

# **Rear Bumper**

Part: J033T



Fit: 2007- Current Jeep Wrangler JK







Cutting Not Required



) | 60-1

60-180 min

Drilling Not Required



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



PLEASE USE SAFETY GLASSES & ENSURE TO BLOCK VEHICLE MOVEMENT DURING INSTALLATION PROCESS

BUMPER INSTALLATION PARTS					
Qty	Part Description	Qty	Part Description		
4	M12x110 mm x30mm Outer Hex Bolts	16	12 mm x 1.5mm Flat Washers		
4	M12x 35 mm Outer Hex Bolts	8	12 mm Lock Washer		
4	M12 Hex Nuts				

LIGHT INSTALLATION PARTS					
Qty	Part Description	Qty	Part Description		
8	M6 x 20 mm Inside Hex Bolts	8	M8 Flat Washer		
8	M6 Hex Nuts	8	Lock Washer		



# **INSTRUCTION PROCEDURE**

- **Step 1:** Remove the factory rear bumper and support brackets from the vehicle.
- **Step 2:** Position the rear bumper up into place, aligning the four holes in the centre of the frame with the holes bumper. Attach using the supplied M12 X 35mm bolts with flat washers and nuts. Do not fully tighten at this time.
- **Step 3:** Install the four M12 x 110mm bolts thought the side brackets on the frame.
- Step 4: Make sure bumper is level and the completely tighten all hardware.
- Step 5: Installation is now complete.



















# Flush Mount Light Installation Illustrated Below :-







Disclaimer: Do not exceed the Towing Capacity more than rated OEM Towing Capacity.

## PRODUCT CARE

- 1. Periodically check the product to ensure all fasteners are tight and components are intact.
- 2. Regular waxing is recommended to protect the finish of the product.
- 3. **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and Can scratch the finish leading to corrosion.
- 4. Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- 5. Mild soap may be used to clean the product for both Stainless Steel and Black finish.

## FAQ's

#### Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, please ensure that holes are not partially covered with any plastic grommet or rust? If it is, please remove the plastic grommet & rust from the thread holes & re-try the installation.

# 2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

# 3. Products are thumping / rattling after installation.

Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

# 4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Please refer Parts identification guide.

#### 5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

## 6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.