



# INSTALLATION INSTRUCTIONS FOR UNIVERSAL FIT ENGINE MOUNT CROSSMEMBERS

RUBBER PADS	POLYURETHANE PADS	WITHOUT PADS	APPLICATION
4840	4850	4810	<b>Chevy 265-350 SB &amp; 396-454 BB</b> Fits frame rails from 24" to 37" wide. Center to center between perches is 16 1/8". Uses Trans-Dapt Mount Pads #9525 (rubber) or 4238 (polyurethane).
4841	4851	4811	<b>Chevy 396-454 BB (Extra pan clearance)</b> Fits frame rails from 24" to 37" wide. Center to center between perches is 16 1/8". Uses Trans-Dapt Mount Pads #9525 (rubber) or 4238 (polyurethane).
4849	-	4819	<b>Ford 260-289-302-351w &amp; Pre 1973 351C</b> Fits frame rails from 24" to 37" wide. Center to center between perches is 17 1/4". Use Trans-Dapt Mount Pads #4982 (rubber).
4997	-	4977	<b>Ford 351C 1973-Up</b> Fits frame rails from 24" to 37" wide. Center to center between perches is 16 1/2". Use Trans-Dapt Mount Pads #4981 (rubber).
-	-	9313	<b>Ford 429-460 (Not for Lincoln/Mercury)</b> Fits frame rails from 28" to 38" wide. Center to center between perches is 17 1/2". Use Anchor Ind. #2367 and 2368 (not available through Trans-Dapt).
9587	-	9591	<b>Oldsmobile 330-455 1964-88 and Pontiac 6.6L</b> Fits frame rails from 24" to 37" wide. Center to center between perches is 14 1/2". Use Trans-Dapt Mount Pads #9592 (rubber).

## GENERAL INSTRUCTIONS

1. Designed to fit in "open channel" frames. See above chart for frame measurements.
2. Since the mount is universal, portions of the center tube may need to be trimmed so that when the end caps are installed, the crossmember will fit the width of the frame rails precisely. We recommend welding the end cap to the crossmember after it is bolted into place with the engine installed.
3. If your crossmember did not include pads you will need replacements. See above chart for part numbers.
4. Crossmember should be mounted to inside of the frame rails (See drawing below), as determined by individual application. Use Loctite thread locker on all bolts.



If a universal transmission crossmember is needed, Trans-Dapt offers a full line of transmission crossmembers to be used with our motor mount crossmembers. See part numbers below.

RUBBER PAD	POLYURETHANE PAD	WITHOUT PAD	APPLICATION
4558	4548	4538	<b>Straight TH350, TH400, POWERGLIDE</b>
4559	4549	4539	<b>3" DROP TH350, TH400, POWERGLIDE</b>
9424	9474	9444	<b>6" DROP TH350, TH400, POWERGLIDE</b>
6538	6548	6558	<b>Straight 700R4, 4L60E &amp; T56</b>
6559	6549	6539	<b>3" DROP 700R4, 4L60E &amp; T56</b>
6544	6534	6524	<b>6" DROP 700R4, 4L60E &amp; T56</b>

