

DEVCE

2 IS
BETTER
THAN 1

Owner's Manual

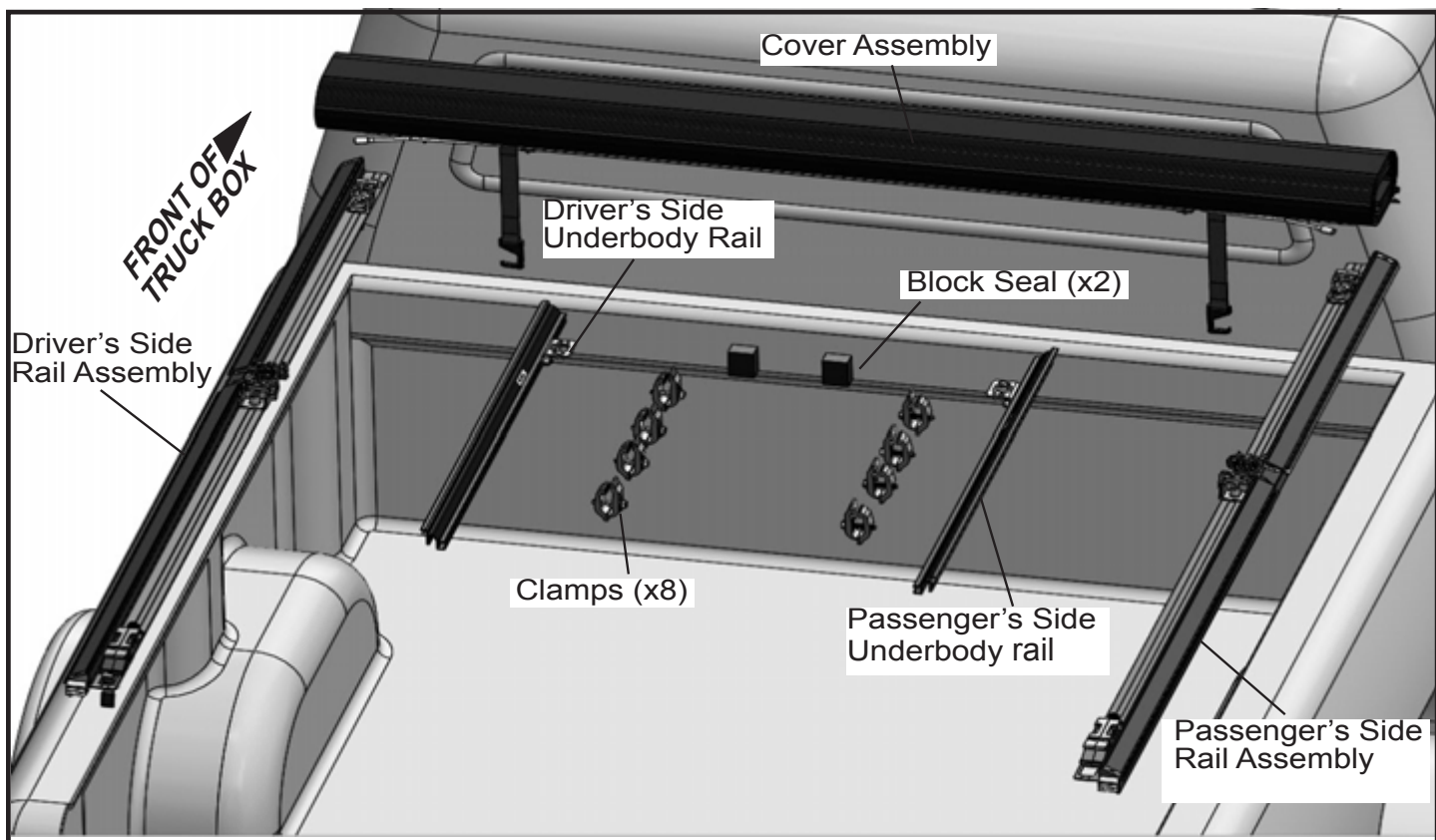
READ INSTRUCTIONS - Failure to assemble cover properly will void warranty.

OWNER'S MANUAL



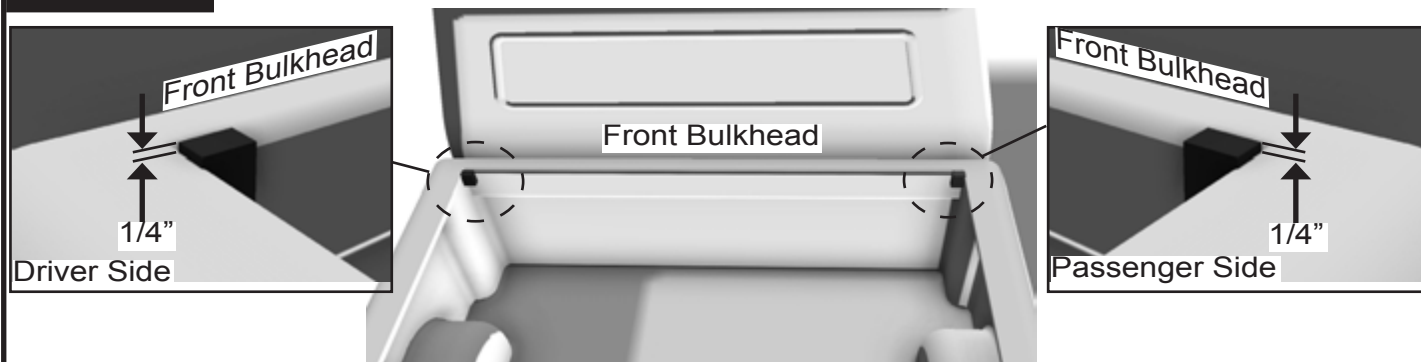
Tools Required:

- 3/8" Ratchet
- 1/2", 9/16" Socket
- Tape Measure
- Pencil (For marking Locations)
- Small Spring Clamps (Optional, used to hold rails in place while clamping)



