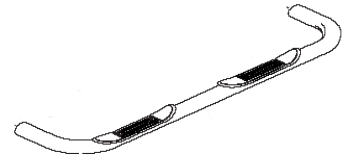




## 3" Side Bar

**Part No. A0029S/B**



**Fits:** 1999 - Current  
 1999 - 2004  
 2001 - Current  
 1999 - Current  
 1999 - 2004  
 2001 - Current

**Chevrolet Silverado 1500 Regular Cab**  
**Chevrolet Silverado 2500 (LD) Regular Cab**  
**Chevrolet Silverado 2500HD/3500 Regular Cab**  
**GMC Sierra 1500 Regular Cab**  
**GMC Sierra 2500 (LD) Regular Cab**  
**GMC Sierra 2500HD/3500 Regular Cab**



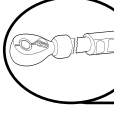
CAN FIT WITH DEF TANKS.



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



60-180 min



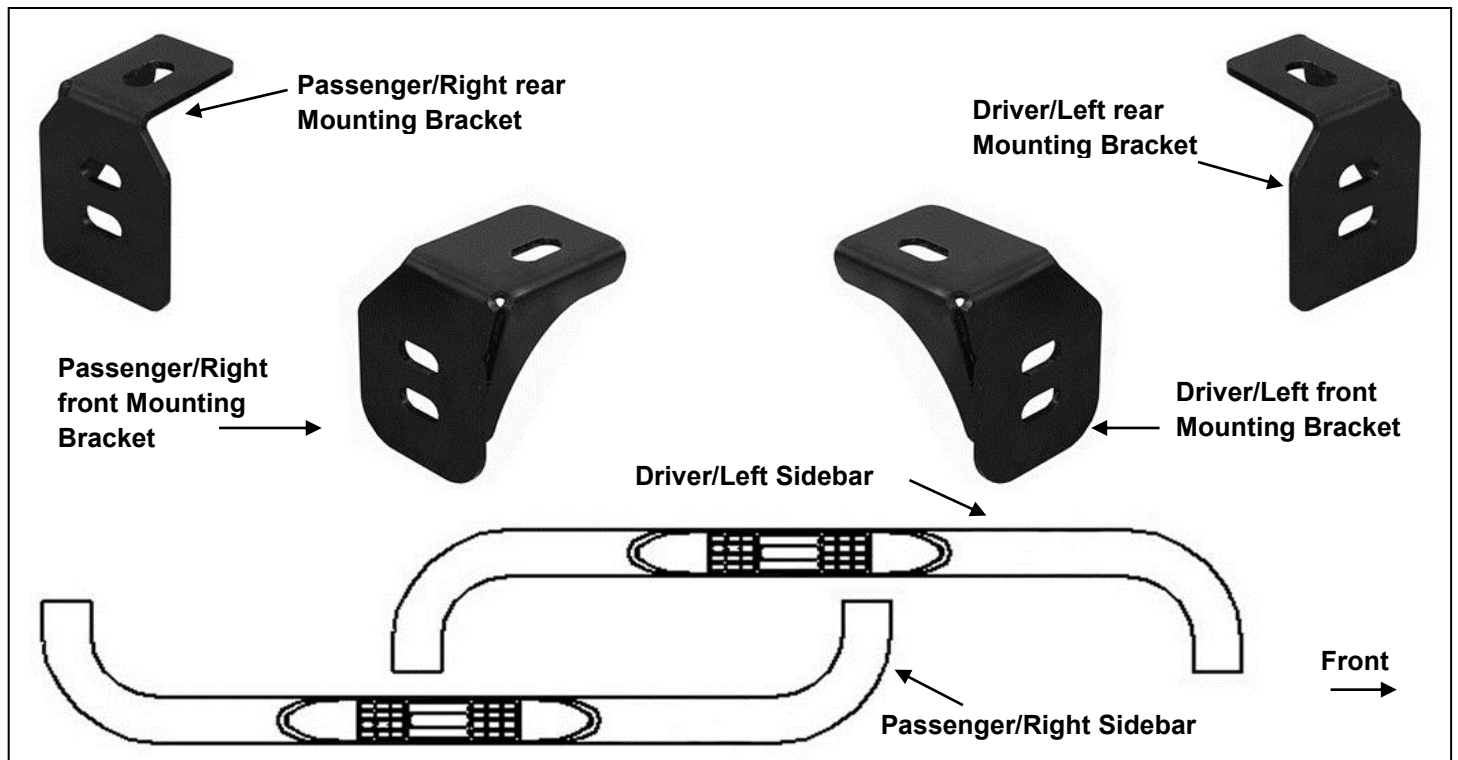
Cutting Not Required



Drilling Not Required

### PARTS LIST:

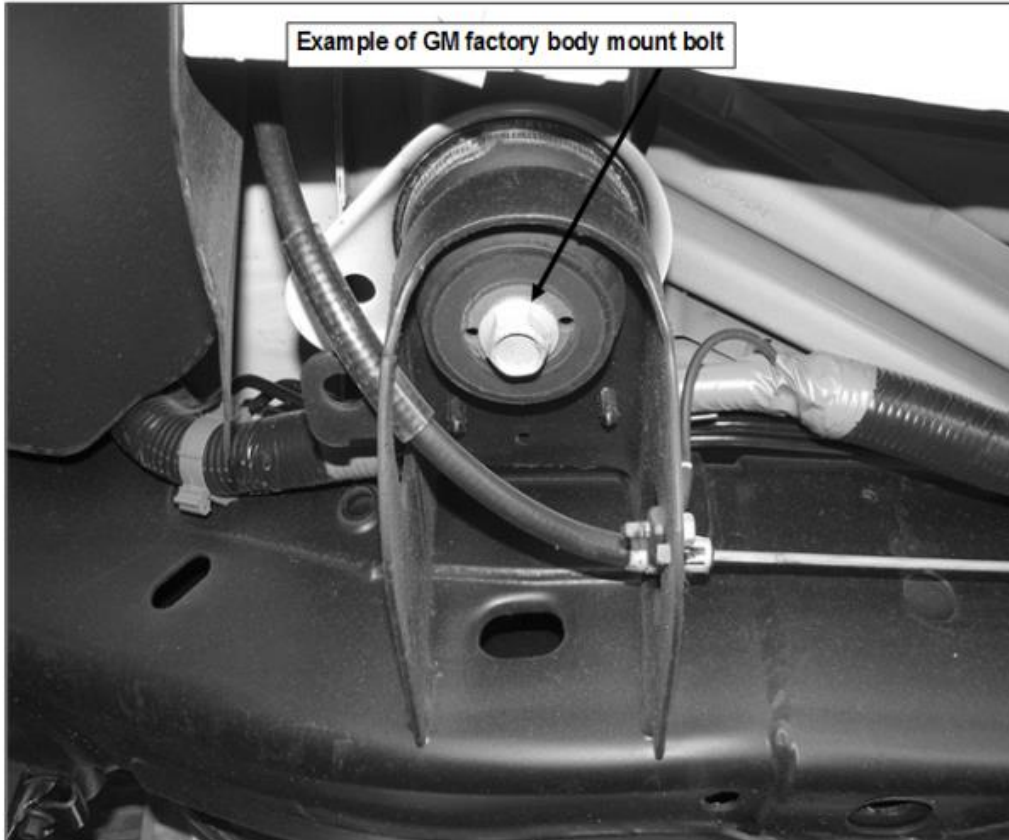
Qty	Part Description	Qty	Part Description
1	Driver/Left Side Bar	1	Passenger/Right Rear Mounting Bracket
1	Passenger/Right Side Bar	4	1/2" x 1-1/2" OD x 1/8" Large Flat Washers
1	Driver/Left Front Mounting Bracket	4	1/2" Lock Washers
1	Passenger/Right Front Mounting Bracket	4	1/2" x 2" Hex Bolts
1	Driver/Left Rear Mounting Bracket		



