

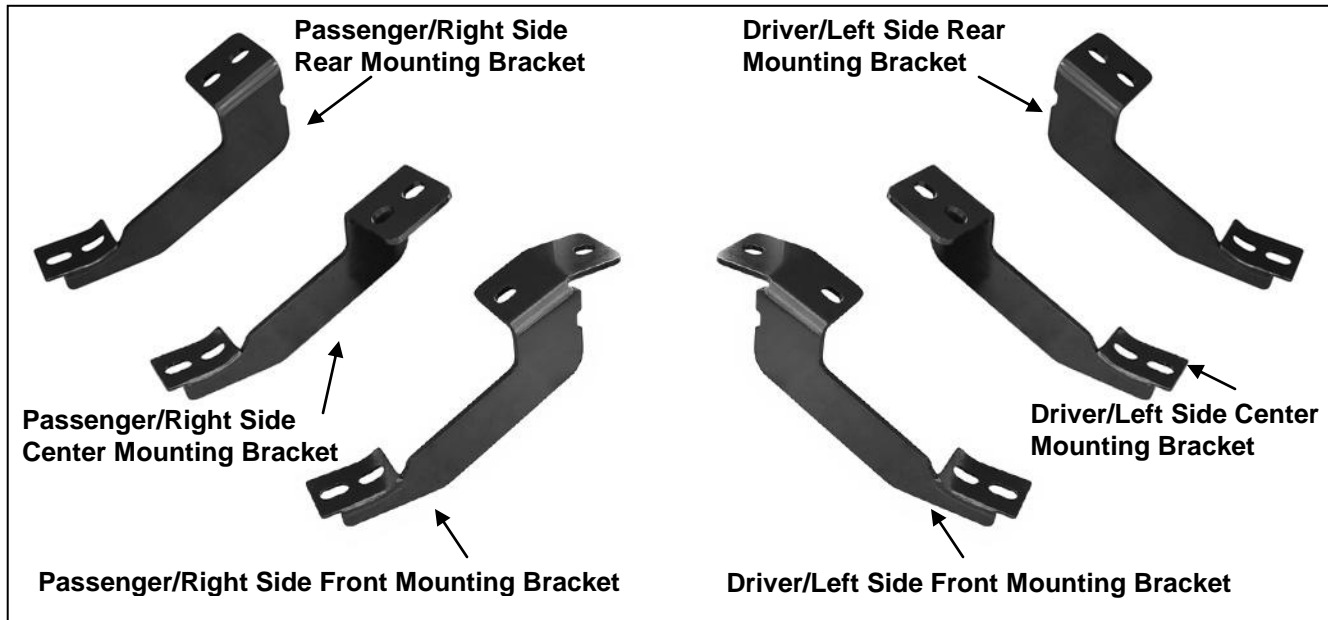


## **INSTALLATION INSTRUCTIONS**

**5" OVAL STRAIGHT SIDE BAR**  
**TOYOTA TACOMA D-CAB 05-15**  
**PART# 5-50772 & 5-55772**

**PARTS LIST:**

1	Driver Sidebar	1	Driver/Left Rear Mounting Bracket
1	Passenger Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket	24	8-1.25mm x 30mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	24	8mm Lock Washers
1	Driver/Left Middle Mounting Bracket	24	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Middle Mounting Bracket		



**PROCEDURE:**

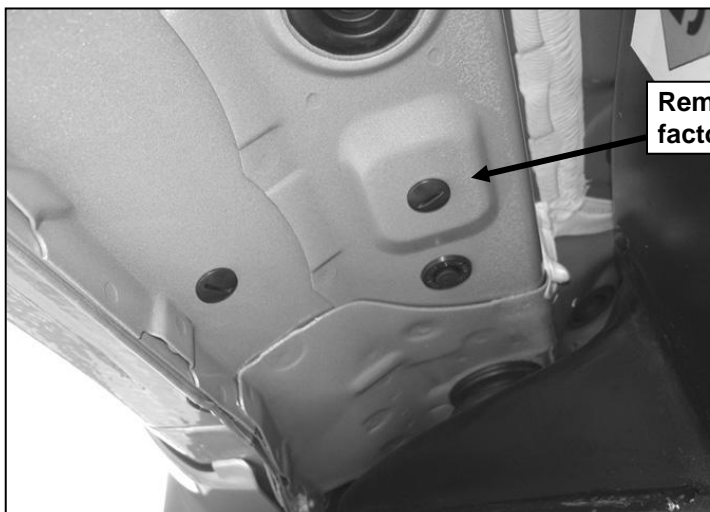
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
- Starting on the driver side front of the vehicle, use a flat screw driver to remove the plastic plugs, **(Figure 1)**. Partially attach driver side front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm x 28mm OD x 3mm Large Flat Washers, **(Figure 2)**. Repeat this step for center and rear Mounting Bracket installation, **(Figures 3 & 4)**.
- Carefully place the driver Sidebar onto the Brackets. Align the threaded inserts in the bottom of the Side Bar with the slots on the Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (6) 8mm x 25mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm x 24mm OD x 2mm Flat Washers, **(Figures 2 - 4)**. Do not tighten hardware at this time.
- Level and adjust the Sidebar properly and tighten all hardware.
- Repeat **Steps 2 - 4** for passenger Sidebar installation.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

