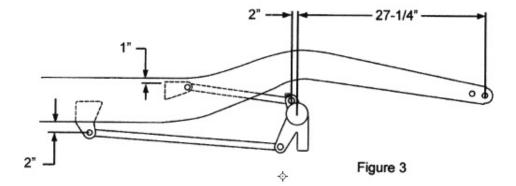
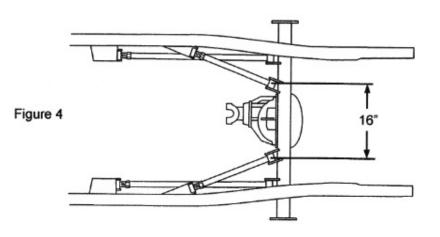


Pinion angle of 2<sup>0</sup> See Step 1







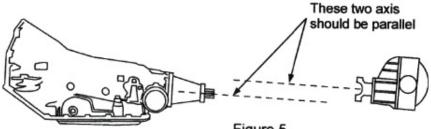
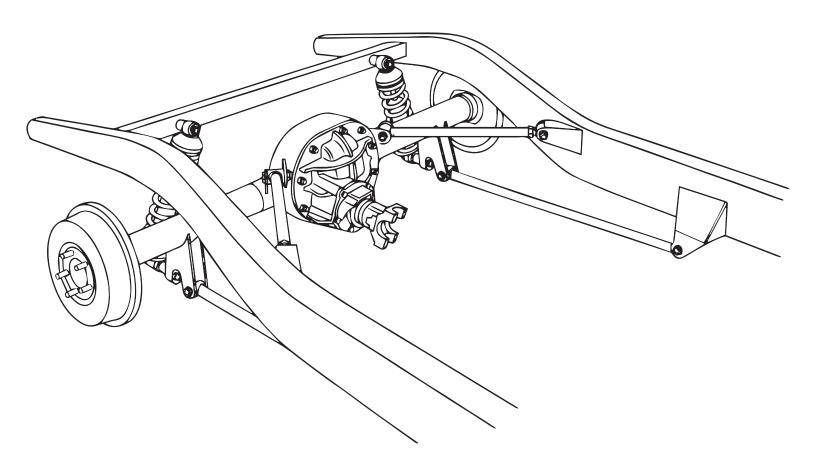


Figure 5



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