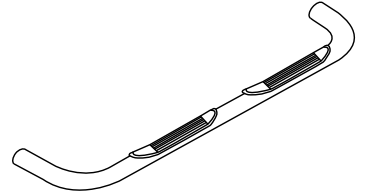




3" Side Bar

Part No. 1160631071/1160631073/A0028T



Fits: 2007 – Current

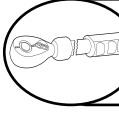
Jeep Wrangler JK 4 Door



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



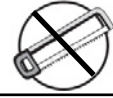
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



60-180 min



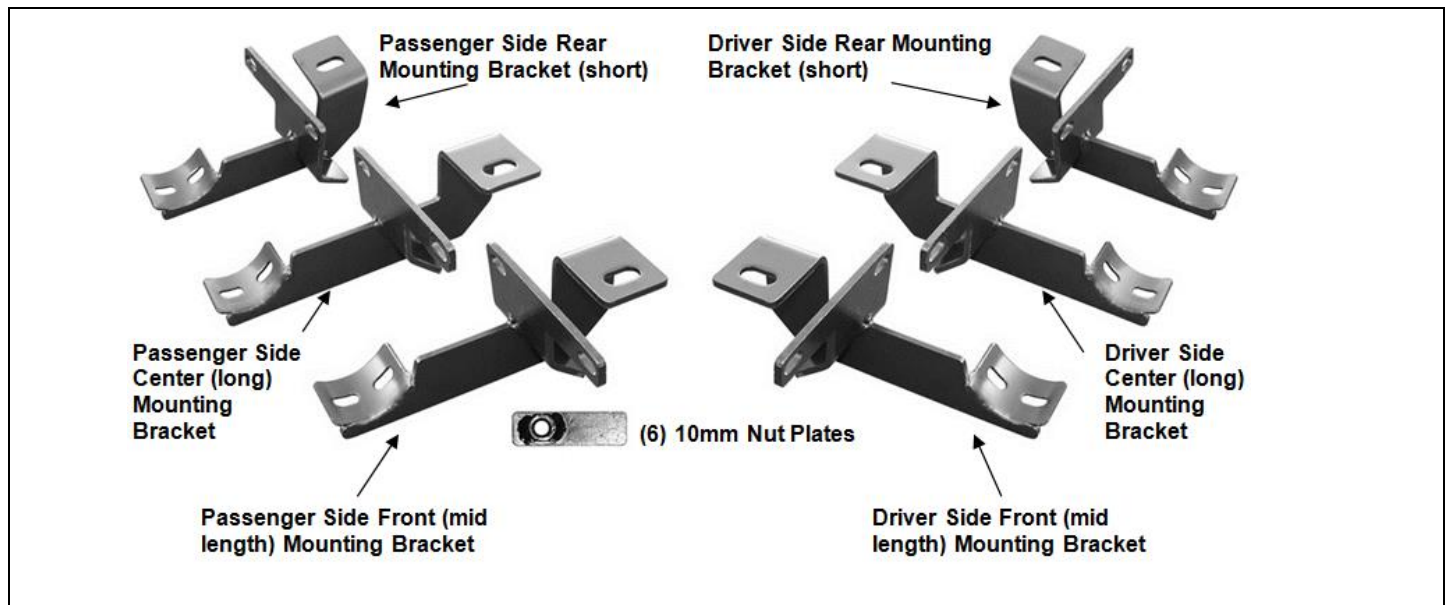
Cutting Not Required



Drilling Not Required

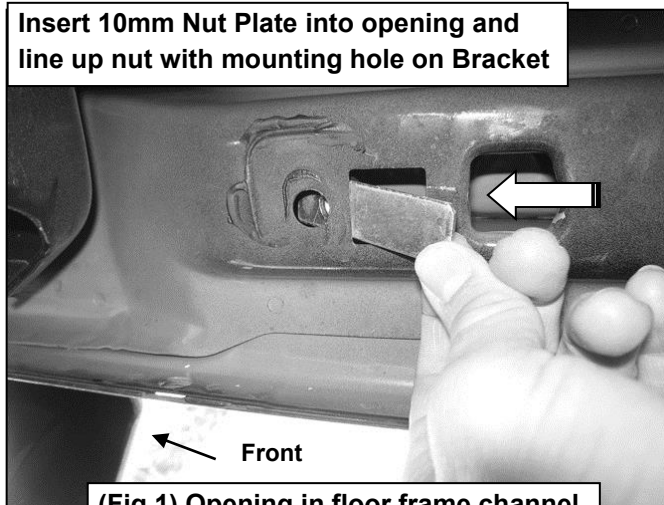
PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Driver/Left Sidebar	6	10mm x 34mm OD x 3mm Flat Washers
1	Passenger/Right Sidebar	6	8-1.25mm x 35mm Hex Bolts
1	Driver/Left Front Mounting Bracket (medium length)	12	8-1.25mm x 25mm Hex Bolts
1	Passenger/Right Front Mounting Bracket (medium length)	18	8mm Lock Washers
1	Driver/Left Center Mounting Bracket (long)	12	8mm x 24mm OD x 2mm Flat Washers
1	Passenger/Right Center Mounting Bracket (long)	6	8mm x 28mm OD x 3mm Large Flat Washers
1	Driver/Left Rear Mounting Bracket (short)	12	6-1.0mm x 25mm Button Head Bolts
1	Passenger/Right Rear Mounting Bracket (short)	24	6mm ID x 18mm OD x 1.6mm Flat Washers
6	10mm Nut Plates	12	6mm Nylon Lock Nuts
6	10-1.5mm x 35mm Hex Bolts	1	4mm Allen Wrench
6	10mm Lock Washers		



