

Replacement Front Bumper Part No. FX3012





ASSISTANCE IS RECOMMENDED.







60-180 min

Cutting Not Required

Drilling Not Required



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.

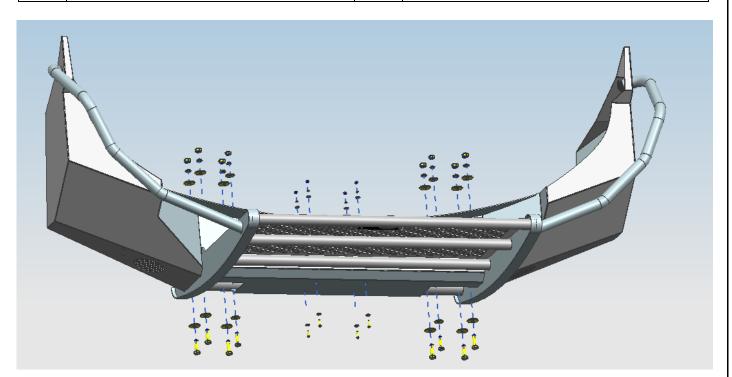


READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM **45** TO **65** FOOT POUND.

PARTS LIST:			
Qty	Part Description	Qty	Part Description
1	Replacement Front Bumper	2	10mm Hex Bolt
6	12mm Lock Washers	4	10x30x2.5mm Flat Washers
6	12mm Hex Nut	4	5mm Lock Washers
6	12mm Hex Bolt	8	5x15x1.2mm Flat Washers
12	12x37x3mm Flat Washers	4	5mm Hex Blot
2	10mm Lock Washers	4	5x10 mm Phillips Screw
2	10mm Hex Nut		

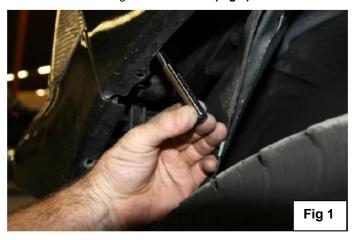


INSTALLATION PROCEDURE

BUMPER IS HEAVY, ASSISTANCE IS HIGHLY RECOMMENDED TO AVOID POSSIBLE INJURY OR DAMAGE TO THE VEHICLE.

Vehicle Preparation

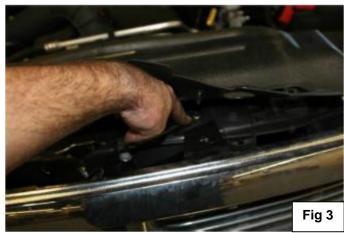
- 1. Disconnect the fog lamp harness on the driver side of the OEM bumper.
- Using a 8mm wrench, remove the 2 small bolts from each fender well opening holding the painted plastic bumper fascia on.
- 3. Push inner fender towards the tire to gain access to the upper side bolts holding the plastic bumper fascia to the fender. Remove the bolt using a 10mm socket (Fig 1).



- 4. Pop the plastic bumper fascia off the truck by starting at the fender and pulling it towards yourself.
- 5. Remove the nuts from the backside of the frame mounting flange using a 18mm socket. Removing the OEM bumper
- 6. Remove the 4 (2 per side) 10mm bolts from the plastic lower gerill support (Fig 2).



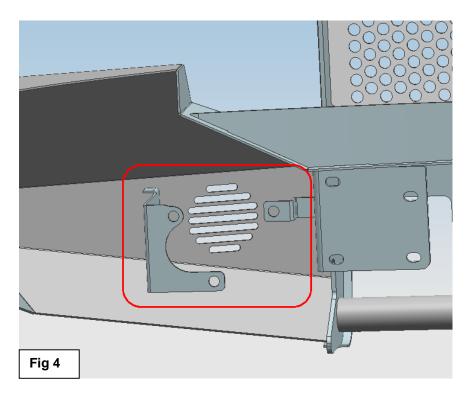
7. Remove the 4x10mm bolts holding the grill into place, and remove the grill (Fig 3).



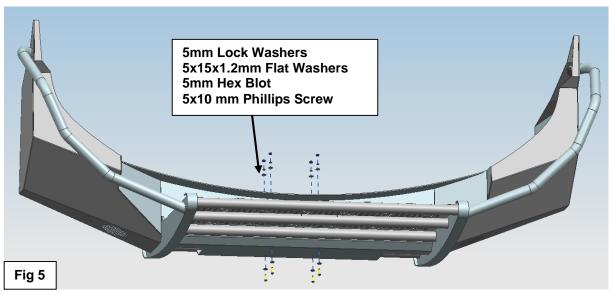
- 8. Remove the plastic support under the headlights using a 10mm socket..
- 9. Remove the center plastic support under the bottom of the OEM grill.
- 10. Reinstall the OEM grill.

Bumper Installation

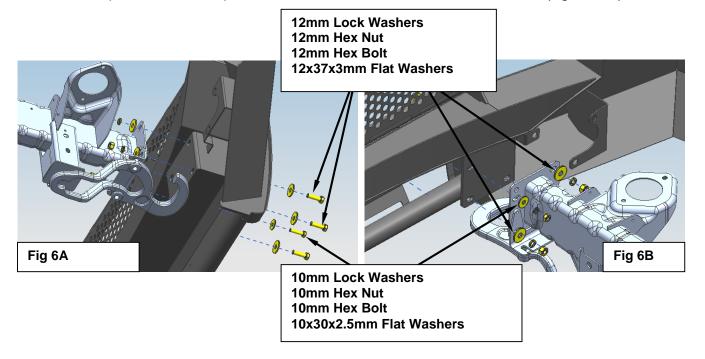
 Remove the fog light from the vehicle. Use the OEM screws and nut plates to fasten the fog light brackets to the bumper (Fig 4).



2. Attach the license plate to the Replacement Bumper (Fig 5). Fasten the license plate with the hardware.



3. Fasten the Replacement Front Bumper to the frame, install the OEM to hooks with the hardware (Fig 6A & 6B).



- **4.** Reinstall the factory wiring harness to the fog light.
- 5. Level and adjust the bumper, make sure that all hardware is secure and tight.
- **6.** Installation is finished, pick up all tools.



PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

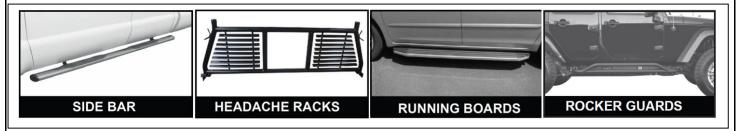
5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

Check out these other TrailFX Products!!



Keystone Automotive Operations Inc. (KAO) warrants this product to be free of defects in material and workmanship at the time of purchase by the original retail consumer. KAO disclaims any other warranties, express or implied, including the warranty of fitness for a particular purpose or an intended use. If the product is found to be defective, KAO may replace or repair the product at our option, when the product is returned prepaid, with proof of purchase. Alteration to, improper installation, or misuse of this product voids the warranty. KAO's liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for any incidental or consequential loss or damage.