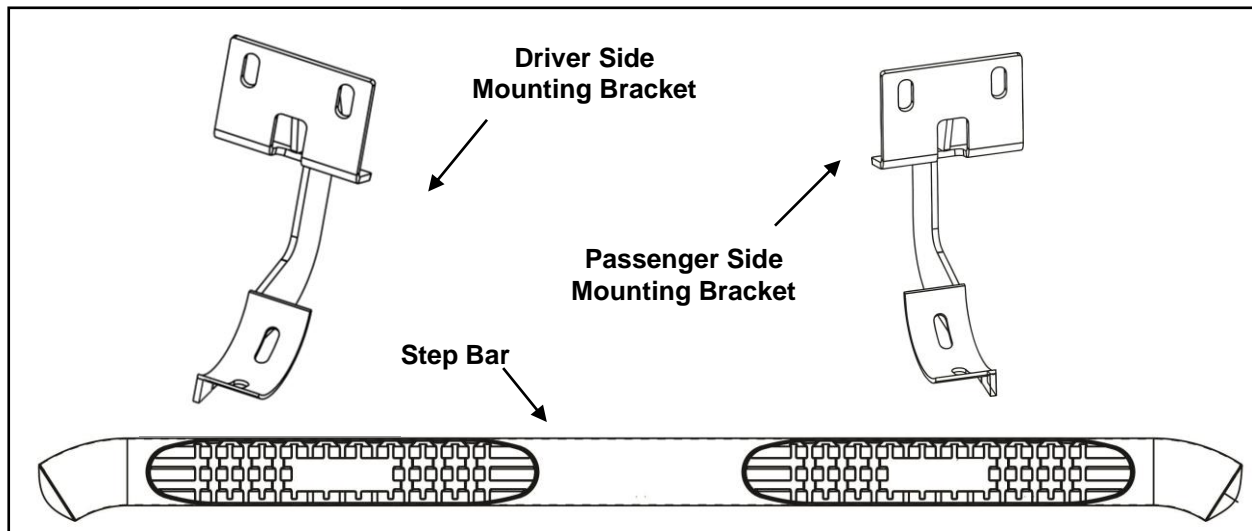




4" OVAL BEND STEP BARS ROCKER PANEL MOUNT  
09-14 FORD F150 SUPER CAB

**PARTS LIST:**

2	<a href="#">STEP BARS</a>	12	M8 FLAT WASHERS
3	DRIVERS SIDE MOUNTING BRACKETS	36	M8 LOCK WASHERS
3	PASSENGER SIDE MOUNTING BRACKETS	12	M8 HEX NUTS
12	M8 NUT CLIPS		
36	M8 HEX HEAD BOLTS		
36	M8 LARGE FLAT WASHERS		



**PROCEDURE:**

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.**

1. Starting on the driver's side rocker panel, locate a piece of black tape. Remove the tape to reveal a rectangle hole. Take (2) M8 nut clips and place them over the two round holes located vertically into the rocker panel. Fig. 1
2. Take the driver's side front mounting bracket, and attach it to the previously installed nut clips using (2) M8 hex head bolts, (2) M8 lock washers, and (2) M8 flat washers. *Do not fully tighten at this time, the cradles will face the rear of the vehicle.* Fig. 2
3. Attach the mounting bracket to the bottom holes in the rocker panel using (2) M8 hex head bolts, (2) M8 large flat washers, (2) M8 flat washers, (2) M8 lock washers, and (4) M8 hex nuts. *Do not fully tighten at this time.* Fig. 3 & 4
4. Repeat steps 2-4 for the center and rear mounting brackets.
5. Take the driver's side step bar and place it onto the mounting bracket cradles; align the step bars with the mounting holes in the brackets and attach using (6) M8 button head bolts, (6) M8 toothed lock washers, and (6) M8 flat washers. Fig. 5 *Do not fully tighten at this time.*
6. Align and adjust the step bar as needed then fully tighten all hardware at this time. Torque all M8 hardware to 25 ft lbs.
7. Repeat steps 2-7 for the passenger side.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