INSTALLATION PROCEDURE

1. Start installation toward the front of the passenger side of the vehicle. Determine if the vehicle has an open floor panel or a threaded hole in the floor panel for the top tab on the Bracket, (**Figures 1 - 2**). Remove any insulation that may be covering the mounting locations.



Insert 10mm Nut Plate into opening and line up nut with mounting hole on Bracket

(Fig 1) Opening in floor frame channel (passenger side-front pictured)



(Fig 2) 8mm threaded hole in floor frame channel (passenger side-front pictured for example)

2. Select the passenger side front Bracket. **VERY IMPORTANT:** The 6 Mounting Brackets look very similar. Use the instructions to properly identify the front, center and rear Brackets for either side of the vehicle. Each bracket has been designed for a specific location for proper installation.
 - a. **Vehicles with open mounting location:** Insert (1) 10mm Nut Plate into the large square opening in the floor panel. Line up the threaded nut with the small hole in line with the tab on the Bracket, (**Figure 1**). Bolt the Bracket to the Nut Plate with (1) 10mm x 35mm Hex Bolt, (1) 10mm Lock Washer and (1) 10mm Flat Washer, (**Figure 3A**). Do not tighten hardware.
 - b. **Vehicles with factory threaded hole in floor panel:** Bolt the tab on the Bracket to the threaded hole in the floor panel with (1) 8mm x 35mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm x 28mm OD Large Flat Washer, (**Figures 2 & 3A**). Do not tighten hardware.



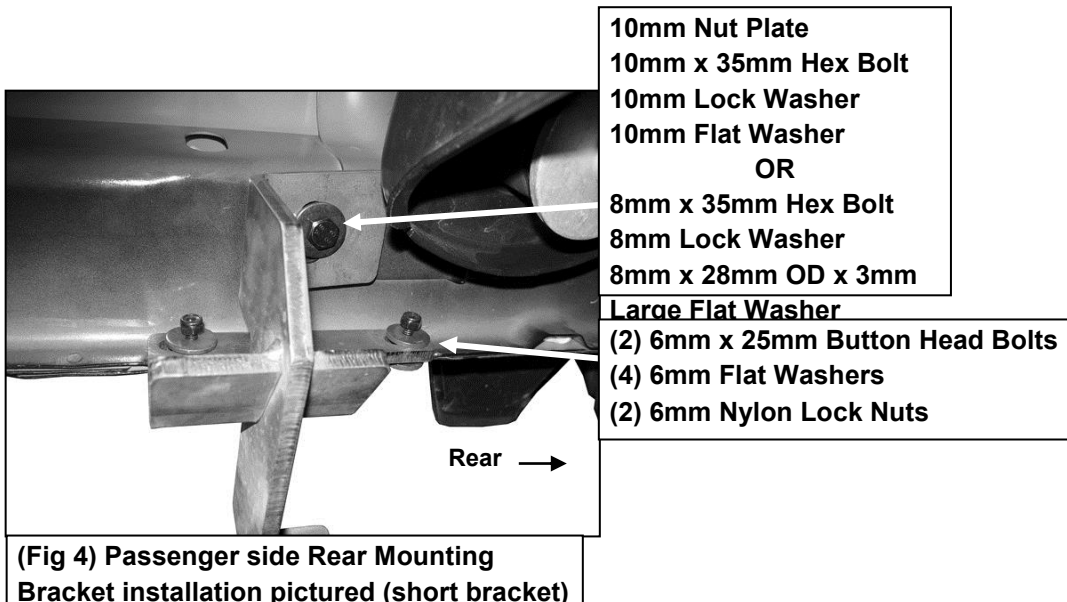
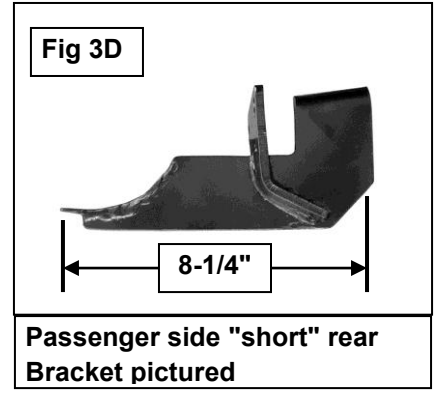
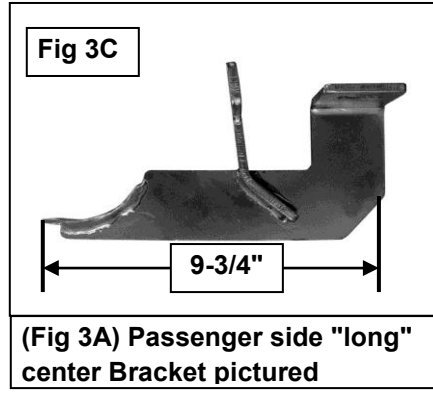
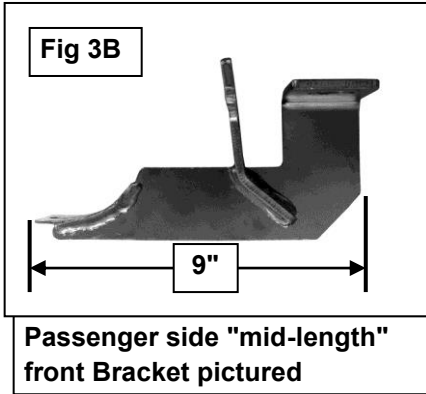
(Fig 3A) Passenger side Front Mounting Bracket installation pictured ("mid length" bracket)

