

## PART #2565 TORQUE CURVE MPFI SPACER KIT

## PART #2765 SMOOTH BORE MPFI SPACER KIT

1996-00 5.0L & 5.7L Vortec

## INSTALLATION INSTRUCTIONS

## THIS KIT CONTAINS

1 - Trans-Dapt Perf. Spacer 1 - 6mm x 3½" Stud (For Rear)

3 - 6mm x 60mm Bolts 1 - 6mm Nut 3 - 6mm Flat Washers 1 - Spacer Tube

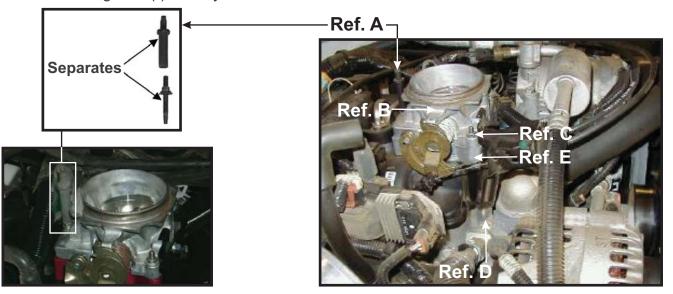
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TOOL LIST

Flat Head Screwdriver

10mm Wrench 10mm Socket

- 1. Disconnect negative (-) Battery Cable
- 2. Remove air cleaner housing from throttle body unit.
- 3. Using 10mm socket remove two nuts from front side of throttle body. (Ref. C)
- 4. Remove air cleaner housing riser and (1) studnut from back side of throttle body. (Ref. A)
- 5. Lift throttle body and clean gasket surfaces.
- 6. Reinstall throttle body (**Ref. B**), spacer, and gasket (**Ref. E**). Be sure to install the gasket between the throttle body and the spacer only, reuse the rubber seal on the intake manifold.
- 7. Remove throttle linkage bracket and studnut.
- 8. Install Throttle body spacer tube under throttle linkage bracket. (Ref. D)
- 9. <u>Inspect</u> and <u>test</u> throttle linkage for full <u>open</u> & <u>closed</u> travel <u>before</u> driving. Some cruise or kickdown cables may require adjustment. Refer to service manual.
- 10. Reinstall air cleaner housing. (Refer to Step No. 2)
- 11. Re-connect negative (-) Battery Cable.



Ref. A- 6mm x 31/2 Stud, 6mm Flat Washer, 6mm Nut

Ref. B- Throttle Body

Ref. C-6mm x 60 (2) Bolt, 6mm Flat Washers

Ref. D- Throttle Spacer 6mm x 60 Bolt & 6mm Flat Washer

Ref. E- Throttle Body Spacer and Gasket