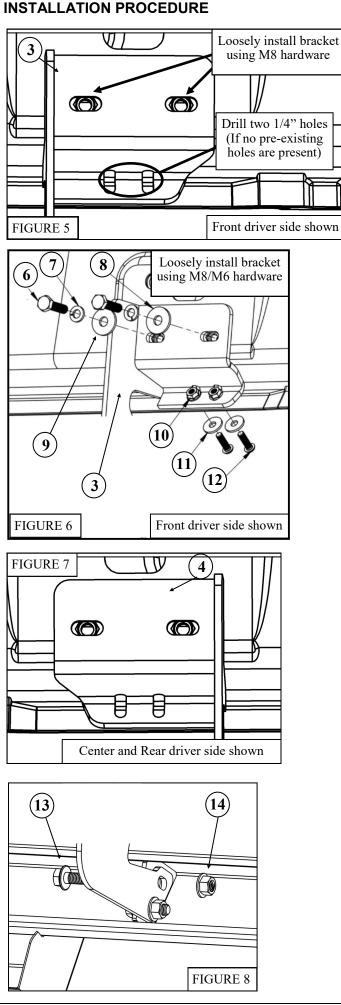


1. If factory riv-certs are present, skip to step 3. If no factory riv-nuts are present, **skip to step 2**.

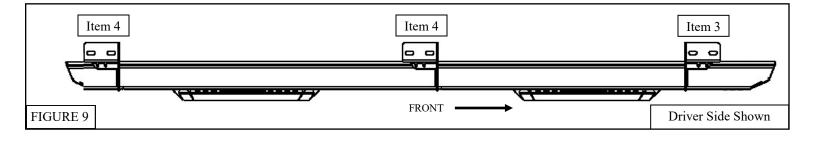
2. Install 1 hex riv-nut onto rocker panel using 2 washers an M10 flange nut and a long M8 bolt. Use a wrench to hold the M10 flange nut in place while you torque the bolt. Be sure to apply pressure while torqueing the bolt to keep the riv nut from falling off of the rocker panel. Do this to all 6 mounting locations. See Figure 1-3.

3. Grab a M8 nut plate and M10 plastic retainer and install to the rocker panel. The nut plate will be used for the mount location opposite of the riv-nut. See Figure 4.



4. Starting from the driver side: Loosely install the front mounting bracket onto the rocker panel by using (2) long M8 hex cap screws, (2) M8 lock washers, (1) M8 big flat washers, and (1) small flat washers. For the pinch weld, attach bracket by using the provided black zinc M6 hardware. *Note:* Drilling of two 1/4" holes might be necessary on pinch weld if factory holes are not present. Before drilling place masking tape on drill surface to prevent paint chipping.) See Figure 5 & 6.

- 5. At the center and rear driver side location install similarly as the front driver. Repeat **Steps 3-4** on the passenger side of the vehicle. **See Figure 7.**
- 6. Loosely install step bars respectively to either side using the M10 hardware provided with the step bars. See **Figure 8**.
- 7. Align and adjust the step bars as needed and fully tighten all hardware.
- 8. See Figure 9 for reference.





PRODUCT CARE

- 1. Periodically check the product to ensure all fasteners are tight and components are intact.
- 2. Mild soap may be used to clean the product.

FAQ's

1. Mounting bracket are not getting Installed properly. In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

- 2. Products are thumping / rattling after installation. Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.
- 3. Missing / Excess Hardware. Recheck hardware count as per the part list.
- 4. Product not installing properly. Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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