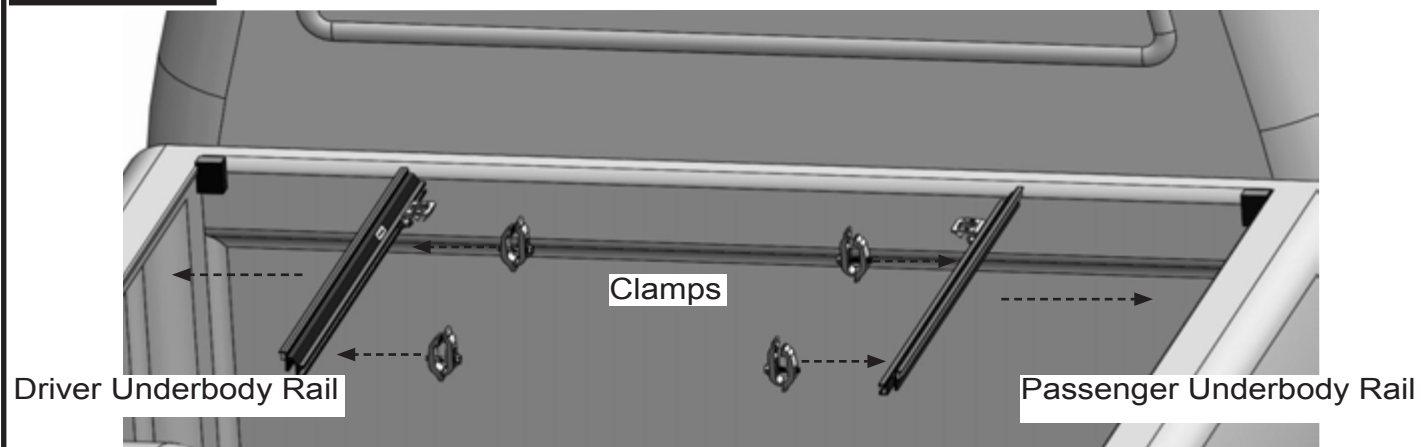
STEP 1

Attach Foam Block Seals. Peel white paper backing off and attach foam corner block seals.



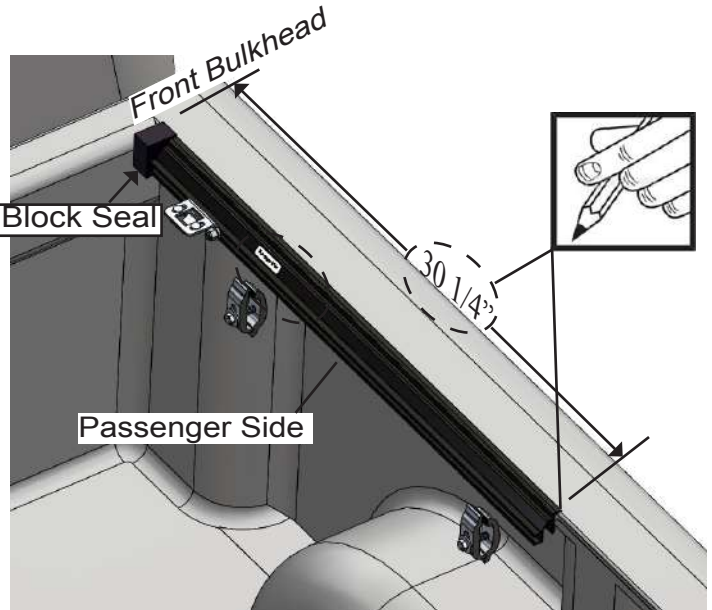
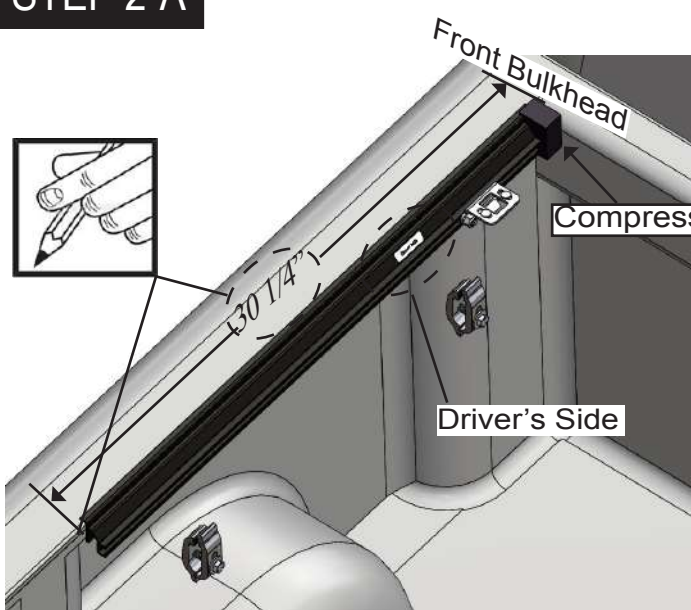
STEP 2

Attach Underbody Rail and Clamp Components.

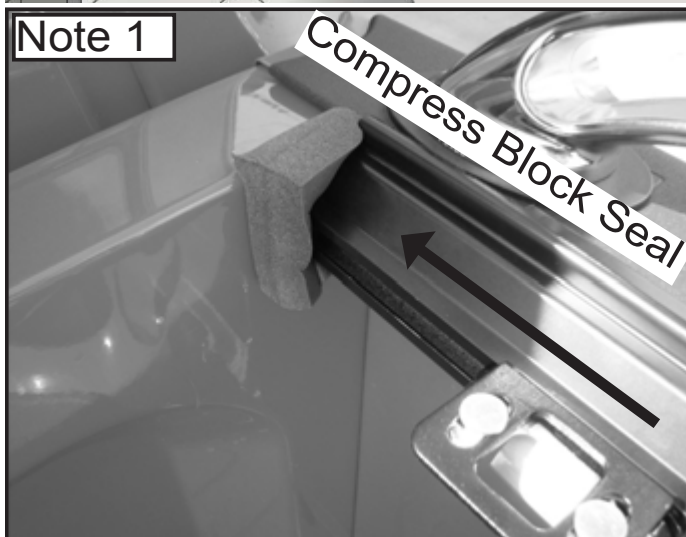


STEP 2-A

Attach driver and passenger side underbody rails, see note 1 & 2 for installation hints.

