



4" Oval Straight Side Bar

Part No. A1512S/B

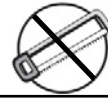


Fits: 2005-Current

Toyota Tacoma Ext. Cab 4DR



60-180 min



CUTTING NOT
REQUIRED



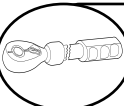
DRILLING NOT
REQUIRED



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



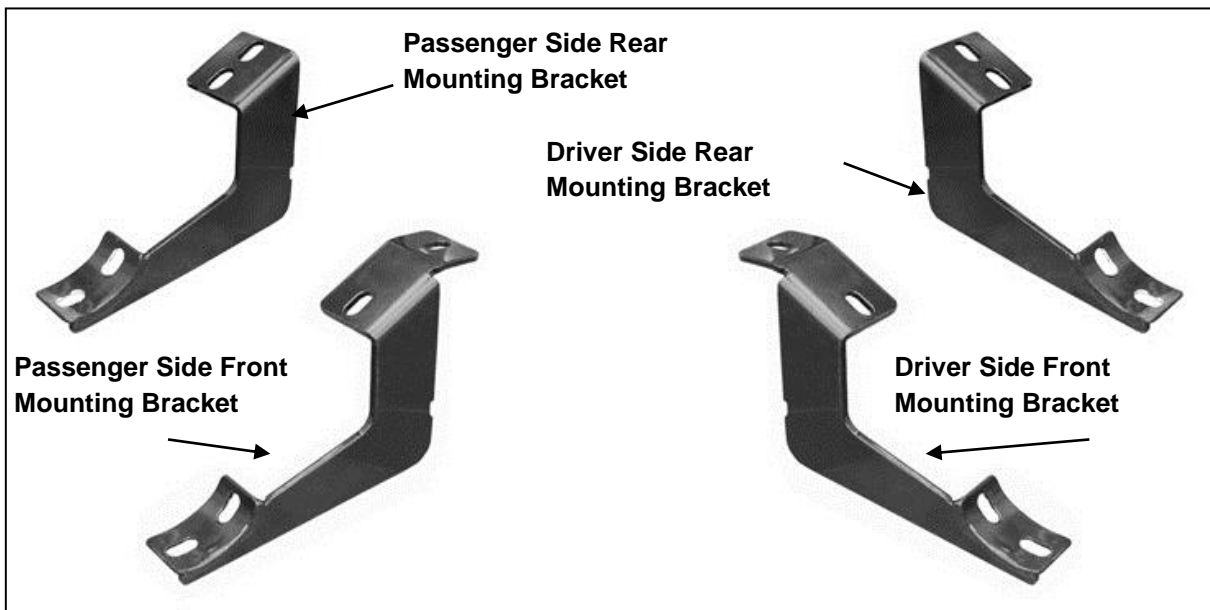
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.

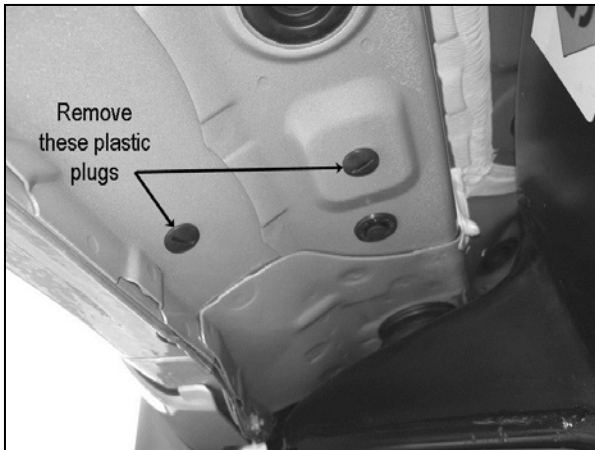
PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Driver/Left Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Passenger/Right Sidebar	16	8-1.25mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	16	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	16	8mm ID x 24mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket		

