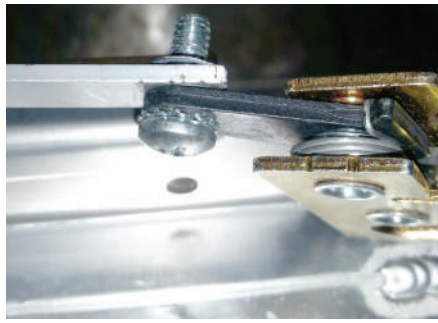


Step 9

Refasten the lock bar to the rotary latch using a screw and push nut on the opposite end.

Make sure the screw head is facing inward towards the tool box to avoid interference.

Slide the lock bar into the lock bar support and refasten the rotary latch to the tool box using two screws and a screwdriver.

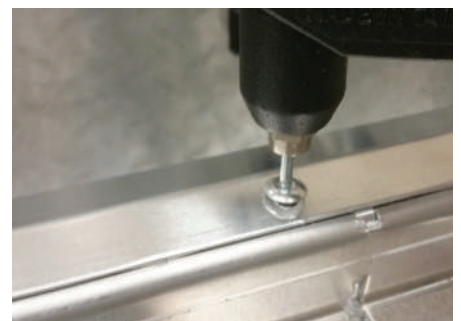


Step 10

Check the operation of the lock and latch.

The striker pin may need to be adjusted.

Reattach the lock bar guard with rivets or screws of the appropriate size.



Step 11

CAUTION

Ensure all knobs, bolts, screws, straps and locks are firmly secured before every trip. Periodically re-tighten and inspect all components for signs of wear, corrosion and fatigue.

With the truck side tool box installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Maintenance' section on page 1.

Congratulations on the installation of your new UWS truck side tool box.

