

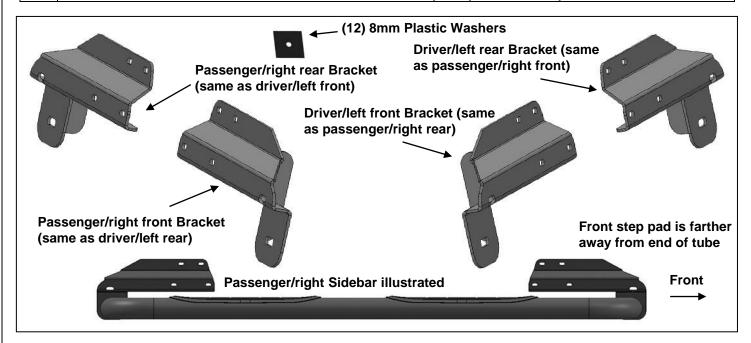
## **INSTALLATION INSTRUCTIONS**

90-DEGREE BENT END <u>SIDEBARS</u> 2015 FORD F150 SUPER CAB PART NUMBER 1-0393 1-5393

#### 90-DEGREE BENT END SIDEBARS 2015 FORD F150 SUPER CAB

### PARTS LIST:

1	Driver/left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/right Sidebar	4	1/2" x 1-1/4" OD x 3/32" Flat Washers
2	Driver side front-passenger side rear Sidebar Brackets	4	1/2" Lock Washers
2	Passenger side front-driver side rear Sidebar Brackets	12	8mm x 22mm OD x 2mm Washers
12	8mm Plastic Washers	12	8-1.25mm Nylon Lock Nuts



## PROCEDURE:

# REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

- 1. Start the installation under the passenger side of the vehicle. Locate the front and rear factory running board mounting locations along the inner side of the body, (Figure 1).
- Slide (1) Plastic Washer over each factory mounting stud in the body panel, (Figures 2 & 3).
  IMPORTANT: The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. Do not install the Brackets without the Plastic Washers.
- 3. Select (1) passenger side front Mounting Bracket. **NOTE**: Same bracket is used for the driver side rear installation. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, (**Figure 5**). Snug but do not fully tighten the hardware.
- 4. Repeat Steps 1-3 to install the passenger side rear Bracket, (Figure 4).
- Select the passenger/right Sidebar. With assistance, position the Sidebar up to the (2) Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers, (Figure 5). Snug but do not tighten at this time.
- 6. Level and adjust the Sidebar and tighten all hardware.
- 7. Repeat Steps 1—6 to install the driver/left Sidebar.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

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### Passenger/right Side Installation Pictured

