

Ford & GM Gate Plate Installation

Caution:

**Ford & GM do not use the same gate plates!
Only the instructions are the same.**

1. Removing the gate can be done in the vehicle, but installation would be easier if shifter is removed from vehicle.
2. Remove the T-Handle decal from the shifter.
3. Remove the screw and then pull up the T-Handle, Fig. 1.
4. Remove lift mechanism spring, Fig. 2 .
5. Remove roll pin that retains the lift mechanism (1/8" punch), Fig. 3.
6. Slide the lift mechanism off of the shaft, Fig. 4.
7. Loosen the passenger's side spacer bolts with a 5/16" socket. Remove the two driver's side spacer bolts with a 5/16" socket, Fig. 5.
8. Remove the driver's side shaft bolt with 7/16" socket. You must hold the passenger's side shaft bolt when removing the driver's bolt (air wrench would work best.), Fig. 6.
9. Place shifter handle in **Third** if Stock Pattern or **First** if Reverse Pattern. Spread shifter housing, Fig. 7. If Powerglide, See Fig. #13.
10. Pull gate out and up, Fig. 8.
11. Install new gate. Be sure that the **Park** position is towards the dash of the car. Push the two halves together and use a rubber hammer to tap gate into place, Fig. 9.
12. Install the side center housing bolt, but **do not** tighten. Line up spacer bolt holes with punch and install bolts. Squeeze the plates together and tighten the four spacer bolts. Be careful **not** to over tighten. Tighten the side bolts. **Do not use air tool to tighten**, Fig. 10 & 11.
13. Put lever in the **Park** position & carefully install the lift mechanism and roll pin into place, Fig.12.
14. Install lift mechanism spring, Fig. 2.
15. Install T-Handle. Use Loctite on the screw, but **do not** over tighten, Fig. 1.
16. Install T-Handle decal.
17. Gate identification, Fig. 13.

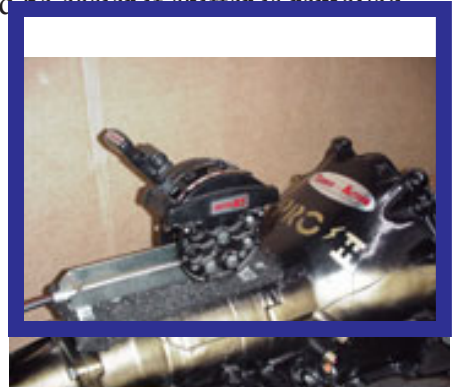




Fig. 1



Fig. 2



Fig. 3



Fig. 4



Fig. 5



Fig. 6



Fig. 7



Fig. 8





Fig. 9



Fig. 10



Fig. 11



Fig. 12

3 Speed
Reverse Pattern
Only

2 or 3 Speed
Stock or Reverse
Pattern

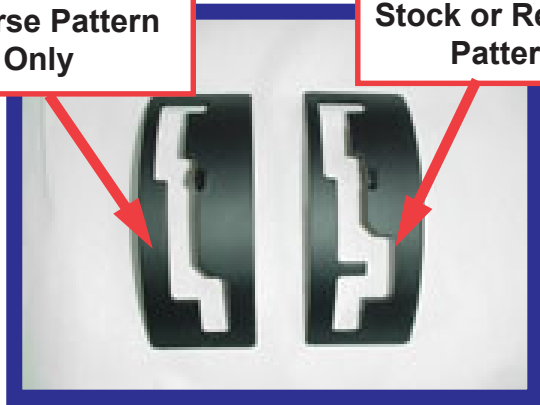


Fig. 13



Ford & GM

MOPAR

Park Location to Cable

This space
Not Used on
Powerglide.
Plastic Block
Plate available
#70060.



Powerglide Gate Location

NOTE: Spring action is to the right on all shifter models.