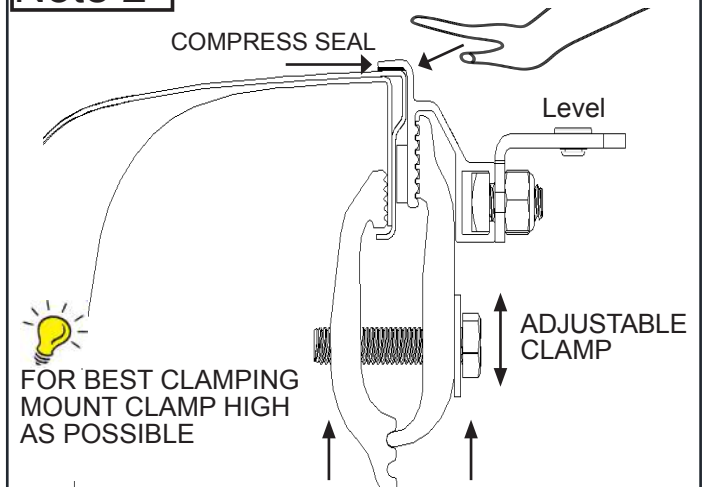


Note 1



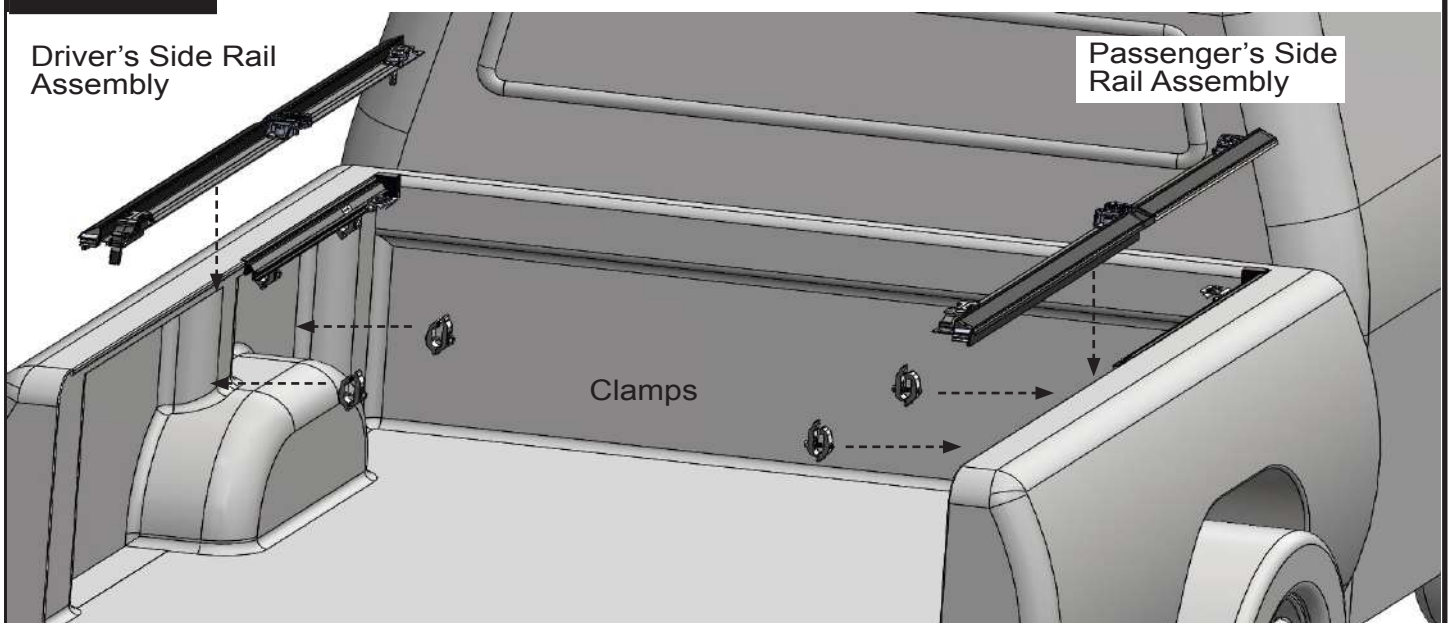
Note 2

WHILE CLAMPING PRESS DOWN



STEP 3

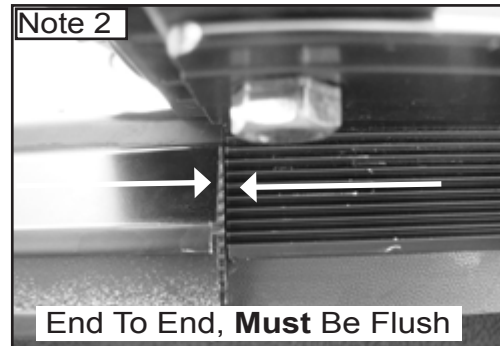
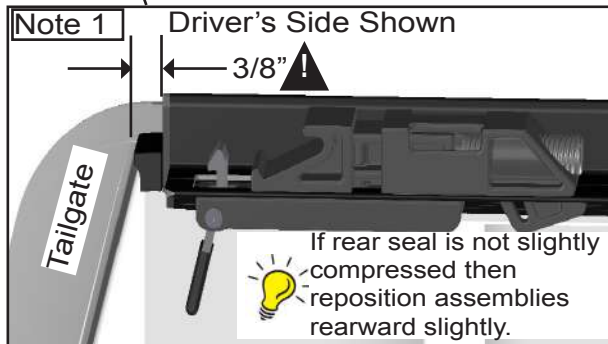
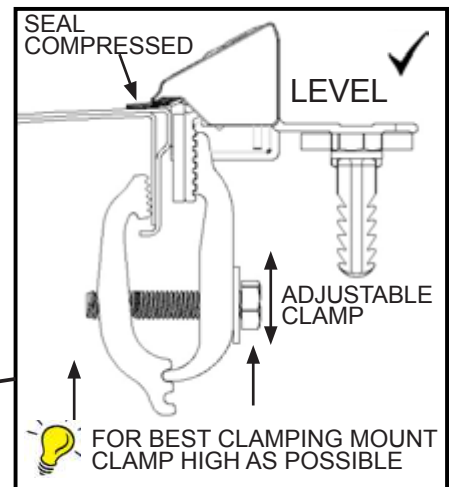
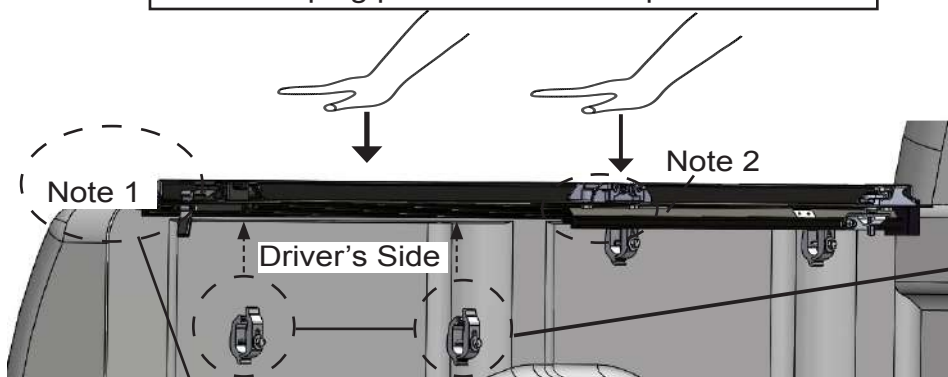
Position driver and passenger rails.



