

# Power Steering Pumps



## TYPE II POWER STEERING PUMPS w/TOP PRESSURE PORT

Compact size pump is ideal for tight installations  
 Available in chrome plated, polished aluminum, various colors and as cast finishes  
 For use with factory or remote reservoir tank depending upon part number  
 1200 PSI rating, 3 GPM; 850 PSI rating 2GPM available upon request, top facing pressure port  
 Pumps have a 17mm (0.669") shaft - except those noted \* which have a 19mm (0.748") shaft  
 and threaded mounting holes  
 Press fit pulley installation kit is included - requires a press on pulley, not included  
 Perfect for street rods and custom vehicles with limited engine space  
 100% New - not remanufactured



6175A

Finish	Housing	Ports - Fittings	Mounting	Item
Chrome plated	Cast iron	M16 & 5/8" OD return tube	M8 x 1.25 threaded holes	6175A
Chrome plated	Cast iron	M16 & 5/8" OD return tube	3/8" through holes	6175A-2
Polished	Aluminum	GM LS1 stock replacement	1998-02 Camaro & Firebird *	6175ALP-6
Polished	Aluminum	GM pressure slip	M8 x 1.25 threaded holes	6175ALP-1
Polished	Aluminum	GM pressure slip	3/8" through holes	6175ALP-7
Polished	Aluminum	AN-6 & AN-10	3/8" through holes	6175ALP
Polished	Aluminum	AN-6 & AN-10	M8 x 1.25 threaded holes	6175ALP-2
Polished	Aluminum	M16 & 5/8" OD return tube	3/8" through holes	6175ALP-3
Polished	Aluminum	M16 & 5/8" OD return tube	M8 x 1.25 threaded holes	6175ALP-4
Stealth black	Cast iron	M16 & 5/8" OD return tube	M8 x 1.25 threaded holes	6175B
Stealth black	Aluminum	GM LS1 stock replacement	1998-02 Camaro & Firebird *	6175ALB-6
Stealth black	Aluminum	GM pressure slip	M8 x 1.25 threaded holes	6175ALB-1
Stealth black	Aluminum	GM pressure slip	3/8" through holes	6175ALB-7
Stealth black	Aluminum	AN-6 & AN-10	3/8" through holes	6175ALB
Stealth black	Aluminum	AN-6 & AN-10	M8 x 1.25 threaded holes	6175ALB-2
Stealth black	Aluminum	M16 & 5/8" OD return tube	3/8" through holes	6175ALB-3
Stealth black	Aluminum	M16 & 5/8" OD return tube	M8 x 1.25 threaded holes	6175ALB-4
Blue	Aluminum	AN-6 & AN-10	3/8" through holes	6175ALBLUE
Orange	Aluminum	AN-6 & AN-10	3/8" through holes	6175ALORANGE
Red	Aluminum	AN-6 & AN-10	3/8" through holes	6175ALRED
Yellow	Aluminum	AN-6 & AN-10	3/8" through holes	6175ALYELLOW
As cast	Aluminum	GM LS1 stock replacement	1998-02 Camaro & Firebird *	6175AL-6
As cast	Aluminum	GM pressure slip	M8 x 1.25 threaded holes	6175AL-1
As cast	Aluminum	GM pressure slip	3/8" through holes	6175AL-7
As cast	Aluminum	AN-6 & AN-10	3/8" through holes	6175AL
As cast	Aluminum	AN-6 & AN-10	M8 x 1.25 threaded holes	6175AL-2
As cast	Aluminum	M16 & 5/8" OD return tube	3/8" through holes	6175AL-3
As cast	Aluminum	M16 & 5/8" OD return tube	M8 x 1.25 threaded holes	6175AL-4
As cast	Aluminum	M16 & 5/8" OD 90° return	M8 x 1.25 threaded holes	6175AL-5
As cast	Cast iron	M16 & 5/8" OD return tube	M8 x 1.25 threaded holes	6175C



6175ALP-2



6175ALB-2



6175AL-2



6175ARES



Reservoir shown mounted on Type II pump. Reservoir and pump are sold separately

## TYPE II POWER STEERING PUMP RESERVOIR

OE Style plastic reservoir includes a twist cap with a built-in dipstick, two mounting clips and an O-ring for quick, easy attachment to most Type II power steering pumps that have the GM pressure slip port fitting. Return tube is 3/8" OD. Reservoir fits the following Tuff Stuff part numbers:

- 6175ALP-1      6175ALP-7
- 6175ALB-1      6175ALB-7
- 6175AL-1      6175AL-7

Type II power steering pump reservoir

6175ARES

**Premium  
Quality**

# Power Steering Pumps

## TYPE II POWER STEERING PUMPS w/BOTTOM PRESSURE PORT

Same pump specifications as the Type II pumps on page 38 except that these pumps have a bottom pressure port.

Finish	Housing	Ports - Fittings	Mounting	Item
Polished	Aluminum	AN-6 & AN-10	3/8" through holes	6170ALP
Polished	Aluminum	AN-6 & AN-10	M8 x 1.25 threaded holes	6170ALP-2
Polished	Aluminum	M16 & 5/8" OD return tube	3/8" through holes	6170ALP-3
Polished	Aluminum	M16 & 5/8" OD return tube	M8 x 1.25 threaded holes	6170ALP-4
Polished	Aluminum	GM pressure slip	M8 x 1.25 threaded holes	6170ALP-1
Stealth black	Aluminum	AN-6 & AN-10	3/8" through holes	6170ALB
Stealth black	Aluminum	AN-6 & AN-10	M8 x 1.25 threaded holes	6170ALB-2
Stealth black	Aluminum	M16 & 5/8" OD return tube	3/8" through holes	6170ALB-3
Stealth black	Aluminum	M16 & 5/8" OD return tube	M8 x 1.25 threaded holes	6170ALB-4
Stealth black	Aluminum	GM pressure slip	M8 x 1.25 threaded holes	6170ALB-1
As cast	Aluminum	AN-6 & AN-10	3/8" through holes	6170AL
As cast	Aluminum	AN-6 & AN-10	M8 x 1.25 threaded holes	6170AL-2
As cast	Aluminum	M16 & 5/8" OD return tube	3/8" through holes	6170AL-3
As cast	Aluminum	M16 & 5/8" OD return tube	M8 x 1.25 threaded holes	6170AL-4
As cast	Aluminum	M16 & 5/8" OD 90° return	M8 x 1.25 threaded holes	6170AL-5
As cast	Aluminum	GM pressure slip	M8 x 1.25 threaded holes	6170AL-1



## TYPE II PUMP COMPONENTS

Replacement AN fittings are CNC machined from billet aluminum and includes a washer with O-ring. Fittings sold individually. Low pressure valve for Type II pumps lowers the pressure to 850PSI for use with Mustang II style rack and pinion steering systems.

Description	Item
Pressure fitting, AN-6 x M16-1.5	5550P
Return fitting, AN-10 x 7/8"-14	5551P
850 PSI pressure valve for Type II pumps	5552



## TYPE II PUMP BRACKETS

Fits all Tuff Stuff Type II power steering pumps. Eliminates the hassles of adapting stock mounting brackets. Laser cut from 1/4" plate steel. Pump not included with bracket kit.

Finish	Short SB Chevy	Short BB Chevy
Chrome	6506A	6505A
Stealth black	6506B	6505B
Yellow	6506BYELLOW	6505BYELLOW
Orange	6506BORANGE	6505BORANGE
Red	6506BRED	6505BRED
Blue	6506BBLUE	6505BBLUE



6505A, 6506A

