



Replacement Bumper

Part No. FX3015

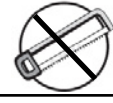


Fits: 2007 - 2013

Toyota Tundra



60-120 min



Cutting Not Required



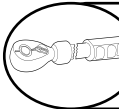
Drilling Not Required



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.

PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Replacement Bumper		

Tools Required

Standard and Metric Sockets, Wrench and Extensions	Flat Head Screwdriver
12mm Socket	Phillips Screwdriver
14mm Socket	"Christmas Tree" clip remover
3/4" box end wrench	Flat Head Screwdriver

INSTALLATION PROCEDURE:

Vehicle Preparation

1. Remove Dart Clip from front inner fender lining from frame. Complete both sides see image below.
2. Using a Phillips Head screwdriver, remove the three screws from the bottom plastic on the bumper. See image below.



3. Remove the 2 Phillips Head screws located in the inner fender well lining, per side.
4. Disconnect the factory fog light harness from the fog lights and secure harness out of harm's way and to the frame.
5. Using a deep 14mm socket and breaker bar, loosen the four 14mm nuts located at the connection between the factory frame end and the bumper. See image below.



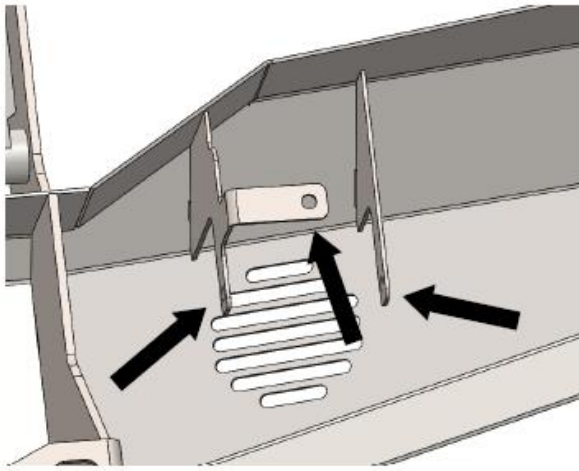
6. Remove the bumper by pulling forward away from the vehicle and rolling forward.
7. Remove the two (per side) plastic clips from the painted plastic trim pieces located below the headlights. The Hood must be open for this. See Image Below.
8. Remove these plastic painted trim pieces by pulling directly away from the front of the truck. Do not discard these!
9. Remove all pop rivets (8 Total) from the front painted plastic bumper upper fascia. See Image Below.
10. Remove all bolts holding the painted plastic fascia piece using a 10mm socket and wrench (16 total). See Image Below in addition to Image Above.



11. Remove the Phillips pop rivet holding the fascia to the inner fender. 1 per side.
12. Remove the two(one per side) 10mm screws from the recessed hole in the inner fender well.
13. Pull the edges of the plastic fascia from the truck and directly away from the front to snap free. Set fascia aside.
14. Remove the two 10mm screws using a socket from the plastic spacer pieces located on the lower fender. With Screws removed pull bracket straight off the truck. Complete on opposite side. See Image Below.

Bumper Installation

1. If equipped, remove the fog lights from the OEM bumper, making sure to keep all adjusting hardware. Pop the fog light out of the mounting bracket by lifting the tabs at the pivot point on each side.
2. If equipped, reinstall the OEM fog light into the brackets in the front bumper. Use the OEM adjuster screw and spring to set the position of the beam



3. With the assistance of a hoist or helper, lift the bumper and slide the mounting slots over the studs on the vehicle.
4. Reinstall the OEM nuts over the studs, but do not yet fully tighten.
5. Adjust the side to side alignment, and the level of the bumper in relation to the front clip of the truck.
6. Fully tighten all fasteners.
7. If equipped, reconnect the fog light wiring harness and check fog light aim.

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.