



4" Oval Straight Side bar

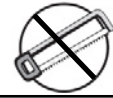
Part No. A1501S/B



Fits: 2000-Current Chevrolet Tahoe 4DR. (Excl. 2004-07 Z71 Model)
2000-2013 GMC Yukon 4DR. 1/2 TON (Excl. 2004-07 Z71 Model)



60-180 min



Cutting Not Required



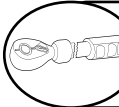
Drilling Not Required



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



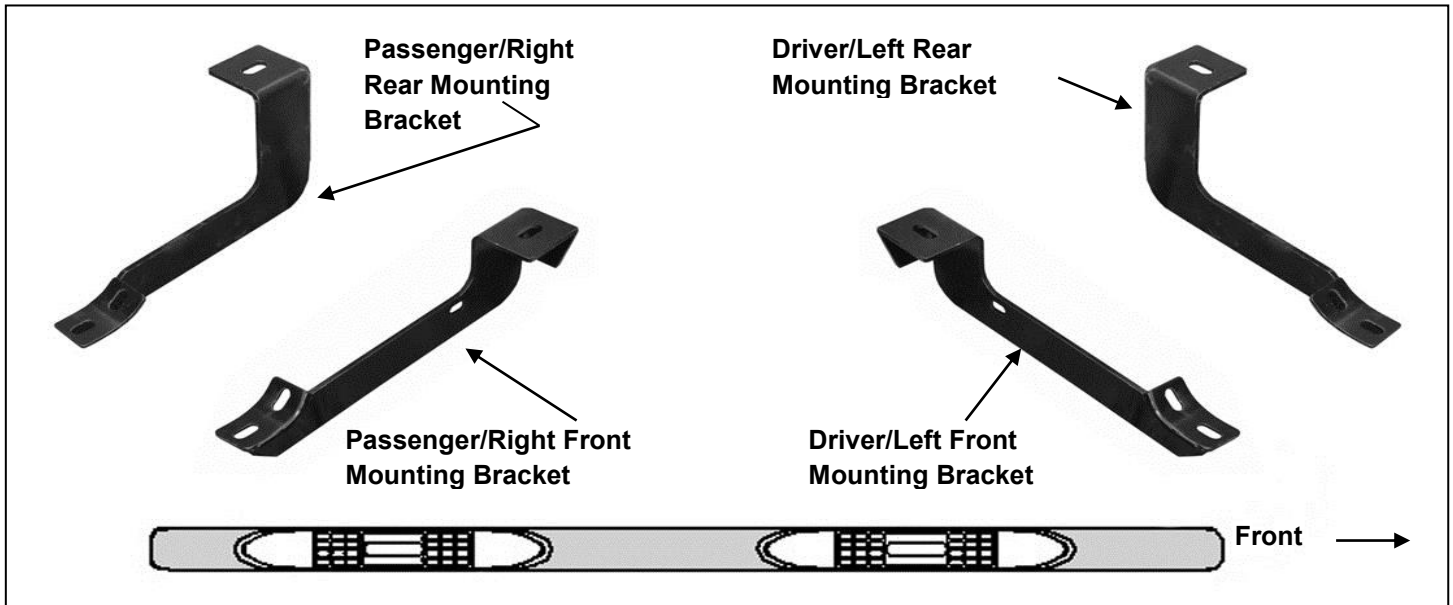
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.

PARTS LIST:

