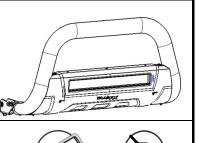


3.5" Oval Bull Bar

Part No.B1605S/B

Dodge Ram 1500



Drilling Not

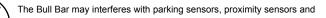
Required

Cutting

Required

60-180 min

Fits: 2009-2016



cruise control sensors. Excludes Dodge Ram Rebel editions Vehicle

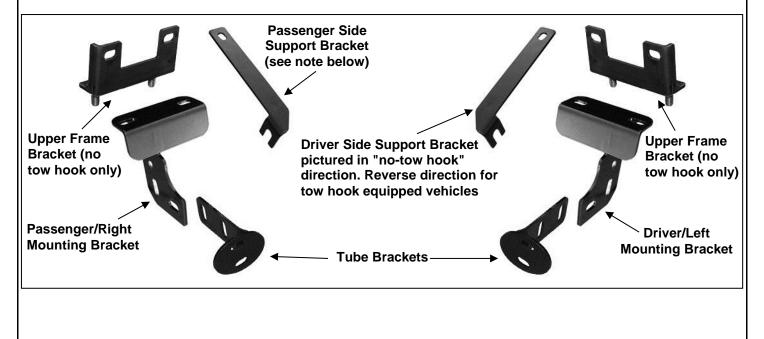


REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM **45** TO **65** FOOT POUND.

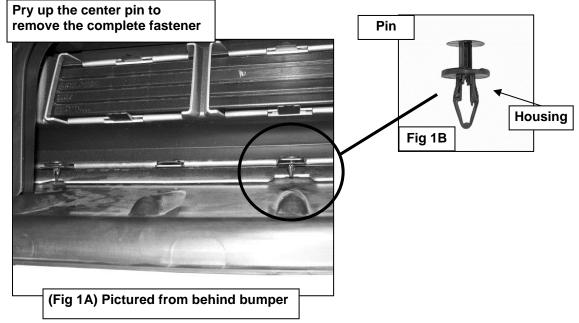
PARTS LIST:			
Qty	Part Description	Qty	Part Description
1	Bull Bar	2	10-1.5mm x 35mm Hex Bolts
2	Tube Brackets (Bull Bar) passenger or driver side	2	10mm Lock Washers
1	Driver/Left Upper Bracket (models w/o tow hooks only)	4	10mm x 27mm OD x 3mm Flat Washers
	Passenger/Right Upper Bracket (models w/o tow hooks only)	2	10-1.5mm Hex Nuts
	Driver/Left Frame Mounting Bracket	4	8-1.25mm x 35mm Hex Bolts
	Passenger/Right Frame Mounting Bracket	4	8mm x 22mm OD x 2mm Flat Washers
1	Driver/Left Support Bracket	4	8mm Lock Washers
	Passenger/Right Support Bracket	2	58mm x 20mm Button Head Allen Bolt
	12-1.5mm x 30mm Special Fine Thread Hex Bolt (for models w/o tow hooks only)	4	5mm x 10mm OD x 1mm Flat Washers
	12-1.75mm x 35mm Hex Bolts	2	5mm Nylon Lock Nuts
4	12mm x 32mm OD x 3mm Flat Washers	1	Wrench (Allen bolt)
)	12mm Lock Washers		
	12-1.75mm Hex Nuts		



INSTALLATION PROCEDURE:

INSTALLATION MAY INTERFERE WITH FRONT BUMPER MOUNTED SENSORS. NOT RECOMMENDED FOR VEHICLES WITH "ACTIVE" LASER GUIDED CRUISE CONTROL SYSTEMS.

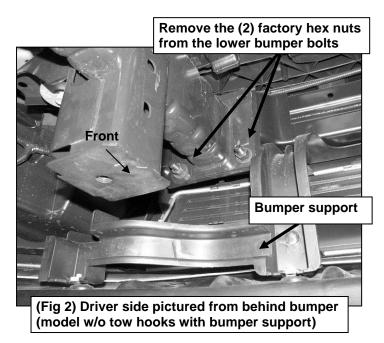
- 1. Start installation under the front bumper and carefully remove the plastic splash guard. NOTE: Depending
- on the model of truck, the splash guard may be attached to the bottom of the truck with hex bolts and several two-piece plastic push-in clips, (Figure 1A). Remove all hex bolts then locate the clips behind the bumper cover. Pry up on the center pin of the clip with a small flat blade screwdriver and remove the entire clip, (Figure 1B). Pay close attention to the type and location of all factory hardware for reinstallation. **IMPORTANT**: The splash guard may also be attached at the ends of the bumper cover with rivets. Use wire cutters to remove the rivets. Move the splash guard to a clean stable work area.