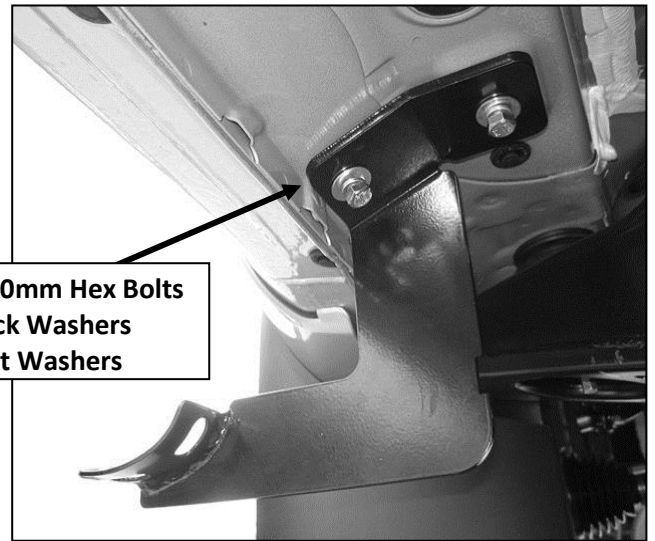


INSTALLATION PROCEDURE

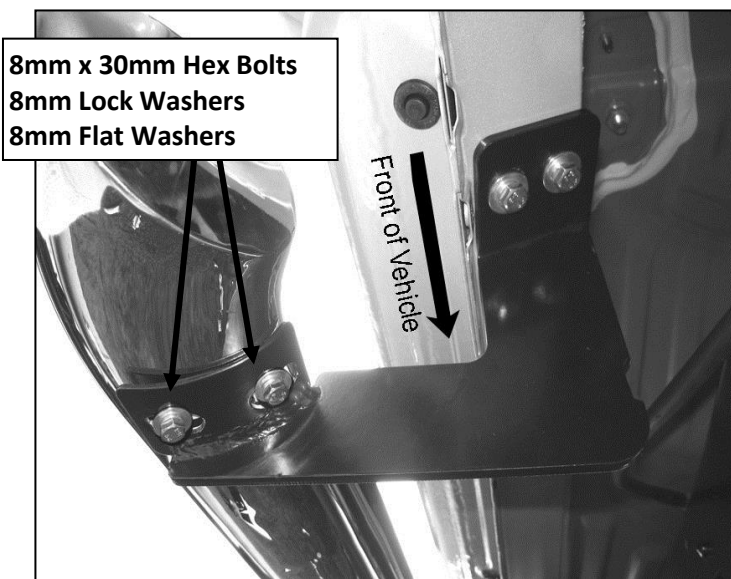
1. Starting on the driver side front of the vehicle, use a flat screw driver to remove the plastic plugs, **(Figure 1)**. Partially attach drivers side front Mounting Bracket to vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Repeat this step for installing the driver's side rear Mounting Bracket, **(Figure 3)**.
2. Align the threaded inserts on the Side Bar with the slots on the Mounting Brackets. Attach Sidebar to Mounting Brackets with the included (4) 8mm x 30mm Hex Bolts, (4) 8mm Flat Washers and (4) 8mm Lock Washers, **(Figure 3)**. Do not tighten hardware at this time.
3. Level and adjust the Sidebar properly and tighten all hardware.
4. Repeat Steps 2-4 for installing passenger Sidebar.
5. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



(Fig 1) Driver side front mounting location



(Fig 2) Driver side front Bracket pictured



(Fig 3) Driver side rear Bracket pictured for example only, actual tube design may differ.

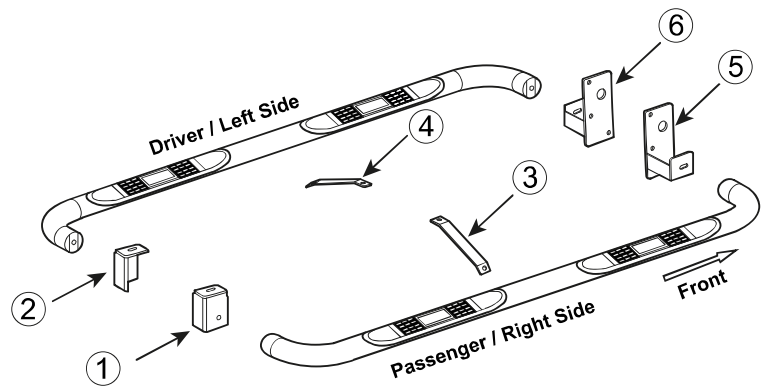
PARTS IDENTIFICATION GUIDE

Driver Side tube packed using "Green" color foam sheet. Passenger Side tube packed using "White" color foam sheet

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked "PF"
6	Driver / Left 'Front' Bracket marked "DF"

Note:

- *This guide is to identify the parts and not a reference for part count.*
- *Product / Bracket image is for representative purpose only.*
- *Actual design may vary based on application.*
- *Refer Installation Instructions for Hardware Kit detail.*



PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's

1. **Hardware's are not of correct size.**
In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, please ensure that holes are not partially covered with any plastic grommet or rust? If it is, please remove the plastic grommet & rust from the thread holes & re-try the installation.
2. **Mounting Bracket are not getting Installed properly.**
In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.
3. **Products are thumping / rattling after installation.**
Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.
4. **Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.**
Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Please refer Parts identification guide.
5. **Missing / Excess Hardware.**
Recheck hardware count as per the part list.
6. **Product not installing properly.**
Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.