STEP 3-A

Position and install driver side rail assembly with clamps, see note 1 and 2 for installation hints.

While clamping press down to compress side seal



! WARNING Tighten clamps securely on side rails before driving vehicle.

STEP 3-B

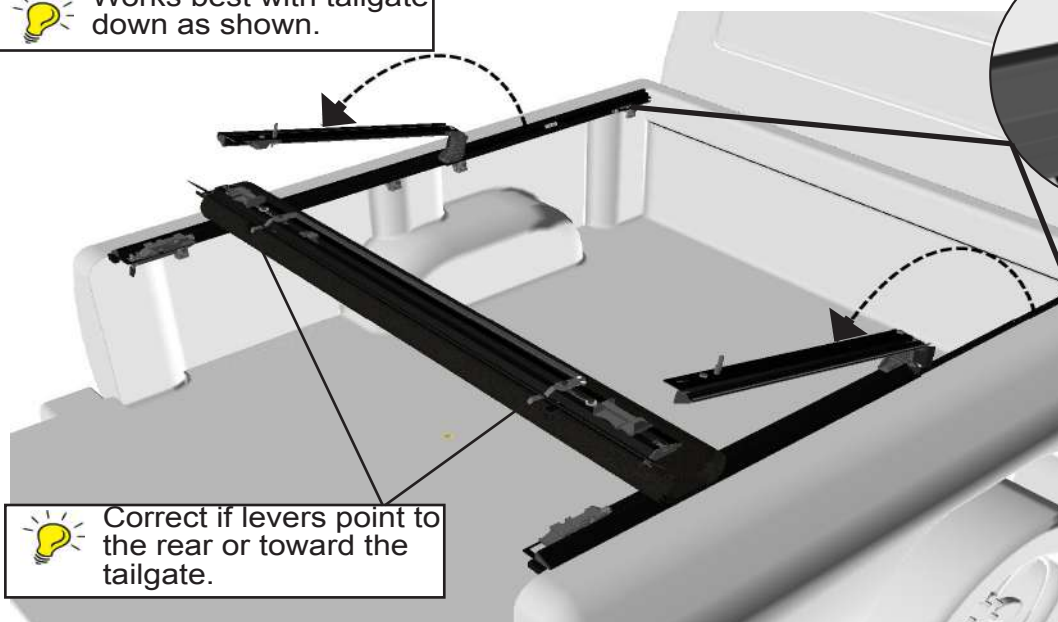
Repeat step 3-A to position and install passenger side rail assembly with clamps, see notes 1 and 2 in step 3-A for installation hints.

! WARNING Tighten clamps securely on side rails before driving vehicle.

STEP 4

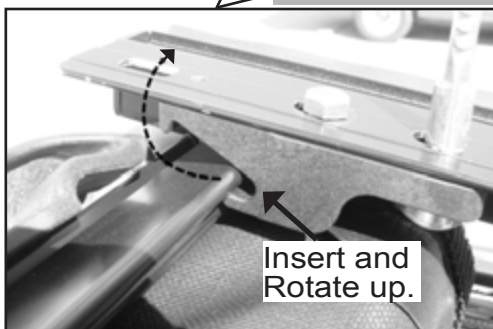
Attach cover assembly to the driver and passenger side rails as shown.

Works best with tailgate down as shown.

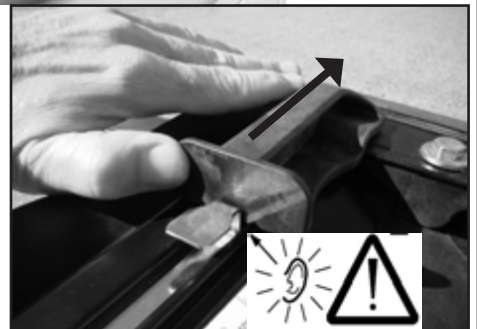
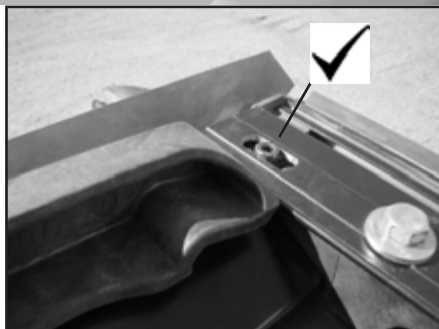


STEP 4-A

Attach cover assembly to the driver and passenger side rails as shown.



Insert and
Rotate up.



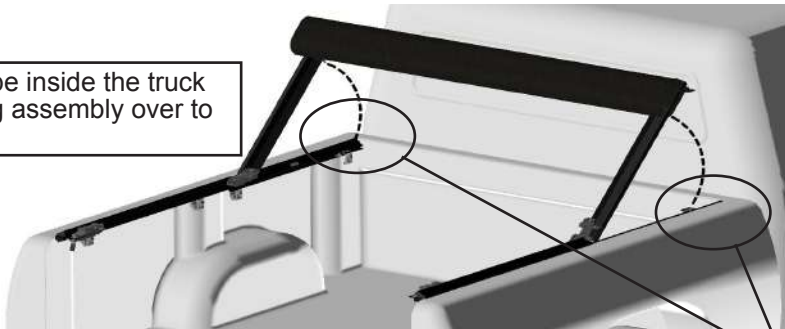
💡 Simultaneously insert front header in both driver and passenger side header stops.

⚠ Lock both driver and passenger side.

