

4" Oval Straight Side Bar Part No. A1551S /B



Fits: Current **DIESEL W/DEF)**

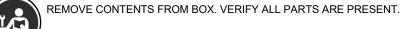
1500 SILVERADO REGULAR CAB(EXCLUDES













Required

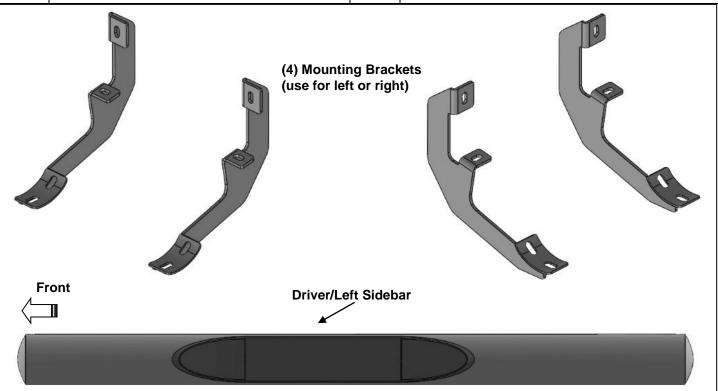


READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.

PARTS LIST:				
Qty	Part Description	Qty	Part Description	
1	Driver/Left Sidebar	8	8-1.25mm x 30mm Hex Bolts	
1	Passenger/Right Sidebar	8	8-1.25mm x 25mm Combo Bolts	
4	Mounting Brackets	8	8mm Lock Washers	
		8	8mm x 24mm x 2mm Flat Washers	



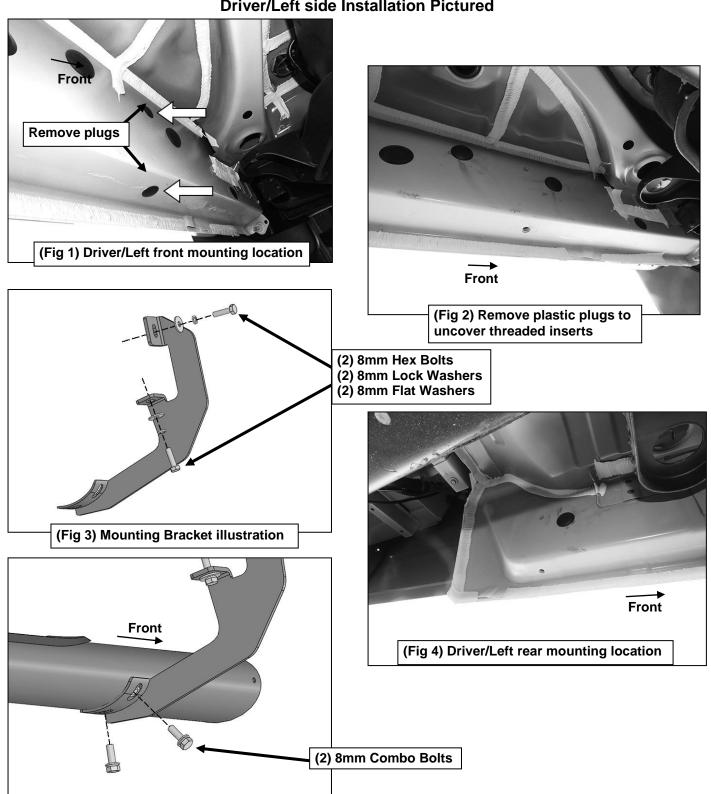
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Start the installation under the Driver/Left side of the vehicle. Locate the plastic plugs along the bottom edge of the body, (Figure 1). Remove the plastic plugs from each mounting location, (Figure 2). Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a Bracket up in place to

- help determine the correct mounting holes to use along the body. **NOTE:** Thread an 8mm Hex Bolt into the threaded inserts to clear paint as required.
- 2. Select (1) Mounting Bracket. Starting at the front of the Driver/Left side, attach the Mounting Bracket to the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 3). Do not fully tighten hardware.
- 3. Repeat Steps 1 & 2 to attach (1) Mounting Bracket to the rear mounting location, (Figure 4).
- 4. Select the Driver/Left Sidebar. Use the illustration above to help determine the correct Sidebar. Place the Sidebar on top of the Brackets. IMPORTANT: Do not slide, (front to back), the Sidebar on the Brackets or damage to the finish may result.
- 5. Attach the Sidebar to the Brackets with (6) 8mm Combo Bolts, (Figure 5).
- 6. Level and adjust the Sidebar and fully tighten all hardware.
- 7. Repeat Steps 1—6 to install the Passenger/Right Sidebar.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Driver/Left side Installation Pictured

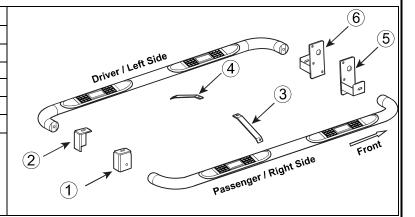


(Fig 5) Sidebar attached to Mounting Bracket

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked " PF "
6	Driver / Left 'Front' Bracket marked "DF"

Note:

- This guide is to identify the parts and not a reference for part count.
- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.



PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

Check out these other TrailFX Products!!



Keystone Automotive Operations Inc. (KAO) warrants this product to be free of defects in material and workmanship at the time of purchase by the original retail consumer. KAO disclaims any other warranties, express or implied, including the warranty of fitness for a particular purpose or an intended use. If the product is found to be defective, KAO may replace or repair the product at our option, when the product is returned prepaid, with proof of purchase. Alteration to, improper installation, or misuse of this product voids the warranty. KAO's liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for any incidental or consequential loss or damage.