**IMPORTANT ALERT:** GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound. We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

**PROCEDURE:**

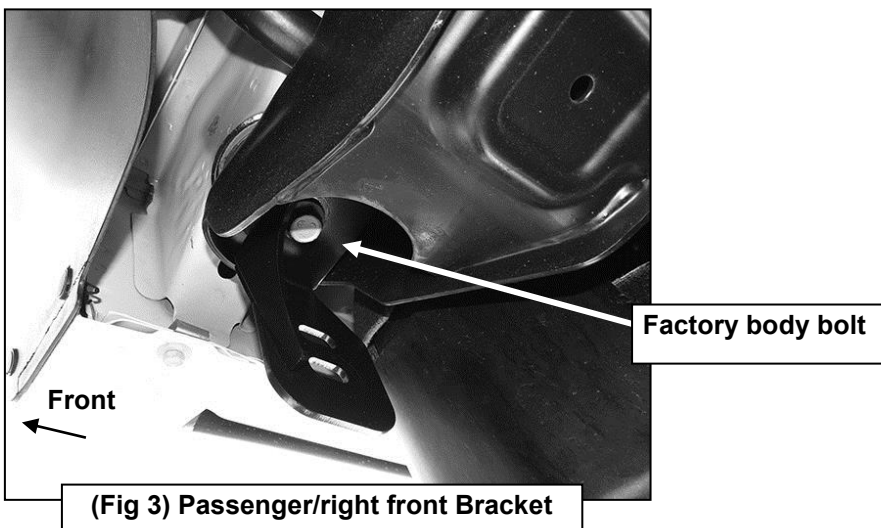
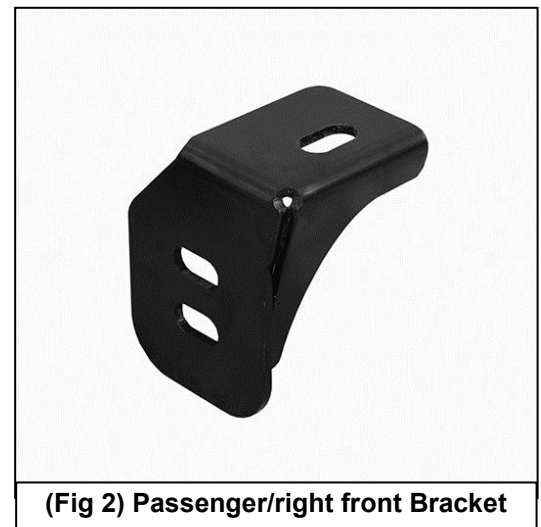
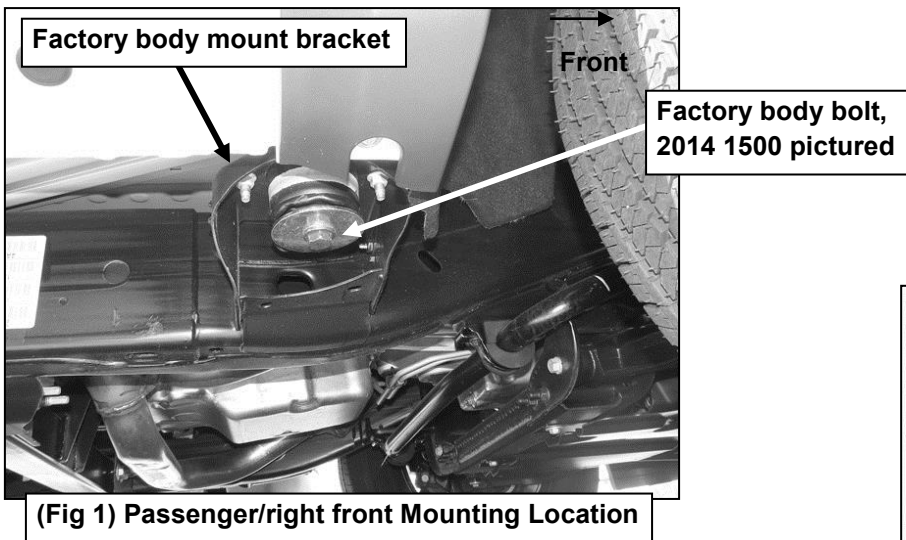
**CRITICAL INFORMATION:** If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