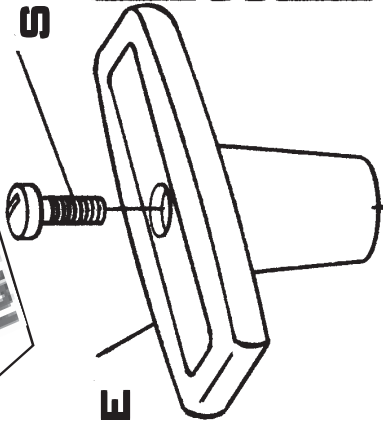
#70086

DECAL



#70166

SCREW



#70061

T-HANDLE

#70064

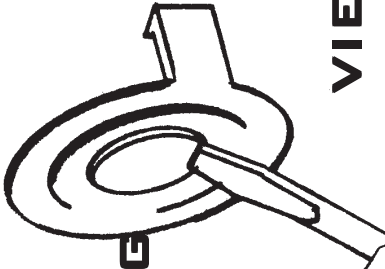
SPRING



#70200A

SWITCH ASSEMBLY

VIEW A
PUNCH OUT CENTER SECTION WITH SMALL BLADE SCREWDRIVER NEAR OUTSIDE EDGE.



#70063

LIFTER



#70065

ROLL PIN



SWITCH RETAINER

(SEE VIEW A)

