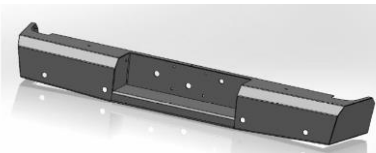




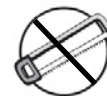
# Replacement Bumper

Part No. FX1004



Fits: 2007 - 2013

Chevrolet 1500



60-120 min

Cutting Not Required

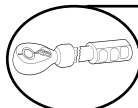
Drilling Required



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.

### PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Replacement Bumper	1	Hardware Kit
1	Tag Light	1	Tag Light Wiring

### Tools Required

3/8", 3/4", 15mm, 18mm, and 22mm sockets	0.25" drill bit
3/4, 15mm, 18mm, and 22mm wrench	Flat Head Screwdriver
Socket Wrench	Phillips Screwdriver
5/32" Allen Wrench	Floor jack and wood block

### INSTALLATION PROCEDURE:

#### Vehicle Preparation

1. Remove license plate and OEM license plate lights. Disconnect trailer receptacle. If equipped unplug back-up sensor harness.
2. Remove the two fasteners connecting the hitch to the stock bumper located on either side of the receiver with an 18mm socket.
3. Remove the fasteners connecting the bumper mounts to the frame. This requires removing one bolt from the bottom of the frame (22mm) and three bolts from the side of the frame (18mm and 15mm). Save hardware for reuse.
4. Remove OEM bumper by pulling it rearward away from the truck.
5. Remove OEM spare tire access cover and trailer plug from the OEM bumper. Set aside for reinstallation.

## Bumper Installation

1. Replace OEM bumper with the TFX rear bumper assembly. Use the ½"x 1.5" fasteners to fasten the bumper to the frame rail in the OEM mounting locations. Do not fully tighten (Figure 1, top two bolts)
2. Fasten the bumper to the hitch (if applicable) with the provided ½"x1.25" screws, washers, lock washers, and nuts. Do not fully tighten.
3. Level and align the bumper in relation to the truck bed. Fully tighten all fasteners.
4. Replace the factory M14 bolt to the bottom of the frame using the supplied M14 hardware. (Figure 1, lower bolt)
5. Slowly lower the tailgate to ensure there will be no interference. If required, loosen the frame bolts / hitch bolts and adjust alignment of the bumper.
6. Install tag light into the 1 ¼" hole provided in the center section. The powder coating may need to be removed from the hole for proper grounding. Connect wire into the hot wire of OEM tag light circuit. Verify operation.
7. To reinstall the trailer plug receptacle, two mounting holes need to be drilled into the mounting flange. Use the cut-out in the bumper to mark and drill the required ¼" holes. Use the supplied #10 socket head screws and nuts to secure the receptacle in the bumper.
8. Reinstall license plate with provided plastic inserts.
9. Install grommets into sensor holes. If equipped, insert sensors from the back side. If not equipped, install provided plugs into the grommets.
10. Insert light grommets into oval cut-outs and press lights in from the front. Wire as desired.
11. Secure all loose wiring and harnesses to the frame or bumper with zip ties.



## PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

## FAQ's

**1. Hardware's are not of correct size.**

*In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.*

**2. Mounting Bracket are not getting Installed properly.**

*In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.*

**3. Products are thumping / rattling after installation.**

*Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.*

**4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.**

*Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.*

**5. Missing / Excess Hardware.**

*Recheck hardware count as per the part list.*

**6. Product not installing properly.**

*Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.*