## INSTALLATION PROCEDURE

1. Start installation on the front, passenger side of the vehicle. Remove the factory front body mount bolt, **(Figure 1)**.
2. Select the passenger side front Mounting Bracket, **(Figure 2)**. Insert the body mount bolt through the Mounting Bracket, factory washer and up into the mount, **(Figure 3)**. Snug but do not fully tighten the body bolt at this time. **VERY IMPORTANT! To prevent unnecessary noise, adjust the position of all Mounting Brackets so that once tightened, the Mounting Brackets cannot come in contact with the factory steel body mount bracket.**

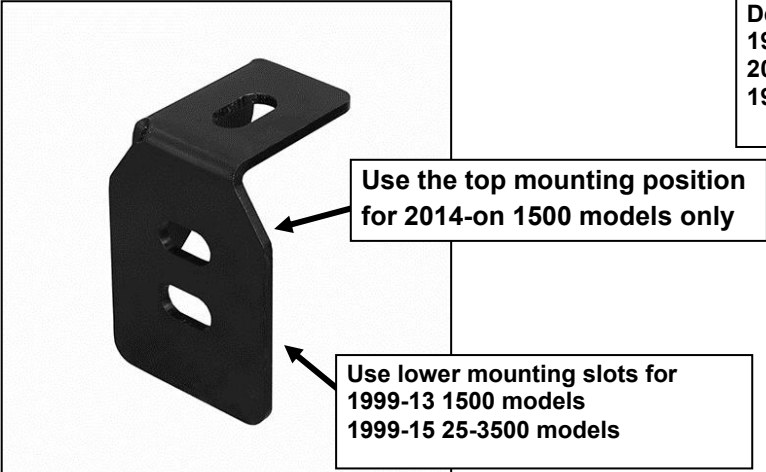
### Passenger side installation pictured



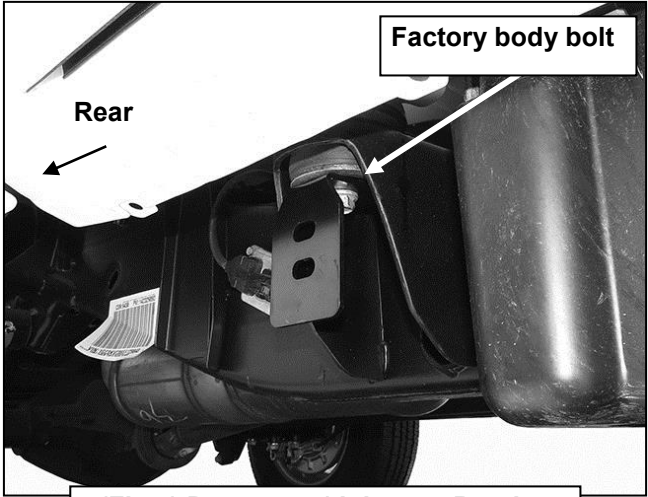
### Passenger side installation pictured