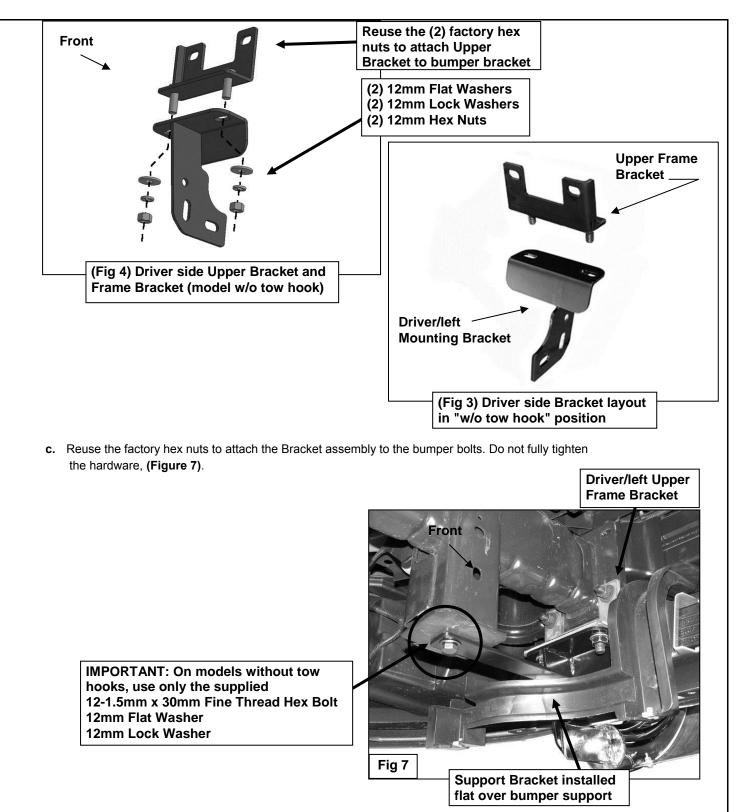
2. Next, determine if the truck is equipped with tow hooks.

For models without tow hooks:

a. Remove the (2) hex nuts from the two lower bumper bolts, (Figure 2).

