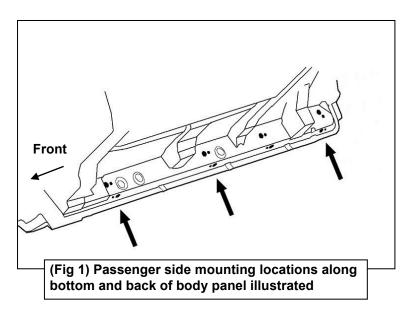


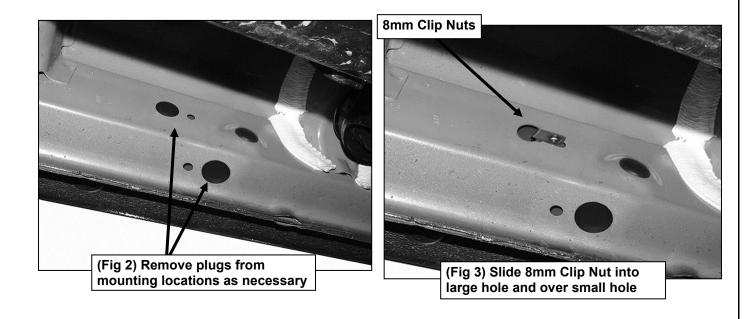
INSTALLATION PROCEDURE

ASSISTANCE IS RECOMMENDED.

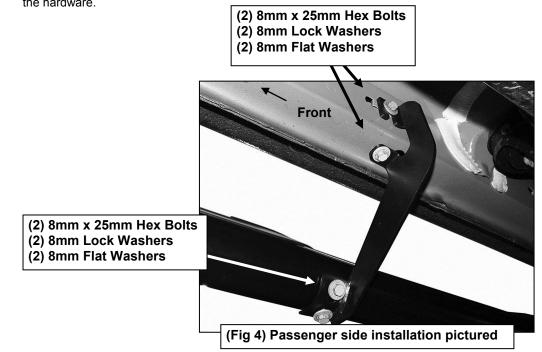
1. Start the installation under the passenger side of the vehicle. Locate the 4 factory running board mounting locations along the bottom and inner side of the body, (Figure 1). Mounting Brackets will bolt to the 1st, 2nd and 4th mounting locations. NOTE: It may help to hold a Bracket up in place to help determine the mounting holes to use along the bottom and inner side of the body.



2. Remove rubber plugs as necessary, (Figure 2). Select (1) 8mm Clip Nut. Slide the Clip Nut into the large hole and over the smaller hole next to it. Line up threaded nut on the Clip Nut with smaller hole in body panel, (Figure 3).



Select (1) Mounting Bracket. NOTE: All (6) Brackets are universal and will fit left or right side. Bolt the Mounting Bracket to the (2) Clip Nuts with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 4). Snug but do not fully tighten the hardware.



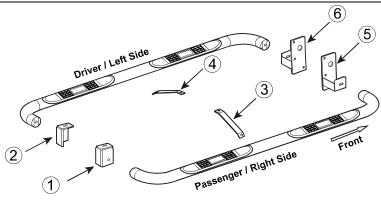
- 4. Repeat **Steps 1—3** to install the (2) remaining passenger side Brackets.
- 5. Select the passenger/right sidebar. Carefully position the Sidebar onto the (3) Mounting Brackets. IMPORTANT: Do not slide, (front to back or rotate), the Sidebar on the Brackets or damage to the finish on the Sidebar may result. Attach the Sidebar to the Mounting Brackets with (6) 8mm x 25mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers, (Figure 4). Do not tighten hardware.
- 6. Level and adjust the Sidebar and tighten all hardware.
- 7. Repeat Steps 1—6 to install the driver/left Sidebar.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

PARTS IDENTIFICATION GUIDE

Driver Side tube packed using "Green" color foam sheet. Passenger Side tube packed using "White" color foam sheet

No.	Parts Identification	
1	Passenger / Right 'Rear' Bracket marked "PR"	
2	Driver / Left 'Rear' Bracket marked "DR"	, cide
3	Passenger / Right 'Center' Bracket marked "PC"	Driver / Left Side
4	Driver / Left 'Center' Bracket marked "DC"	Bill
5	Passenger / Right 'Front' Bracket marked "PF"	
6	Driver / Left 'Front' Bracket marked "DF"	
Note: ≻ T	his guide is to identify the parts and not a reference for part count.	

- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.



PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

- 4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors. Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.
- 5. Missing / Excess Hardware. Recheck hardware count as per the part list.
- 6. Product not installing properly. Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.