3. Move toward the rear of the vehicle. Remove the factory body mount bolt as described in **Step 1**. Select the driver side Rear Mounting Bracket, (**Figure 4**). Bolt the rear Mounting Bracket in place as previously described in **Step 2**, (**Figure 5**).
4. With assistance, position the Sidebar up to the front and rear Mounting Brackets. **IMPORTANT**: There are two slots in each Mounting Bracket, (**Figure 4**). Select the appropriate mounting position:
  - a. **1999-2013 1500**: Use the lower mounting slots.
  - b. **2014-on 1500**: Use the upper mounting slots.
  - c. **1999-2015 25-3500**: Use the lower mounting slots
  - d. Attach the Sidebar to the Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers, (**Figures 6 & 7**). Do not tighten hardware at this time.
5. Level and adjust the Sidebar, tighten all hardware and check all mounting locations for clearance between factory steel body mount brackets and Mounting Brackets. Once satisfied with fit, tighten all hardware.
6. Repeat **Steps 1—5** for driver Sidebar installation.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Determine correct mounting slots to use:  
1999-2013 1500: Use the lower mounting slots.  
2014-on 1500: Use the upper mounting slots.  
1999-2015 25-3500: Use the lower mounting slots



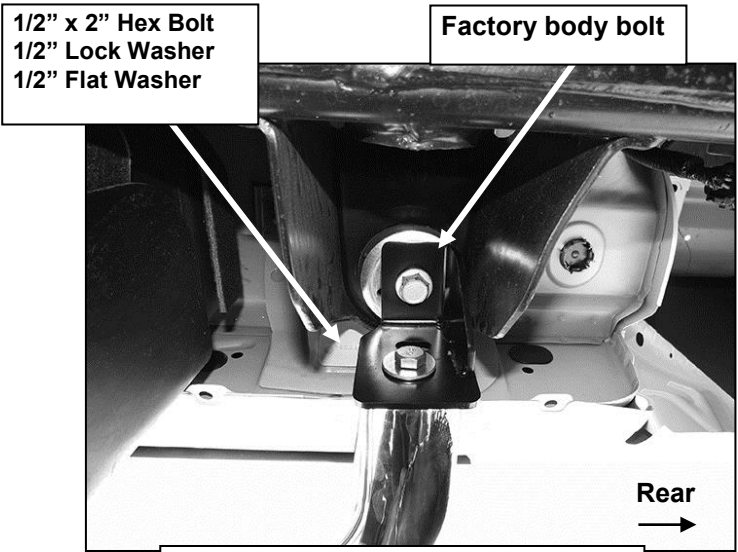
(Fig 4) Passenger/right rear Bracket



(Fig 5) Passenger/right rear Bracket



(Fig 6) Passenger/right front Bracket



(Fig 7) Passenger/right rear Bracket



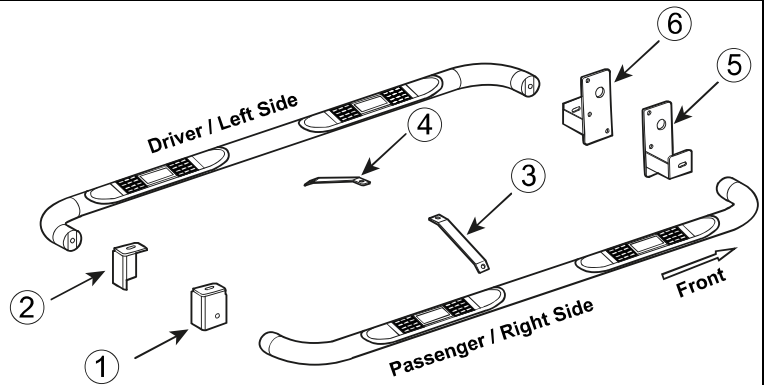
## PARTS IDENTIFICATION GUIDE

**Driver Side tube packed using "Green" color foam sheet. Passenger Side tube packed using "White" color foam sheet**

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked "PF"
6	Driver / Left 'Front' Bracket marked "DF"

### Note:

- This guide is to identify the parts and not a reference for part count.
- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.



## PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

## FAQ's

### 1. Hardware's are not of correct size.

*In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.*

### 2. Mounting Bracket are not getting Installed properly.

*In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.*

### 3. Products are thumping / rattling after installation.

*Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.*

### 4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

*Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.*

### 5. Missing / Excess Hardware.

*Recheck hardware count as per the part list.*

### 6. Product not installing properly.

*Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.*