STEP 5

Rotate attached cover assembly over to the cab and engage strikers into latch brackets.

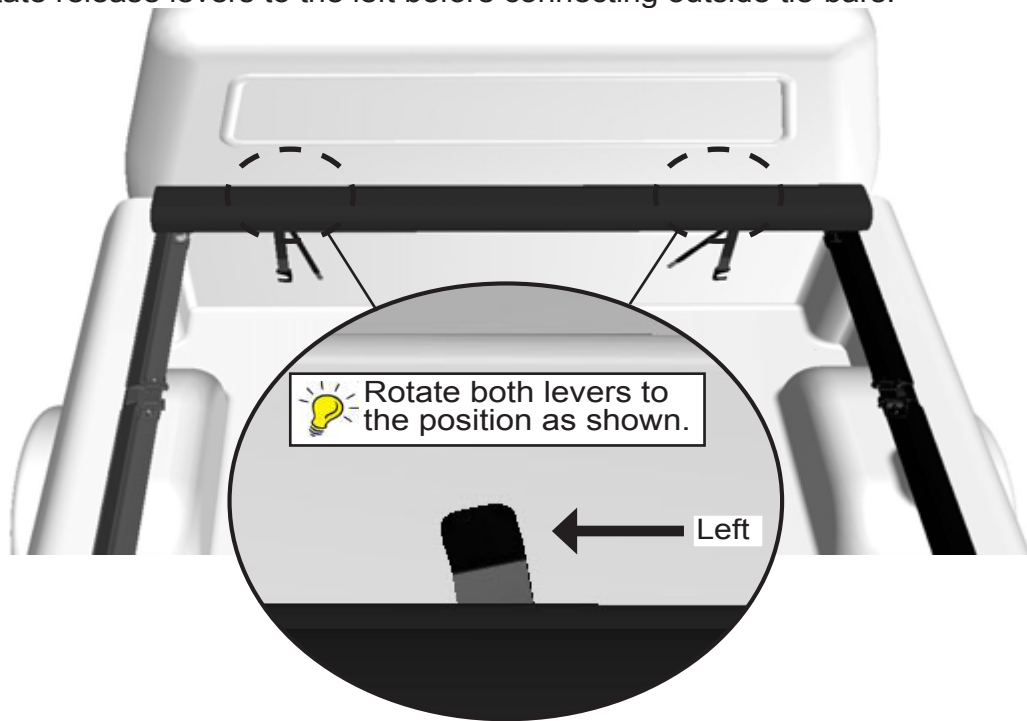
💡 **Installer** should be inside the truck box when rotating assembly over to the front.



⚠ Use **CAUTION**, cover assembly is heavy. Use both hands to guide striker pins into position.

STEP 6

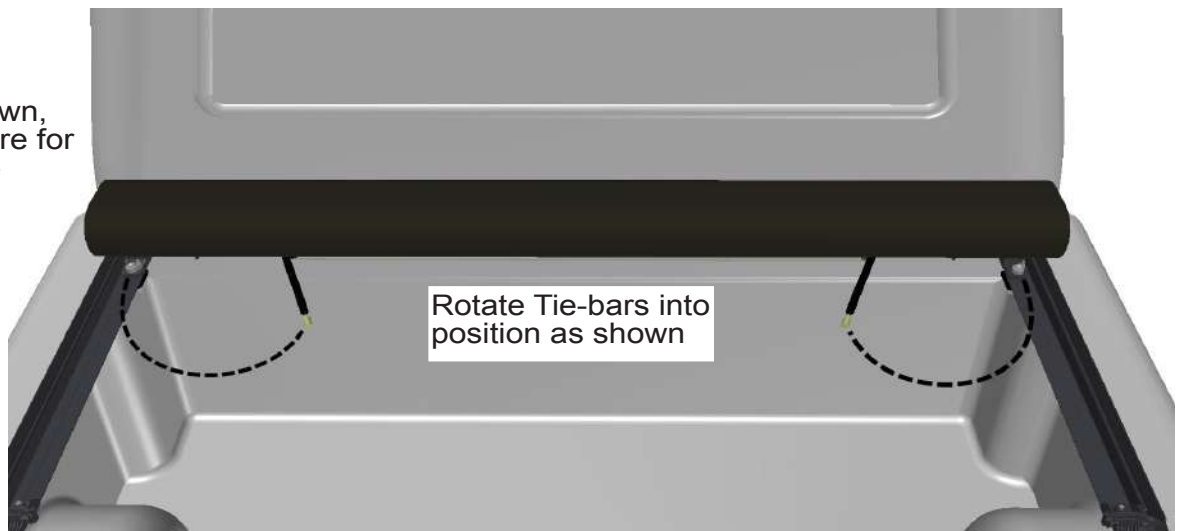
Rotate release levers to the left before connecting outside tie-bars.



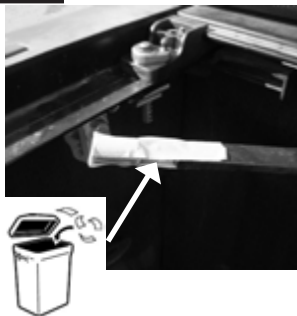
STEP 7

Connect driver and passenger short tie-bars as shown below.

