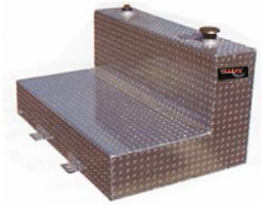




# Tool Box

## Aluminum Transfer Tank



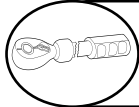
Parts: 210101, 210501, 210751, 210851, 211101



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



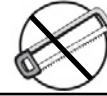
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



30-60 min



Cutting Not Required



Drilling Required

**WARNING: Make sure transfer tank and pump are grounded to avoid static charge. Static build-up can result in explosion.**

### WARNINGS / LIMITATIONS

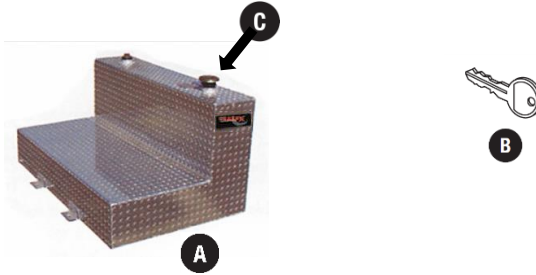
- Read all instructions carefully before use.
- Do not pressurize tank over 3 PSIG.
- Tank to be lifted only when empty.
- Tank is not intended to be used commercially or for Interstate commerce. Private use only.
- Tank must not be connected to the vehicles fuel System as an auxiliary fuel tank.
- Tank does not meet the code of federal regulations title 49 [chapter III 9393.65.393.67) and chapter V (571.301)].
- Do not cut or weld on tank under any circumstances.
- Tank must use a fuel filter in pump system.
- Must use an automatic shut-off nozzle with tank.
- Tank must be securely bolted to truck bed.
- Tank is intended to be used for combustible fuels only.
- Tank does not meet D.O.T. regulations for flammable fuels.
- Tank must be vented at all times for fuel expansion and to prevent vacuum formation during fuel removal.
- Leaking fuel system is a fire and explosion hazard – inspect system at least annually.

## HOISTING TRANSFER TANK

- Make sure all liquid is removed from transfer tank before hoisting.
- Use all hoisting hooks when lifting for safety and control of tank.

## PARTS INCLUDED

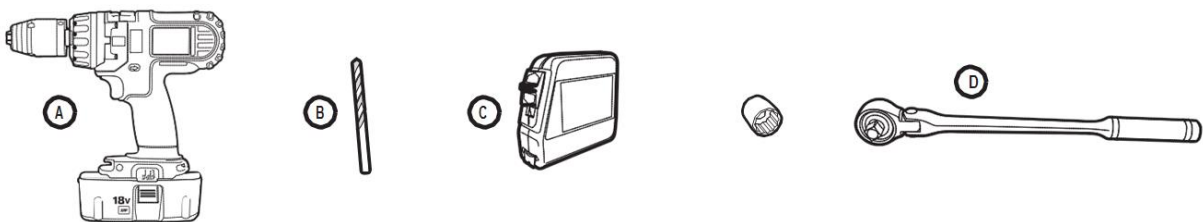
❖ combo tank shown as reference



## PARTS LIST:

Part	description	qty.
A	Aluminum transfer tank	1
B	Key (combo tank only)	2
C	Filler neck and cap	1
D	3/8" drain plug	1

## TOOLS REQUIRED

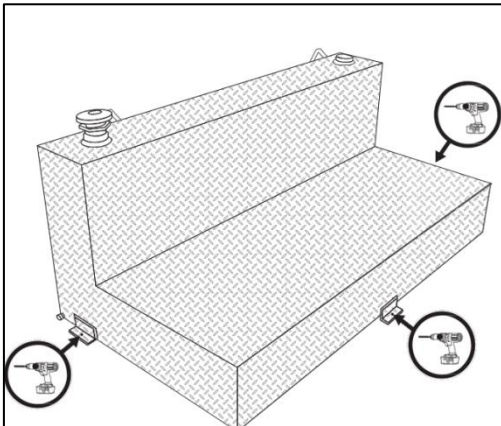


Part	description	qty.
A	Drill	1
B	3/8" drill bit	1
C	Tape measure	1
D	Socket wrench	1

**WARNING:** Before drilling into your truck bed, check under your vehicle to ensure the drill location does not puncture, cut or obstruct any brake or fuel fluid lines, electrical wires, fuel tanks, etc. Mounting bolts should be installed from the underside to help prevent any damage underneath your vehicle.

## INSTALLATION PROCEDURE:

### 1. PLACE TANK IN TRUCK BED SITUATED ON LEVEL GROUND



Push tank up to truck cab and center side-to-side. Make sure tank is fully supported by truck bed floor.

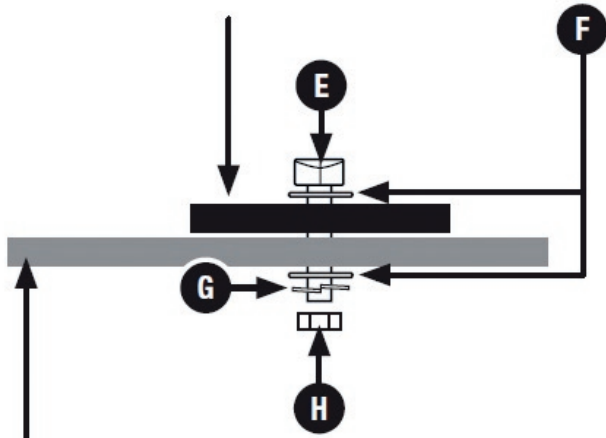
Use pre-drilled mounting brackets as a guide for marking holes in truck bed floor.

Remove tank for access to marked holes on truck bed floor.

Drill 3/8" holes in marked locations on the truck bed floor.

2. PLACE TANK IN TRUCK BED SITUATED ON LEVEL GROUND

black line is tank tab



grey line is truck bed

Place tank (A) in the back of the truck bed and align holes with mounting brackets. If any holes fall between ribs on truck bed floor, spacers will be required between floor and mounting bracket for proper installation.

Securely attach mounting brackets with hex bolt (E), flat washer (F) x2, lock washer (G) and nut (H).

Attach filler neck and cap.

## PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

## FAQ's

**1. Hardware's are not of correct size.**

*In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, please ensure that holes are not partially covered with any plastic grommet or rust? If it is, please remove the plastic grommet & rust from the thread holes & re-try the installation.*

**2. Mounting Bracket are not getting Installed properly.**

*In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.*

**3. Products are thumping / rattling after installation.**

*Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.*

**4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.**

*Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Please refer Parts identification guide.*

**5. Missing / Excess Hardware.**

*Recheck hardware count as per the part list.*

**6. Product not installing properly.**

*Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.*