

## STEP 1

Remove HVAC control panel from car per factory repair manual.

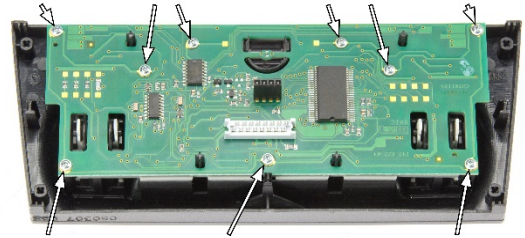


## STEP 2

On back corners of control panel, remove (4) Torx-T6 screws. Gently separate faceplate from control panel assembly, being careful to not damage the ribbon wire jumper.

## STEP 3

Remove (9) Torx-T6 screws from circuit board, one of which is hidden behind the ribbon wire (not shown).



## STEP 4

Remove circuit board and rubber sheet.



## STEP 5

Cover silver paint above buttons with removeable tape. Hold button downward. Using thumb and a small flat-blade screwdriver, gently push white prongs forward while prying out retaining tabs.



## STEP 6

Rotate button downward. At top of button, insert flat blade screwdriver between button and faceplate. Gently pry out top of button until it clears the edge of the opening in faceplate, being careful to not scratch the silver paint beneath the tape.



Installation by a professional technician is recommended. Refer to the factory repair manual for vehicle-specific service procedures for this part. Tighten all hardware to factory torque specifications and observe all repair manual cautions and warnings. Use safety stands whenever beneath a vehicle and always wear protective eyewear.

### STEP 7

Rotate button upward (top of button will overlap the tape on the faceplate) while pushing white prongs from behind until the bottom of button clears the opening in faceplate. Remove button from the faceplate.



### STEP 8

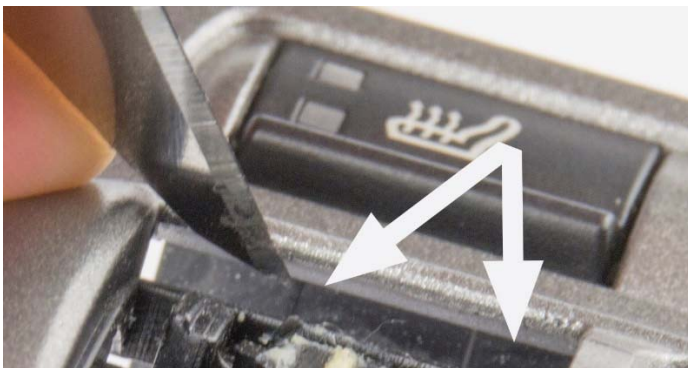
Insert new button by gently pushing it into faceplate. Rotate button upward until bottom edge tucks behind faceplate. Then rotate button downward and press until top of button tucks behind faceplate. Continue insertion until white button prongs snap into black retaining tabs.

### STEP 9

Reinsert rubber pad and hold faceplate assembly against circuit board. Holding components together, operate switch in both directions. Check if button sticks at full-up or full-down position. If button does not return to center, separate faceplate from circuit board and remove button.

### STEP 10

Using a small X-Acto type pencil knife, carefully trim the inner edge of the faceplate opening where the button rubs on the faceplate. Avoid scratching the paint on the front of the faceplate. Only a small amount of material needs to be removed.



Front View



Rear View

### STEP 11

Reinstall button and retest. If necessary, remove button and trim off additional material.

### STEP 12

Reassembly is the reverse of disassembly. When reinstalling faceplate on control panel housing, be sure to line up 4-pin connector before squeezing sections together.



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