Driver side shown,
repeat procedure for
passenger side

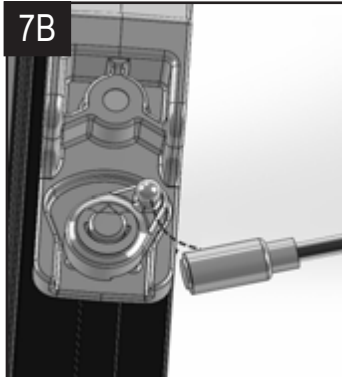


7A

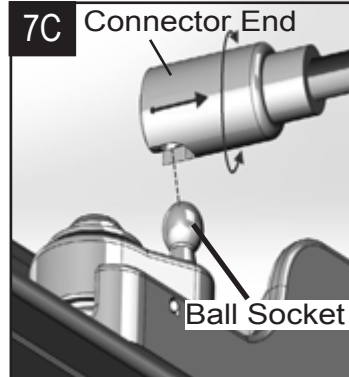


Remove anti-spin
tape

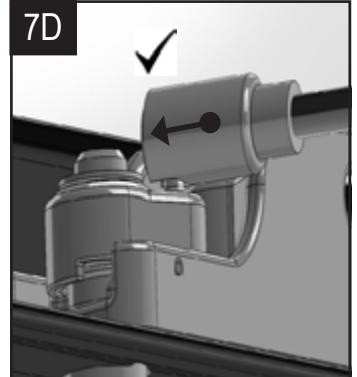
7B



7C



7D



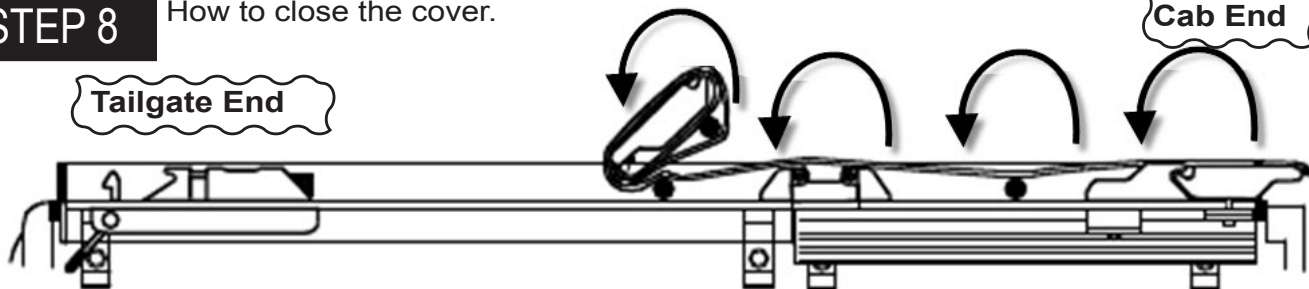
Position both release levers to the left before attaching outer tie-bars, see step 6.

STEP 8

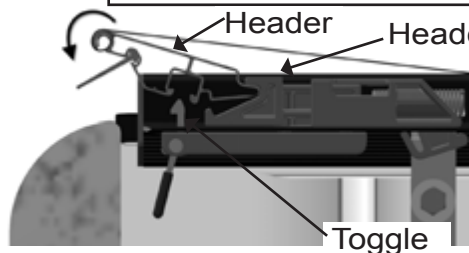
How to close the cover.

Tailgate End

Cab End



Unroll cover toward the tailgate. Rotate rear header into the header stops and press down to lock toggle into header.



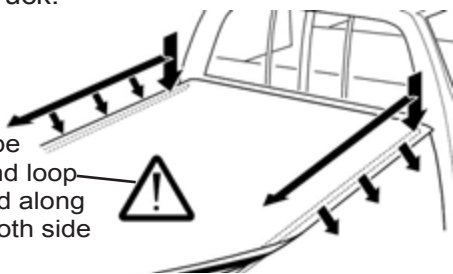
Cover closed and toggle locked in header.



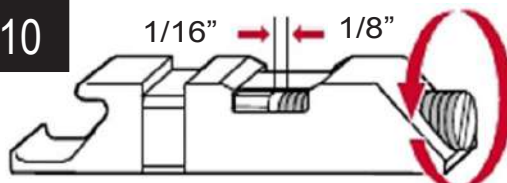
STEP 9

After cover is closed secure the hook and loop fastener strips on both sides of truck.

Before driving truck be sure that the hook and loop fasteners are secured along the entire length of both side rails.



STEP 10

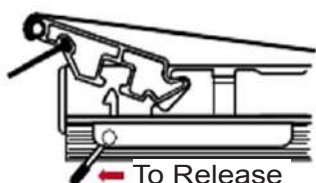


Set cover tension during the warmest part of the day.

Slight adjustments, in small increments, will gain significant results

STEP 11

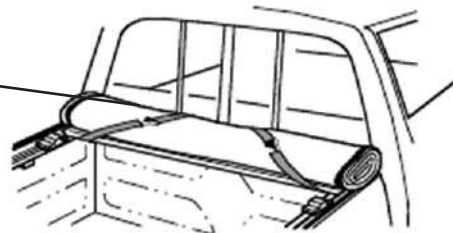
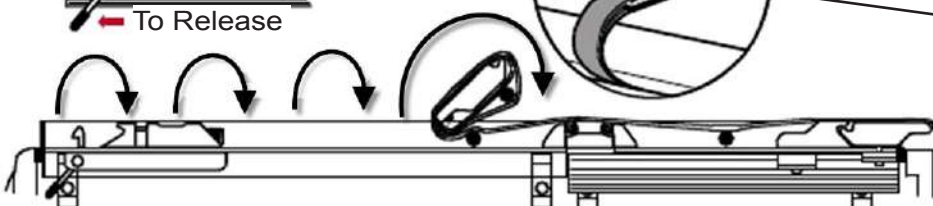
To stow cover, open tailgate, pull rear release toggle and roll cover toward cab making sure both sides roll evenly.



To Release

Secure cover with safety straps

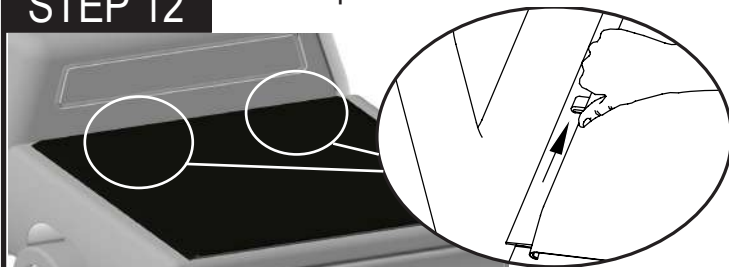
! WARNING DO NOT STOW COVER AGAINST TRUCK CAB OR BACK WINDOW.



For best results leave unrolled portion attached to the hook and loop fasteners while rolling.

STEP 12

How to open the cover front.