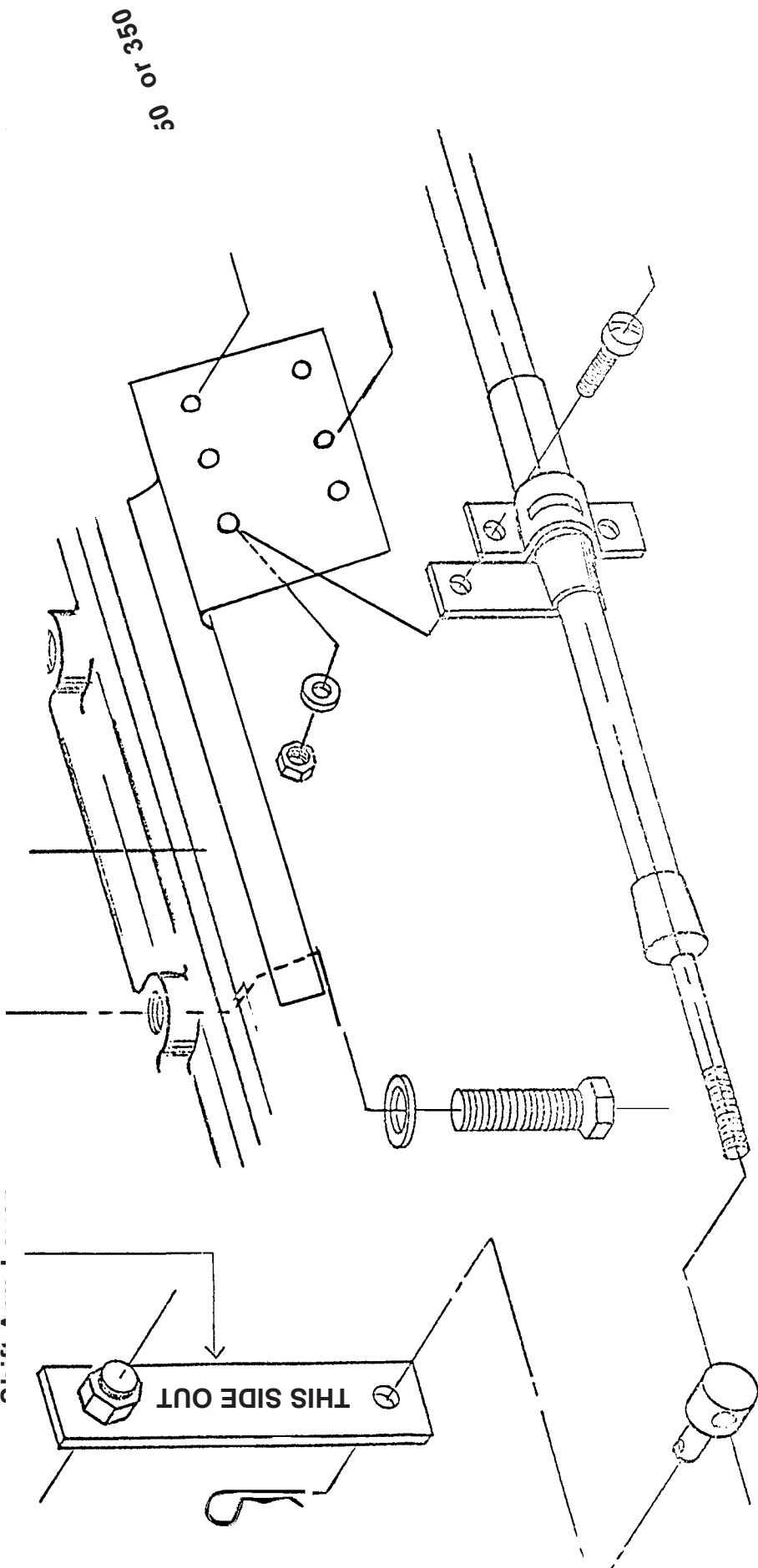
TURBO ACTION



G.M. PAN CABLE BRACKET

CHEETAH SCS SHIFTER

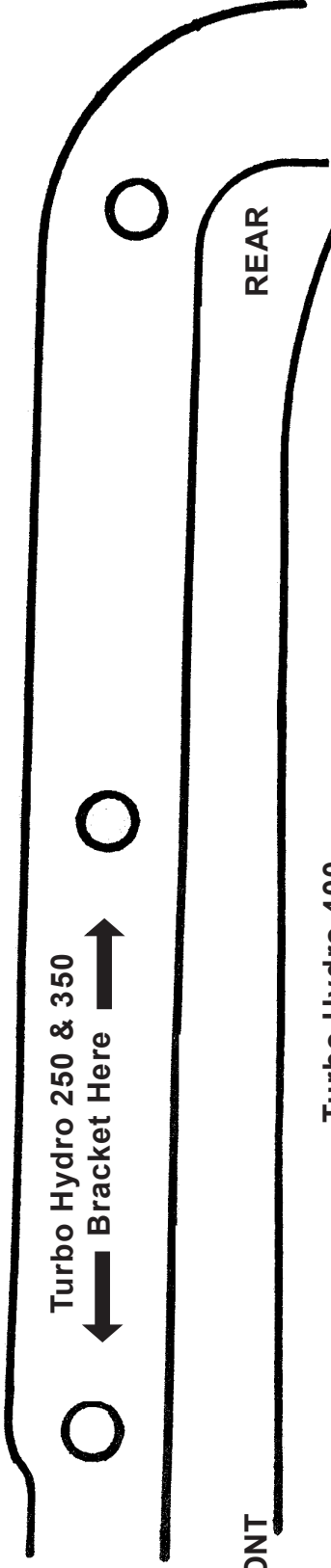
Turbo 200, 250, 350 & 400



G.M. Pan Cable Bracket Location for Type of Transmission

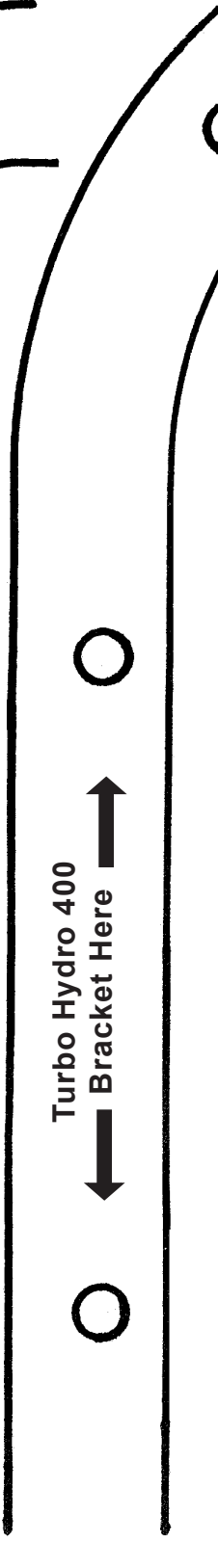
FRONT

REAR



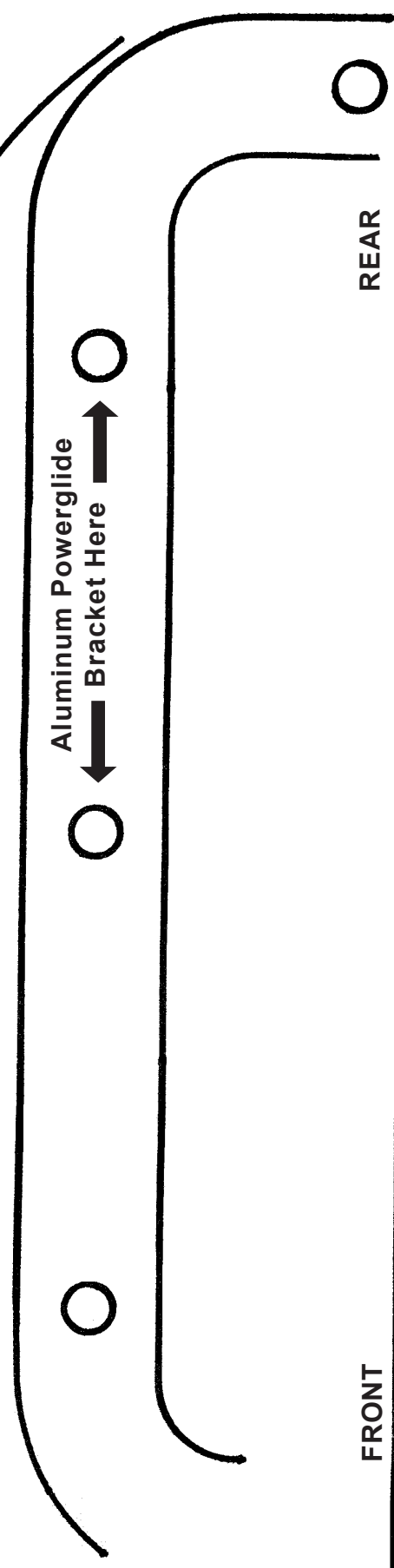
FRONT

REAR



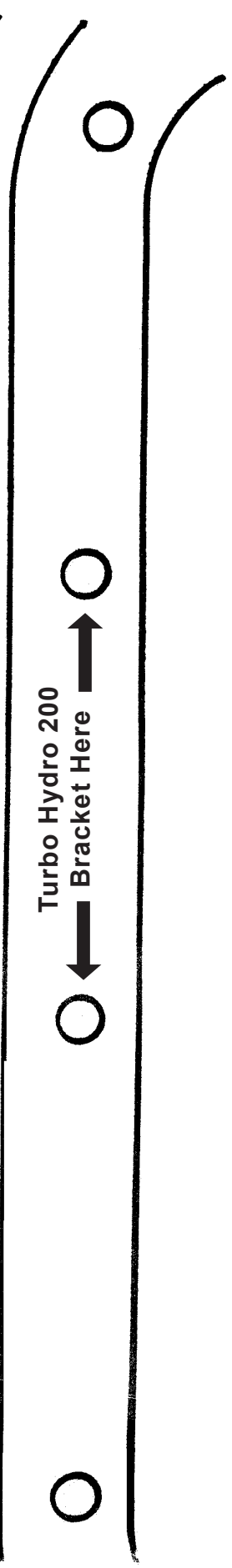
FRONT

REAR



FRONT

REAR

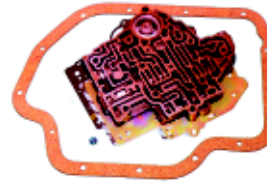
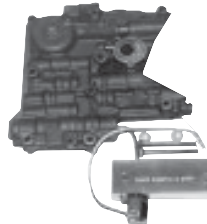


TURBO ACTION



Valve Bodies

Powerglide
 Turbo 200*, 350*, 400
 Torqueflite 404, A500, A518, 727*/904*
 Torque-Command 727*/904*
 Ford C4, C6



**Available as Electronic Valve Bodies*

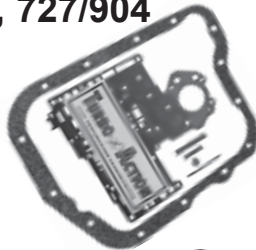
Torque Converters (8", 9", 10", 11")

Torqueflite 404, A500, A518, 727, 904
 Powerglide
 Turbo 200, 350, 400
 Ford C4, C6



Valve Body Kits

Torqueflite A500, A518, 727/904
 Powerglide
 Turbo 200, 350, 400
 Ford C4, C6



Tranz Boxes

Torqueflite 727, 904
 Powerglide
 Turbo 350, 400

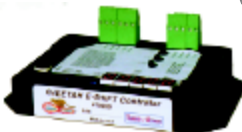


Special Items

727 Rear Support w/Bearing



CHEETAH
 E-Shift Controller
 (Electronic Shift Control Box)



Cheetah SCS Shifters

Powerglide, Turbo 200, 350, 400
 Torqueflite 727/904
 Ford C4/C6



SFI Torqueflite Flexplates



Transmissions

Torqueflite 727, 904
 Powerglide
 Turbo 200, 350, 400
 Ford C4, C6



Cover



Command Center

