



INSTALLATION INSTRUCTIONS

3" SIDEBAR WITH BENT END

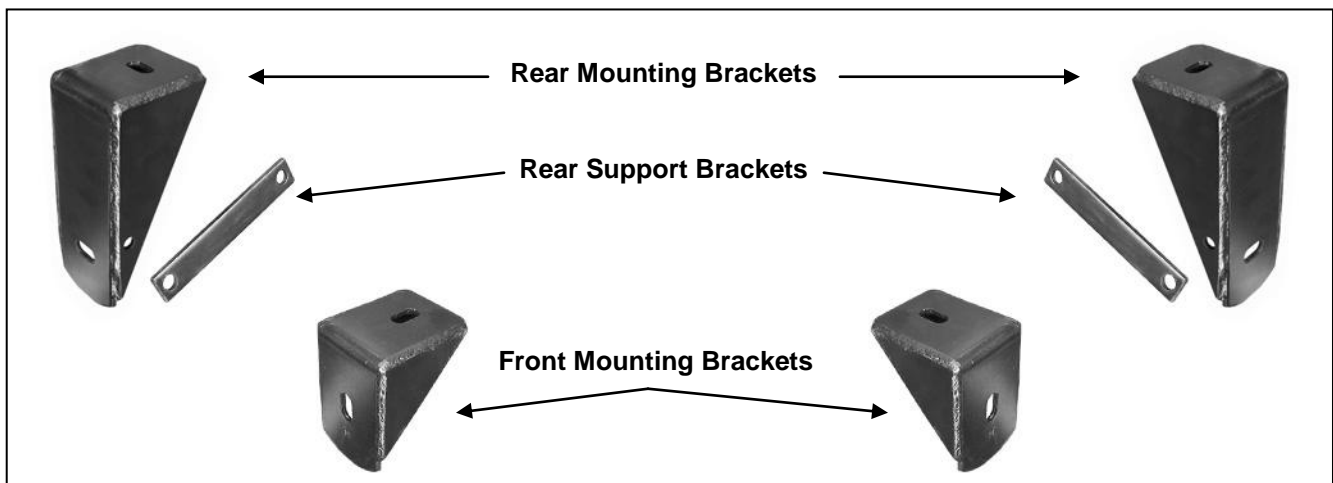
94-01 DODGE RAM 1500 REGULAR CAB

94-02 RAM 2500-3500 REGULAR CAB (OLD BODY STYLE

PART#1-5560 1-0560

PARTS LIST:

1	Driver/Left Sidebar	8	1/2" Lock Washers
1	Passenger/Right Sidebar	4	1/2" x 1-1/2" OD x 1/8" Flat Washers
2	Front Mounting Brackets	4	12mm x 37mm OD x 3mm Flat Washers
2	Rear Mounting Brackets	4	10-1.5mm x 25mm Hex Bolts
2	Rear Support Brackets	8	10mm x 30mm OD x 2.5mm Flat Washers
4	12-1.75mm x 110mm x 30mm Hex Bolts (Gr. 10.9)	4	10mm Lock Washers
4	1/2" x 2" Hex Bolts	4	10mm Hex Nuts



PROCEDURE:

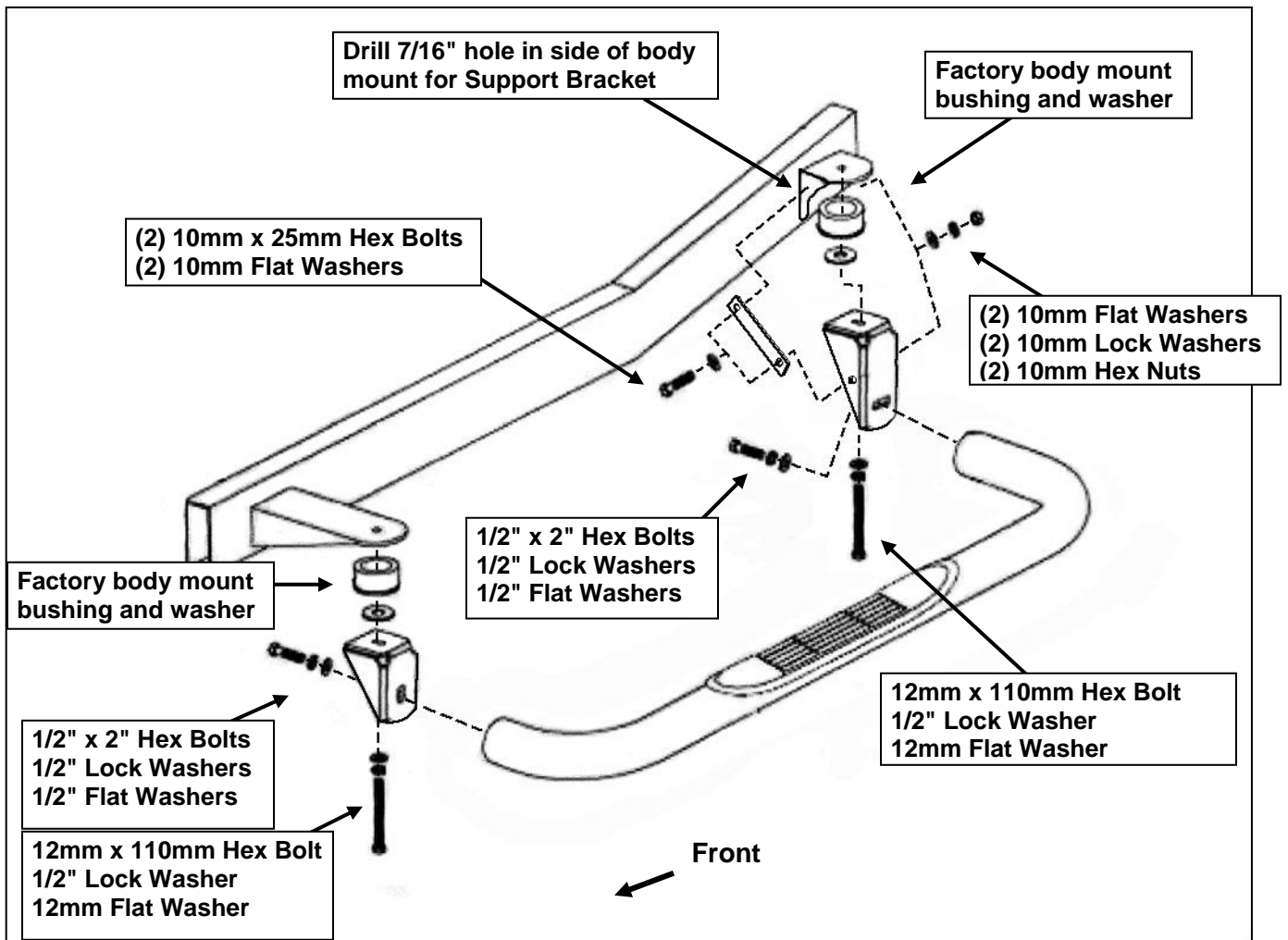
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DRILLING IS REQUIRED.**
- Start installation on the driver/left side of the vehicle. Remove the front and rear body mount bolts from the factory body mounts.
- Partially attach front and rear Mounting Brackets to the body mounts using the included (2) 12mm x 110mm Hex Bolts, (2) 1/2" Lock Washers and (2) 12mm Flat Washers, **(Figure 1)**. **NOTE:** Install the short Mounting Bracket in the front position and the tall Bracket in the rear position. Do not tighten hardware at this time.
- Position the Driver Sidebar up to the Mounting Brackets. Attach the Sidebar to the Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers.
- Align and adjust Sidebar and tighten all hardware at this time.
- Bolt (1) Support Bracket to the front facing side of the rear Mounting Bracket with the included (1) 10mm x 25mm Hex Bolt, (2) 10mm Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut.
- Line up the opposite end of the Support Bracket with the gusset on the steel body mount housing. Using the remaining hole in the Support Bracket as a guide, mark and carefully drill a 7/16" hole through the side of the body mount bracket. **IMPORTANT!** Any cutting or drilling tool may break or shatter. Government regulations require safety glasses & equipment at all times when cutting or drilling.

8. Attach the Support Bracket to the body mount using the included (1) 10mm x 25mm Hex Bolt, (2) 10mm Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut. Tighten all hardware at this time.
9. Repeat **Steps 2 - 8** for passenger Sidebar installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.



(Fig 1) Driver/left side installation illustrated