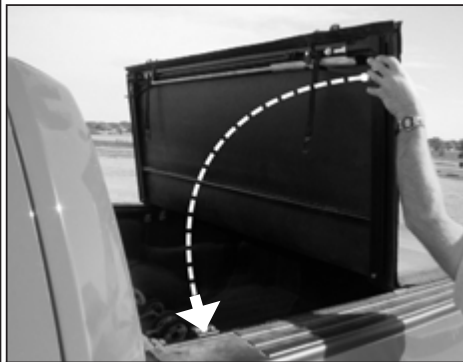
Front of cover can be opened from either the driver or passenger side of truck



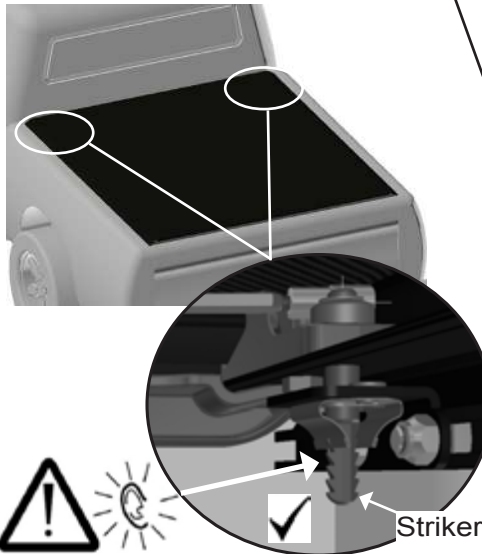
! Caution, in windy conditions operate cover with care.

STEP 13

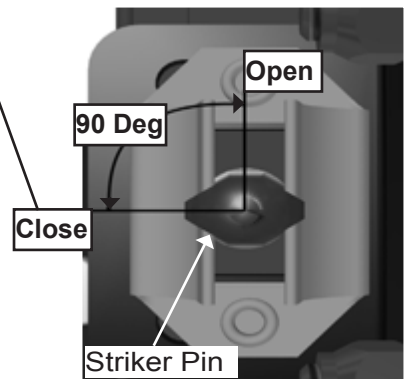
Closing Cover



Always lift upward on cover front after closing to make sure cover is securely latched.



Latches are secure when striker pins return back to 90 deg.



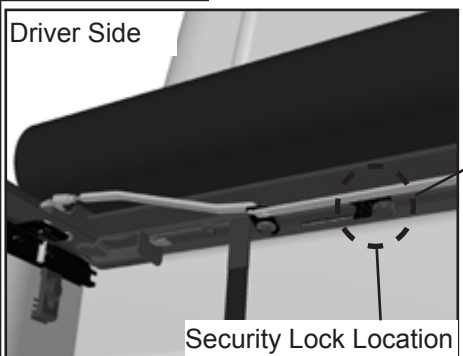
Striker Pin



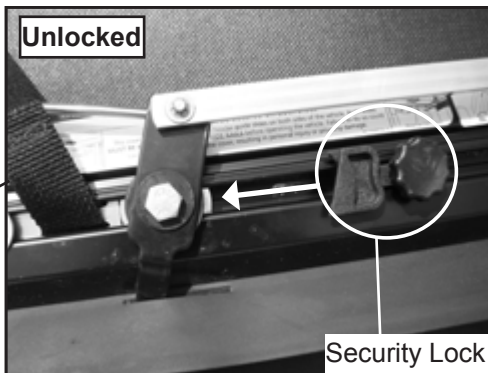
STEP 14

How to lock cover closed for security.

Driver Side

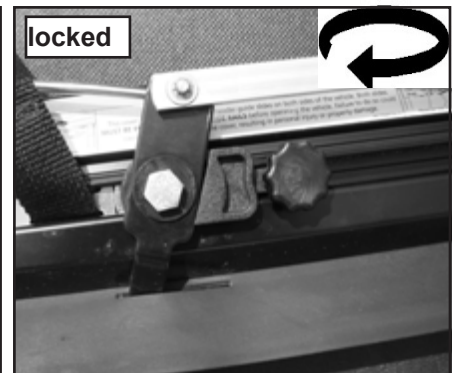


Security Lock Location



Unlocked

Security Lock



locked



The Deuce cover can be locked while the cover is rolled up or in the open position as shown above.

ADDITIONAL INFORMATION



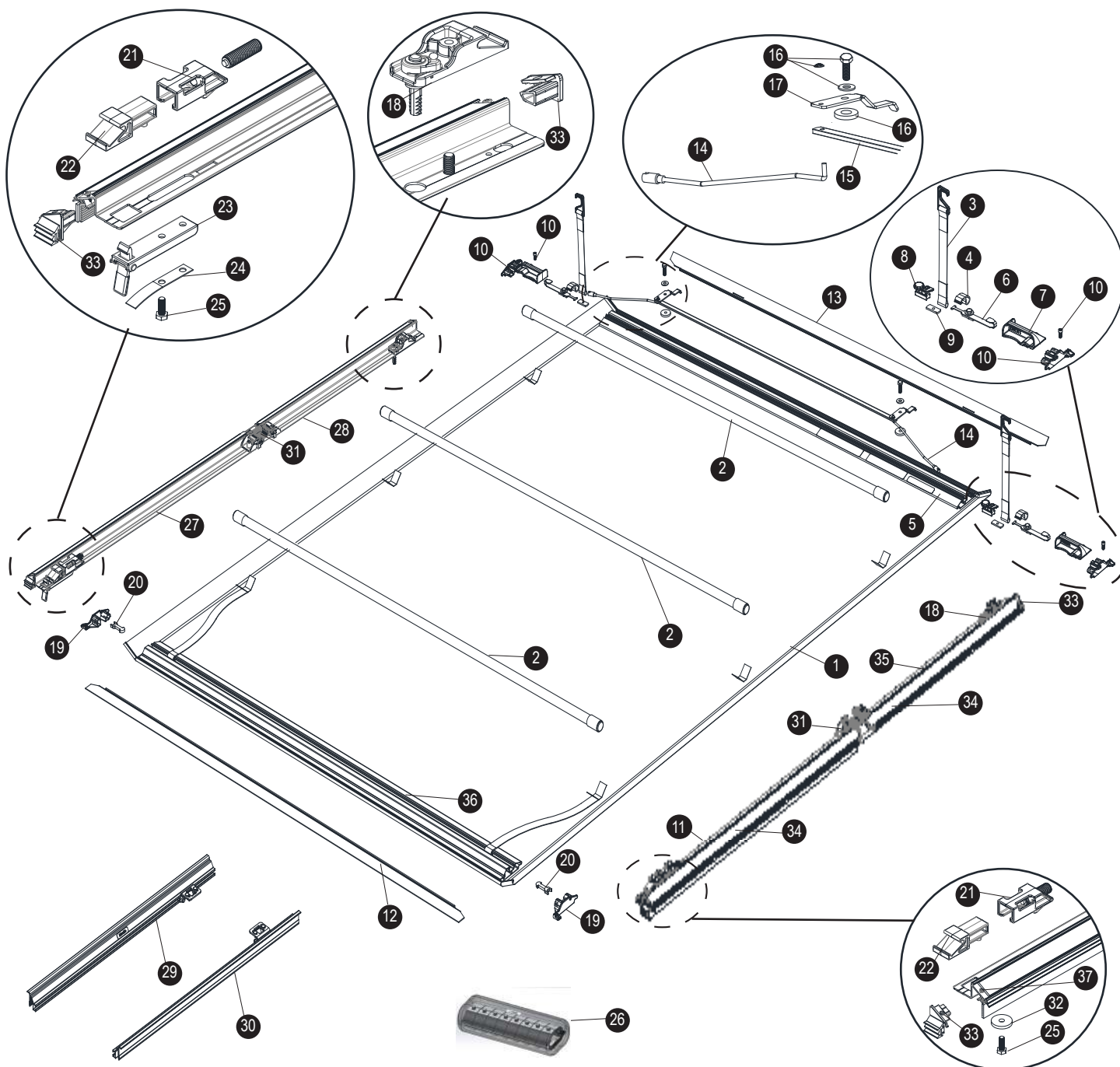
Caution, never drive vehicle with cover unlatched at the rear or partially rolled to the front.