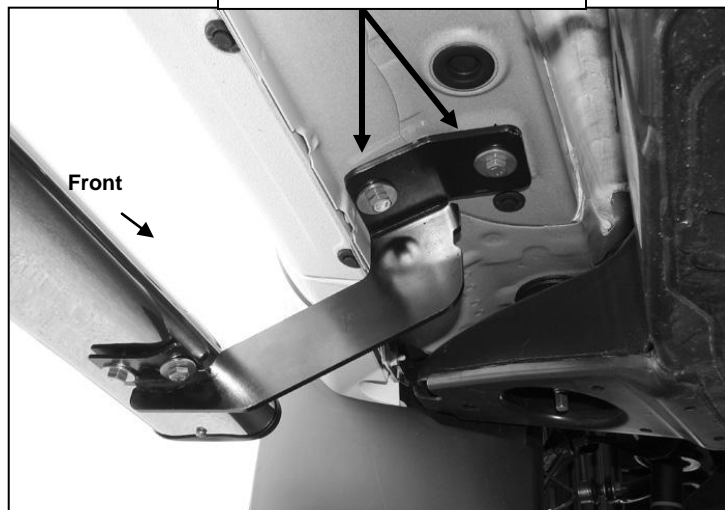
### Driver Side Installation Pictured



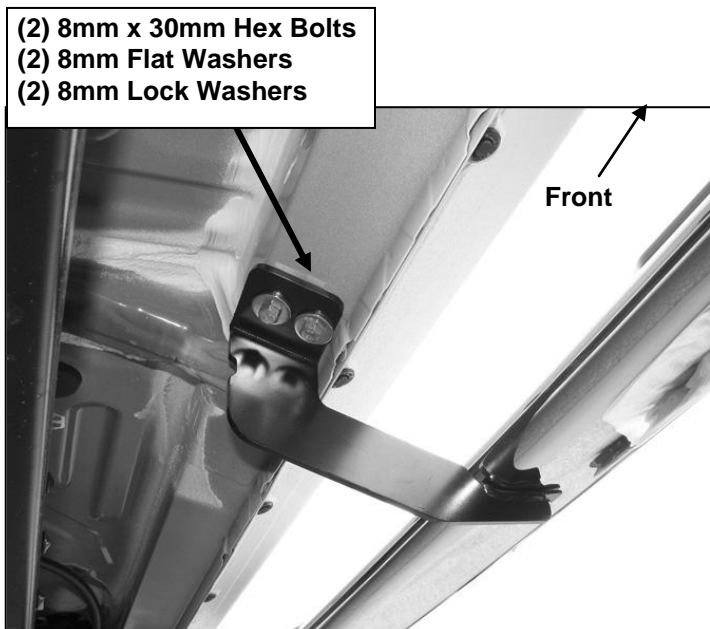
Remove plastic plugs or  
factory hex bolts (if equipped)

- (2) 8mm x 30mm Hex Bolts
- (2) 8mm Flat Washers
- (2) 8mm Lock Washers

(Fig 1) Driver side front mounting location pictured

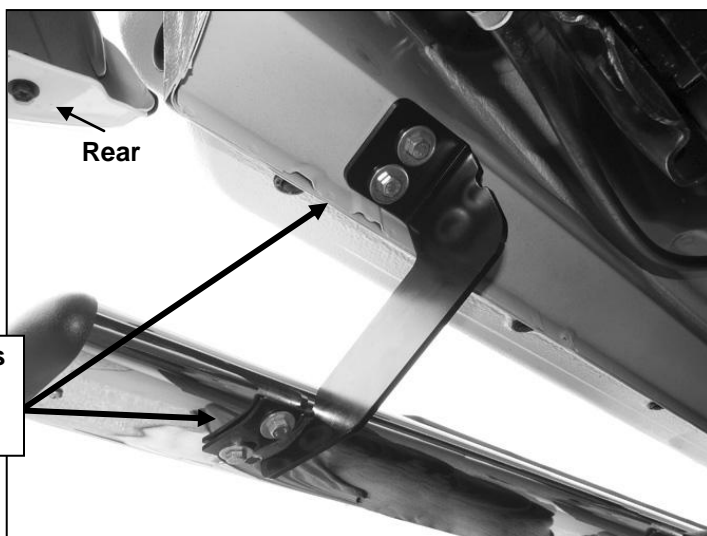


(Fig 2) Driver side front mounting location pictured



- (2) 8mm x 30mm Hex Bolts
- (2) 8mm Flat Washers
- (2) 8mm Lock Washers

(Fig 3) Driver side center mounting location pictured



- (2) 8mm x 30mm Hex Bolts
- (2) 8mm Flat Washers
- (2) 8mm Lock Washers

(Fig 4) Driver side rear mounting location pictured