



**PART# 4543 & 4563 MOTOR  
MOUNT BRACKETS  
(4563 WITH PADS)**

## INSTALLATION INSTRUCTIONS

**Important!** Read all instructions before you begin installation.

THIS KIT INCLUDES:	
Qty.	Description
1	Pair of Engine Mount Brackets
1	Urethane Bump Stop
10	3/8"-16 Nuts
10	3/8" Lock Washers
8	3/8"-16 x 2 1/2" Grade 8 Bolts
2	3/8"-16 x 2 3/4" Grade 5 Bolts
2	7/16" Flat Washers
2	7/16"-14 x 3 1/2" Grade 5 Bolts
2	7/16"-14 Nylon Lock Nuts
1	Pair Heavy Duty Mount Pads (4563 Only)

For the Best Results and Performance Gains use  
*Hedman Heddors P/N 69510 or 69516 for HTC coated Header.*

### Requires Modifications:

Driveline modifications may be required (see your local drive shaft shop)

This Mount kit is Designed as a bolt in application. Some Drilling and Cutting are required.

For the best installation results use Trans-Dapt Performance Engine Tilter: part number 9099.

### INSTALLATION INSTRUCTIONS:

1. Install mount pads to engine loosely.
2. Unbolt and remove the stock frame mounts from the vehicle. The Passenger side factory bump stop must be cut and the frame rail must be ground flat for the conversion mount to lay flat. (The new bump stop will be on the new mount.)
3. The new mount brackets use the factory mount holes on the frame plus the front shock tower bolt holes.
4. Torque all bolts to **Factory specs**. We recommend using Loctite or a similar product on all bolts that thread into the block to insure that they do loosen. You will need to reuse factory motor mount bolts.

**Note:** We recommend the use of a Factory Service Manual for torque specs. and other valuable information about your vehicle.