CAUTION
Do not drive vehicle when hinged portion of the cover is flipped open.
Cover can separate from vehicle and could cause property damage or personal injury.
Always lift upward on the cover after closing to make sure that the cover is securely latched.



- To prevent accidental release of tailgate header, ensure rear header is securely latched to the side rails before driving vehicle.
- To prevent wind lift, secure hook and loop fasteners along entire length of both side rails before driving vehicle.



TRUXEDO® DEUCE REPLACEMENT PARTS

1	*	Deuce® Replacement Cover	17	1705520	Release Levers	32	1704709	Washer Plastic 5/16dia x 1.25RD Anti-RT
2	*	Cross Bow Tubes Assembled	18	1705503	Header Stop & Striker Pin Assy	33	1118140	Side Rail End Plugs_Front & Back
3	*	Safety Strap	19	1117467	Rear Header 08 End Plugs (Set of 2)	34	*	Hook and Loop Fasteners
4	*	Extruded Retainer Loop	20	1115354	Header Insert Safety Clip	35	1118003	Side Rail Front, Pass. Side
5	*	Black Front Header	21	1704658	Tension Control Housing & Spring Tension	36	*	Black Rear Header
6	1117594	Header Guide Retainer Assy	22	1704660	Header Stop_Deuce	37	1705629	Self-Drill Screw_PN HD SQ DR_6-20x3/8
7	1704707	Header Guide_2011	23	1704213	Latch Assembled			
8	1704879	Lever Lock Assy.	24	1114773	Flat Spring, 5/8" x 3 7/8"			
9	1704194	Weld Nut, Tab, 5/16"	25	1702926	Screw Hex HD 5/16"x 7/8"			
10	1117781	Header End Plug_Front_LH & RH	26	*	Aluminum Clamp Assy			
11	*	Side Rail, Passenger Side	27	*	Side Rail, Driver's Side			
12	*	Header Seal_Tailgate	28	1118002	Side Rail Front, Driver's Side			
13	*	Header Seal, Cab	29	*	Rail Underbody Assembly, Driver's Side			
14	1705331	Outside Linkage Tie-Bar	30	*	Rail Underbody Assembly, Pass Side			
15	*	Tie-Bar Center Linakge	31	1704654	Hinge Assembly			
16	1118139	Latch Assembly Components						

* Please specify length or make and model of vehicle.

TROUBLE SHOOTING

FRONT LATCH WON'T RELEASE EITHER SIDE:

-Adjust tie-bar connector ends outward to eliminate slack in entire linkage mechanism.
See Step 7.

FRONT RELEASE LEVERS, LINKAGE AND STRIKER PINS SEEM TO BIND:

-Lubricate all linkage pivot points with mineral oil. Lubricate striker pins and pivot base with a graphite dry liquid lubricant.

FRONT OF COVER WILL NOT STAY LATCHED DOWN:

-Make sure striker pins are returning to closed 90 degree position. See Step 13.
Lubricate striker pins and pivot base with a graphite dry lubricant.

TAILGATE HEADER WILL NOT LATCH:

-Check side rails to make sure they are level, see Step 3 and 3-A. Position clamps higher or lower to achieve level side rails

FABRIC COVER IS TOO TIGHT OR TOO LOOSE:

Adjust rear tension controls, See step 10.

SAFETY INSTRUCTIONS

1. Do not place objects on or against cover or framework.
2. Do not tie cargo to TruXedo® Deuce framework.
3. Never allow children or pets to occupy pickup box while cover is closed.
4. Cover is not airtight. Special care is required to keep cargo clean and dry.
5. Fabric cover won't prevent theft of contents inside truck box.
6. Cover must be rolled fully open and secured with safety straps when towing vehicle backwards.
7. Never drive vehicle while hinged front of cover is open.
8. Cover must be rolled fully open and secured with safety straps if any part of the tonneau cover is worn or damaged.



WARNING

Tighten clamps securely on side rails before driving vehicle, to prevent cover from blowing off.

OWNER/USER RESPONSIBILITIES

It is the responsibility of the owner/user to read this manual and comply with the operating procedures. The owner/user is also responsible for inspecting their TruXedo® Deuce cover, and for having parts repaired or replaced when worn or damaged.

Failure to follow safety instructions and warning labels could result in failure of your cover system and/or personal injury.

MESSAGES TO INSTALLER

- Always wear safety glasses and/or other necessary protective equipment when installing your TruXedo® Deuce.
- These instructions are complete for most pickup models. Additional instructions are included, if required for your pickup. Please read entire manual before installing your TruXedo® Deuce.

COVER MAINTENANCE

Vinyl cover can be hand washed with mild soap and water or cleaned in a car wash. Thoroughly rinse cover to remove any soap residue. Cover can be treated with any vinyl protectant made for tonneau covers.

Never use any vinyl conditioners (ie, Armor All®) that contain silicone, petroleum, or citrus based products on your tonneau cover as they may crack and shrink the vinyl.