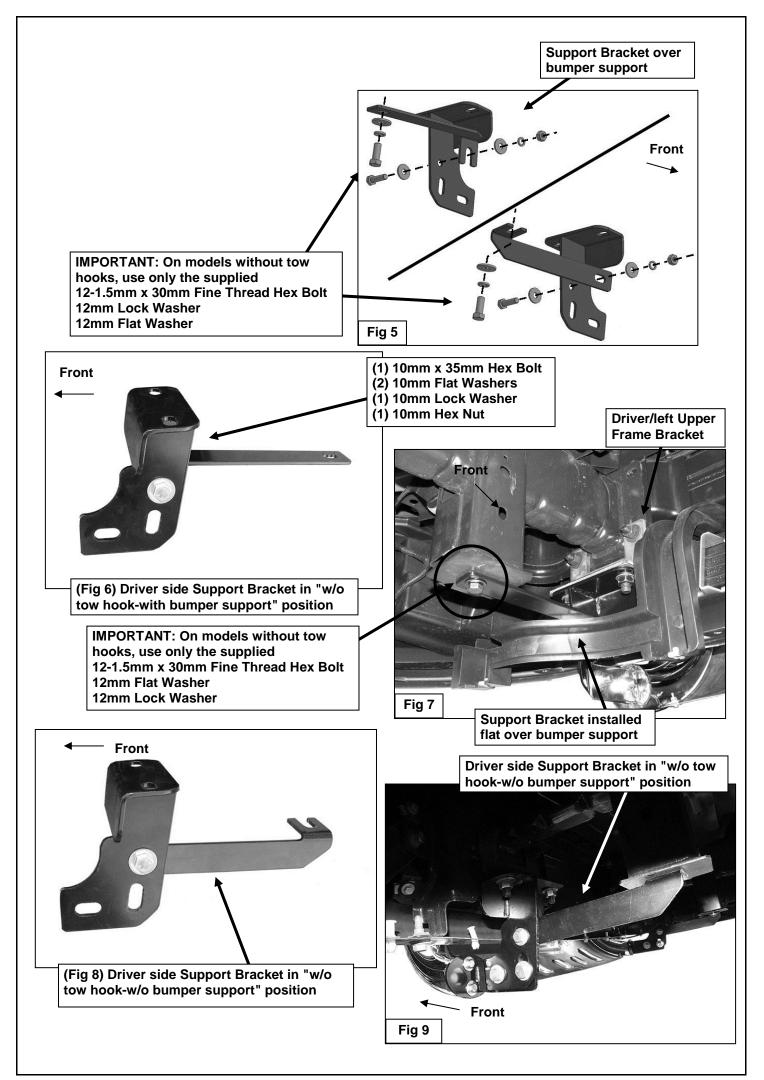


b. Select the driver/left Upper Bracket, (models w/o tow hooks only), and the driver/left Frame Bracket, (Figure 3). Attach the Frame Bracket to the studs in the bottom of the Upper Bracket with 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts, (Figure 4). Do not tighten at this time.

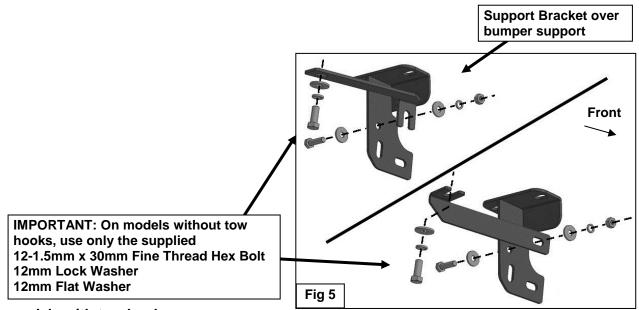


NOTE: On some vehicles, it may be easier to assemble the two-piece bracket on the vehicle. Install the Upper Bracket first, then attach the Frame Bracket to the bottom as previously described.

d. Select the driver side Lower Support Bracket, (Figure 5). Attach the bent end of the Support
Bracket to the inside of the top hole in the Mounting Bracket with the included (1) 10mm x 35mm Hex Bolt, (2) 10mm Flat
Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut, (Figure 6). NOTE: On models without tow hooks, Support
Bracket can be installed in either direction, (Figures 5, 6—9).

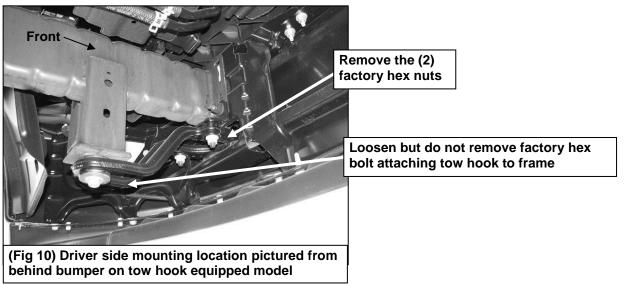


e. Attach the inner end of the Support Bracket to the bottom of the frame with (1) 12-1.5mm x 30mm
 Special Fine Thread Hex Bolt, (1) 12mm Lock Washer and (1) 12mm Flat Washer, (Figure 5). IMPORTANT: The hole in the bottom of the frame is <u>fine thread</u>. Only use the 12-1.5mm x 30mm Fine Thread Hex Bolt provided in the hardware kit. Do not tighten all hardware at this time.

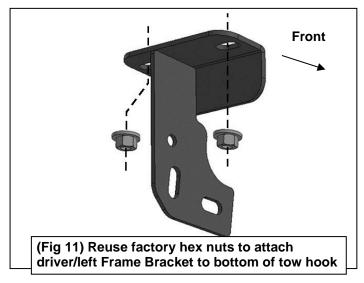


For models with tow hooks:

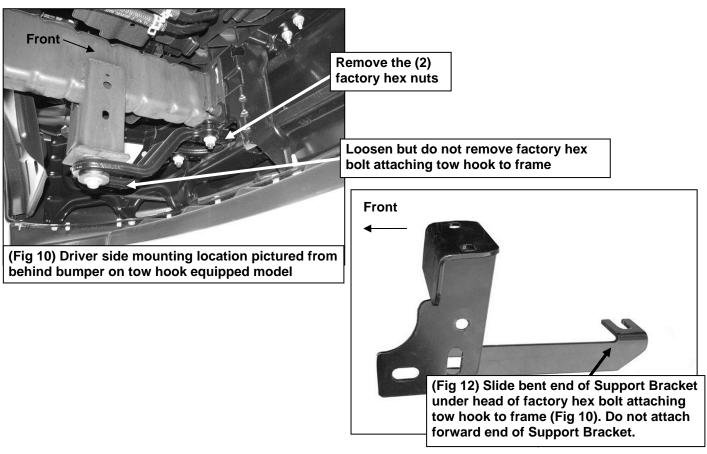
a. Remove the (2) hex nuts attaching the front of the tow hook to the bottom of the bumper bracket, **(Figure 10)**.



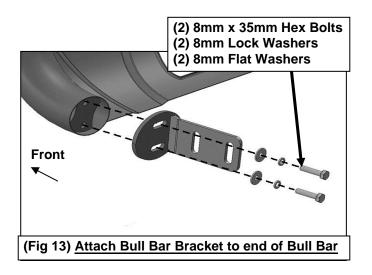
b. Select the driver/left Frame Bracket, **(Figure 11)**. Attach the Bracket to the bottom of the tow hook with the (2) factory hex nuts. Do not tighten hardware at this time.



c. Loosen but do not remove the rear tow hook bolt, (Figure 10). Slide the inner bent end of the driver side Support Bracket between the bolt and the tow hook or replace with the included (1) 12-1.5mm x 30mm Special Fine Thread Hex Bolt, (1) 12mm Lock Washer and (1) 12mm Flat Washer, (Figure 12). Do not tighten hardware at this time.

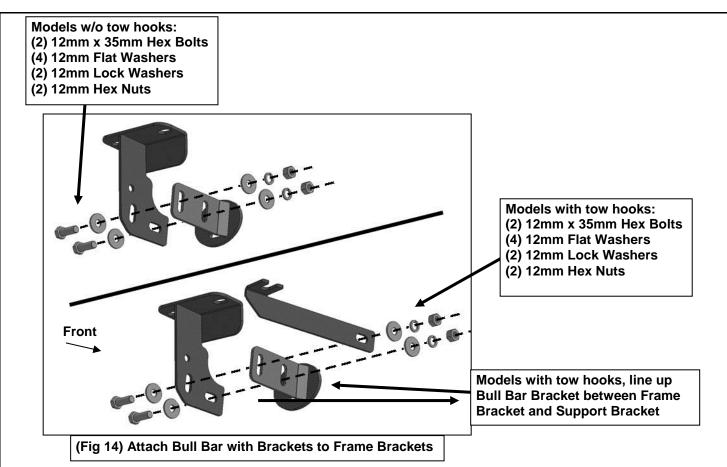


- **d.** Line up the flat forward end of the Support Bracket with the inside of the Mounting Bracket. The Support Bracket will attach to the lower rear hole in the Bracket. Do not attach at this time.
- 3. Repeat the appropriate Step 2 for the passenger side Mounting Bracket installation.
- 4. Next, select (1) Tube Mounting Bracket, (Figure 13). Attach the Tube Bracket to the end of the Bull Bar with 8mm x 35mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers. Leave hardware loose at this time. Repeat this Step to install the passenger side Tube Bracket.

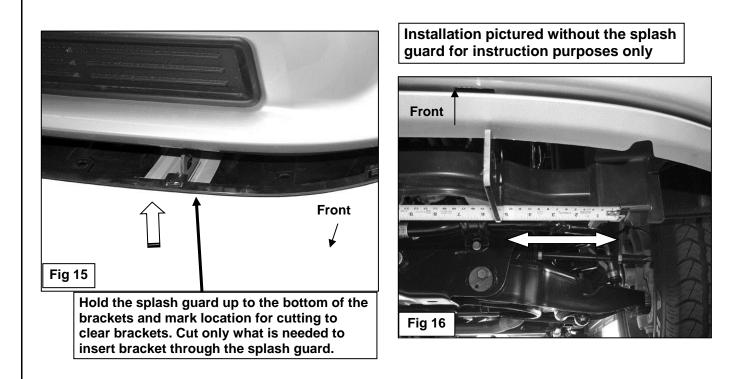


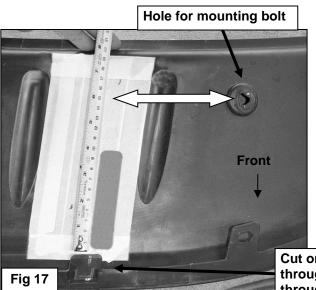
5. With assistance, position the Bull Bar with Tube Brackets up to the inside of the Frame Brackets. Use the