Driver Side Shown

Remove tape and  
insert M8 nut clips



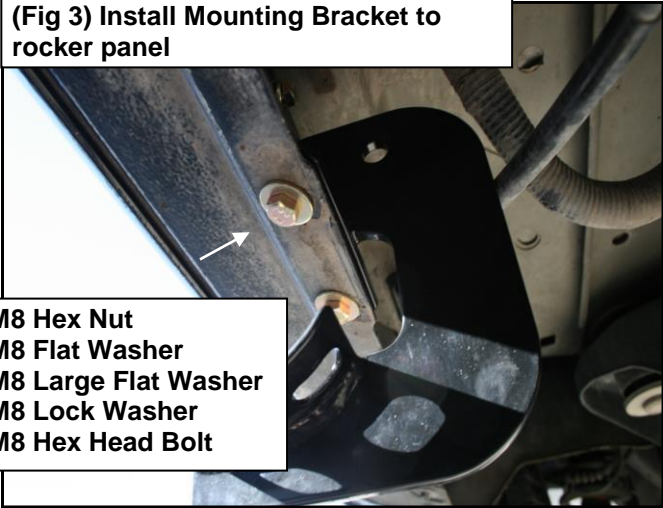
(Fig 1) Example of large hole in inner body panel

M8 Large Flat Washer  
M8 Lock Washer  
M8 Hex Head Bolt



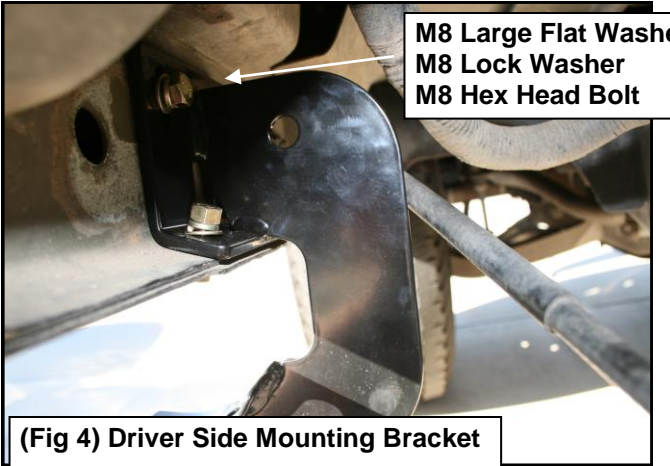
(Fig 2) Install Mounting Bracket to  
rocker panel

(Fig 3) Install Mounting Bracket to  
rocker panel



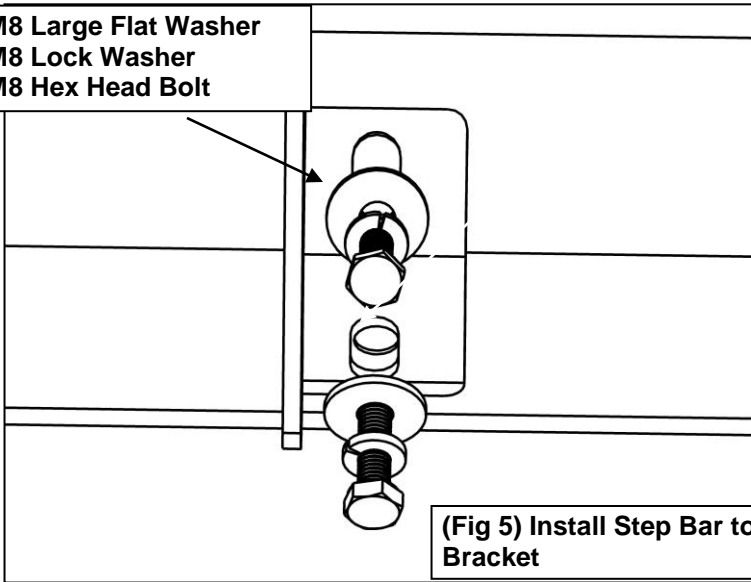
M8 Hex Nut  
M8 Flat Washer  
M8 Large Flat Washer  
M8 Lock Washer  
M8 Hex Head Bolt

M8 Large Flat Washer  
M8 Lock Washer  
M8 Hex Head Bolt



(Fig 4) Driver Side Mounting Bracket

M8 Large Flat Washer  
M8 Lock Washer  
M8 Hex Head Bolt



(Fig 5) Install Step Bar to Mounting  
Bracket