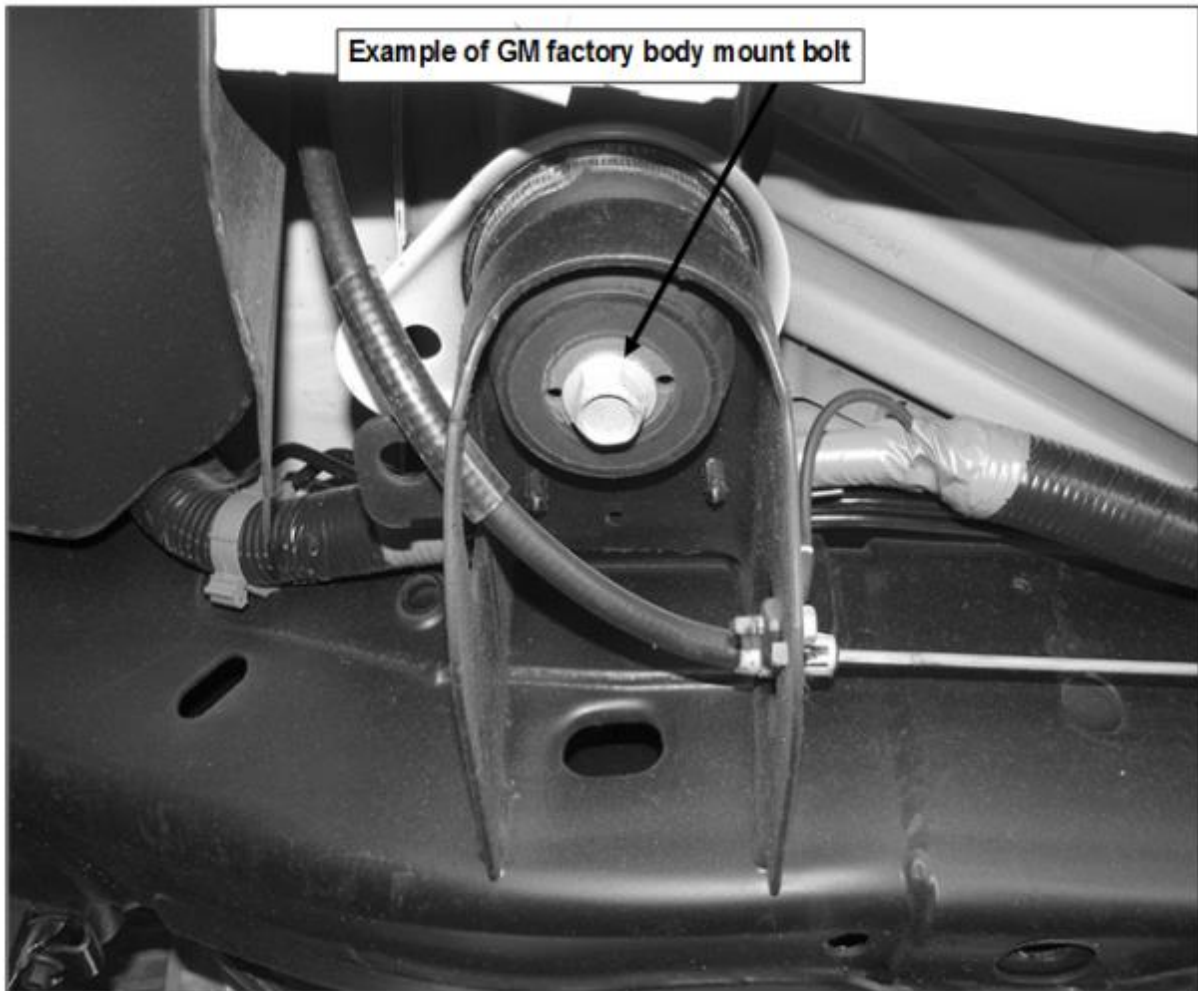
Qty	Part Description	Qty	Part Description
1	Driver/Left Sidebar	4	12-1.75mm x 120mm x 35mm Hex Bolts
1	Passenger/Right Sidebar	4	12mm x 44mm OD x 4mm Flat Washers
1	Driver/Left Front Mounting Bracket	4	12mm Lock Washers
1	Passenger/Right Front Mounting Bracket	8	10-1.5mm x 25mm Hex Bolts
1	Driver/Left Rear Mounting Bracket	8	10mm Lock Washers
1	Passenger/Right Rear Mounting Bracket	8	10mm x 20mm OD x 2mm Flat Washers



IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound. We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

PROCEDURE:

CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.