included (4) 12-1.75mm x 35mm Hex Bolts, (8) 12mm Flat Washers, (4) 12mm Lock Washers and (4) 12mm Hex Nuts to attach the Tube Brackets to the Mounting Brackets, (Figures 14). NOTE: On vehicles with tow hooks, insert the 12mm rear Hex Bolt through the rear hole in the Mounting Bracket, the Tube Bracket in the middle and out through the flat end of the Support Bracket. Do not tighten hardware at this time.



- 6. Stand back from the vehicle and check to see that the Bull Bar is centered and level on the vehicle and adjust as necessary. Tighten only the hardware securing the Upper and Frame Mounting Brackets to the vehicle first. Next tighten only the (4) 8mm Hex Bolts securing the Tube Brackets to the Bull Bar as described in Step 4. Do not tighten the 12mm hardware attaching the Tube Brackets to the Frame Mounting Brackets. Remove the Bull Bar with Tube Brackets attached.
- 7. Hold the splash guard up to the bumper cover and align it with the mounting points, (Figure 15). Mark the location of the Mounting Brackets onto the back of the splash guard, (Figures 15—17). Cut an approximately 1" wide by 4" long slot in the splash guard, (Figure 17). NOTE: The size of the slot is an estimate only and may vary due to different factory designs for the splash guards and front bumper covers. Also, additional cutting may be required to clear the Support Bracket on vehicles equipped with tow hooks. IMPORTANT: To avoid weakening the splash guard, do not cut the slot any larger than necessary. Do not cut through the front or back edges of the cover, (Figure 17). Make several small cuts first and check the fit often for a clean installation.

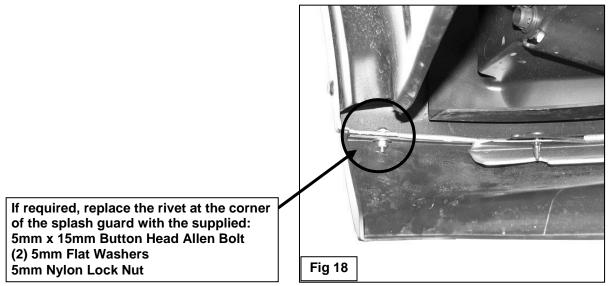




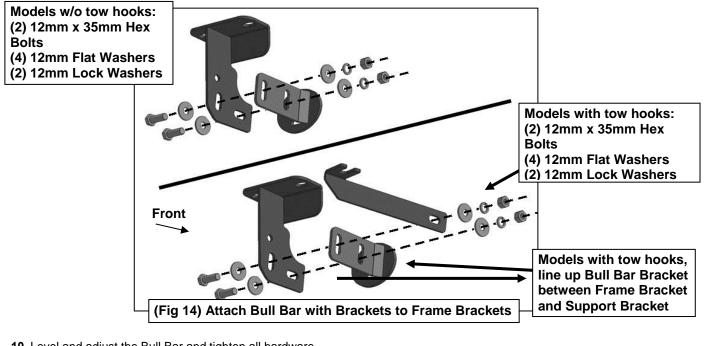
Measure the distance from the mounting point for the splash guard to the bracket on the driver and passenger side. Use this measurement as a reference point to check location before cutting the 1" wide x 4" long slot

Cut only what is needed to insert bracket through the splash guard. Do not cut through the front edge of the splash guard

Reinstall the splash guard using the factory hardware. Use the included (2) 5mm x 15mm Allen Bolts, (4) 5mm Flat Washers and (2) 5mm Lock Nuts at the ends of the splash guard if required, (Figure 18).



9. Reinstall the Bull Bar described in Step 5, (Figure 14).



10. Level and adjust the Bull Bar and tighten all hardware.

11. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

Check out these other TrailFX Products!!



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