



Replacement Bumper

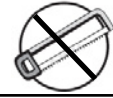
Part No. FX3011



Fits: 1994 - 2002 Dodge Ram 2500 / 3500 HD



60-120 min



Cutting Not Required



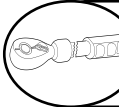
Drilling Not Required



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.

PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Replacement Bumper		

Tools Required

Socket Wrench With Extension	3/4" & 18mm Socket
Breaker Bar	Flat and Phillips Head Screw Drivers
3/4", 7/16", & 3/8" Open End Wrench	Floor Jack and wood block

INSTALLATION PROCEDURE:

Vehicle Preparation

1. Disconnect the factory fog light harness and tie up out of harm's way.
2. If you factory bumper has the horn or other items fastened to the Factory Bumper Corner Stiffeners, please remove these and Relocate them to the frame.
3. Loosen the fastener on the bumper side of the corner supports and fully remove the fastener on the frame side of the corner support allowing it to rotate down and out of the way.
4. Loosen the 3 bolts (Per side) holding the bumper bracket to the frame rail, using an 18mm socket. See Image Below.

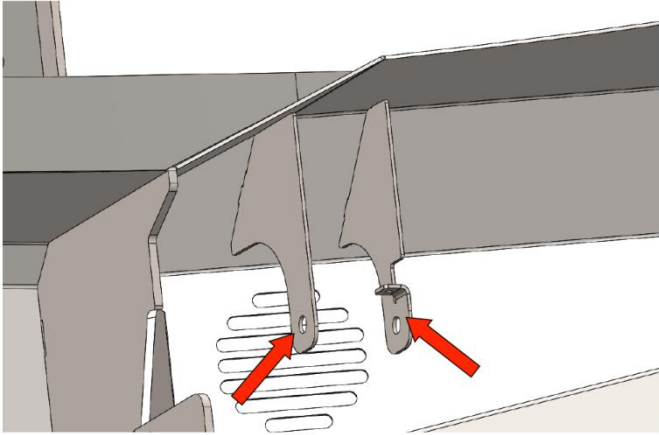
Do Not Fully Remove Until Bumper is Supported!



5. With Bumper Supported remove the fasteners and remove by pulling down and out away from the truck.

Bumper Installation

1. Remove the Bumper from the shipping carton. Lay all items out on a blanket to prevent damage to the powder coating.
2. **OPTIONAL:** If you wish to retain the stock fog lamps, remove the lights from the stock bumper and reinstall in the provided brackets behind the protective mesh.



3. Lift bumper and slide mounting flanges between frame rails, aligning mounting slots with the holes in the side of the vehicle frame rails.
4. Reinsert the factory hardware through mounts, but do not fully tighten yet.
5. Adjust the bumper to achieve good visual alignment.
6. Tighten all fasteners once alignment is satisfactory.
7. **Optional:** Trim inner-fender liners to match bumper if desired.

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.