(2) 6mm x 25mm Button Head Bolts
 (2) 6mm Small Flat Washers (outside)
 (2) 6mm Large Flat Washers (inside)
 (2) 6mm Nylon Lock Nuts

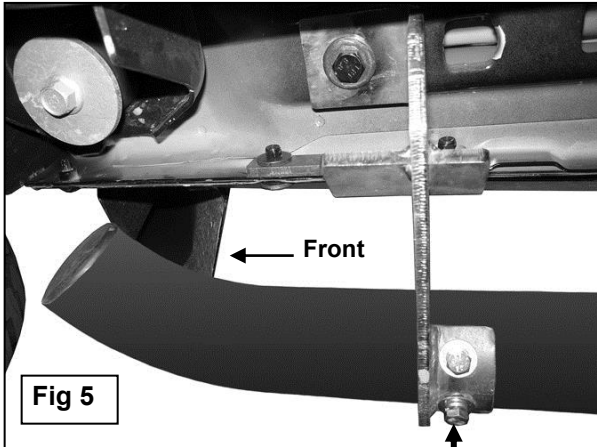
10mm Nut Plate
 10mm x 35mm Hex Bolt
 10mm Lock Washer
 10mm Flat Washer
 OR
 8mm x 35mm Hex Bolt
 8mm Lock Washer
 8mm x 28mm OD x 3mm
 Large Flat Washer

3. Line up the mounting plate on the Bracket with the (2) factory holes in the pinch weld. Bolt the Mounting Bracket to the **back** of the pinch weld using the included (2) 6mm x 25mm Button Head Allen Bolts, (2) 6mm x 18mm Small Flat Washers, (against pinch weld), (2) 6mm x 22mm OD Large Flat Washers, (inside against the bracket), and (2) 6mm Nylon Lock Nuts, (**Figure 3A**). Leave loose at this time.

4. Repeat **Steps 2 – 4** for Center and Rear Mounting Bracket installation. Use the instructions to correctly identify the Brackets, (**Figures 3B, 3C, 3D & 4**).



5. Once all three Mounting Brackets are securely in position, place the passenger Sidebar onto the Mounting Brackets and secure it with the included (6) 8mm x 25mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers, (**Figure 5**). **NOTE:** Mounting cradles on Brackets should be inline and pointing toward the rear of the vehicle for proper installation. Snug all hardware but do not tighten at this time.



- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm STD Flat Washers

6. Adjust and level the Sidebar and tighten all hardware.
7. Repeat **Steps 2 - 7** for driver/left Sidebar installation.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



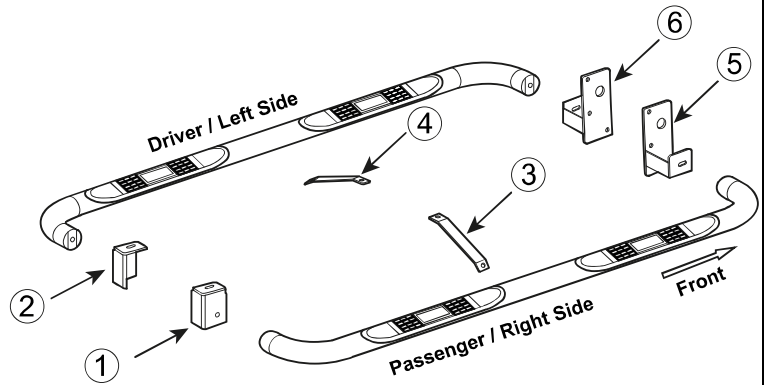
PARTS IDENTIFICATION GUIDE

Driver Side tube packed using "Green" color foam sheet. Passenger Side tube packed using "White" color foam sheet

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked "PF"
6	Driver / Left 'Front' Bracket marked "DF"

Note:

- This guide is to identify the parts and not a reference for part count.
- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.



PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.