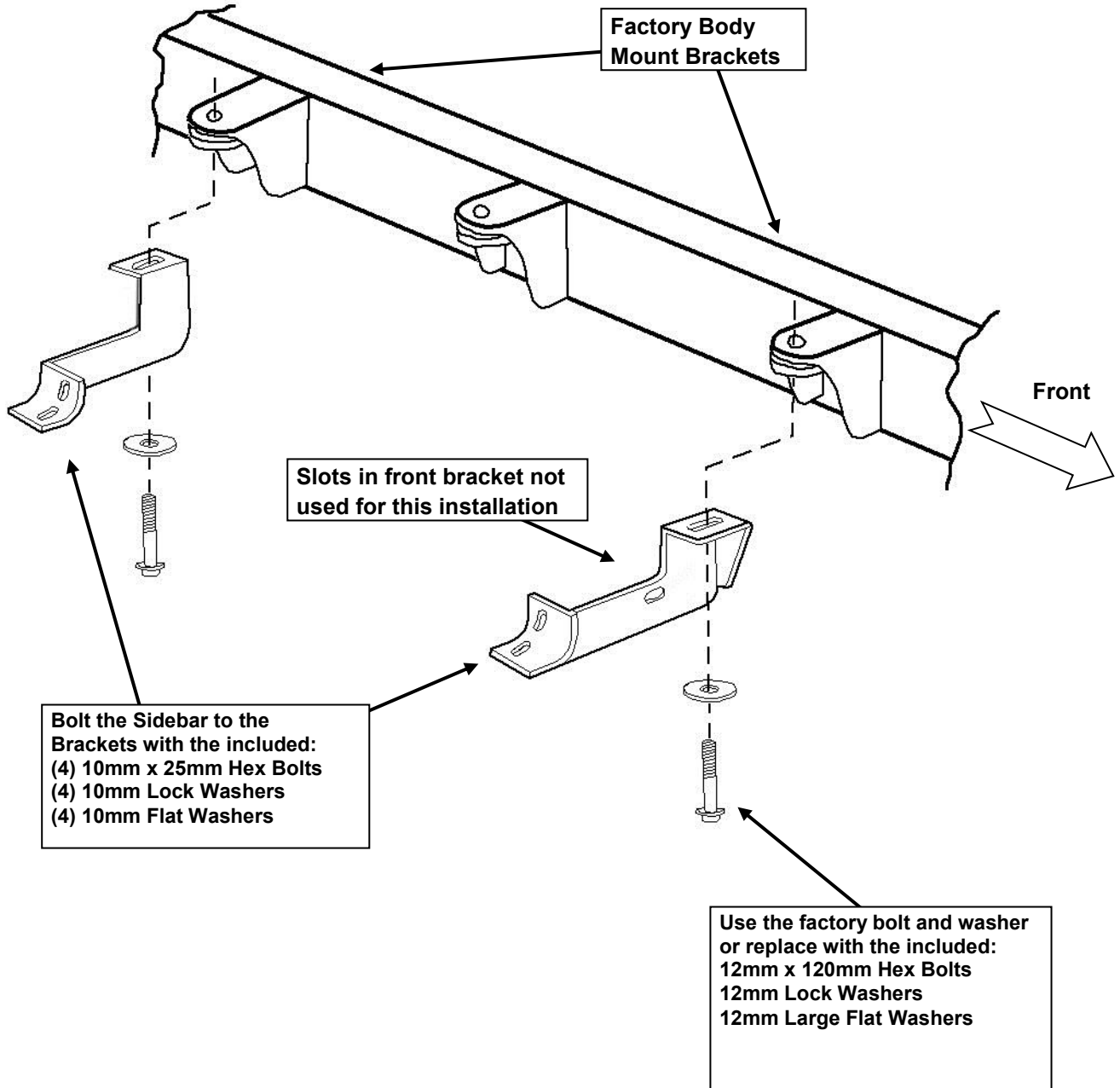


INSTALLATION PROCEDURE:

READ FACTORY BODY BOLT REMOVAL INSTRUCTIONS AND INSTALLATION INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE FACTORY OR AFTERMARKET RUNNING BOARDS.

1. Start the installation under the passenger side of the vehicle. Remove the front and rear body mount hex bolts. Do not remove the rubber bushings.
2. Hang the passenger side front and rear Mounting Brackets from the body mounts using the factory hex bolts. **NOTE:** On some model years, the factory bolt and flat washer cannot be reinstalled due to Bracket interference. Replace the factory hex bolts and washers with the included 12mm x 120mm Hex Bolts, 12mm Lock Washers and 12mm Large Flat Washers. Do not tighten hardware at this time.
3. Carefully position the passenger Sidebar onto the (2) Mounting Brackets. Attach the Sidebar to the Mounting Brackets with (4) 10mm x 25mm Hex Bolts, (4) 10mm Lock Washers and (4) 10mm Flat Washers. Do not tighten hardware at this time.
4. Level and adjust the Sidebar and tighten all hardware.
5. Repeat **Steps 2 - 4** for driver Sidebar installation.
6. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Passenger Side Installation Pictured



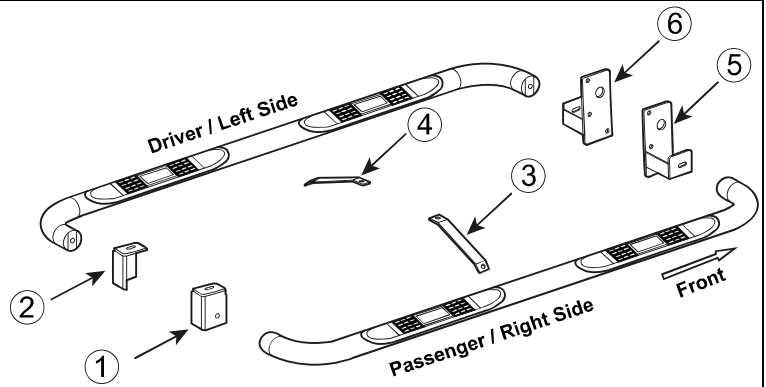
PARTS IDENTIFICATION GUIDE

Driver Side tube packed using "Green" color foam sheet. Passenger Side tube packed using "White" color foam sheet

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked "PF"
6	Driver / Left 'Front' Bracket marked "DF"

Note:

- This guide is to identify the parts and not a reference for part count.
- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.



PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.