

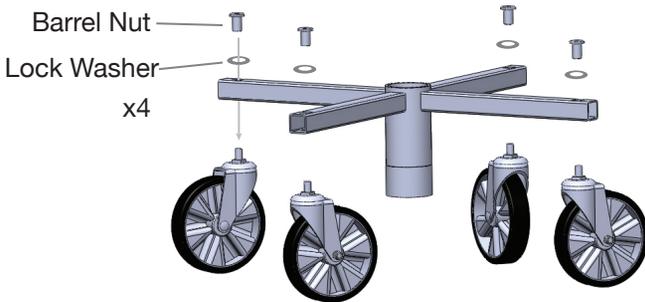
# ASSEMBLY INSTRUCTIONS

Model 2-230

**Rolling Work Seat  
with Spinning GearTray**

**TRAXION**  
engineered products

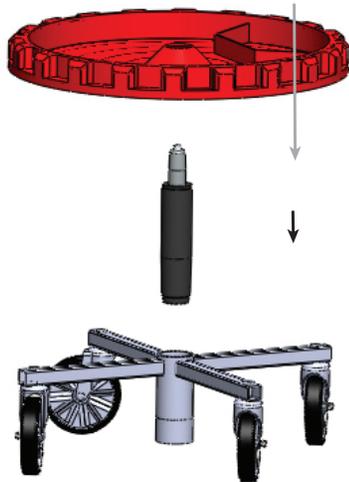
**1** Using an T40 TORX 6 lobe star key wrench, attach four casters to the X-Frame using the four lock washers and barrel nuts.



## IMPORTANT

Very Important that the lock washer is compressed completely flat.

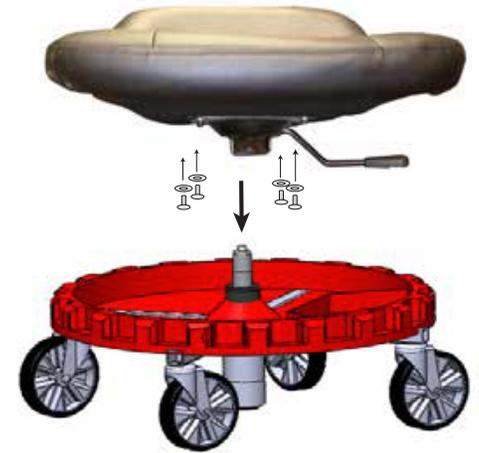
**2** Slide the pneumatic cylinder into the X-Frame drop sleeve. Slide the spinning Gear Tray onto the cylinder.



**3**

Mount seat base onto the bottom of the seat using four washers and bolts.

Slide the seat base onto the top of the pneumatic cylinder. Frame, cylinder and seat will all press fit together.



## Adjusting the Seat Height

While sitting on the seat pull up on the height adjustment lever to lower the seat height. To raise the seat lift your weight off the seat and pull up on the lever.

Height Adjustment Lever



This product has features that are patent pending.

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