



INSTALLATION INSTRUCTIONS

SIDEBAR

**07-12 TOYOTA TUNDRA (Double Cab & Crew Max)
PART NUMBER 5-45523 5-40523**

PARTS LIST:

1	Passenger Side Bar	1	Passenger/Tight Rear Mounting Bracket
1	Driver Side Bar	1	Driver/Left Rear Mounting Bracket
1	Passenger/Right Front Mounting Bracket	24	8-1.25mm x 30mm Hex Head Bolts
1	Driver/Left Front Mounting Bracket	24	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Middle Mounting Bracket	24	8mm Lock Washers
1	Driver/Left Middle Mounting Bracket		

PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Starting on the driver side front of the vehicle, remove existing bolt on the side panel located by the front flare. Note that there is a factory threaded hole next to the factory bolt, these will be the mounting locations for the driver side front Mounting Bracket. Partially attach driver side front Mounting Bracket to vehicle using the included (2) 8mm x 30mm Hex Head Bolts, (2) 8mm Lock Washers, and (2) 8mm Flat Washers.
3. Remove the two factory bolts along the side panel closest to the front Bracket to mount the center Bracket and the very last two factory bolts along the side panel to mount the rear Bracket. Partially attach center and rear Brackets to vehicle with hardware listed in step two.
4. Align holes on the Side Bar with holes on the Mounting Brackets. Attach Side Bar to Mounting Brackets with the included (6) 8-1.25mm x 30mm Hex Head Bolt, (6) 8mm Flat Washers, and (6) 8mm Lock Washers (Figure 5). Do not tighten at this time.
5. Level and adjust Side Bar properly, and then tighten all hardware at this time.
6. Repeat Steps 2-5 for passenger Sidebar.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

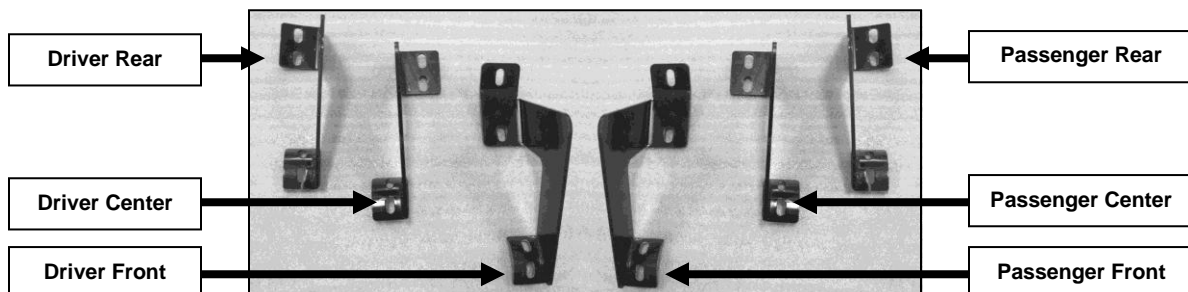
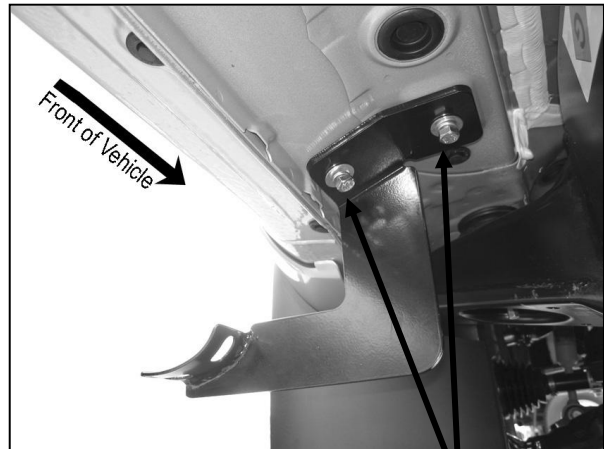
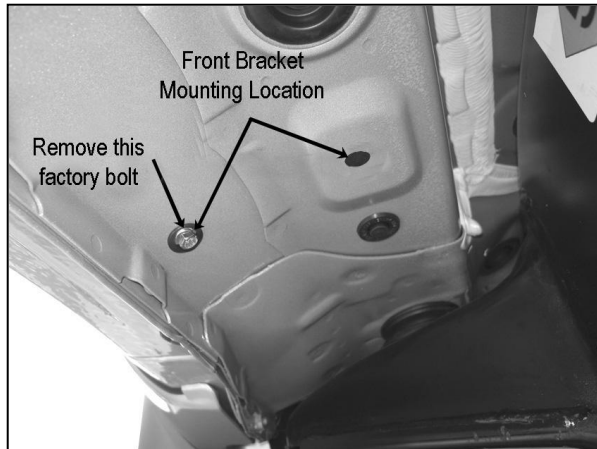


Figure 1

(Driver Side Installation Shown)

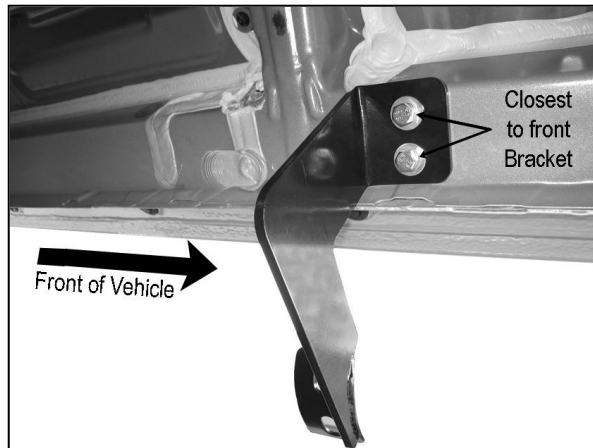
Driver Side Front Bracket Shown



8mm x 30mm Hex Bolts
8mm Lock Washers
8mm Flat Washers

There are four sets of holes in the side panel. Starting from the front of the vehicle, use the first, second, and fourth set of holes.

Driver Side Center Bracket Shown



Driver Side Rear Bracket Shown

