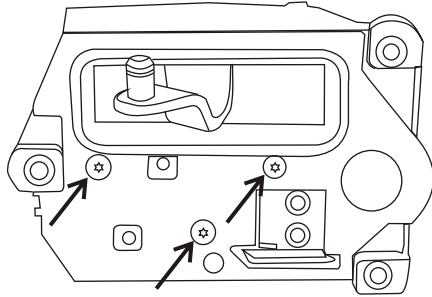


APA Industries, Inc.

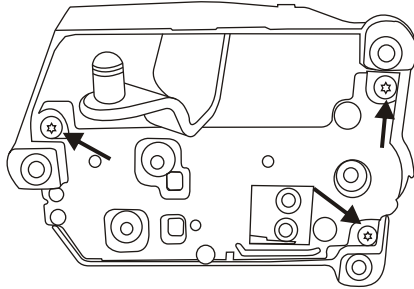
Mercedes W215/220 Shift Lever Repair Kit*

Standard factory workshop manuals and procedures should be followed to R&R the shifter assembly facilitating this repair.

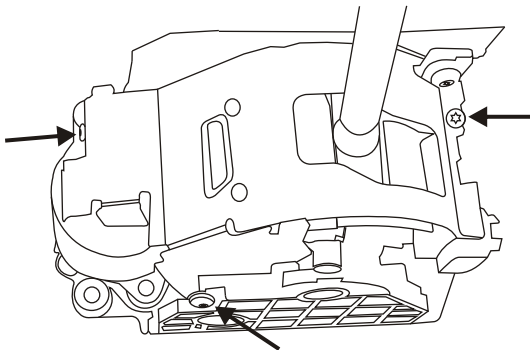
Step 1 - Remove base plate attached by (3) T25 Torx screws



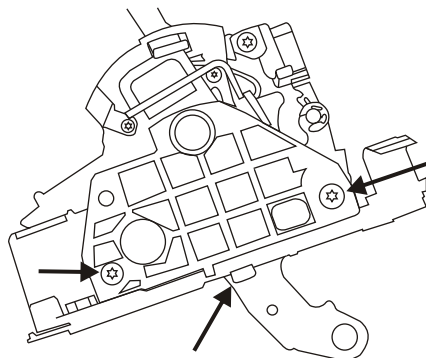
Step 2 - Remove outer aluminum cover attached by (3) T20 Torx screws



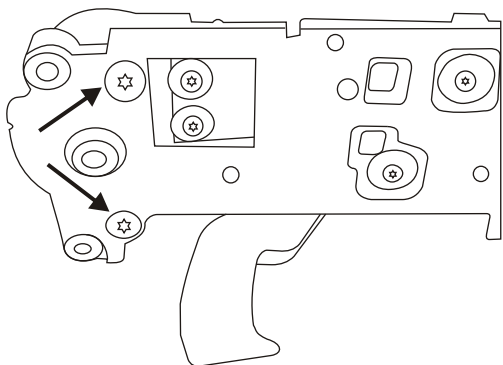
Step 3 - Remove upper shift cover (steel) attached by (2) T10 & (1) T20 Torx screws



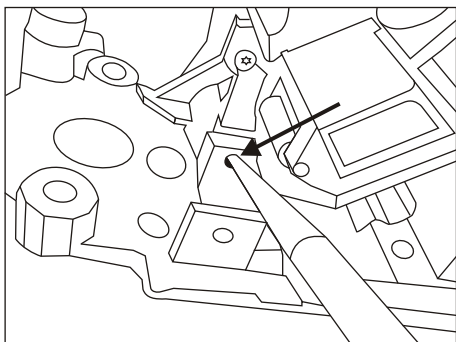
Step 4 - Remove plastic side cover attached by (3) T20 Torx screws Note: Broken plastic shift lever piece should be visible; remove all loose pieces and discard.



Step 5 - Remove park solenoid attached by (2) T25 Torx screws Note: Two rivets may require drilling out in some instances; new ones are supplied in kit.



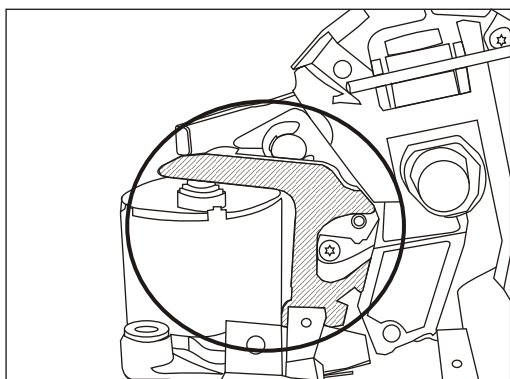
Step 6 - Using a suitable drift, remove fulcrum pin on remaining piece of broken plastic shift lever



Step 7 - Swap spring from plastic lever to new aluminum lever; may require gentle twisting to remove and install.



Step 8 - Reinstall new lever and reverse all procedures to reassemble shifter.



Reinstall repaired shifter assembly per factory workshop manual following all procedures.

*Note: there are 2 styles of shift park levers which are differentiated by the width of the hinge pivot base.

Either a 5mm or an 11mm base may be fitted.

This is a running change and not defined by a specific year or chassis.

A quick inspection of the existing plastic lever in the shifter may be required before ordering the correct part.